

W WISECO

Performance Products

2015 PowerSport Products





Wiseco pistons

made with
pride and care

in Mentor, Ohio

from bar to box



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APPAREL PLUS

Swag, Decals, Banners & Specialty Items

Visit wiseco.com to see more pics, and updates.



Part #	Description	Price
Decals		
A. D58	Skull decal (2.5" diameter)	\$2.00
B. D14	2" x 5" Wiseco Patch	\$0.75
C. D18A	9.36" x 2.77" Fork decal - Black w/blk & red icon	\$4.00
D. D17	2" x 12" Decal	\$0.50
E. D12	4 1/2" x 10" Authorized Dealer Decal	\$1.00
F. D22	Sheet of 2, 4 1/2" Decals, plus 2 icons	\$1.00
G. D24	18.5" x 3.25" Trailer Decal	\$5.00
H. D61	2" x 4" Classic (original logo) oval decal	\$1.00
Banners (not pictured)		
W5497	10' x 3' Wiseco black & red on white	\$29.86
Accessories		
W6901	Handlebar Pad 7/8" - round (not pictured)	\$14.95
W6902	Handlebar Pad 1 1/8" - square	\$18.95
W5865	Piston Key Ring	\$5.99
W6899	Umbrella (Large & durable)	\$29.95
Apparel (Visit wiseco.com for pictures)		
W6894	Wiseco Cap S-M (logo front & back)	\$16.95
W6895	Wiseco Cap L-XL (logo front & back)	\$16.95
W6667	Cross-skull T-shirt (M-XXL)	\$24.95
W6483	Knit Beanie (Black, brown, pink, stone)	\$16.95
W6481	Flexfit Twill Cap (Black)	\$16.95
W6482	Flexfit Twill Cap (Brown)	\$16.95
W6465	Child Cotton T-shirt (S-XL. Grey)	\$14.95
W6456	Short Sleeved T-shirt (Large logo across back). White	\$17.95



ELECTRONICS

Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Hour Meter & Hour/Tachometer



Hour Meter (with Log Book)

Part No.	Description
W8061	Hour/Tachometer w/ adjustable input (re-settable MAX RPM) & log book \$36.95
W8062	Instrument Style Bracket \$9.95
W8063	Hour Meter with Log Book \$36.95

Features

- Works on all gasoline engines.
- No battery or ground wire required.
- Easy Installation - No wiring necessary. Peel & stick, or attach with enclosed hardware.
- 100% epoxy encapsulated cases are water resistant.
- Record & display in increments of 0.1 hours up to 9,999.9 hours.
- Hourglass symbols appear & flash on/off to indicate counting time.
- Automatic roll-over.
- Displays can be read at all times (whether power is applied or not)!
- No clicking like mechanical meters.
- Simple patented one wire wrap installation.
- Log book included.

Hour/Tachometer also features:

- Real Time reading of tach up to 20,000 RPM's.
- Records max RPM and is re-settable.
- Total hours accumulated - not re-settable or erasable.
- Adjustable inputs for dual or single spark ignition systems. Easily set with a touch of a button.

FUEL CONTROL

Fuel Management Controllers



Easily adjust fuel flow for modifications such as high-compression pistons, cams, intake and exhaust, to fine tune your bike. No dyno or computer needed! Complete with built-in accelerator pump tuning capability. For race applications only.

\$224.95

- Plug N' Play installation
- Easy push button operation
- Easy air/fuel ratio adjustment
- 3 basic zones of operation
- Uses OEM base code

ATV / UTV			
Make	Model	Years	Part #
Arctic Cat	700 EFI	2007-11	FMC001
Arctic Cat	Wildcat 1000i	2012-15	FMC155
CAN AM	DS 450	2008-15	FMC004
CAN AM	Outlander 500/650/800	2006-15	FMC005
CAN AM	Renegade 500/650/800	2006-15	FMC006
CAN AM	Commander 800/1000	2010-13	FMC149
CAN AM	Outlander/Renegade 1000	2012-15	FMC156
Honda	Rancher 420	2007-13	FMC007
Honda	Rincon	2006-15	FMC008
Honda	TRX 700	2008-09	FMC009
John Deere	Gator 850i	2013	FMC157
Kawasaki	Brute Force 750	2008-14	FMC010
Kawasaki	KFX 450	2007-13	FMC011
Kawasaki	Teryx	2009-13	FMC012
Polaris	Sportsman 500	2006-13	FMC015
Polaris	Sportsman 550	2010-15	FMC159
Polaris	RZR 570	2012-14	FMC158
Polaris	Ranger 700XP	2006-11	FMC013
Polaris	RZR 800	2008-10	FMC014
Polaris	Ranger RZR 800, 800XP	2011-14	FMC147
Polaris	RZR 900	2011-14	FMC148
Polaris	Sportsman 700/800	2005-14	FMC016
Polaris	Sportsman 850	2009-15	FMC017
Suzuki	King Quad 450/700/750	2005-15	FMC018
Suzuki	LT-R450	2006-11	FMC019
Suzuki	LT-Z400 QuadSport	2009-14	FMC020
Yamaha	YFM550F Grizzly	2009-15	FMC021
Yamaha	YFM700 Grizzly	2006-15	FMC022
Yamaha	YFM700R Raptor	2006-14	FMC023
Yamaha	YXM700 Rhino	2008-14	FMC024
Yamaha	YZF 450 (all EFI models)	2009-14	FMC025

Dirt Bike			
Make	Model	Years	Part #
Honda	CRF250L	2013-15	FMC161
Honda	CRF250R	2010-15	FMC138
Honda	CRF450R	2009-15	FMC026
Kawasaki	KX250F	2011	FMC143
Kawasaki	KX450F	2009-15	FMC027
KTM	250SX-F / 350SX-F / 450SX-F	2011-15	FMC144
Suzuki	RMZ250	2010-15	FMC140
Suzuki	RMZ450	2008-15	FMC028
Yamaha	WR250X/R	2008-15	FMC141
Yamaha	YZ450F	2010-15	FMC139
Yamaha	WR450F	2012-15	FMC160

Street Bike			
Make	Model	Years	Part #
BMW	F650 Single Spark	2001-04	FMC038*
BMW	R1100R/RS/RT/GS	1994-00	FMC039*
BMW	R1150	1999-04	FMC040*
BMW	R1200C	2000-04	FMC041*
BMW	R1200GS	2005-10	FMC042*
BMW	S1000RR	2009-15	FMC152*
Buell	All Models	1999-07	FMC035*
Ducati	All - except P-8 ECU	1999-05	FMC044*
Harley	All Big Twin Harleys	1995-05	FMC051*
Harley	Dyna	2006-11	FMC052*
Harley	Softail	2006	FMC053*
Harley	Softail	2007-11	FMC054*
Harley	Touring	2006	FMC055*
Harley	Touring	2007	FMC056*
Harley	Touring	2008-09	FMC057*
Harley	V-ROD	2002-07	FMC058*
Harley	V-ROD	2008-11	FMC059*
Harley	Sportster	2007-13	FMC060*
Harley	Touring	2010-13	FMC142*
Harley	Dyna	2012-15	FMC150*
Harley	Softail	2012-15	FMC150*
Harley	V-ROD	2012-15	FMC151*
Honda	CB 919 (no CA)	2002-07	FMC061*
Honda	CBR600F4i (no CA)	2001-06	FMC062
Honda	CBR600RR (no CA)	2003-06	FMC063
Honda	CBR600RR (no CA)	2007-13	FMC064
Honda	CBR929RR (no CA)	2000-01	FMC066
Honda	CBR954RR (no CA)	2002-03	FMC067
Honda	RC-51	2002-06	FMC068*
Honda	CBR1000RR	2004-07	FMC069*
Honda	CBR1000RR	2008-13	FMC070*
Honda	VTX 1800 (no CA)	2002-09	FMC073

* Emissions legal per CARB EO D-664 for street legal use in California.
When ordered, part number will end with, -CA

FUEL CONTROL

Fuel Controllers *Continued*

Street Bike			
Make	Model	Years	Part #
Kawasaki	ZX636 / ZX6R	2003-06	FMC074*
Kawasaki	ZX636 / ZX6R	2007-15	FMC075*
Kawasaki	Ninja EX650R / Verseys	2006-13	FMC076*
Kawasaki	Z1000	2003-09	FMC078
Kawasaki	ZX10R	2004-05	FMC079*
Kawasaki	ZX10R	2006-07	FMC080*
Kawasaki	ZX10R	2008-09	FMC081*
Kawasaki	ZX12R	2000-05	FMC082*
Kawasaki	ZX14R	2006-11	FMC084*
Kawasaki	VN 900	2006-14	FMC085*
Kawasaki	VN1500/VN1600	1999-08	FMC086*
Kawasaki	Meanstreak	2002-08	FMC087*
Kawasaki	VN 2000 (no CA)	2004-08	FMC088
Kawasaki	VN1700	2009-14	FMC145*
Polaris	Victory	2000-07	FMC089*
Polaris	Victory/Vision	2008-15	FMC090*
Suzuki	GSXR600/750	2001-03	FMC092*
Suzuki	GSXR600/750	2004-07	FMC093*
Suzuki	GSXR600/750	2008-15	FMC094*
Suzuki	GSXR1000	2001-06	FMC096*
Suzuki	GSXR1000	2007	FMC097*
Suzuki	GSXR1000	2008-11	FMC098*
Suzuki	DL/SV 650	2002-08	FMC100*
Suzuki	DL/SV 1000	2002-08	FMC101*
Suzuki	B-King	2008-09	FMC102*
Suzuki	TL1000S/TL1000R	1997-03	FMC104*
Suzuki	Marauder 1600 / M95	2004-06	FMC108*
Suzuki	M109R	2006-15	FMC109*
Suzuki	Boulevard C50, C90, M50	2004-08	FMC110*
Suzuki	Boulevard C50, M50	2009-15	FMC146*
Suzuki	C90, M90	2009-13	FMC168*
Triumph	Daytona 600	2003-04	FMC111*
Triumph	Rocket III	2005-12	FMC112*
Triumph	675	2006-08	FMC113*
Yamaha	FZ6	2004-15	FMC114*
Yamaha	FZ1	2006-15	FMC116*
Yamaha	YZF-R6/S	2003-15	FMC117*
Yamaha	Road Star	2008-14	FMC118*
Yamaha	Road Warrior	2002-09	FMC119*
Yamaha	Roadliner / Stratoliner	2006-14	FMC120*
Yamaha	Raider	2006-15	FMC121*
Yamaha	YZF R1	2002-08	FMC123*
Yamaha	YZF R1	2009-14	FMC124*
Yamaha	FJR1300	2003-12	FMC125*
Yamaha	V-Star 950 (Bolt)	2009-15	FMC127*
Yamaha	V-Star 1300	2007-15	FMC128*
Scooter			
Yamaha	C3 Scooter	2006-11	FMC132*

* Emissions legal per CARB EO D-664 for street legal use in California.
When ordered, part number will end with, -CA

Controller Mounts

Easy to secure controller mounts - made of severe weather and impact resistant high strength Nylon polymer.



Controller Mounts		
Part #	Color	Price
W6678A	Black	\$19.95
W6678B	Red	\$19.95
W6678C	Orange	\$19.95
W6678D	Yellow	\$19.95
W6678E	Green	\$19.95
W6678F	Blue	\$19.95

Carburetor Jet Kits

Wiseco now carries jet kits for Keihin and Mikuni carburetors - High-precision OEM specification jets, sold in kits with five jets per size.



Jet Kits		
Part #	Carburetor	Price
JK001	Keihin Mains	\$185.95
JK002	Keihin Pilots	\$256.50
JK003	Mikuni Mains	\$185.95
JK004	Mikuni Pilots	\$297.00

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

CRANKS

**Everything you need
for your Bottom End Rebuild**



All Wiseco crankshafts are supplied complete with main bearings and a bottom end gasket kit.

Now, by ordering a single part number, you get everything you need for a crank swap in one box.

Every Wiseco crank has been expertly engineered and rigorously tested to ensure that it exceeds the highest quality standards.

FEATURES



Crankshafts

- Double forged on dedicated forgings
- Superior strength, durability, and dimensional consistency through improved grain flow.
- Shot Peened
- Eliminates residual stress and smoothly blends the forging surfaces.
- Bronze top end rod bushing (4-stroke applications)
- Bronze attracts oil and improves wrist pin lubrication, eliminates pin galling, and maximizes wrist pin life.
- Oil slots
- Precision located to maximize lower rod oiling and extend bearing life.
- Coated bronze thrust washer
- Dimpled design increases oil retention and reduces friction between rod, washer, and crank web.



Gaskets & Seals

- Manufactured from premium materials
- Exceed OEM standards, and provide exceptional seal between critical mating surfaces.



Bearings





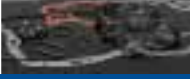

- Precision ground bearings
- Manufactured to the highest quality standards, and case hardened for maximum life and smooth operation at high RPM's.

Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

Crankshaft Kits & Components

Motorcycle						
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing
Honda • 2-Stroke • Motorcycle						
CR80R	1980-82		B6003 \$22.00			B1015 \$15.82
CR80R	1983-84		B6001 \$22.00			B1015 \$15.82
CR80R	1985		B6001 \$22.00	BK5009 \$32.25		B1015 \$15.82
CR80R	1986-02	WPC115 \$224.95	B6001 \$22.00	BK5009 \$32.25		B1080 \$16.96
CR85R	2003-04	WPC115 \$224.95	B6001 \$22.00	BK5009 \$32.25	WB1012 \$59.33	B1080 \$16.96
CR85R	2005-07		B6001 \$22.00	BK5009 \$32.25	WB1012 \$59.33	B1080 \$16.96
CR125R MT125	1973-78			BK5012 \$30.08		B1018 \$15.82
CR125R	1979		B6007 \$22.00	BK5008 \$27.91		B1018 \$15.82
CR125R	1980		B6007 \$22.00	BK5010 \$30.50		B1018 \$15.82
CR125R	1981-84		B6008 \$22.00	BK5010 \$30.50		B1018 \$15.82
CR125R	1985-87		B6004 \$22.00	BK5010 \$30.50		B1006 (1985-86) B1018 (1987) \$15.82
CR125R	1988-89		B6004 \$22.00	BK5010 \$30.50		B1001 \$15.82
CR125R	1990-02	WPC116A \$264.95	B6004 \$22.00	BK5010 \$30.50	WB1043 \$57.90	B1001 \$15.82
CR125R	2003-04	WPC116B \$264.95	B6004 \$22.00	BK5010 \$30.50	WB1075 \$60.56	B1001 \$15.82
CR125R	2005-07		B6004 \$22.00	BK5010 \$30.50	WB1010 \$66.45	B1001 \$15.82
CR250 MT, MR250	1973-77 1975-77			BK5003 \$36.53		B1003 \$16.96
CR250R	1978-80			BK5011 \$43.50		B1003 \$16.96
CR250R	1981-83		B6006 \$22.00	BK5011 \$43.50		B1003 \$16.96
CR250R	1984-85		B6002 \$22.00	BK5011 \$43.50		B1003 \$16.96
CR250	1984-91		B6002 \$22.00	BK5011 \$43.50	WB1071 1984-91 only \$67.50	B1003 \$16.96
CR250R	1988-91		B6002 \$22.00	BK5011 \$43.50	WB1071 \$67.50	B1003 \$16.96
CR250R	1992-01	WPC101 \$294.95	B6010 \$22.00	BK5011 \$43.50	WB1093 \$47.46	B1003 \$16.96
CR250R	2002-04	WPC132 \$294.95	B6010 \$22.00	BK5011 \$43.50	WB1040 \$60.07	B1003 \$16.96
CR250R	2005-07		B6010 \$22.00	BK5011 \$43.50	WB1011 \$67.46	B1003 \$16.96
CR450R CR480R	1981 1982-83		B6006 \$22.00	BK5011 \$43.50		B1004 CR480 only \$19.22
CR500R	1984-88		B6002 \$22.00	BK5011 \$43.50		B1004 \$19.22
CR500R	1989-01		B6002 \$22.00	BK5011 \$43.50	WB1042 \$62.33	B1004 \$19.22

Crankshaft Kits & Components

 Motorcycle												Swag
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing						Electronics
Honda • 4-Stroke • Motorcycle												Fuel Management
												Crankshafts
XR50 CRF50F	2000-03 2004-05						BK5008 \$27.91					Valves Train
XR70 CRF70F	1997-03 2004-05						BK5008 \$27.91					Clutch
XR100	1992-02						BK5010 \$30.50					Top End:
CRF150R	2007-15	WPC149 \$234.95	B6061 \$22.00	BK5001 \$89.95	WB1168 \$80.96							Aprilia
XR/XL185 XL200 XR200	1979-84 1983-84 1984-85						BK5011 \$43.50					Arctic Cat
XR200 XR200	1980-83 1986-94						BK5014 \$65.99					BMW
XR250 XL250	1984-85 1984-87				WB1048 XR '86-95 only \$61.24		BK5011 \$43.50					Cagiva
XR250	1996-04						BK5034 \$43.50					Can-Am
XL250R	1984-90						BK5034 \$43.50					Ducati
XR250R	1991-96				WB1048 \$61.24		BK5034 \$43.50					Gas Gas
CRF250R	2004-05	WPC143 \$314.95	B6005 \$31.45	BK5030 \$103.57	WB1001 \$108.98							GM Speedway
CRF250R	2006-07	WPC143 \$314.95	B6062 \$27.51	BK5030 \$103.57	WB1001 \$108.98							Honda
CRF250R	2008-09	* WPC159 NEW \$314.95	B6062 \$27.51	BK5030 \$103.57	WB1001 \$108.98							Husaberg
CRF250R	2010-15	* WPC159 NEW \$314.95	B6062 \$27.51	BK5030 \$103.57								Husqvarna
CRF250X	2004-06		B6005 \$31.45	BK5030 \$103.57	WB1001 \$108.98							Jawa
CRF250X	2007-15		B6062 \$27.51	BK5030 \$103.57	WB1001 \$108.98							Indian
XR400	1996-04				WB1022 \$64.98		BK5047 \$94.93					Kawasaki
CRF450R	2002-05	WPC138 \$354.95	B6005 \$31.45	BK5031 \$89.95	WB1002 \$105.75							KTM
CRF450R	2006-07	WPC138 \$354.95	B6062 \$27.51	BK5031 \$89.95	WB1002 \$105.75							Polini
CRF450R	2008		B6062 \$27.51	BK5031 \$89.95	WB1002 \$105.75							Polaris
CRF450R	2009-10	* WPC160 NEW \$354.95	B6062 \$27.51	BK5031 \$89.95	WB1172 \$117.03							Rotax, ATK
CRF450R	2011-15		B6062 \$27.51	BK5031 \$89.95								Suzuki
CRF450X	2002-04		B6005 \$31.45									Triumph
CRF450X	2005-15		B6062 \$27.51	BK5062 \$99.08	WB1167 \$125.29							VOR
XL500	1978-82						BK5004 \$48.23					Yamaha
XR500	1979-84						BK5004 \$48.23					PWC
XL600	1983-87						BK5013 \$58.32					Sleeves
XR600R	1985-00						B5001 No RH avail. \$34.20					Rings
* New crankshaft kit available Fall of 2015												Accessories







Crankshaft Kits include: Crankshaft assembly, main bearings, top end bearings, gasket kit & main seals.
See page 142 for additional crankshaft accessories

Crankshaft Kits & Components

Motorcycle						
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing
Gas Gas • 2-Stroke • Motorcycle						
MC / EC250	1997-13			B5011 right B5040 left \$21.75 \$70.15		B1003 \$16.96
EC300	2000-13			B5011 right B5040 left \$21.75 \$70.15		B1003 \$16.96
Husaberg • 2-Stroke • Motorcycle						
TE125	2012-14	WPC153 \$344.95	B6066 \$22.00	BK5026 \$103.57	WB1170 \$58.16	B1013 \$16.96
TE250	2011-14		B6067 \$22.00	BK5028 \$108.97		B1037 \$16.96
TE300	2011-14		B6067 \$22.00	BK5028 \$108.97		B1037 \$16.96
Husqvarna • 2-Stroke • Motorcycle						
TE 85	2014-15	✦ WPC162 NEW \$224.95	B6080 \$23.22			B1012 \$15.82
TE 125	2014-15	WPC153 \$344.95	B6066 \$22.00	BK5026 \$103.57	WB1170 \$58.16	B1013 \$16.96
TC 250	2014-15		B6067 \$22.00	BK5028 \$108.97		B1037 \$16.96
TE 250						\$16.96
TC 300	2014-15		B6067 \$22.00	BK5028 \$108.97		B1037 \$16.96
Kawasaki • 2-Stroke • Motorcycle						
KX60	1985-03	WPC130 \$224.95	B6000 \$22.00	BK5008 \$27.91	WB1088 \$41.07	B1043 \$16.96
KX65	2000-05	WPC117 \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1055 \$43.76	B1043 \$16.96
KX65	2006-15		B6056 \$22.00	BK5008 \$27.91	WB1151 \$47.78	B1043 \$16.96
KDX80	1982-84		B6052 \$22.00	BK5008 \$27.91		B1006 \$15.82
KDX80	1985-88		B6056 \$22.00	BK5008 \$27.91		B1006 \$15.82
KX80	1979			BK5008 \$27.91		B1006 \$15.82
KX80	1980		B6057 \$22.00	BK5006 \$27.91		B1006 \$15.82
KX80	1981-84		B6052 \$22.00	BK5008 \$27.91		B1006 \$15.82
KX80	1985-00	WPC119 1991-05 \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1050 1991-05 \$53.29	B1006 \$15.82
KX85	2001-05	WPC119 \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1050 \$53.29	B1006 \$15.82
KX85	2006-15	✦ WPC164 NEW \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1098 \$54.64	B1006 \$15.82
KX100	1995-05	WPC119 \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1050 \$53.29	B1006 \$15.82
KX100	2006-15	✦ WPC164 NEW \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1098 \$54.64	B1006 \$15.82
KX125	1974-77			BK5015 \$23.88		
KX125	1978-79			BK5008 \$27.91		B1016 \$16.96
KX125	1980		B6057 \$22.00	BK5006 \$27.91		B1016 \$16.96
KX125	1981		B6054 \$27.51	BK5006 \$27.91		B1008 \$16.96
KX125	1982-84		B6052 \$22.00	BK5016 \$27.91		B1008 \$16.96
KX125	1985-87		B6051 \$27.51	BK5017 \$29.20		B1008 \$16.96
KX125	1988-93		B6058 \$22.00	BK5009 \$32.25		B1008 \$16.96
KX125	1994-00		B6058 \$22.00	BK5009 \$32.25		B1001 1994-97 B1013 1998-00 \$15.82

* New crankshaft kit available Fall of 2015

Crankshaft Kits & Components

 Motorcycle						
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing
Kawasaki • 2-Stroke • Motorcycle						
KX125	2001-02		B6058 \$22.00	BK5009 \$32.25	WB1074 \$68.73	B1013 \$16.96
KX125	2003-08		B6058 \$22.00	BK5009 \$32.25	WB1013 \$65.36	B1013 \$16.96
KDX175	1980-81		B6057 \$22.00	BK5006 \$27.91		B1016 \$16.96
KDX175	1982		B6054 \$27.51	BK5006 \$27.91		B1016 \$16.96
KDX200	1983-85			BK5006 \$27.91		
KDX200	1986-04		B6054 \$27.51	BK5006 \$27.91		B1008 \$16.96
KDX200	2005-06		B6059 \$22.00	BK5006 \$27.91		B1008 \$16.96
KDX220	1997-05			BK5006 \$27.91		B1008 \$16.96
KDX250	1980		B6048 \$22.00	BK5006 \$27.91		B1022 \$16.96
KDX250	1981-84		B6050 \$27.51	BK5006 \$27.91		B1022 \$16.96
KX250	1978-79			BK5006 \$27.91		B1022 \$16.96
KX250	1980-86		B6050 \$27.51	BK5006 \$27.91		B1022 \$16.96
KX250	1987-91		B6050 \$27.51	BK5011 \$43.50		B1022 \$16.96
KX250	1992-01	WPC128B \$294.95	B6050 \$27.51	BK5011 \$43.50	WB1091 \$78.09	B1022 \$16.96
KX250	2002-04	WPC128A \$294.95	B6050 \$27.51	BK5024 '03-04 only \$88.47	WB1083 \$70.67	B1022 \$16.96
KX250	2005-08		B6050 \$27.51	BK5024 \$88.47	WB1014 \$68.03	B1022 \$16.96
KX500	1983-04		B6046 \$22.00	BK5003 \$36.53		B1036 '85-04 only \$18.09
Kawasaki • 4-Stroke • Motorcycle						
KX250F	2004-06	WPC144 \$314.95		BK5041 \$67.63	WB1003 \$93.98	
KX250F	2007-09	* WPC169 NEW (2009 only) \$314.95		BK5041 \$67.63	WB1003 (2004-08) \$93.98	
KX250F	2010-15			BK5041 \$67.63		
KLX400	2003-04			BK5061 \$106.34	WB1046 \$81.00	
KLX450F	2006-15	* WPC171 NEW \$354.95				
KTM • 2-Stroke • Motorcycle						
50 SX	2001-07				WB1006 \$30.00	B1041 \$16.96
60 SX	1997-99		B6068 \$22.00	BK5008 \$27.91		
65 SX	2000-08	* WPC161A NEW (2003-'08) \$224.95	B6068 \$22.00	BK5008 \$27.91	WB1094 \$64.12	B1042 \$16.96
65 SX	2009-15	* WPC161B NEW \$224.95		BK5008 \$27.91	WB1173 \$63.00	B1042 \$16.96
85 SX	2003-15	* WPC162 NEW \$224.95	B6080 \$23.22	BK5063 \$60.42		B1012 \$15.82
125 SX	2001-15	WPC153 \$344.95	B6066 \$22.00	BK5026 \$103.57	WB1170 \$58.16	B1013 \$16.96
144 SX	2008		B6066 \$22.00	BK5026 \$103.57	WB1170 \$58.16	B1013 \$16.96

* New crankshaft kit available Fall of 2015

Crankshaft Kits include: Crankshaft assembly, main bearings, top end bearings, gasket kit & main seals.
See page 142 for additional crankshaft accessories

Cranksaft Kits & Components

Motorcycle						
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing
KTM • 2-Stroke • Motorcycle						
150 SX	2009-15		B6066 \$22.00	BK5026 \$103.57	WB1170 \$58.16	B1013 \$16.96
200 SX/EXC	1998-15		B6066 \$22.00	BK5026 \$103.57		B1082 \$16.96
250 SX/EXC	1990-02		B6067 \$22.00	BK5027 \$118.69		B1037 \$16.96
250 SX/EXC	2003-15		B6067 \$22.00	BK5028 \$45.99		B1037 \$16.96
300 EXC	1991-03		B6067 \$22.00	BK5027 \$118.69		B1037 \$16.96
300 EXC	2004-15		B6067 \$22.00	BK5028 \$45.99		B1037 \$16.96
360 SX/EXC	1996-97		B6067 \$22.00	BK5027 \$118.69		B1037 \$16.96
380 SX/EXC	1998-02		B6067 \$22.00	BK5027 \$118.69		B1037 \$16.96
KTM • 4-Stroke • Motorcycle						
250 EXC-F	2007-12		B6077 \$15.98	BK5039 \$129.49		
250 SX-F	2006-11		B6077 \$15.98	BK5039 \$129.49		
Suzuki • 2-Stroke • Motorcycle						
RM60	2003	WPC130 \$224.95	B6000 \$22.00	BK5008 \$27.91	WB1088 \$41.07	B1043 \$16.96
RM65	2003-05	WPC117 \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1055 \$43.76	B1043 \$16.96
RM80	1977-79		B6035 \$22.00	BK5005 \$19.85		B1000 \$15.82
RM80	1980-81		B6036 \$22.00	BK5008 \$27.91		B1000 \$15.82
DS80	1980-81		B6029 \$22.00	BK5008 \$27.91		B1012 \$15.82
RM80	1982-85		B6031 \$22.00	BK5008 \$27.91		B1012 \$15.82
RM80	1986-88		B6033 \$22.00	BK5008 \$27.91	WB1017 '91-98 only \$63.04	B1012 \$15.82
RM80	1989-98		B6034 \$22.00	BK5008 \$27.91	WB1017 \$63.04	B1012 \$15.82
RM80	1999-01		B6034 \$22.00	BK5008 \$27.91	WB1017 \$63.04	B1012 \$15.82
RM85	2002-15	* WPC166 NEW \$224.95	B6034 \$22.00	BK5008 \$27.91	WB1017 \$63.04	B1012 \$15.82
RM100	2003	WPC119 \$224.95	B6056 \$22.00	BK5008 \$27.91	WB1050 \$53.29	B1018 \$15.82
RM125	1979-80		B6041 \$22.00	BK5010 RH BK5024 LH \$30.50		B1018 \$15.82
RM125	1981		B6037 \$22.00	BK5010 RH BK5024 LH \$30.50		B1018 \$15.82
RM125	1982-88		B6032 \$22.00	BK5010 RH BK5024 LH \$30.50		B1013 \$16.96
RM125	1989-90		B6033 \$22.00	BK5010 \$30.50		B1013 \$16.96
RM125	1991		B6033 \$22.00	BK5010 \$30.50	WB1152 \$93.41	B1013 \$16.96
RM125	1992-97		B6033 \$22.00	BK5010 \$30.50	WB1019 \$82.28	B1013 \$16.96
RM125	1998		B6033 \$22.00	BK5010 \$30.50	WB1020 \$81.00	B1013 \$16.96
RM125	1999-00		B6034 \$22.00	BK5010 \$30.50	WB1020 \$81.00	B1013 \$16.96
RM125	2001-03	WPC121 \$264.95	B6034 \$22.00	BK5010 \$30.50	WB1153 \$81.00	B1013 \$16.96
RM125	2004-10	WPC135 \$264.95	B6034 \$22.00	BK5010 \$30.50	WB1008 \$83.02	B1013 \$16.96

* New crankshaft kit available Fall of 2015

Crankshaft Kits & Components

 Motorcycle												
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing						
Suzuki • 2-Stroke • Motorcycle												
RM250	1977-80						BK5006				B1014	Swag
PE250	1977-80						\$27.91				\$18.09	Electronics
RM250	1981			B6038			BK5002				B1014	Fuel Management
PE250	1981			\$27.51			\$25.96				\$18.09	Crankshafts
RM250	1982-85			B6038			BK5018				B1014	Valves Train
				\$27.51			\$26.94				\$18.09	Clutch
RM250	1986-88			B6039			BK5018				B1014	Top End:
				\$27.51			\$26.94				\$18.09	Aprilia
RM250	1989-93			B6039			BK5006				B1014	Arctic Cat
				\$27.51			\$27.91				\$18.09	BMW
RMX250	1989-94			B6038			BK5019				B1014	Cagiva
				\$27.51			\$35.70				\$18.09	Can-Am
RM250	1994-95			B6040			BK5011				B1014	Ducati
				\$27.51			\$43.50				\$18.09	Gas Gas
RMX250	1995-98			B6044			BK5011				B1014	GM Speedway
RM250	1996-99			\$33.02			\$43.50				\$18.09	Honda
RM250	2000-02			B6045			BK5011				B1014	Husaberg
				\$27.51			\$43.50				\$18.09	Husqvarna
RM250	2003-04	* WPC165A NEW		B6070			BK5011		WB1016		B1014	Jawa
		\$294.95		\$27.51			\$43.50		\$84.67		\$18.09	Indian
RM250	2005-10	* WPC165B NEW		B6071			BK5058		WB1016		B1014	Kawasaki
		\$294.95		\$27.51			\$119.77		\$84.67		\$18.09	KTM
Suzuki • 4-Stroke • Motorcycle												
RM-Z250	2004-06	WPC144					BK5041		WB1003			Polini
		\$314.95					\$67.63		\$93.98			Polaris
RM-Z250	2007-09	* WPC167 NEW					BK5059					Rotax, ATK
		\$314.95					\$119.04					Suzuki
RM-Z250	2010-15						BK5060					Triumph
							\$144.74					VOR
DR350	1990-99						B5003 RH		WB1080 (man. start)			Yamaha
							\$18.26		\$58.32			PWC
							B5026 LH		WB1156 (elect. start)			Sleeves
							\$23.43		\$54.94			Rings
DRZ400	2000-15						BK5061		WB1046			Accessories
							\$106.34		\$81.00			
RMZ450	2005-07	WPC142					BK5000		WB1018			
		\$354.95					\$86.07		\$101.55			
RMZ450	2008-15			B6078			BK5049					
				\$23.95			\$104.03					
Yamaha • 2-Stroke • Motorcycle												
PW50	1981-15								WB1054 1992-15		B1084	
									\$38.81		\$15.82	
PW80	1991-06						B5024		WB1057		B1042	
BW80	1986-90						\$12.21		\$44.74		\$16.96	
YZ80	1977						BK5005				B1042	
							\$19.85				\$16.96	
YZ80	1978-79						BK5022				B1042	
							\$25.17				\$16.96	
YZ80	1980-81						BK5005				B1042 1980	
							\$19.85				B1043 1981	
											\$16.96	
YZ80	1982-92			B6011			BK5005				B1015	
				\$16.49			\$19.85				\$15.82	
YZ80	1993-01	WPC122		B6011			BK5015		WB1062		B1012	
		\$224.95		\$16.49			\$23.88		\$49.83		\$15.82	
YZ85	2002-15	WPC123		B6011			BK5015		WB1041		B1012	
		\$224.95		\$16.49			\$23.88		\$48.00		\$15.82	
YZ100	1977-81			B6019			B5008 RH				B1012	
				\$22.00			\$14.64				\$15.82	
							B5024 LH					
							\$12.21					

* New crankshaft kit available Fall of 2015





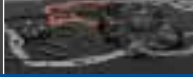

Crankshaft Kits include: Crankshaft assembly, main bearings, top end bearings, gasket kit & main seals.
See page 142 for additional crankshaft accessories

Crankshaft Kits & Components

Motorcycle						
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing
Yamaha • 2-Stroke • Motorcycle						
YZ125	1977-79		B6019 \$22.00	B5008 RH \$14.64 B5024 LH \$12.21		B1016 \$15.82
YZ125	1980-85		B6020 \$22.00	B5008 RH \$14.64 B5024 LH \$12.21		B1016 \$15.82
YZ125	1986-93		B6014 \$22.00	BK5009 \$32.25		B1016 \$16.96
YZ125	1994-96		B6014 \$22.00	BK5009 \$32.25	WB1068 \$55.53	B1016 \$16.96
YZ125	1997		B6014 \$22.00	BK5009 \$32.25	WB1068 \$55.53	B1038 \$15.82
YZ125	1998-00	WPC124 \$264.95	B6015 \$22.00	BK5009 \$32.25	WB1032 \$55.53	B1038 \$15.82
YZ125	2001	WPC125 \$264.95	B6012 \$22.00	BK5009 \$32.25	WB1032 \$55.53	B1001 \$15.82
YZ125	2002-04	WPC125 \$264.95	B6012 \$22.00	BK5009 \$32.25	WB1061 \$57.23	B1001 \$15.82
YZ125	2005-15	* WPC163 NEW \$264.95	B6076 \$22.00	BK5009 \$32.25	WB1007 \$66.56	B1001 \$15.82
IT125	1980-81		B6019 \$22.00			B1016 \$16.96
YZ175 IT175	1976 1977-79		B6019 \$22.00	B5008 RH \$14.64 B5024 LH \$12.21		B1021 \$16.96
IT175	1980-83		B6020 \$22.00	B5008 RH \$14.64 B5024 LH \$12.21		B1021 \$16.96
IT200	1984-86		B6022 \$38.54	B5012 \$18.66		B1005 \$16.96
WR200	1992			BK5006 \$27.91		
MX250 DT250	1973-75 1974-79			BK5002 \$25.96		B1003 \$16.96
IT250	1977-78		B6028 \$22.00	BK5003 \$36.53		
IT250	1979-83		B6028 \$22.00	BK5002 \$25.96		B1003 \$16.96
YZ250	1974-75			BK5003 \$36.53		
YZ250	1976-82		B6028 \$22.00	BK5002 \$25.96		B1003 \$16.96
YZ250	1983-87		B6028 \$22.00	BK5002 \$25.96		B1014 \$18.09
YZ250 WR250	1988-89 1988-89		B6017 \$22.00	BK5011 \$43.50		B1014 \$18.09
YZ250 WR250	1990-97 1990-97		B6017 \$22.00	BK5011 \$43.50	WB1072 '92-97 only \$53.85	B1014 \$18.09
YZ250 WR250	1998 1998		B6016 \$22.00	BK5011 \$43.50	WB1157 \$53.85	B1014 \$18.09
YZ250	1999-00	WPC126 \$294.95	B6013 \$22.00	BK5011 \$43.50	WB1051 \$54.19	B1003 \$16.96
YZ250	2001-02	WPC127 \$294.95	B6023 \$22.00	BK5011 \$43.50	WB1051 \$54.19	B1003 \$16.96
YZ250	2003-15	WPC134 \$294.95	B6023 \$22.00	BK5011 \$43.50	WB1051 \$54.19	B1003 \$16.96

* New crankshaft kit available Fall of 2015

Crankshaft Kits & Components

 Motorcycle											
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit	Top End Bearing					
Yamaha • 2-Stroke • Motorcycle											
YZ400	1976-79			B6028		BK5003				B1003	
IT400	1977-79			\$22.00		\$36.53				\$16.96	
IT425	1980			B6028		BK5003					
				\$22.00		\$36.53					
YZ465	1980-81			B6028		BK5003				B1014	
IT465	1981-82			\$22.00		\$36.53				\$18.09	
YZ490	1982-90			B6028		BK5003				B1014	
IT490	1983-84			\$22.00		\$36.53				\$18.09	
WR500	1992-93			B6028		BK5003				B1014	
				\$22.00		\$36.53				\$18.09	
Yamaha • 4-Stroke • Motorcycle											
YZ250F	2001-02					BK5036		WB1038			
						\$103.90		\$76.80			
YZ250F	2003-11	WPC140				BK5036		WB1038			
		\$314.95				\$103.90		\$76.80			
YZ250F	2012-13					BK5036		WB1038			
						\$103.90		\$76.80			
YZ250F	2014-15					BK5036					
YZ250FX	2015					\$103.90					
WR250F	2015										
WR250F	2003-13	WPC141				BK5036		WB1039			
		\$314.95				\$103.90		\$76.80			
XT350	1985					BK5020					
TT350	1985					\$31.24					
XT350	1986-00					BK5003					
TT350	1986-00					\$36.53					
YZ400F/WR400F	1998-99					BK5000					
YZ426F/WR426F	2000-02					\$86.07					
YZ450F	2003-05					BK5000					
WR450F						\$86.07					
YZ426	2000-02					BK5000					
WR426						\$86.07					
YZ450F	2003-05	WPC139				BK5000		WB1069 YZ-F			
WR450F	2003	\$354.95				\$86.07		\$79.32			
								WB1165 WR-F			
								\$83.02			
YZ450F	2006-09	WPC151				BK5000		WB1166			
		\$354.95				\$86.07		\$89.78			
YZ450F	2010-15					BK5000					
						\$86.07					
WR450F	2004-06	WPC145				BK5000		WB1165			
		\$354.95				\$86.07		\$83.02			
WR450F	2007-11	WPC152				BK5000		WB1166			
		\$354.95				\$86.07		\$89.78			
WR450F	2012-15					BK5000		WB1166			
						\$86.07		\$89.78			
XT500	1976-81							WB1063			
TT500								\$64.29			
XT600	1984-04					BK5021		WB1023 '88-04 only			
TT600	1984-04					\$38.07		\$112.50			

Crankshaft Kits include: Crankshaft assembly, main bearings, top end bearings, gasket kit & main seals.
See page 142 for additional crankshaft accessories






Crankshaft Kits & Components

ATV					
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit
Honda • 2-Stroke • ATV					
FL250 Odyssey	1977-84			BK5003 \$36.53	
ATC250R	1981-84			BK5011 \$40.28	WB1064 \$67.50
ATC250R	1985-86		B6009 \$22.00	BK5011 \$40.28	WB1037 \$50.35
TRX250R	1986		B6009 \$22.00	BK5011 \$40.28	
TRX250R	1987-89	WPC104 \$324.95	B6009 \$22.00	BK5011 \$40.28	WB1037 \$50.35
FL350R Odyssey	1985			Right B5003 \$18.26	
FL400R Pilot	1989-90			Right B5003 \$18.26	
Honda • 4-Stroke • ATV					
ATC 185	1980-83			BK5011 \$40.28	
ATC200	1982-85			BK5011 \$40.28	WB1073 \$67.50
ATC200S	1982-86				
TRX	1982-85				
ATC200X	1986-88			BK5011 \$40.28	
TRX200SX	1986-88				
Fat Cat 200	1986-87				
TRX200	1990-91			BK5011 \$40.28	
TRX300EX	1993-06				WB1045 \$64.12
TRX400EX	1999-04	WPC131A \$404.95		BK5047 \$94.93	WB1021 \$69.78
TRX400EX	2005-08	WPC131B \$404.95		BK5047 \$94.93	WB1171 \$63.30
TRX400X	2009-14	WPC131B \$404.95		BK5047 \$94.93	WB1171 \$63.30
Kawasaki • 2-Stroke • ATV					
KFX80	2003-06				WB1034 \$50.25
KXT250	1984-87		B6050 \$27.51		
Kawasaki • 4-Stroke • ATV					
KLF300 Bayou	1986-04				WB1077 (2-wheel Dr.) \$50.81
KEF300 Lakota Sport	1986-04				WB1155 (4-wheel Dr.) \$57.56
KVF300 Prairie	1986-04				
KFX400	2003-06			BK5061 \$106.34	WB1031 \$92.78
KTM • 4-Stroke • ATV					
450 XC	2008-09			BK5039 \$129.49	
450SX	2009-11			BK5039 \$129.49	
505SX	2009-11			BK5039 \$129.49	
525SX	2008-12			BK5039 \$129.49	
Polaris • 2-Stroke • ATV					
Trail Boss 250 4x4	1985-05				WB1028 \$17.25
Scrambler 250					
Trail Blazer 250					
ATV300	1994-00				WB1028 \$17.25
ATV 400	1994-03				WB1030 \$47.10

Crankshaft Kits include: Crankshaft assembly, main bearings, top end bearings, gasket kit & main seals.

See page 142 for additional crankshaft accessories

Crankshaft Kits & Components

 ATV									
Model	Years	Crank Kit	Main Seal Kit	Main Bearing / Kit	Bottom End Gasket Kit				
Polaris • 4-Stroke • ATV									
Xplorer 500	1997							WB1079	
Sportsman 500	1996-08							\$67.50	
Scrambler 500	1997-12								
Ranger 500	1998-13								
Magnum 500	1999-03								
Big Boss 500	1998-03								
ATP 500	2004-05								
Predator	2003-04							WB1158	
								\$58.39	
Predator	2005-06							WB1044	
								\$58.39	
Suzuki • 2-Stroke • ATV									
LT80	1987-06			B6035 \$22.00		BK5005 \$19.85		WB1034 \$50.25	
LT250R Quad Racer	1985-86			B6042 \$27.51		B5045 RH \$38.83 B5002 LH \$12.98		WB1060 \$54.19	
LT250R Quad Racer	1987-92			B6042 \$27.51				WB1052 \$57.56	
LT500R Quad Racer	1987-90			B6042 \$27.51		BK5003 \$36.53			
Suzuki • 4-Stroke • ATV									
LT-Z400	2003-14					BK5061 \$106.34		WB1031 \$92.78	
Yamaha • 2-Stroke • ATV									
YFS200 Blaster	1987-06	WPC105 \$244.95	1987-04 B6021 \$22.00	2005-06 B6075 \$27.51		BK5023 \$44.13		WB1027 \$44.63	
YTZ250 Tri-2	1985-86			B6028 \$22.00		BK5002 \$25.96			
YFZ350 Banshee	1987-06	WPC100 \$614.95		B6018 \$22.00		Right B5014 \$23.58 Left B5015 \$46.45 Inners (2 required): B5014 \$23.58		WB1025 \$61.88	
YFZ350 Banshee 5mm Long Rod	1987-06	WPC114 \$654.95		B6018 \$22.00		Right B5014 \$23.58 Left B5015 \$46.45 Inners (2 required): B5014 \$23.58		WB1025 \$61.88	
YFZ350 Banshee 5mm Long Rod Stroker • Must use W6093 gasket set with OEM cylinder heads. • Must use 795M series pistons (pg. 102).	1987-06	WPC129 \$654.95		B6018 \$22.00		Right B5014 \$23.58 Left B5015 \$46.45 Inners (2 required): B5014 \$23.58		WB1025 \$61.88	
Yamaha • 4-Stroke • ATV									
YFM350 Warrior	1987-04	WPC137 \$384.95				B5055 \$24.12		WB1033 \$72.30	
YFM350R Raptor	2004-13	WPC137 \$384.95				B5055 \$24.12		WB1033 \$72.30	
YFM350 Grizzly	2007-14					B5055 \$24.12		WB1033 \$72.30	
YFZ450	2004-13	* WPC175 NEW \$384.95				BK5000 \$86.07		WB1059 \$73.35	
YFZ450X	2011								
YFZ450R	2009-15					BK5000 \$86.07			
YFM600 Grizzly	1998-01							WB1024 \$117.34	
YFM660F Grizzly	2002-08	WPC148 \$414.95				Left B5016 \$26.49		WB1163 \$110.82	
YFM660 Rhino	2004-07	WPC148 \$414.95				Left B5016 \$26.49		WB1163 \$110.82	
YFM660R Raptor	2001-05	WPC133 \$404.95				Left B5016 \$26.49		WB1035 \$106.53	

* New crankshaft kit available Fall of 2015

Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

VALVE TRAIN

**Everything your valve train needs
to maximize performance**



In-house engineering and rigorous testing ensures each product bearing Wiseco's name lives up to the highest standards in quality and performance!

FEATURES



Valves

- Manufactured from premium materials
- Forged ONE-Piece construction
- Chromium Nitride Coated
- Manufactured to the highest quality standards and specifications, exceeding OEM standards.
- Just like our pistons, forged valves offer higher strength and fatigue properties due to the 1-piece construction.
- Offers superb surface hardness and wear resistance.







Cam Chains

- Manufactured from premium materials
- M-Style chain design
- Manufactured to the highest quality standards and specifications. Exceed OEM standards.
- Increased strength & durability.









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Valve Train

 Motorcycle										
Model	Years	Steel Intake	Steel Intake Center	Steel Exhaust	Titanium Intake	Titanium Intake Cntr.	Titanium Exhaust	Cam Chains		
Gas Gas										
EC 250F	2010-15				VIT005 \$128.43	VIT005C \$128.43	VET005 \$128.43	CC007 \$65.74		
EC 300F	2010-15				VIT005 \$128.43	VIT005C \$128.43	VET005 \$128.43	CC007 \$65.74		
EC 450F	2013-15				VIT008 \$142.70	VIT008C \$142.70	VET008 \$142.70	CC015 \$80.38		
Honda										
Z50R	1991-99	VIS021		VES021						
XR50R	2000-03	\$12.55		\$20.95						
CRF50F	2004-13									
XR70R	1997-03	VIS022		VES022						
CRF70F	2004-12	\$13.66		\$21.69						
CRF150F	2003-15							CC012 \$51.09		
CRF150R	2007-15	VIS016 \$18.60		VES016 \$26.68				CC013 \$64.37		
CRF230F	2003-15							CC014 \$51.09		
XR250R	1996-04	VIS024 \$17.77		VES024 \$23.76				CC025 \$64.37		
CRF250R	2004-07			VES001 \$34.48	VIT001 \$128.43			CC001 \$67.78		
CRF250R	2008-09			VES023 \$34.48	VIT001 \$128.43			CC001 \$67.78		
CRF250R	2010-15			VES036 \$37.11	VIT036 \$128.43			CC024 \$67.78		
CRF250X	2004-15			VES001 \$34.48	VIT001 \$128.43			CC001 \$67.78		
XR400R	1996-04	VIS003 \$22.99		VES003 \$31.77				CC004 \$64.37		
CRF450R	2002-06			VES002 \$34.48	VIT002 \$142.70			CC002 \$70.16		
CRF450R	2007-08			VES019 \$37.11	VIT002 \$142.70			CC002 \$70.16		
CRF450R	2009-12			VES026 \$37.11	VIT026 \$142.70			CC023 \$85.58		
CRF450R	2013-15			VES038 \$37.11	VIT026 \$142.70			CC023 \$85.58		
CRF450X	2005-15			VES002 \$34.48	VIT025 \$142.70			CC002 \$70.16		
XL600R	1983-87							CC029 \$78.51		
XR600R	1993-00	VIS004		VES004				CC005		
XR650L	1993-15	\$31.77		\$45.39				\$67.78		
XR650R	2000-07							CC006 \$70.16		



Valve Train

		  			  				
Model	Years	Steel Intake	Steel Intake Center	Steel Exhaust	Titanium Intake	Titanium Intake Cntr.	Titanium Exhaust	Cam Chains	
Husaberg									
FE250	2013				VIT013 \$128.43		VET013 \$128.43	CC032 \$65.74	Swag
FE250	2014				VIT043 \$128.43			CC033 \$83.52	Electronics
FE350	2013-14				VIT038 \$128.43		VET038 \$128.43	CC033 \$83.52	Fuel Management
FE390	2010-12			VES037 \$47.08	VIT039 \$142.70			CC035 \$78.51	Crankshafts
FE450	2004-08	VIS035 \$28.98		VES035 \$44.90					Valves Train
FE450	2009-13			VES037 \$47.08	VIT039 \$142.70			CC035 \$78.51	Clutch
FE450	2014			VES037 \$47.08	VIT043 \$128.43			CC035 \$78.51	Top End:
FX450	2010-11			VES037 \$47.08	VIT039 \$142.70			CC035 \$78.51	Aprilia
FE501	2013-14			VES037 \$47.08	VIT039 \$142.70			CC036 \$78.51	Arctic Cat
FE550	2004-08	VIS035 \$28.98		VES035 \$44.90					BMW
FE570	2009-12			VES037 \$47.08	VIT039 \$142.70			CC036 \$78.51	Cagiva
FE650 FS650	2004-08	VIS035 \$28.98		VES035 \$44.90					Can-Am
Husqvarna									
FC250 FE250	2014-15				VIT043 \$128.43		VET041 \$128.43	CC033 \$83.52	Ducati
FC350 FE350	2014-15				VIT038 \$128.43		VET038 \$128.43	CC033 \$83.52	Gas Gas
FC450	2014-15				VIT040 \$142.70		VET040 \$142.70	CC035 \$78.51	GM Speedway
FE450	2014-15			VES037 \$47.08	VIT040 \$142.70			CC035 \$78.51	Honda
TC450 TE450 TC510	2003-05				VIT015 \$139.90		VET015 \$139.90		Husaberg
FE501	2014-15			VES037 \$47.08	VIT040 \$142.70				Husqvarna
Kawasaki									
KLX250	1993-95							CC031 \$73.55	Jawa
KX250F	2004-08				VIT011 \$128.43		VET011 \$128.43	CC007 \$65.74	Indian
KX250F	2009-10				VIT033 \$128.43		VET011 \$128.43	CC007 \$65.74	Kawasaki
KX250F	2011-15				VIT033 \$128.43		VET011 \$128.43	CC007 \$65.74	KTM
KLX300	1997-03							CC031 \$73.55	Polini
KLX400	2003-04	VIS009 \$26.30		VES009 \$31.77				CC010 \$73.55	Polaris
KX450F	2006-08				VIT012 \$142.70		VET012 \$142.70	CC019 \$83.52	Rotax, ATK
KX450F	2009-15				VIT034 \$142.70		VET034 \$142.70	CC022 \$83.52	Suzuki
KLX450R	2006-13							CC019 \$83.52	Triumph
									VOR
									Yamaha
									PWC
									Sleeves
									Rings
									Accessories

Valve Train

Motorcycle								
Model	Years	Steel Intake	Steel Intake Center	Steel Exhaust	Titanium Intake	Titanium Intake Cntr.	Titanium Exhaust	Cam Chains
KTM								
250 SX-F	2006-08				VIT013 \$128.43		VETO13 \$128.43	
250 SX-F	2009-12				VIT013 \$128.43		VETO13 \$128.43	CC032 \$65.74
250 SX-F	2013-15				VIT043 \$128.43		VETO41 \$128.43	CC033 \$83.52
250 EXC-F/ XC-F/XCF-W	2007-13				VIT013 \$128.43		VETO13 \$128.43	CC032 \$65.74
250 EXC-F	2014-15				VIT043 \$128.43		VETO41 \$128.43	CC033 \$83.52
350 SX-F	2011-15				VIT038 \$128.43		VETO38 \$128.43	CC033 \$83.52
350 EXC-F	2012-15							
350 Freeride	2012-15							
400 EXC-R	1999-02	VIS035 \$28.98		VES035 \$44.90				
400 EXC-R	2009-11			VES037 \$47.08	VIT039 \$142.70			CC035 \$78.51
450 EXC-R	2003-07	VIS035 \$28.98		VES035 \$44.90				
450 SX	2003-06				VIT014 \$142.70		VETO14 \$142.70	
450 SX-F	2007-12				VIT020 \$142.70		VETO20 \$142.70	CC034 \$73.55
450 SX-F	2013-15				VIT040 \$142.70		VETO40 \$142.70	CC035 \$78.51
450 EXC-R	2003-07				VIT014 \$142.70		VETO14 \$142.70	
450 EXC/ EXC-R	2008-15			VES037 \$47.08	VIT039 \$142.70			CC035 \$78.51
450 SM-R	2004-07				VIT014 \$142.70		VETO14 \$142.70	
450 SM-R	2008-12				VIT020 \$142.70		VETO20 \$142.70	CC034 \$73.55
450 SM-R	2013-14				VIT040 \$142.70		VETO40 \$142.70	CC035 \$78.51
500 EXC	2012-15			VES037 \$47.08	VIT039 \$142.70			CC036 \$78.51
505 SX-F	2008				VIT020 \$142.70		VETO20 \$142.70	CC034 \$73.55
505 XC-F	2009							
520 SX/EXC	2000-02	VIS035 \$28.98		VES035 \$44.90				
525 SX	2003-07	VIS035 \$28.98		VES035 \$44.90				
525 EXC								
525 SM-R	2004-05				VIT014 \$142.70		VETO14 \$142.70	
530 EXC-R	2008-11			VES037 \$47.08	VIT039 \$142.70			CC036 \$78.51
560 SM-R	2006-07				VIT014 \$142.70		VETO14 \$142.70	

Valve Train

Motorcycle		Steel Intake			Titanium Intake			Cam Chains
Model	Years	Steel Intake	Steel Intake Center	Steel Exhaust	Titanium Intake	Titanium Intake Cntr.	Titanium Exhaust	Cam Chains
Suzuki								
RMZ250	2004-06				VIT011 \$128.43		VET011 \$128.43	CC007 \$65.74
RMZ250	2007-09				VIT031 \$128.43		VET031 \$128.43	CC007 \$65.74
RMZ250	2010-15				VIT041 \$128.43		VET031 \$128.43	CC007 \$65.74
DRZ400	2000-15	VIS009 \$26.30		VES009 \$31.77				CC010 \$73.55
RMZ450	2005-06				VIT010 \$142.70		VET010 \$142.70	CC011 \$73.55
RMZ450	2007				VIT018 \$142.70		VET018 \$142.70	CC011 \$73.55
RMZ450	2008-15				VIT032 \$142.70		VET032 \$142.70	CC011 \$73.55
RMX450Z	2010-11				VIT032 \$142.70		VET032 \$142.70	CC011 \$73.55
Yamaha								
TT-R125	2000-07	VIS027 \$13.33		VES027 \$21.69				
YZ250F WR250F	2001-13				VIT005 \$128.43	VIT005C \$128.43	VET005 \$128.43	CC007 \$65.74
YZ250F YZ250FX WR250F	2014-15 2015 2015				VIT045 \$128.43		VET045 \$128.43	CC038 \$65.74
WR250R	2008-14							CC015 \$80.38
YZ400F WR400F	1998-99 1998-00	VIS006 \$18.60	VIS006C \$18.60	VES006 \$25.19				CC008 \$70.16
YZ426 WR426	2000	VIS006 \$18.60	VIS006C \$18.60	VES006 \$25.19				CC008 \$70.16
YZ426 WR426	2001-02				VIT007 \$142.70	VIT007C \$142.70	VET007 \$142.70	CC008 \$70.16
YZ450F	2003-09				VIT008 \$142.70	VIT008C \$142.70	VET008 \$142.70	CC015 \$80.38
YZ450F	2010-13				VIT037 \$142.70		VET037 \$142.70	CC022 \$83.52
YZ450F	2014-15				VIT044 \$142.70		VET044 \$142.70	CC022 \$83.52
WR450F	2003-15				VIT008 \$142.70	VIT008C \$142.70	VET008 \$142.70	CC015 \$80.38
XT600 TT600	1984-04 1984-04							CC016 \$78.51
XT660R/X	2004-08	VIS030 \$19.45		VES030 \$32.74				CC017 \$86.12





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Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
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PWC
Sleeves
Rings
Accessories



Valve Train

ATV		Steel			Titanium		Cam Chains	
Model	Years	Intake	Center	Exhaust	Intake	Intake Cntr.	Exhaust	
Honda								
TRX250X	1987-92							CC021 \$70.16
TRX250X	2009-14							CC026 \$51.09
TRX250EX	2001-08							CC026 \$51.09
TRX300 All models	1988-09							CC021 \$70.16
TRX400 Rancher	2004-07							CC026 \$51.09
TRX400 Foreman	1993-03							CC027 \$52.71
TRX400EX	1999-08	VIS003 \$22.99		VES003 \$31.77				CC004 \$64.37
TRX400X	2009-14	VIS003 \$22.99		VES003 \$31.77				CC004 \$64.37
TRX420 Rancher	2007-15							CC028 \$51.09
TRX450ES, S	1998-04							CC027 \$52.71
TRX450R	2004-05				VIT002 \$142.70			CC003 \$74.23
TRX450R/ER	2006-14				VIT002 \$142.70			CC002 \$70.16
Kawasaki								
KFX400	2000-05	VIS009 \$26.30		VES009 \$31.77				CC010 \$73.55
KFX450	2008-14						VET012 \$142.70	CC017 \$86.12
KTM								
450SX	2009-10				VIT020 \$142.70		VET020 \$142.70	CC034 \$73.55
450XC	2008-09	VIS035 \$28.98		VES035 \$44.90				
505SX	2009-10				VIT020 \$142.70		VET020 \$142.70	CC034 \$73.55
525XC	2008-12	VIS035 \$28.98		VES035 \$44.90				
Polaris								
Outlaw 450 MXR	2008-10	VIS035 \$28.98		VES035 \$44.90				
Outlaw 525	2007-11	VIS035 \$28.98		VES035 \$44.90				
Suzuki								
LT-Z400	2003-14	VIS009 \$26.30		VES009 \$31.77				CC010 \$73.55
LT-R450	2006-11				VIT017 \$142.70	VET017 \$142.70		CC017 \$86.12
Yamaha								
YFM250R Raptor	2008-13							CC014 \$51.09
YFM350R Raptor	2005-13							CC009 \$52.71
YFM350 Warrior	1987-04	VIS028 \$25.06		VES028 \$37.23				
YFM350 Wolverine	1995-08	VIS028		VES028				
YFM350 Bruin	2004-06	\$25.06		\$37.23				
YFM350 Grizzly	2007-14							
YFZ450	2004--13				VIT008 \$142.70	VIT008C \$142.70	VET008 \$142.70	CC015 \$80.38
YFZ450X	2011				\$142.70	\$142.70	\$142.70	CC030 \$80.38
YFZ450R	2009-15				\$142.70	\$142.70	\$142.70	CC016 \$78.51
YFM660R Raptor	2001-05	VIS029 \$25.06		VES029 \$32.17				
YFM660 Grizzly	2002-08	VIS029 \$25.06		VES029 \$32.17				

Valve Train

								
Model	Years	Steel Intake	Steel Intake Center	Steel Exhaust	Titanium Intake	Titanium Intake Cntr.	Titanium Exhaust	Cam Chains
Yamaha								
YFM700R Raptor	2006-15	VIS030 \$19.45		VES030 \$32.74				CC017 \$86.12
YFM700 Grizzly	2006	VIS030 \$19.45		VES030 \$32.74				
YFM700 Grizzly	2007-15	VIS030 \$19.45		VES030 \$32.74				CC017 \$86.12
YXR700 Rhino	2007-13	VIS030 \$19.45		VES030 \$32.74				
YXM700 Viking <i>NEW!</i>	2014-15	VIS030 \$19.45		VES030 \$32.74				

Valve Shims • Kits & Refills

Wiseco shim kits are through-hardened and precision ground to exact sizes.



Complete Valve Shim Kits

Kits contain 3 shims of each thickness
(See refills chart below for thicknesses)

Part #	Diameter	Price
VSK3	10.0mm dia.	\$74.95
VSK4	8.85mm dia.	\$64.95
VSK7	7.48mm dia.	\$104.95
VSK9	9.48mm dia.	\$104.95

\$9.95 per kit (5 per size)

Shim Refills (5 per size)

Thickness (mm)	∅ 7.48mm Part #	∅ 8.85mm Part #	∅ 9.48mm Part #	∅ 10.0mm Part #
1.20	VS7120		VS9120	
1.25	VS7125		VS9125	
1.30	VS7130		VS9130	
1.35	VS7135		VS9135	
1.40	VS7140		VS9140	
1.45	VS7145		VS9145	
1.50	VS7150		VS9150	
1.55	VS7155		VS9155	
1.60	VS7160		VS9160	
1.65	VS7165		VS9165	
1.70	VS7170		VS9170	
1.72		VS8172		
1.75	VS7175		VS9175	
1.76		VS8176		
1.80	VS7180	VS8180	VS9180	
1.84		VS8184		
1.85	VS7185		VS9185	VS0185
1.88		VS8188		
1.90	VS7190		VS9190	VS0190
1.92		VS8192		
1.95	VS7195		VS9195	VS0195
1.96		VS8196		

Thickness (mm)	∅ 7.48mm Part #	∅ 8.85mm Part #	∅ 9.48mm Part #	∅ 10.0mm Part #
2.00	VS7200	VS8200	VS9200	VS0200
2.04		VS8204		
2.05	VS7205		VS9205	VS0205
2.08		VS8208		
2.10	VS7210		VS9210	VS0210
2.12		VS8212		
2.15	VS7215		VS9215	VS0215
2.16		VS8216		
2.20	VS7220	VS8220	VS9220	VS0220
2.24		VS8224		
2.25	VS7225		VS9225	VS0225
2.28		VS8228		
2.30	VS7230		VS9230	VS0230
2.32		VS8232		
2.35	VS7235		VS9235	VS0235
2.36		VS8236		
2.40	VS7240	VS8240	VS9240	VS0240
2.44		VS8244		
2.45	VS7245		VS9245	VS0245
2.48		VS8248		
2.50	VS7250		VS9250	VS0250
2.52		VS8252		
2.55	VS7255		VS9255	VS0255
2.56		VS8256		
2.60	VS7260	VS8260	VS9260	VS0260
2.65	VS7265		VS9265	VS0265
2.70	VS7270		VS9270	VS0270
2.75	VS7275		VS9275	VS0275
2.80	VS7280		VS9280	VS0280
2.85	VS7285		VS9285	VS0285
2.90	VS7290		VS9290	VS0290
2.95	VS7295		VS9295	VS0295
3.00	VS7300		VS9300	VS0300
3.05	VS7305		VS9305	VS0305
3.10	VS7310		VS9310	VS0310
3.15	VS7315		VS9315	VS0315
3.20	VS7320		VS9320	VS0320
3.25	VS7325		VS9325	
3.30	VS7330		VS9330	
3.35	VS7335		VS9335	
3.40	VS7340		VS9340	
3.45	VS7345		VS9345	
3.50	VS7350		VS9350	

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- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

CLUTCH

The same State-of-the-Art precision processes used to make our pistons

Clutch Kits

When you need the best in forged clutch components, choose Wiseco for that factory-racing feel and extreme performance! Using the same precision forging and machining processes used to make our pistons, we're producing the toughest clutch components in the aftermarket! Wiseco's forged clutch components come with a **lifetime warranty** against breakage and notching. You won't find it anywhere else!



Clutch Pack Kits

Wiseco Clutch Pack (CPK) Kits contain everything you need to upgrade your worn out clutch plates and springs. Each kit comes with new frictions, steels, and clutch springs. It's an easy solution to worn or slipping clutch packs.

Performance Clutch Kits

Performance Clutch (PCK) Kits take the clutch pack kits one step further by including a Wiseco forged clutch basket and new rubber cushions. Also included is a full set of frictions, steels, and clutch springs made from premium grade materials.

Extreme Clutch Kits

Extreme Clutch (ECK) Kits come with everything you need for a full clutch replacement, including a forged clutch basket with new cushions, a forged inner hub, and forged pressure plate. Also included is a full set of frictions, steels, and springs made from premium grade materials.

FEATURES



Clutch Baskets, Inner Hubs & Pressure Plates

- Built on dedicated precision forgings
- Made from Aerospace grade aluminum alloy
- Hard coat anodized
- Teflon coated
- Supplied with high-quality fasteners with pre-applied thread-locker
- Tougher than stock! "Feature aligned grain flow", produced through Wiseco's precision forging process, makes it stronger and more resistant to impact than any other clutch on the market.
- Certified raw materials produce the highest quality finish products.
- Produces an ultra tough surface that wears like iron and greatly extends the life of the basket against notching and wear on the tabs.
- Seals the coating to create a near frictionless surface for the clutch plate tabs to glide upon.
- New fasteners are high-strength and come with the thread-locker pre-applied.



Clutch Accessories - Plates, Springs & Covers

- Manufactured from premium materials
- 8-10% stiffer springs than OEM
- Billet machined clutch covers
- Hard coat anodized and Wiseco engraved
- Offer a long life of wear resistance, durability, and smooth clutch operation
- Ensures a positive clutch lockup without slippage. Extra spring stiffness gives a high performance feel and durability.
- Stronger and more durable than stock die-cast magnesium covers. Offer better engine protection against punctures or fractures from side impacts.
- Ultra hard wear surface to protect against boot wear. The clean Wiseco logo dresses up the engine and shows off the high quality brand clutch components.


Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

Clutch Kits & Components

Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit
Gas Gas												
EC/MC125	2000-08					WPPF004 \$82.32						
EC 250F	2010-15	WPP3023 \$268.00				WPPF014 2010-13 \$95.08	WPPS023 \$27.47	CSK034 \$26.50		CPK056 2010-13 \$147.71	PCK008 2010-13 \$408.71	
EC 300F	2013-15	WPP3023 \$268.00				WPPF014 2013 \$95.08	WPPS023 \$27.47	CSK034 \$26.50		CPK056 2013 \$147.71	PCK008 2013 \$408.71	
EC 450F	2013-15	WPP3031 \$268.00				WPPF031 \$85.78		CSK033 \$31.57				
Honda												
CR80R	1984-85					WPPF001 \$50.01	WPPS001 \$22.86	CSK001 \$21.42		CPK001 \$89.04		
CR80R	1986-02	WPP3013 \$268.00				WPPF001 \$50.01	WPPS001 \$22.86	CSK001 \$21.42	W6220 \$8.40	CPK001 \$89.04		
XR80 CRF80F	1979-03 2004-13					WPPF062 \$25.72						
CR85R	2003-04	WPP3013 \$268.00				WPPF001 \$50.01	WPPS001 \$22.86	CSK001 \$21.42	W6220 \$8.40	CPK001 \$89.04		
CR85R	2005-07	WPP3013 \$268.00				WPPF049 \$45.75	WPPS001 \$22.86	CSK001 \$21.42	W6220 \$8.40	CPK026 \$84.77		
XR100 CRF100F	1987-03 2004-13					WPPF061 \$40.02						
CR125R	1986					WPPF003 \$72.03	WPPS002 \$53.03 WPPA001 \$45.45	CSK002 \$26.50		CPK002 \$137.84		
CR125R	1987-99	WPP3025 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPS002 \$45.45 WPPA001 \$45.45	CSK002 \$26.50	W6114 \$12.94	CPK002 \$137.84		
CR125R	2000-03	WPP3005 \$268.00	WPP4003 \$308.00	WPP5003 \$198.00	W6241-8 \$29.95	WPPF004 \$82.32	WPPS003 \$53.03 WPPA002 \$53.03	CSK003 \$26.50	W6114 \$12.94	CPK003 \$155.71	PCK012 \$421.25	ECK001 \$917.13
CR125R	2004-07	WPP3005 \$268.00	WPP4003 \$308.00	WPP5003 \$198.00	W6241-8 \$29.95	WPPF004 \$82.32	WPPS003 \$53.03	CSK003 \$26.50	W6114 \$12.94	CPK003 \$155.71	PCK012 \$421.25	ECK001 \$917.13
CRF150R	2007-09	WPP3038 \$268.00				WPPF048 \$54.89	WPPS031 \$33.61	CSK010 \$21.42	W6649 \$17.96	CPK032 \$104.67		
CRF150R	2012-15					WPPF048 \$54.89	WPPS031 \$33.61	CSK010 \$21.42	W6649 \$17.96	CPK032 \$104.67		
XR250R	1986-95					WPPF002 \$85.72						
CR250R	1984-89					WPPF036 \$101.02	WPPA005 \$52.03					
CR250R	1990-91					WPPF005 \$115.45	WPPA006 \$52.03	CSK005 \$31.57		CPK030 \$196.57		
CR250R	1992-93	WPP3009* \$288.00	WPP4002 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF005 \$115.45	WPPA006 \$52.03	CSK005 \$31.57	W6116 \$18.85	CPK030 \$196.57	PCK043 \$477.30	
CR250R	1994-96	WPP3009* \$288.00	WPP4002 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF005 \$115.45	WPPA003 \$54.99	CSK005 \$31.57	W6116 \$18.85	CPK005 \$194.77	PCK042 \$480.21	
CR250R	1997-01	WPP3009* \$288.00	WPP4002 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF005 \$115.45	WPPA003 \$54.99	CSK006 \$31.57	W6116 \$18.85	CPK006 \$194.77	PCK004 \$480.21	ECK002 \$976.09
CR250R	2002-07	WPP3009* \$288.00	WPP4002 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF005 \$115.45	WPPA003 \$54.99	CSK006 \$31.57	WPPC003 \$179.95 W6216 \$21.48	CPK006 \$194.77	PCK004 \$480.21	ECK002 \$976.09
CRF250R	2004-07	WPP3005 \$268.00	WPP4003 \$308.00	WPP5003 \$198.00	W6241-8 \$29.95	WPPF030 \$82.32	WPPS012 \$56.98	CSK004 \$26.50	WPPC002 \$179.95 W6338 \$21.87	CPK004 \$159.64	PCK003 \$425.11	ECK003 \$920.99
CRF250R	2008-09	WPP3005 \$268.00	WPP4003 \$308.00	WPP5003 \$198.00	W6241-8 \$29.95	WPPF063 \$82.32	WPPS012 \$56.98	CSK004 \$26.50	WPPC002 \$179.95 W6338 \$21.87	CPK029 \$159.64	PCK044 \$425.11	ECK010 \$920.99

*Includes cushions. **Clutch basket includes kick start gear.

Clutch Kits & Components

													Swag
Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit	Electronics
Honda													Fuel Management
													Crankshafts
													Valves Train
													Clutch
													Top End:
													Aprilia
													Arctic Cat
													BMW
													Cagiva
													Can-Am
													Ducati
													Gas Gas
													GM Speedway
													Honda
													Husaberg
													Husqvarna
													Jawa
													Indian
													Kawasaki
													KTM
													Polini
													Polaris
													Rotax, ATK
													Suzuki
													Triumph
													VOR
													Yamaha
													PWC
													Sleeves
													Rings
													Accessories
CRF250R	2010-13	WPP3056** \$298.00			W6241-8 \$29.95	WPPF030 \$82.32	WPPS012 \$56.98	CSK050 \$26.50	WPPC038 \$179.95	CPK072 \$159.64	PCK049 \$454.51		
CRF250R	2014-15	WPP3056** \$298.00			W6241-8 \$29.95	WPPF030 \$82.32	WPPS012 \$56.98	CSK052 \$26.50	WPPC038 \$179.95	CPK077 \$159.64	PCK050 \$441.50		
CRF250X	2004-15	WPP3005 \$268.00	WPP4003 \$308.00	WPP5003 \$198.00	W6241-8 \$29.95	WPPF063 \$82.32	WPPS012 \$56.98	CSK004 \$26.50	WPPC029 \$179.95	CPK029 \$159.64	PCK044 \$425.11	ECK010 \$920.99	
XR350R <i>NEW!</i>	1983-85					WPPF002 \$85.72							
XR400R	1996-04					WPPF007 \$76.06	WPPS026 \$48.84	CSK007 \$26.50	W6215 \$17.33	CPK031 \$145.22			
CRF450R	2002-07	WPP3009* \$288.00	WPP4002 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF006 \$85.78	WPPS004 \$62.40	CSK006 \$31.57	WPPC004 \$179.95	CPK007 \$170.88	PCK014 \$458.40	ECK004 \$954.28	
CRF450R	2008	WPP3044* \$288.00	WPP4002 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF006 \$85.78	WPPS004 \$62.40	CSK006 \$31.57	WPPC004 \$179.95	CPK007 \$170.88	PCK016 \$458.40	ECK005 \$954.28	
CRF450R	2009-12	WPP3055* \$288.00	WPP4014 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF006 \$85.78	WPPS004 \$62.40	CSK044 2009-10 4-spring \$21.42 CSK053 2011-12 4-spring \$21.42 CSK006 6-spring \$31.57	WPPC037 \$179.95	CPK007 6-spring \$170.88	PCK045 4-spring \$448.45	ECK014 6-spring \$944.33	
CRF450R	2013-15	WPP3060 \$288.00	WPP4016 \$308.00	WPP5002 \$198.00	W6186-8 \$29.95	WPPF006 \$85.78	WPPS004 \$62.40	CSK006 \$31.57	WPPC037 \$179.95	CPK007 \$170.88	PCK051 \$458.40	ECK018 \$954.28	
CRF450X	2005-15	WPP3009* \$288.00	WPP4015 \$308.00	WPP5015 \$198.00	W6186-8 \$29.95	WPPF006 \$85.78	WPPS004 \$62.40	CSK006 \$31.57	WPPC004 \$179.95	CPK007 \$170.88	PCK014 \$458.40	ECK004 \$954.28	
CR500	1984-89					WPPF036 \$101.02	WPPA005 \$52.03						
CR500	1990-01					WPPF005 \$115.45	WPPA006 \$52.03	CSK047 \$31.57					
XR600R	1985-00					WPPF050 \$99.00	WPPS032 \$46.32	CSK043 \$21.42		CPK066 \$161.54			
XR650R	2000-07					WPPF051 \$67.49	WPPS032 \$46.32	CSK044 \$21.42		CPK067 \$129.94			
Husaberg													
TE125	2012-14	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK003 \$26.50	WPPC033 \$179.95	CPK028 \$137.26			
TE250	2011-12	WPP3051 \$268.00				WPPF030 \$82.32	WPPS012 \$56.98	CSK002 \$26.50	WPPC041 \$179.95	CPK027 \$159.64			
TE250	2013-14					WPPF030 \$82.32	WPPS041 \$36.63						
FE250	2013	WPP3051 \$268.00				WPPF030 \$82.32	WPPS012 \$56.98	CSK002 \$26.50	WPPC036 \$179.95	CPK027 \$159.64			
TE300	2011-12	WPP3052 \$268.00				WPPF060 \$157.13		CSK011 \$31.57					
TE300	2013-14					WPPF060 \$157.13	WPPS041 \$36.63						
FE350	2013-14					WPPF070 \$78.88	WPPS041 \$36.63						
FE450	2013-14					WPPF070 \$78.88	WPPS041 \$36.63						
FE501	2013-14					WPPF070 \$78.88	WPPS041 \$36.63						

*Includes cushions. **Clutch basket includes kick start gear.

Clutch Pack Kits include: Frictions, steels & springs


Performance Clutch Kits include: Frictions, steels, springs, clutch basket & rubber cushions

Extreme Clutch Kits include: Frictions, steels, springs, clutch basket, inner hub, pressure plate & rubber cushions

Clutch Kits & Components

Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit
Husqvarna												
TC85	2014-15	WPP3045 \$268.00				WPPF078 \$60.04		CSK045 \$26.50	WPPC032 \$179.95			
TC125 TE125	2014-15	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK003 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK028 \$137.26	PCK058 \$403.18	
TC250 TE250 FC250	2014-15					WPPF070 \$78.88	WPPS048 \$39.95 WPPS041 \$36.63	CSK051 \$31.57				
TE300 NEW!	2014-15						WPPS048 \$39.95					
FC350 FE350	2014-15					WPPF070 \$78.88	WPPS041 \$36.63	CSK051 FC350 only \$31.57				
FC450 FE450 FE501 NEW!	2014-15					WPPF070 \$78.88	WPPS041 \$36.63					
Kawasaki												
KX60	1985-03	WPP3006 \$268.00				WPPF023 \$47.84	WPPS007 \$26.32	CSK012 \$31.57	W6119 \$9.01	CPK009 \$98.49	PCK052 \$366.25	
KX65	2000-15	WPP3006 \$268.00				WPPF023 \$47.84	WPPS007 \$26.32	CSK012 \$31.57	W6238 \$8.84	CPK009 \$98.49	PCK052 \$366.25	
KDX80	1980-81					WPPF047 \$38.28						
KDX80	1982-88					WPPF023 \$47.84	WPPS007 \$26.32					
KX80	1979-80					WPPF047 \$38.28						
KX80	1981-84					WPPF023 \$47.84	WPPS007 \$26.32					
KX80	1985-87					WPPF037 \$57.41	WPPS027 \$32.90					
KX80	1988-90						WPPS028 \$39.48					
KX80	1998-00	WPP3014 \$268.00			W6246-8 \$29.95	WPPF024 \$59.15	WPPS008 \$33.56	CSK013 \$21.42	W6221 \$12.81	CPK010 \$108.87	PCK013 \$374.48	
KX85	2001-15	WPP3014 \$268.00			W6246-8 \$29.95	WPPF024 \$59.15	WPPS008 \$33.56	CSK013 \$21.42		CPK010 \$108.87	PCK013 \$374.48	
KX100	1998-15	WPP3014 \$268.00			W6246-8 \$29.95	WPPF024 \$59.15	WPPS008 \$33.56	CSK013 \$21.42	W6221 \$12.81	CPK010 \$108.87	PCK013 \$374.48	
KX125	1994-96	WPP3007 \$268.00			W6243-8 \$29.95	WPPF026 \$103.03	WPPS009 \$40.27	CSK014 \$21.42	W6117 \$5.52	CPK011 \$159.49	PCK015 \$424.07	
KX125	1997-02	WPP3007 \$268.00			W6243-8 \$29.95	WPPF025 \$92.18	WPPS009 \$40.27	CSK014 \$21.42	W6117 \$5.52	CPK012 \$148.63	PCK017 \$413.44	
KX125	2003-08	WPP3026 \$268.00			W6243-8 \$29.95	WPPF025 \$92.18	WPPS009 \$40.27	CSK015 \$26.50	W6234 \$5.52	CPK013 \$152.81	PCK018 \$418.41	
KDX200	1995-06	WPP3058 \$268.00				WPPF082 \$99.95	WPPS049 \$56.98	CSK014 \$21.42				
KDX220	1997-05	WPP3058 \$268.00				WPPF082 \$99.95	WPPS049 \$56.98	CSK014 \$21.42				
KDX250	1991-94					WPPF027 \$96.28	WPPS037 \$56.05					
KX250	1987-90					WPPF027 \$96.28						
KX250	1991					WPPF027 \$96.28	WPPS037 \$56.05					
KX250	1992-93	WPP3010 \$268.00			W6247-8 \$29.95	WPPF028 \$92.25	WPPS011 \$40.01	CSK016 \$26.50	W6118 \$10.31	CPK033 \$157.45	PCK019 \$418.22	
KX250	1994-02	WPP3010 \$268.00			W6247-8 \$29.95	WPPF028 \$92.25	WPPS011 \$40.01	CSK016 \$26.50	W6118 \$10.31	CPK033 \$157.45	PCK019 \$418.22	
KX250	2003-04	WPP3010 \$268.00			W6247-8 \$29.95	WPPF028 \$92.25	WPPS011 \$40.01	CSK016 \$26.50	W6118 \$10.31	CPK033 \$157.45	PCK019 \$418.22	
KX250	2005	WPP3010 \$268.00			W6247-8 \$29.95	WPPF028 \$92.25	WPPS011 \$40.01	CSK016 \$26.50	W6343 \$32.38	CPK033 \$157.45	PCK019 \$418.22	
KX250	2006-07	WPP3048 \$268.00			W6247-8 \$29.95	WPPF028 \$92.25	WPPS011 \$40.01	CSK016 \$26.50	W6343 \$32.38	CPK033 \$157.45	PCK009 \$418.22	

Clutch Kits & Components













													Swag
Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit	Electronics
Kawasaki													Fuel Management
													Crankshafts
KX250F	2004	WPP3027 \$268.00				WPPF029 \$99.41	WPPS010 \$46.98	CSK015 \$26.50	WPPC010 \$179.95 W6339 \$9.88	CPK015 \$170.21			Valves Train
KX250F	2005	WPP3027 \$268.00				WPPF058 \$99.41	WPPS010 \$46.98	CSK017 \$26.50	WPPC010 \$179.95 W6339 \$9.88	CPK016 \$170.21			Clutch
KX250F	2006-08	WPP3035 \$268.00			W6596-8 \$29.95	WPPF059 \$113.02	WPPS010 \$46.98	CSK017 \$26.50	WPPC010 \$179.95 W6339 \$9.88	CPK034 \$170.21	PCK053 \$432.07		Top End:
KX250F	2009-15	WPP3035 \$268.00			W6596-8 \$29.95	WPPF059 \$113.02	WPPS010 \$46.98	CSK017 \$26.50	WPPC040 \$179.95 W6797 \$14.96	CPK034 \$170.21	PCK053 \$432.07		Aprilia
KLX400	2003-06	WPP3020 \$248.00				WPPF022 \$97.20	WPPS006 \$36.98	CSK019 \$31.57	WPPC017 \$169.94 W6222 \$21.21	CPK017 \$158.53			Arctic Cat
KLX450R	2008-15	WPP3036 \$268.00	WPP4009 \$308.00	WPP5009 \$198.00	W6247-8 \$29.95	WPPF038 \$94.34	WPPS006 \$36.98	CSK020 \$26.50		CPK036 \$151.67	PCK011 \$422.27	ECK009 \$918.15	BMW
KX450F	2006-15	WPP3036 \$268.00	WPP4009 \$308.00	WPP5009 \$198.00	W6247-8 \$29.95	WPPF038 \$94.34	WPPS006 \$36.98	CSK020 \$26.50 CSK006 \$31.57	WPPC012 \$179.95 <i>Stock design</i>	CPK036 \$151.67 <i>Stock design</i>	PCK011 \$422.27 <i>Stock design</i>	ECK009 \$918.15 <i>6-spring design</i>	Cagiva
KX500	1987-04					WPPF027 \$96.28		CSK018 \$31.57					Can-Am
KTM													Ducati
60 SX	1997-99					WPPF077 \$40.29							Gas Gas
65 SX	2000-15	WPP3046 \$268.00				WPPF077 \$40.29							GM Speedway
85 SX	2003-15	WPP3045 \$268.00				WPPF078 \$60.04		CSK045 \$26.50	WPPC032 \$179.95				Honda
105 SX	2004-11	WPP3045 \$268.00				WPPF078 \$60.04		CSK045 \$26.50	WPPC032 \$179.95				Husaberg
125 SX	1998-05	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK003 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK028 \$137.26	PCK058 \$403.18		Husqvarna
125 SX	2006-08	WPP3047 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK002 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK068 \$137.26			Jawa
125 SX	2009-15	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK003 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK028 \$137.26	PCK058 \$403.18		Indian
125 EXC	1998-05	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK003 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK028 \$137.26	PCK058 \$403.18		Kawasaki
125 EXC	2006-08	WPP3047 \$268.00				WPPF003 \$72.03	WPPA004 \$44.88	CSK002 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK068 \$137.26			KTM
125 EXC	2009-10	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK003 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK028 \$137.26	PCK058 \$403.18		Polini

Clutch Pack Kits include: Frictions, steels & springs
Performance Clutch Kits include: Frictions, steels, springs, clutch basket & rubber cushions
Extreme Clutch Kits include: Frictions, steels, springs, clutch basket, inner hub, pressure plate & rubber cushions

Clutch Kits & Components

Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit
KTM												
125 EXC	2011-12	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK046 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK075 \$137.26	PCK059 \$403.18	
125 EXC	2013-15	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK003 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK028 \$137.26	PCK058 \$403.18	
144 SX	2008	WPP3047 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK046 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK075 \$137.26		
150 SX	2009-15	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK046 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK075 \$137.26	PCK059 \$403.18	
200 SX	2003-05	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK046 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK075 \$137.26	PCK059 \$403.18	
200 EXC	1998-06	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK046 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK075 \$137.26	PCK059 \$403.18	
200 EXC	2007-08	WPP3047 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK046 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK075 \$137.26		
200 EXC	2009-15	WPP3033 \$268.00			W6241-8 \$29.95	WPPF003 \$72.03	WPPA004 \$44.88	CSK046 \$26.50	WPPC033 \$179.95 W6390 \$9.74	CPK075 \$137.26	PCK059 \$403.18	
250 SX-F	2006-12	WPP3051 \$268.00				WPPF030 \$82.32	WPPS012 \$56.98	CSK002 \$26.50	WPPC036 \$179.95	CPK027 \$159.64		
250 SX-F	2013-15					WPPF070 \$78.88	WPPS041 \$36.63	CSK051 \$31.57				
250 EXC-F	2007-13	WPP3051 \$268.00				WPPF030 \$82.32	WPPS012 \$56.98	CSK002 \$26.50	WPPC036 \$179.95	CPK027 \$159.64		
250 EXC-F	2014-15						WPPS041 \$36.63					
250 SX	1995-02					WPPF060 \$157.13		CSK011 1996-02 \$31.57				
250 SX	2003-12	WPP3052 \$268.00				WPPF060 \$157.13		CSK011 \$31.57	WPPC035 \$179.95			
250 SX	2013-15						WPPS048 \$39.95					
250 EXC	2004-12	WPP3052 \$268.00				WPPF060 \$157.13		CSK011 \$31.57	WPPC035 \$179.95			
250 EXC	2013-15						WPPS048 \$39.95					
300 EXC	1991-03					WPPF060 \$157.13		CSK011 1996-12 \$31.57				
300 EXC	2004-12	WPP3052 \$268.00				WPPF060 \$157.13		CSK011 1996-12 \$31.57	WPPC035 \$179.95			
300 EXC	2013-14						WPPS048 \$39.95					
350 SX-F	2011-15					WPPF070 \$78.88	WPPS041 \$36.63	CSK051 \$31.57				
350 EXC-F	2012-15					WPPF070 \$78.88	WPPS041 \$36.63					
350 Freeride	2012-13					WPPF070 \$78.88	WPPS041 \$36.63					
360 SX	1996-97					WPPF060 \$157.13		CSK011 \$31.57				
360 EXC						WPPF060 \$157.13		CSK011 \$31.57				

Clutch Kits & Components

           												Swag	
Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit	Electronics
KTM													Fuel Management
380 SX	1998-02					WPPF060							Crankshafts
380 EXC						\$157.13							Valves Train
400 LC4	1998-01					WPPF076							Clutch
						\$145.95							Top End:
400 EXC	2009	WPP3050 \$268.00				WPPF075	WPPS045	CSK049					Aprilia
						\$145.95	\$65.85	\$21.42					Arctic Cat
400 EXC	2010-11	WPP3050 \$268.00				WPPF075	WPPS046	CSK049					BMW
						\$145.95	\$70.96	\$21.42					Cagiva
450 SX	2004-05					WPPF071	WPPS043	CSK057					Can-Am
						\$69.01	\$32.56	\$31.57					Ducati
450 SX	2006					WPPF071	WPPS044	CSK057					Gas Gas
						\$69.01	\$32.56	\$31.57					GM Speedway
450 SX-F	2007-11	WPP3050 \$268.00				WPPF073	WPPS042	CSK047					Honda
						\$195.69	\$26.41	\$31.57					Husaberg
450 SX-F	2012-15					WPPF070	WPPS041						Husqvarna
						\$78.88	\$36.63						Jawa
450 EXC-R	2003					WPPF072	WPPS044	CSK057					Indian
						\$69.01	\$32.56	\$31.57					Kawasaki
450 EXC-R	2004-05					WPPF071	WPPS043	CSK057					KTM
						\$69.01	\$32.56	\$31.57					Polini
450 EXC	2006-07					WPPF071	WPPS044	CSK057					Polaris
						\$69.01	\$32.56	\$31.57					Rotax, ATK
450 EXC-R	2008	WPP3050 \$268.00				WPPF074	WPPS045	CSK049					Suzuki
						\$191.29	\$65.85	\$21.42					Triumph
450 EXC-R	2009-11	WPP3050 \$268.00				WPPF075	WPPS046	CSK049					VOR
						\$145.95	\$70.96	\$21.42					Yamaha
450 EXC	2012-15					WPPF070	WPPS041						PWC
						\$78.88	\$36.63						Sleeves
450 SM-R	2004-05					WPPF071	WPPS043	CSK057					Rings
						\$69.01	\$32.56	\$31.57					Accessories
450 SM-R	2006-07					WPPF071	WPPS044	CSK057					
						\$69.01	\$32.56	\$31.57					
450 SM-R	2008					WPPF073	WPPS042	CSK047					
						\$195.69	\$26.41	\$31.57					
450 SM-R	2013-14					WPPF070	WPPS041						
						\$78.88	\$36.63						
500 EXC	2012-15					WPPF070	WPPS041						
						\$78.88	\$36.63						
505 SX	2008	WPP3050				WPPF073	WPPS042	CSK047					
		\$268.00				\$195.69	\$26.41	\$31.57					
505 SX-F	2009	WPP3050 \$268.00				WPPF073	WPPS042	CSK047					
						\$195.69	\$26.41	\$31.57					
520 SX	2000-02					WPPF072	WPPS044	CSK057					
						\$69.01	2002 only \$32.56	\$31.57					
520 EXC													
525 SX	2003					WPPF072	WPPS044	CSK057					
						\$69.01	\$32.56	\$31.57					
525 EXC													
525 SX	2004-05					WPPF071	WPPS043	CSK057					
						\$69.01	\$32.56	\$31.57					
525 EXC													
525 SX	2006-07					WPPF071	WPPS044	CSK057					
						\$69.01	\$32.56	\$31.57					
525 EXC													
525 SM-R	2004-05					WPPF071	WPPS043	CSK057					
						\$69.01	\$32.56	\$31.57					
530 EXC-R	2008	WPP3050 \$268.00				WPPF074	WPPS045	CSK049					
						\$191.29	\$65.85	\$21.42					
530 EXC-R	2009-11	WPP3050 \$268.00				WPPF075	WPPS046	CSK049					
						\$145.95	\$70.96	\$21.42					
560 SM-R	2004-05					WPPF071	WPPS044						
						\$69.01	\$32.56						
625 SXC	2002-07					WPPF076		CSK058					
						\$145.95		2002-06 \$31.57					
640 LC4	1998-06					WPPF076		CSK058					
						\$145.95		2002-06 \$31.57					

Clutch Pack Kits include: Frictions, steels & springs


Performance Clutch Kits include: Frictions, steels, springs, clutch basket & rubber cushions

Extreme Clutch Kits include: Frictions, steels, springs, clutch basket, inner hub, pressure plate & rubber cushions

Clutch Kits & Components

Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit
Suzuki												
RM60	2003	WPP3006 \$268.00				WPPF023 \$47.84	WPPS007 \$26.32	CSK012 \$31.57	W6119 \$9.01	CPK009 \$98.49	PCK052 \$366.25	
RM65	2003-05	WPP3006 \$268.00				WPPF023 \$47.84	WPPS007 \$26.32	CSK012 \$31.57	W6238 \$8.84	CPK009 \$98.49	PCK052 \$366.25	
RM65	2006					WPPF007 \$76.06	WPPS023 \$27.47					
RM80	1989-01	WPP3015 \$268.00				WPPF019 \$45.75		CSK021 \$26.50	W6224 \$8.45			
RM85	2002-15	WPP3015 \$268.00				WPPF019 \$45.75		CSK021 \$26.50	W6224 \$8.45			
RM125	1992-00	WPP3008 \$268.00			W6244-8 \$29.95	WPPF020 \$98.35	WPPS005 \$46.98	CSK020 \$26.50	W6120 \$12.81	CPK019 \$165.64	PCK010 \$431.03	
RM125	2001	WPP3008 \$268.00			W6244-8 \$29.95	WPPF020 \$98.35	WPPS005 \$46.98	CSK022 \$26.50		CPK020 \$165.64	PCK020 \$431.03	
RM125	2002-10	WPP3008 \$268.00			W6244-8 \$29.95	WPPF021 \$104.02	WPPS005 \$46.98	CSK022 \$26.50		CPK021 \$171.38	PCK021 \$436.59	
RM250	1988-91						WPPS035 \$53.03					
RM250	1992-93					WPPF055 \$123.51	WPPS036 \$60.61	CSK023 \$31.57		CPK037 \$208.46		
RM250	1994-95						WPPS035 \$53.03					
RM250	1996-97	WPP3011 \$268.00			W6245-8 \$29.95	WPPF034 \$115.81	WPPS014 \$40.01	CSK023 \$31.57	WPPC014 \$179.95 W6121 \$15.37	CPK022 \$185.82	PCK022 \$446.28	
RM250	1998-00	WPP3011 \$268.00			W6245-8 \$29.95	WPPF034 \$115.81	WPPS014 \$40.01	CSK024 \$31.57	WPPC014 \$179.95 W6121 \$15.37	CPK023 \$185.82	PCK023 \$446.28	
RM250	2001-02	WPP3011 \$268.00			W6245-8 \$29.95	WPPF034 \$115.81	WPPS014 \$40.01	CSK024 \$31.57	WPPC014 \$179.95 W6219 \$16.47	CPK023 \$185.82	PCK023 \$446.28	
RM250	2003-05	WPP3011 \$268.00			W6245-8 \$29.95	WPPF035 \$106.33	WPPS014 \$40.01	CSK024 \$31.57	WPPC014 \$179.95 W6219 \$16.47	CPK024 \$170.65	PCK024 \$436.99	
RM250	2006-10	WPP3011 \$268.00			W6245-8 \$29.95	WPPF056 \$106.28	WPPS014 \$40.01	CSK025 \$31.57	WPPC014 \$179.95 W6219 \$16.47	CPK025 \$170.65	PCK007 \$436.94	
DR-Z250	2001-06							CSK042 \$26.50		CPK065 \$138.36 <small>Steel plates not included</small>		
RM-Z250	2004	WPP3027 \$268.00			W6596-8 \$29.95	WPPF029 \$99.41	WPPS010 \$46.98	CSK015 \$26.50	WPPC010 \$179.95 W6339 \$9.88	CPK015 \$170.21	PCK025 \$432.07	
RM-Z250	2005	WPP3027 \$268.00			W6596-8 \$29.95	WPPF058 \$99.41	WPPS010 \$46.98	CSK017 \$26.50	WPPC010 \$179.95 W6339 \$9.88	CPK016 \$170.21	PCK026 \$432.07	
RM-Z250	2006	WPP3035 \$268.00			W6596-8 \$29.95	WPPF058 \$99.41	WPPS010 \$46.98	CSK017 \$26.50	WPPC010 \$179.95 W6339 \$9.88	CPK016 \$170.21		
RM-Z250	2007-09	WPP3057 \$268.00			W6245-8 \$29.95	WPPF068 \$99.41	WPPS010 \$46.98	CSK026 \$26.50	WPPC042 \$179.95	CPK039 \$170.21	PCK036 \$432.07	
RM-Z250	2010	WPP3057 \$268.00			W6245-8 \$29.95	WPPF068 \$99.41	WPPS010 \$46.98	CSK052 \$26.50	WPPC042 \$179.95			
RM-Z250	2011-15	WPP3057 \$268.00			W6245-8 \$29.95	WPPF081 \$117.78	WPPS010 \$46.98	CSK052 \$26.50	WPPC042 \$179.95	CPK076 \$185.10	PCK054 \$450.07	
DR-Z400	2000-15	WPP3020 \$268.00				WPPF022 \$97.20	WPPS006 \$34.38	CSK019 \$31.57	WPPC017 \$169.94 W6226 \$14.96	CPK017 \$158.53	PCK037 \$425.07	
RM-Z450	2005-07	WPP3034 \$268.00			W6595-8 \$29.95	WPPF033 \$106.28	WPPS013 \$46.06	CSK027 \$31.57	WPPC016 \$179.95	CPK040 \$200.68	PCK027 \$442.87	
RM-Z450	2008-15	WPP3049 \$268.00			W6595-8 \$29.95	WPPF033 \$106.28	WPPS013 \$46.06	CSK027 \$31.57	WPPC043 2008-10 \$179.95	CPK040 \$200.68	PCK055 \$442.87	

Clutch Kits & Components

												Swag	
Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit	Electronics
Yamaha													Fuel Management
													Crankshafts
													Valves Train
													Clutch
													Top End:
													Aprilia
													Arctic Cat
													BMW
													Cagiva
													Can-Am
													Ducati
													Gas Gas
													GM Speedway
													Honda
													Husaberg
													Husqvarna
													Jawa
													Indian
													Kawasaki
													KTM
													Polini
													Polaris
													Rotax, ATK
													Suzuki
													Triumph
													VOR
													Yamaha
													PWC
													Sleeves
													Rings
													Accessories
YZ80	1983-92					WPPF039 \$47.84							
YZ80	1993-94	WPP3016 \$268.00				WPPF040 \$63.46	WPPS039 \$11.18	CSK028 \$21.42	W6227 \$11.34	CPK041 \$89.21			
YZ80	1995-01	WPP3016 \$268.00				WPPF011 \$72.03	WPPS015 \$12.91	CSK029 \$26.50	W6227 \$11.34	CPK042 \$95.39			
YZ85	2002-15	WPP3017 \$268.00				WPPF011 \$72.03	WPPS016 \$24.83	CSK029 \$26.50	WPPC018 \$179.95 W6228 \$5.52	CPK043 \$121.29			
YZ125	1991-92					WPPF041 \$84.24	WPPS033 \$28.30	CSK030 \$26.50		CPK046 \$137.73			
YZ125	1993					WPPF012 \$96.28	WPPS017 \$33.02	CSK030 \$26.50		CPK044 \$154.49			
YZ125	1994-97	WPP3004 \$268.00			W6243-6 \$29.95	WPPF012 \$96.28	WPPS017 \$33.02	CSK030 \$26.50	W6122 \$9.88	CPK044 \$154.49	PCK028 \$415.32		
YZ125	1998-99	WPP3004 \$268.00			W6243-6 \$29.95	WPPF042 \$81.16	WPPS017 \$33.02	CSK030 \$26.50	WPPC019 \$169.94 W6122 \$9.88	CPK047 \$134.54	PCK029 \$400.51		
YZ125	2000-01	WPP3004 \$268.00			W6243-6 \$29.95	WPPF013 \$84.95	WPPS017 \$33.02	CSK030 \$26.50	WPPC019 \$169.94 W6122 \$9.88	CPK045 \$143.15	PCK030 \$404.22		
YZ125	2002-04	WPP3004 \$268.00			W6243-6 \$29.95	WPPF013 \$84.95	WPPS017 \$33.02	CSK031 \$26.50	WPPC019 \$169.94 W6122 \$9.88	CPK045 \$143.15	PCK030 \$404.22		
YZ125	2005-15	**WPP3032 \$298.00				WPPF012 \$96.28	WPPS017 \$33.02	CSK030 \$26.50	WPPC020 \$179.95 W6344 \$13.98	CPK044 \$154.49	PCK056 \$444.72		
YZ250	1988-90					WPPF052 \$84.24	WPPS034 \$24.85	CSK032 \$31.57		CPK052 \$155.23			
YZ250	1991-92					WPPF043 \$84.24	WPPS018 \$29.00	CSK032 \$31.57		CPK051 \$141.41			
YZ250	1993-98	**WPP3012 \$298.00	WPP4004 \$308.00		W6243-8 \$29.95	WPPF015 \$96.28	WPPS018 \$29.00	CSK032 \$31.57	WPPC015 \$179.95 W6125 \$19.37				
YZ250	1999	**WPP3012 \$298.00	WPP4004 \$308.00		W6243-8 \$29.95	WPPF015 \$96.28	WPPS018 \$29.00	CSK032 \$31.57	WPPC015 \$179.95 W6126 \$9.01				
YZ250	2000-01	**WPP3012 \$298.00	WPP4004 \$308.00	WPP5004 \$198.00	W6243-8 \$29.95	WPPF015 \$96.28	WPPS018 \$29.00	CSK032 \$31.57	WPPC015 \$179.95 W6126 \$9.01				
YZ250	2002-15	**WPP3012 \$298.00	WPP4004 \$308.00	WPP5004 \$198.00	W6243-8 \$29.95	WPPF015 \$96.28	WPPS018 \$29.00	CSK033 \$31.57	WPPC015 \$179.95 W6126 \$9.01	CPK053 \$155.23	PCK005 \$445.75	ECK006 \$941.63	
WR250	1991-93	**WPP3012 \$298.00			W6243-8 \$29.95	WPPF043 \$84.24		CSK032 \$31.57	W6125 \$19.37				
WR250	1994-97	**WPP3012 \$298.00			W6243-8 \$29.95	WPPF015 \$96.28	WPPS018 \$29.00	CSK032 \$31.57	W6125 \$19.37	CPK050 \$155.30	PCK031 \$445.45		

*Includes cushions. **Clutch basket includes kick start gear.

Clutch Pack Kits include: Frictions, steels & springs

Performance Clutch Kits include: Frictions, steels, springs, clutch basket & rubber cushions

Extreme Clutch Kits include: Frictions, steels, springs, clutch basket, inner hub, pressure plate & rubber cushions

Clutch Kits & Components

Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit
Yamaha												
YZ250F	2001-07	WPP3023 \$268.00	WPP4007 \$308.00	WPP5007 \$198.00		WPPF014 \$95.08	WPPS023 \$27.47	CSK034 \$26.50	WPPC021 \$179.95 W6229 \$7.76	CPK056 \$147.71	PCK008 \$408.71	
YZ250F	2008	WPP3023 \$268.00	WPP4007 \$308.00	WPP5007 \$198.00		WPPF014 \$95.08	WPPS023 \$27.47	CSK030 \$26.50	WPPC021 \$179.95 W6229 \$7.76	CPK048 \$146.33	PCK047 \$408.71	ECK015 \$904.59
YZ250F	2009-13	WPP3053** \$298.00	WPP4007 \$308.00	WPP5007 \$198.00		WPPF067 \$98.55	WPPS023 \$27.47	CSK030 \$26.50	WPPC021 \$179.95 W6229 \$7.76	CPK048 \$146.33	PCK048 \$441.50	ECK016 \$937.38
YZ250F	2014-15	WPP3061** \$288.00				WPPF067 \$98.55	WPPS023 \$27.47	CSK059 \$19.10	WPPC045 \$169.94	CPK073 \$148.86	PCK050 \$441.50	
YZ250FX	2015						WPPS023 \$27.47					
WR250F	2001-13	WPP3023 \$268.00	WPP4007 \$308.00	WPP5007 \$198.00		WPPF014 \$95.08	WPPS023 \$27.47	CSK034 \$26.50	WPPC021 \$179.95 W6229 \$7.76	CPK056 \$147.71	PCK008 \$408.71	
WR250F	2015						WPPS023 \$27.47					
YZ400F	1998-99	WPP3018 \$268.00				WPPF016 \$87.98	WPPS020 \$53.54	CSK035 \$26.50		CPK057 \$166.42	PCK032 \$427.29	
WR400F	1998-99	WPP3018 \$268.00				WPPF016 \$87.98	WPPS020 \$53.54	CSK035 \$26.50	W6230 \$7.76	CPK057 \$166.42	PCK032 \$427.29	
WR400F	2000	WPP3018 \$268.00				WPPF016 \$87.98	WPPS020 \$53.54	CSK035 \$26.50	W6123 \$7.22	CPK057 \$166.42	PCK032 \$427.29	
YZ426F	2000					WPPF044 \$108.31	WPPS021 \$33.14	CSK039 \$31.57				
YZ426F	2001-02	WPP3001 \$268.00				WPPF053 \$96.28	WPPS021 \$33.14	CSK033 \$31.57		CPK055 \$173.95	PCK033 \$420.41	
WR426F	2001-02	WPP3001 \$268.00				WPPF053 \$96.28	WPPS021 \$33.14	CSK033 \$31.57		CPK055 \$173.95	PCK033 \$420.41	
YZ450F	2003		WPP4012 \$308.00	WPP5004 \$198.00	W6594-8 \$29.95	WPPF017 \$96.49	WPPS021 \$33.14	CSK033 \$31.57	WPPC024 \$179.95 W6232 \$7.76	CPK054 \$153.99		
YZ450F	2004-06	WPP3031 \$268.00	WPP4012 \$308.00	WPP5004 \$198.00	W6594-8 \$29.95	WPPF017 \$96.49	WPPS021 \$33.14	CSK033 \$31.57	WPPC024 \$179.95 W6232 \$7.76	CPK054 \$153.99	PCK035 \$420.62	
YZ450F	2007-09	WPP3031 \$268.00	WPP4012 \$308.00	WPP5012 \$198.00	W6594-8 \$29.95	WPPF031 \$85.78	WPPS018 \$29.00	CSK036 \$31.57	WPPC024 \$179.95 W6232 \$7.76	CPK058 \$139.13	PCK006 \$406.06	ECK007 \$901.94
YZ450F	2010-13	WPP3031 \$268.00	WPP4012 \$308.00	WPP5012 \$198.00	W6594-8 \$29.95	WPPF031 \$85.78	WPPS018 \$29.00	CSK036 \$31.57	WPPC039 \$179.95 W6809 \$9.96	CPK058 \$139.13	PCK006 \$406.06	ECK007 \$901.94
YZ450F	2014-15	WPP3031 \$268.00	WPP4012 \$308.00	WPP5012 \$198.00	W6594-8 \$29.95	WPPF080 \$83.78	WPPS018 \$29.00	CSK036 \$31.57	WPPC039 \$179.95 W6809 \$9.96	CPK074 \$137.10	PCK057 \$404.11	ECK019 \$899.99
WR450F	2003		WPP4012 \$308.00	WPP5004 \$198.00	W6594-8 \$29.95		WPPS021 \$33.14	CSK033 \$31.57	WPPC024 \$179.95 W6232 \$7.76			
WR450F	2004	WPP3031 \$268.00	WPP4012 \$308.00	WPP5004 \$198.00	W6594-8 \$29.95	WPPF017 \$96.49	WPPS021 \$33.14	CSK033 \$31.57	WPPC024 \$179.95 W6232 \$7.76	CPK054 \$153.99	PCK035 \$420.62	
WR450F	2005-15	WPP3031 \$268.00	WPP4012 \$308.00	WPP5004 \$198.00	W6594-8 \$29.95	WPPF031 \$85.78	WPPS018 \$29.00	CSK033 \$31.57	WPPC024 \$179.95 W6232 \$7.76	CPK071 \$146.19	PCK046 \$406.06	

*Includes cushions. **Clutch basket includes kick start gear.



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch**
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Clutch Kits & Components

Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit
Honda												
ATC250R	1985-86	WPP3003 \$268.00				WPPF002 \$85.72		CSK007 \$26.50	W6115 \$16.47			
ATC250R	1987-89	WPP3003 \$268.00				WPPF002 \$85.72			W6115 \$16.47			
TRX250R	1985-89	WPP3003 \$268.00				WPPF002 \$85.72		CSK007 \$26.50	W6115 \$16.47			
TRX400EX	1999-04	WPP3019 \$268.00				WPPF007 \$76.06		CSK009 \$26.50	W6215 \$17.33			
TRX400EX	2005-08	WPP3043 \$268.00				WPPF007 \$76.06		CSK009 \$26.50				
TRX400X	2009-14	WPP3043 \$268.00				WPPF007 \$76.06		CSK009 \$26.50				
TRX450R	2004-05	WPP3030 \$268.00	WPP4002 \$308.00	WPP5002 \$198.00		WPPF032 \$62.40	WPPS004 \$62.40	CSK006 \$31.57	W6406 \$24.26	CPK008 \$177.89		
TRX450R/ER	2006-14	WPP3030 \$268.00	WPP4002 \$308.00	WPP5002 \$198.00		WPPF032 \$62.40	WPPS004 \$62.40	CSK006 \$31.57	WPPC044 \$179.95	CPK008 \$177.89		
Kawasaki												
KFX400	2003-04	WPP3020 \$248.00				WPPF022 \$97.20	WPPS006 \$36.98	CSK019 \$31.57	W6223 \$16.46	CPK017 \$158.53		
KFX400	2005-06	WPP3020 \$248.00				WPPF022 \$97.20		CSK019 \$31.57	W6223 \$16.46			
KFX450	2008-14	WPP3042 \$268.00	WPP4009 \$308.00	WPP5009 \$198.00	W6247-8 \$29.95	WPPF064 \$36.98	WPPS006 \$36.98	CSK020 \$26.50		CPK036 \$151.67	PCK011 \$422.27	ECK017 6-spring \$913.18
KTM												
450 XC	2008-09					WPPF072 \$69.01	WPPS044 \$32.56	CSK041 \$31.57				
450 SX	2009-10	WPP3050 \$268.00				WPPF073 \$195.69	WPPS042 \$26.41	CSK047 \$31.57				
505 SX	2009-10	WPP3050 \$268.00				WPPF073 \$195.69	WPPS042 \$26.41	CSK047 \$31.57				
525 XC	2008-12					WPPF072 \$69.01	WPPS044 \$32.56	CSK041 \$31.57				
Polaris												
Predator	2003-04	WPP3020 \$248.00				WPPF022 \$97.20	WPPS006 \$36.98	CSK019 \$31.57	W6340 \$11.39	CPK017 \$158.53	PCK037 \$425.07	
Predator	2005	WPP3020 \$248.00				WPPF046 \$109.34	WPPS025 \$42.27	CSK019 \$31.57	W6340 \$11.39	CPK035 \$173.07	PCK038 \$442.16	
Outlaw 450 MXR	2008-10					WPPF071 \$69.01	WPPS044 \$32.56	CSK057 \$31.57				
Outlaw 525	2007-11					WPPF071 \$69.01	WPPS044 \$32.56	CSK057 \$31.57				
Suzuki												
LT-Z400	2003-04	WPP3020 \$248.00				WPPF022 \$97.20	WPPS006 \$36.98	CSK019 \$31.57	W6225 \$14.25	CPK017 \$158.53	PCK037 \$425.07	
LT-Z400	2005-14	WPP3020 \$248.00				WPPF046 \$109.34	WPPS025 \$42.27	CSK019 \$31.57	W6225 \$14.25	CPK035 \$173.07	PCK038 \$442.16	
LT-R450	2006-11					WPPF057 \$106.28	WPPS013 \$46.06	CSK025 \$31.57		CPK038 \$181.46		

Clutch Kits & Components

Model	Years	Clutch Basket	Inner Clutch Hub	Pressure Plate	Cushion Kit	Frictions	Steels (WPPS) & Alloys (WPPA)	Clutch Spring Kit	Cover (WPPC) & Gasket (W)	Clutch Pack Kit	Performance Clutch Kit	Extreme Clutch Kit
Yamaha												
YSF200 Blaster	1988-06	WPP3029 \$268.00				WPPF010 \$66.98	WPPS022 \$24.85	CSK040 \$26.50	W6235 \$13.45	CPK063 \$116.21		
YFM250R Raptor	2008-13	WPP3054 \$268.00				WPPF066 \$64.65	WPPS038 \$23.60	CSK031 \$26.50		CPK069 \$113.42		
YFM350R Raptor	2005-13					WPPF065 \$73.51	WPPS040 \$22.19	CSK031 \$26.50				
YFM350 Warrior	1987-04					WPPF065 \$73.51	WPPS040 \$22.19	CSK031 \$26.50				
YFZ350 Banshee	1987-06	WPP3002* \$288.00	WPP4001 \$308.00	WPP5001 \$198.00	W6094-8 \$29.95	WPPF008 \$74.04	WPPS024 \$24.85	CSK037 \$31.57	W6124 \$14.08	CPK060 \$128.01	PCK001 \$410.10	ECK008 \$905.98
YFZ450	2004-06	WPP3028 \$268.00	WPP4012 \$308.00	WPP5012 \$198.00		WPPF018 \$57.29	WPPS018 \$29.00	CSK038 \$31.57	WPPC024 \$179.95 W6232 \$7.76	CPK061 \$115.34	PCK039 \$378.14	ECK011 \$874.02
YFZ450 YFZ450X	2007-13 2011	WPP3039 \$268.00	WPP4012 \$308.00	WPP5012 \$198.00		WPPF054 \$89.62	WPPS018 \$29.00	CSK039 \$31.57		CPK062 \$147.76	PCK040 \$409.83	ECK012 \$905.71
YFZ450R	2009-13	WPP3031 \$268.00	WPP4012 \$308.00	WPP5012 \$198.00	W6594-8 \$29.95	WPPF031 \$85.78	WPPS018 \$29.00	CSK036 \$31.57	WPPC024 \$179.95	CPK058 \$139.13	PCK006 \$406.06	ECK007 \$901.94
YFM660R Raptor	2001-05	WPP3018 \$268.00				WPPF009 \$82.89	WPPS020 \$53.54	CSK031 \$26.50	W6233 \$14.31	CPK049 \$143.37	PCK041 \$422.31	
YFM700R Raptor	2006-15	WPP3039 \$268.00				WPPF045 \$83.33	WPPS018 \$29.00	CSK036 \$31.57		CPK059 \$141.45		

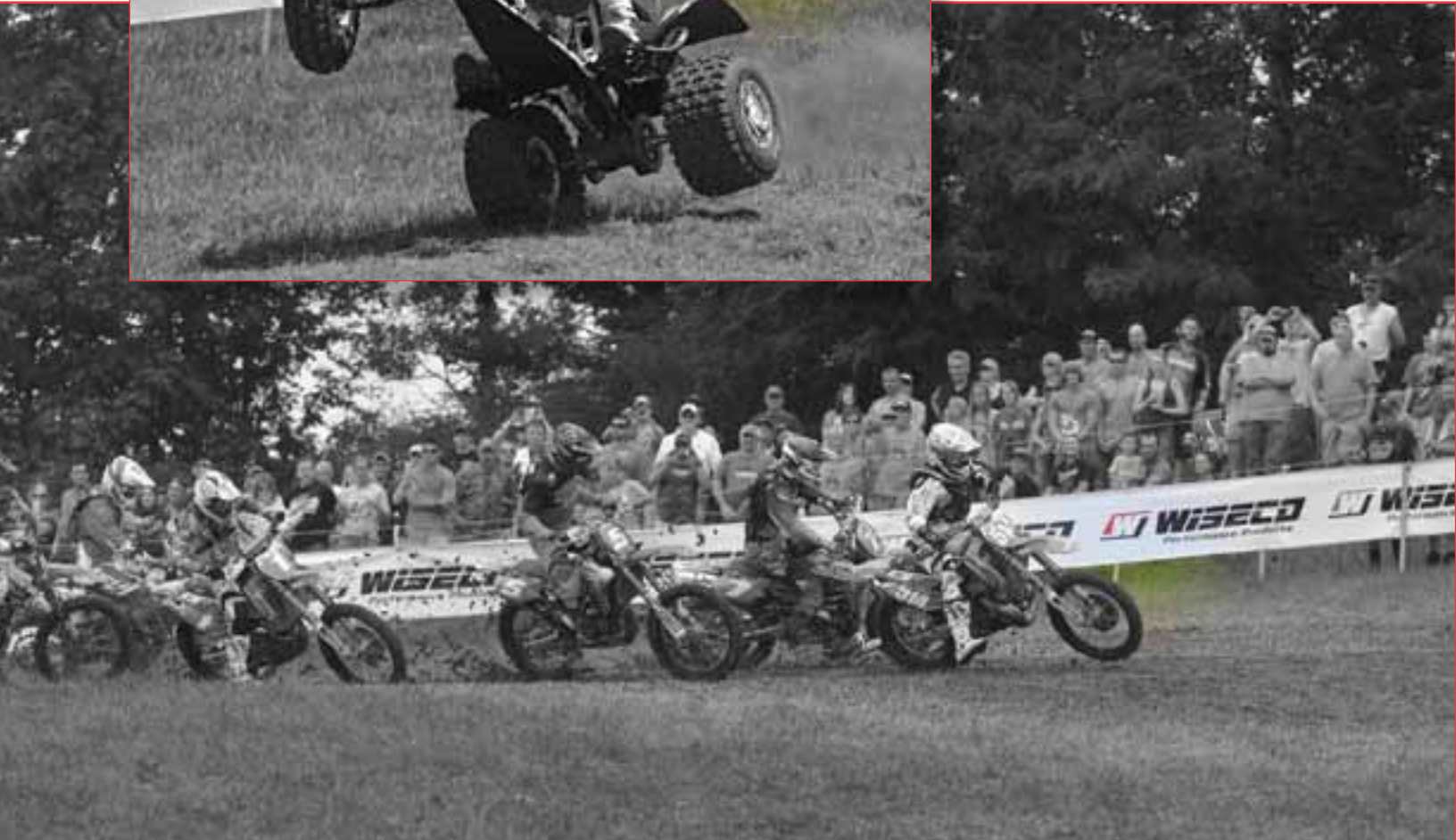
*Includes cushions. **Clutch basket includes kick start gear.



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch**
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Clutch Pack Kits include: Frictions, steels & springs
Performance Clutch Kits include: Frictions, steels, springs, clutch basket & rubber cushions
Extreme Clutch Kits include: Frictions, steels, springs, clutch basket, inner hub, pressure plate & rubber cushions

TOP END



REBUILD KITS



Complete Top End Rebuild Kits

Rebuild it Quickly and Easily with One Part Number! Complete top end rebuild kits from Wiseco contain all the parts you need in one box! Kits include piston, rings, clips, pins, Complete Top End Gasket, and needle bearing (where applicable).



Top End Rebuild Kits

Get all the pistons, rings, pins and clips you need to refresh your motor! Wiseco's top end rebuild kits for street applications allow for your preferred gasket set up.



Complete Top End Gasket Kit

Purchase your gaskets individually when you need them! Our complete top end gasket kits are made from premium materials and exceed OEM standards for the best sealing technology available.

Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

COMPARE



GP Series Pistons

have additional features over standard 2-stroke Pro-Lite pistons. Each piston is E-Coated on crown, ring grooves, and pin bore, for improved wear resistance and protection from micro-welding, galling, and detonation. GP Series parts generally have less machining on the outside, which helps seal the bore for increased compression.

Also, boost ports are removed for more predictable power band and increased pull on the top end.

Pro-Lite® Series Pistons

are the lightweight and durable piston solution for your 2-stroke engine needs. Each design is machined from an optimized forging manufactured from aerospace quality materials, using precision CNC machining techniques developed over 75 years.

Each piston comes complete with high performance alloy rings and precision high quality piston pin. Each Pro-Lite piston is ultimately lightened for instant throttle response that you can feel!



Features	GP Series	Pro-Lite® Series
E-Coated dome, ring groove, pin bore	✓	
Titanium Nitride coated ring	✓	
Ultimate ring seal	✓	
ArmorGlide® skirt coating	✓	
Defends against detonation	✓	
Optimized external features for top end power	✓	
Precision machined skirt OD	✓	✓
Optimized forging design	✓	✓
Aerospace quality materials	✓	✓
Precision lightweight piston pin	✓	✓
Extra lightening for instant throttle response		✓

COMPARE



Racers Choice Pistons

Wiseco RC Series pistons are the ultimate solution for your high performance needs. These high-tech, feature rich piston designs offer maximum compression ratios, **ArmorGlide®** skirt coating, ultra-stiff strutted and boxed forging designs, and titanium nitride coated rings.

These pistons also feature DLC coated piston pins. Our proprietary **ArmorPlating™** improves ring seal, eliminates microwelding, and improves the pistons ability to defend against harmful detonation.

Standard Pistons

Wiseco has always been the world leader in Powersports aftermarket pistons, and our standard shelf stock pistons feature 75 years of experience in every application.

From our certified aerospace quality materials, world class aluminum forging capabilities, to our broad range of applications from 50cc dirt bikes to 700 HP Hayabusa's, Wiseco is your one stop destination for your piston needs.



Note: Service intervals may be increased with Racers Choice pistons over conventional Wiseco pistons, and are intended for expert racers and tuners only.

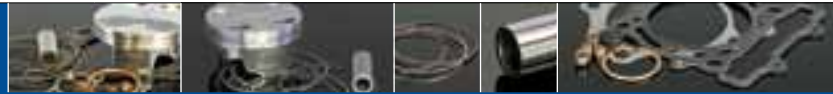
Features	Racer's Choice™ Series	Standard Series
Fully boxed and strutted forging	✓	
DLC coated piston pin	✓	
Titanium Nitride coated ring	✓	
Ultimate ring seal	✓	
ArmorPlating™ protective coating	✓	
Defends against detonation	✓	
ArmorGlide® skirt coating	✓	✓
Precision machined skirt OD	✓	✓
Optimized forging design	✓	✓
Aerospace quality materials	✓	✓
Slipper or full round skirt		✓

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Street Bikes											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Aprilia											
RS125/AF1 Electra Coated	1985-02	54 x 54.5	54.00				851M05400A	\$162.00	2126CD	S632 CW15	
RS250 Electra Coated	Up to '03	56 x 50.6	56.00				852M05600A	\$162.00	2205CD	S270 CW16	

ATV • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Arctic Cat											
250 2x4, 4x4 10.25:1 Comp.	1999-05	66 x 67	66.00 66.50 67.00 67.50 68.00	PK1005 PK1006 PK1007 PK1008 PK1009	\$172.20 \$185.05	4382M06600 4382M06650 4382M06700 4382M06750 4382M06800	\$138.00 \$152.00	2598XD 2618XD 2638XD 2658XD 2677XD	S259 CW16	W5066 \$43.89	
300 2x4, 4x4 8.9:1 Comp.	1998-05	68.5 x 76	69.00 69.50			4673M06900 4673M06950	\$152.00	2717XC 2736XC	S533 CW17	W5743 \$46.95	
400 DVX 12.2:1 Stock Comp. Nikasil Bore	2004-08	90 x 62.6	90.00 92.00	PK1659	\$252.80	4713M09000 4713M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$46.95	
400 DVX 13.5:1 High Comp.	2004-08	90 x 62.6	90.00 92.00	PK1661	\$261.72	4714M09000 4714M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$46.95	
ATV 550 Limited Core TRV Prowler XT Cruiser GT Models Stock Comp. ArmorGlide® skirt coat	2009-13	92 x 82	92.00			40107M09200	\$152.00	9200XX	S626 CW23		
ATV 650 H1, Mud Pro Prowler Stock Comp. ArmorGlide® skirt coat	2005-12 2006-09	98 x 85	98.00			40099M09800	\$182.00	3858XS	S626 W5860		
650 V-Twin Twin Cyl. 11:1 Comp. • Boring required on cast iron bore models. • Independent rear suspension models have Nikasil bore - req'r bore/replate or sleeving	2004-07	80 x 63	80.00 80.50 81.00 82.00	PK1852 PK1853	\$405.36	4782M08000 4782M08050 4782M08100 4782M08200	\$152.00	3150XC 3169XC 3189XC 3228XC	S520 CW20	80-81mm 2002-03 W6105 \$106.50	82mm 2005-07 W6162 \$132.00
ATV 700 Prowler 700 TRV 700 11.5:1 High Comp. ArmorGlide® skirt coat	2009-12 2009-12 2010-12	102 x 85	102.00			40080M10200	\$202.00	10200XX	S724 W5860		
ThunderCat 1000 TRV1000 Mud Pro 1000 Prowler 1000 Wildcat 1000 12.5:1 High Comp. ArmorGlide® skirt coat	2009-10 2009-13 2010-14 2010-14 2012-14	92 x 71.6	92.00			40081M09200	\$202.00	9200XX	S549 CW20		

Motorcycle • 4-Stroke



Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch

Top End:

Aprilia
Arctic Cat
BMW
Cagiva

Can-Am
Ducati

Gas Gas
GM Speedway

Honda
Husaberg

Husqvarna
Jawa

Indian
Kawasaki

KTM
Polini

Polaris
Rotax, ATK

Suzuki
Triumph

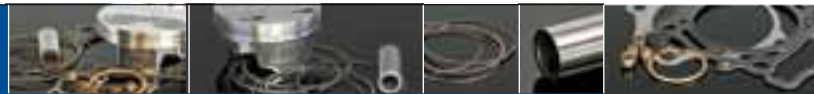
VOR
Yamaha

PWC
Sleeves

Rings
Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
BMW										
GX 450 11.6:1 Stock Comp.	2008-12	98 x 59	98.00			*7981M09800	B.O.D.	9800ZV	S675	
GX 450 13.5:1 Comp.	2008-12	98 x 59	98.00			*7980M09800	B.O.D.	9800ZV	S675	CW20

Street Bikes



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
BMW											
S1000RR 13.5:1 Comp.	2010-14	80 x 49.7		999.5cc	CK233	\$700.00	40039M08000	\$190.00	2953XG	S741	Use OEM Head Gasket
Cagiva											
Mito 125 Sport Electra Coated	1992-01	56 x 50.6	56.00	124.7cc			853M05600	\$152.00	2205CS	S270	
Planet 125 Electra Coated	1990-91	56 x 50.6	56.00	124.7cc			854M05600	\$152.00	2205CD	S270	
Mito 125 Electra Coated	1990-91	56 x 50.6	56.00	124.7cc			854M05600	\$152.00	2205CD	S270	CW16

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead time.



PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

ATV • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Can-Am											
Outlander 400 Renegade 400 Stock Comp. ArmorGlide® skirt coat	2003-13	91 x 61.5	91.00 92.00 93.00			40030M09100 40030M09200 40030M09300	\$152.00 \$182.00	9100XX 9200XX 9300XX	S641 W5509	W6918 \$94.95	
Outlander 400 Renegade 400 13:1 High Comp. ArmorGlide® skirt coat	2003-13	91 x 61.5	91.00 92.00 93.00			40031M09100 40031M09200 40031M09300	\$152.00 \$182.00	9100XX 9200XX 9300XX	S641 W5509	W6918 \$94.95	
DS450 EFI, XXC, XMX 11.8:1 Comp. ArmorGlide® skirt coat	2008-14	97 x 60.8	97.00			40026M09700	\$196.00	3819XS	S549 W5509	W6915 \$89.95	
DS450 EFI, XXC, XMX 13:1 High Comp. ArmorGlide® skirt coat	2008-14	97 x 60.8	97.00			40027M09700	\$222.00	3819XS	S549 W5509	W6915 \$89.95	
 DS450 EFI, XXC, XMX Strutted Forging ArmorPlating™ DLC coated pin 13.5:1 High Comp. ArmorGlide® skirt coat	2008-14	97 x 60.8	97.00			RC895M09700	\$282.00	3819XS	S682C CW19	W6915 \$89.95	
Outlander 500 Renegade 500 Stock Comp. ArmorGlide® skirt coat	2007-13	82 x 47	82.00 82.50 83.00			40028M08200 40028M08250 40028M08300	\$152.00	8200XX 8250XX 8300XX	S600 CW18	W6917 \$94.95	
Outlander 650 Stock Comp. ArmorGlide® skirt coat	2006-13	82 x 62	82.00 82.50 83.00			40029M08200 40029M08250 40029M08300	\$152.00	8200XX 8250XX 8300XX	S600 CW18	W6912 \$94.95	
Outlander 800/800R Renegade 800 Stock Comp. ArmorGlide® skirt coat	2006-15	91 x 62	91.00 92.00 93.00			40030M09100 40030M09200 40030M09300	\$152.00 \$182.00	9100XX 9200XX 9300XX	S641 W5509	W6918 x 2 \$94.95	
Outlander 800/800R Renegade 800 12.5:1 High Comp. ArmorGlide® skirt coat	2006-15	91 x 62	91.00 92.00 93.00			40031M09100 40031M09200 40031M09300	\$152.00 \$182.00	9100XX 9200XX 9300XX	S641 W5509	W6918 x 2 \$94.95	

Street Bikes											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Ducati											
900SS 10.25:1 Comp.	1983	86 x 74.4	87.00	884.7cc			4627M08700	\$190.00	3425XC	S392 CW20	
Darmah 10.25:1 Comp.	1983	86 x 74.4	87.00	884.7cc			4627M08700	\$190.00	3425XC	S392 CW20	

Motorcycle • 2-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Gas Gas											
EC/MC125 Pro-Lite® Ceramic Composite	2000-01	54 x 54.5	54.00 54.50 55.00 56.00			726M05400 726M05450 726M05500 726M05600	\$118.00	2126CST 2146CS 2165CS 2205CS	S467 CW15		B1001 \$15.82
EC/MC125 <small>Racers Choice</small> GP Style Electra Coated / Nikasil Bore	2002-08	54 x 54.5	54.00 56.00			762M05400 762M05600	\$152.00 \$162.00	2126CSA 2205CS	S632 CW15		B1001 \$15.82
EC200	1999-11	62.5 x 65	62.50			848M06250	\$142.00	2461CD	S477 CW18		
EC250 MC250 SM250	1997-15	66.4 x 72	66.40			849M06640	\$192.00	2614CD	S508 CW18		B1003 \$16.96
EC300 Wild HP 300 (ATV)	2000-15 2000-07	72 x 72	72.00			850M07200	\$192.00	2835CD	S508 CW18		B1003 \$16.96

Motorcycle • 4-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Gas Gas										
EC 250F 12.5:1 Stock Comp.	2010-15	77 x 53.6	77.00			4882M07700	\$184.00	7700XU	S742 CW16	
EC 250F 13.5:1 Comp.	2010-15	77 x 53.6	77.00			4881M07700	\$220.00	7700YC	S742 CW16	
EC 300F 12.5:1 Comp.	2013-15	83 x 53.6	83.00			4982M08300	\$230.00	3268XG	S677 CW16	
EC 450F SM 450 FSR Big Bore	2005-09 2007-09	97 x 60.8	100.00			*7910M10000	B.O.D.	10000ZV	S641 CW20	
EC 450F 12.3:1 Comp. ArmorGlide® skirt coat	2013-15	95 x 63.4	95.00			4785M09500	\$196.00	3741XS	S600 CW18	
EC 450F 13.5:1 Comp. ArmorGlide® skirt coat	2013-15	95 x 63.4	95.00			4786M09500	\$222.00	3741XS	S600 CW18	

GM Speedway										
GM500 High Comp. ArmorGlide® skirt coat	All years	90 x 78.5	90.00			4866M09000	\$282.00	9000J	S645 W6139	

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead time.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

- Swag
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- Top End:**
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- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Motorcycle • 2-Stroke												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Honda												
CR80R	1980-82	49.5	49.50			450M04950	\$108.00	1949CD	S538	W5657	B1015	
		x	50.00			450M05000		1969CD		\$22.34	\$15.82	
		41.4	50.50			450M05050		1988CD	CW12			
			51.00			450M05100	\$118.00	2008CD				
			51.50			450M05150		2028CD				
CR80R	1983	49.5	50.00			493M05000	\$108.00	1969CD	S538	W4022	B1015	
		x	50.50			*493M05050	B.O.D.	1988CD		\$22.34	\$15.82	
		41.4	51.00			493M05100	\$108.00	2008CD	CW12			
			51.50			493M05150	\$118.00	2028CD				
CR80R	1984	49.5	50.00			509M05000	\$108.00	1969CD	S538	W4023	B1015	
		x	50.50			509M05050		1988CD		\$22.34	\$15.82	
		41.4	51.00			509M05100	\$118.00	2008CD	CW12			
CR80R Pro-Lite® International Bore - Not available in the U.S.	1986-02	46	46.00			668M04600	\$98.00	1810CS	S517	W5221 W6136	B1012	
		x							CW14	1986-91 1992-02	\$29.86 \$27.91	\$15.82
CR80R Racers Choice GP Style Electra Coated	1986-02	47	47.00			798M04700	\$108.00	1850CS	S517	W5221 W6136	B1012	
		x							CW14	1986-91 1992-02	\$29.86 \$27.91	\$15.82
CR80R Pro-Lite® Nikasil Bore	1986-91	47	47.00	PK1146	\$143.68	643M04700	\$98.00	1850CS	S517	W5221	B1012	
		x	47.50			643M04750		1869CS		\$29.86	\$15.82	
		47.8	48.00	PK1148		643M04800		1890CS	CW14			
			49.00			643M04900	\$108.00	1929CS				
CR80R Pro-Lite® Nikasil Bore	1992-02	47	47.00	PK1269	\$141.73	643M04700	\$98.00	1850CS	S517	47-48mm 49mm	B1012	
		x	47.50	PK1270		643M04750		1869CS		W6136 W5356	\$15.82	
		47.8	48.00	PK1271		643M04800		1890CS	CW14	\$27.91 \$27.91		
			49.00	PK1272	\$151.73	643M04900	\$108.00	1929CS				
CR80R Racers Choice Supermini	1993-03 2003-06	52	52.00	PK1185	\$181.73	766M05200	\$138.00	2047CS	S288	W5973	B1012	
		x							CW14	\$27.91	\$15.82	
CR85R Pro-Lite® Nikasil Bore	2003-07	47.5	47.50	PK1214	\$125.91	833M04750	\$98.00	1869CS	S517	47-48mm 50.5mm	B1080	
		X	48.00	PK1215		833M04800		1890CS		W6136 W5973	\$16.96	
		47.8	48.50	PK1216		833M04850		1909CS	CW14	48.5-50mm		
			49.50	PK1217	\$135.91	833M04950	\$108.00	1949CS		W5356		
			50.50	PK1218		833M05050		1988CS		\$27.91		
CR85R Racers Choice GP Style Electra Coated	2003-07	47.5	47.50			838M04750	\$108.00	1869CS	S517	W6136	B1080	
		X							CW14	2003-06	\$16.96	
		47.8								\$27.91		

*Build On Demand item - Contact WiseCo for pricing, batch minimums, and lead time.





Motorcycle • 2-Stroke



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Honda

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
MT125 CR125M	1973-78 1973-78 1979	56 x 50	56.00 56.50 57.00 57.50 58.00			339M05600 339M05650 339M05700 339M05750 339M05800	\$128.00 \$148.00	2205CD 2224CD 2244CD 2264CD 2284CD	S394 CW14	W5725 \$32.77	B1018 \$15.82
CR125R Chrome Bore - Standard	1979	56 x 50	56.00 56.50 57.00 57.50			430M05600 448M05650 448M05700 448M05750	\$128.00 \$148.00	2205CDM 2224CD 2244CD 2264CD	S394 <i>Pin not included</i> CW14	W5680 \$29.86	B1018 \$15.82
CR125R	1980-84	55.5 x 50	55.50 56.00 56.50 57.00 57.50			448M05550 448M05600 448M05650 448M05700 448M05750	\$128.00 \$148.00	2185CD 2205CD 2224CD 2244CD 2264CD	S394 <i>Piston pin not included</i> CW14	W5680 (1979-80) \$29.86 W4025 W4027 1983 1984 \$24.16 \$35.57	B1018 \$15.82
CR125R Pro-Lite®	1985-86	54 x 54	54.00 54.50 55.00 55.50 56.00			518M05400 518M05450 518M05500 518M05550 518M05600	\$128.00 \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4027 W4894 1985 1986 \$35.57 \$35.57	B1006 \$15.82
CR125R Pro-Lite® <i>Modify Power Valve for .040 and longer</i>	1987	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1656	\$183.67	553M05400 553M05450 553M05500 553M05550 553M05600	\$128.00 \$148.00	2126CS 2146CS 2165CS 2185CS 2205CS	S288 CW14	W5270 \$39.85	B1018 \$15.82
CR125R Pro-Lite® <i>1989 model - Nikasil Bore</i>	1988-89	54 x 54.5	54.00 54.50 55.00 55.50 56.00	PK1717	\$183.67	564M05400 564M05450 564M05500 564M05550 564M05600	\$128.00 \$148.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5270 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	1990-91	54 x 54.5	54.00 54.50 55.00			595M05400 595M05450 595M05500	\$118.00	2126CS 2146CS 2165CS	S467 CW15	W5318 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	1992-97	54 x 54.5	54.00 54.50 55.00 56.00	PK1164 PK1165 PK1166 PK1167	\$171.77 \$195.77	676M05400 676M05450 676M05500 676M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2205CS	S467 CW15	54-55mm 56mm W5318 W5964 \$39.85	B1001 \$15.82
CR125R <i>Racers Choice GP Style</i> Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	1995-97	54 x 54.5	54.00 56.00	PK1575	\$205.77	762M05400 762M05600	\$152.00 \$162.00	2126CSA 2205CS	S632 CW15	54mm 56mm W5318 W5964 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	1998-99	54 x 54.5	54.00 54.50 55.00 56.00	PK1253 PK1254 PK1255 PK1256	\$173.67 \$197.67	676M05400 676M05450 676M05500 676M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2205CS	S467 CW15	54-55mm 56mm W5684 W5965 \$39.85	B1001 \$15.82
CR125R <i>Racers Choice GP Style</i> Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	1998-99	54 x 54.5	54.00 56.00	PK1577	\$205.67	762M05400 762M05600	\$152.00 \$162.00	2126CSA 2205CS	S632 CW15	54mm 56mm W5684 W5965 \$39.85	B1001 \$15.82
CR125R Pro-Lite® Nikasil Bore	2000	54 x 54.5	54.00 54.50 55.00 56.00	PK1257 PK1260	\$176.50 \$204.81	676M05400 676M05450 676M05500 676M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2205CS	S467 CW15	54-55mm 56mm W5847 W5966 \$42.68 \$46.99	B1001 \$15.82

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke													
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing		
Honda													
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	2000-02	54	54.00	PK1579	\$214.82	762M05400	\$152.00	2126CSA	S632	54mm 56mm	B1001		
		x 54.5	56.00	PK1580	\$224.82	762M05600	\$162.00	2205CS	CW15	W6020 W5903 \$42.68	\$15.82		
CR125R Pro-Lite® Nikasil Bore	2001-02	54	54.00	PK1261	\$176.50	676M05400	\$118.00	2126CS	S467	54-55mm 56mm	B1001		
		x 54.5	54.50	PK1262		676M05450		2146CS		W6020 W5903	\$15.82		
			55.00	PK1263		676M05500		2165CS					
			56.00	PK1264	\$200.50	676M05600	\$142.00	2205CS		CW15	\$42.68		
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Longer skirt than stock. Nikasil Bore	2003	54	54.00	PK1581	\$214.82	762M05400	\$152.00	2126CSA	S632	54mm 56mm	B1001		
		x 54.5	56.00	PK1582	\$224.82	762M05600	\$162.00	2205CS	CW15	W6104 W6127 \$47.00	\$15.82		
CR125R Pro-Lite® Nikasil Bore	2003	54	54.00	PK1265	\$180.82	676M05400	\$118.00	2126CS	S467	54-55mm 56mm	B1001		
		x 54.5	54.50			676M05450		2146CS		W6104 W6127	\$15.82		
			55.00	PK1268	\$204.82	676M05500	\$142.00	2165CS		CW15	\$47.00 \$47.00		
CR125R Pro-Lite®	2004	54	54.00			840M05400	\$118.00	2126CS	S632	W6104	B1001		
		x 54.5							CW15	\$47.00	\$15.82		
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat Nikasil Bore	2004	54	54.00	PK1394	\$214.82	841M05400	\$152.00	2126CSA	S632	54mm 56mm	B1001		
		x 54.5	56.00	PK1395	\$224.82	841M05600	\$162.00	2205CS	CW15	W6104 W6127	\$15.82		
			57.00	PK1449	\$229.19	841M05700		2244CS		57mm W6619 \$51.37			
CR125R Pro-Lite®	2005-07	54	54.00	PK1393	\$182.73	859M05400	\$118.00	2126CS	S632	W6350	B1001		
		x 54.5							CW15	\$48.91	\$15.82		
Racers Choice GP Style CR125R Electra Coated ArmorGlide® skirt coat Nikasil Bore	2005-07	54	54.00	PK1396	\$216.73	841M05400	\$152.00	2126CSA	S632	54mm 56-57mm	B1001		
		x 54.5	56.00	PK1398	\$229.19	841M05600	\$162.00	2205CS	CW15	W6350 W6389	\$15.82		
			57.00			841M05700		2244CS		\$48.91 \$51.37			
CR250M	1973-74	70	70.00			337M07000	\$162.00	2756CD	S343	W6149	B1003		
		x 64.4	71.00			337M07100		2795CD	Piston pin not included	\$28.43	\$16.96		
CR250M MT, MR	1975-77 1975-77	70	70.00			338M07000	\$162.00	2756CD	S343	W5558	B1003		
		x 64.4	70.50			338M07050		2776CD	CW18	MT, MR	\$16.96		
			71.00			338M07100		2795CD		\$28.43			
			71.50			338M07150	\$182.00	2815CD					
			72.00			338M07200		2835CD					
CR250R Chrome Bore 2756 CDM rings required for Standard Chrome Bore	1978-80	70	70.00			431M07000	\$162.00	2756CD	S343	W5658	B1003		
		x 64.4	70.25	PK1454	\$208.73	431M07025		2766CD	CW18	\$29.77	\$16.96		
			70.50			431M07050		2776CD					
			70.75			431M07075		2786CD					
			71.00	PK1456	\$208.73	431M07100		2795CD					
			71.25			431M07125	\$182.00	2805CD					
			71.50	PK1458	\$228.73	431M07150		2815CD					
			72.00			431M07200		2835CD					



Motorcycle • 2-Stroke



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Honda

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing		
CR250R	1981-83	66 x 72	66.00			466M06600	\$162.00	2598CD	S257 <i>Piston pin not included</i> CW18	W4028	W4772	B1003	
			66.50			466M06650	\$182.00	2618CD		1981-82	1983	\$28.43	\$16.96
			67.00			466M06700		2638CD					
			67.50			466M06750		2658CD					
			68.00			466M06800		2677CD					
CR250R Pro-Lite®	1984-85	66 x 72	66.00			526M06600	\$162.00	2598CD	S511 CW18	W4773	W4029	B1003	
			66.25			526M06625	2608CD	1984		1985	\$26.58	\$39.85	\$16.96
			66.50			526M06650	2618CD						
			66.75			526M06675	2628CD						
			67.00			526M06700	2638CD						
			67.25			526M06725	2648CD						
			67.50			526M06750	2658CD						
			68.00			526M06800	2677CD						
CR250R Pro-Lite® Nikasil Bore	1986-89	66.4 x 72	66.40	PK1243 PK1244 PK1245	\$211.64	614M06640	\$152.00	2614CD	S508 CW18	W4895		B1003	
			67.00			614M06700	2638CD	\$42.68		\$16.96			
			67.50			614M06750	2658CD						
			68.00			614M06800	2677CD						
			68.50			614M06850	2697CD						
CR250R Pro-Lite® Nikasil Bore	1990-91	66.4 x 72	66.40	PK1248	\$211.64	614M06640	\$152.00	2614CD	S508 CW18	W5271		B1003	
			67.00			614M06700	2638CD	\$42.68		\$16.96			
			67.50			614M06750	2658CD						
			68.00			614M06800	2677CD						
			68.50			614M06850	2697CD						
CR250R Pro-Lite® Nikasil Bore	1992-96	66.4 x 72	66.40	PK1128 PK1129	\$208.86	614M06640	\$152.00	2614CD	S508 CW18	W5319		B1003	
			67.00			614M06700	2638CD	\$39.90		\$16.96			
			68.00			614M06750	2658CD						
			68.50			614M06800	2677CD						
			68.50			614M06850	2697CD						
CR250R Pro-Lite® Nikasil Bore	1997-01	66.4 x 72	66.40	PK1168 PK1169 PK1170 PK1171 PK1172	\$208.86	702M06640	\$152.00	2614CD	S508 CW18	W5319		B1003	
			67.00			702M06700	2638CD	\$39.90		\$16.96			
			67.50			702M06750	2658CD						
			68.00			702M06800	2677CD						
			68.50			702M06850	2697CD						
CR250R Single Ring	1997-01	66.4 x 72	66.40	PK1594	\$208.86	768M06640	\$152.00	2614CS	S508 CW18	W5319		B1003	
								\$39.90		\$16.96			
CR250R Pro-Lite® Nikasil Bore	2002-04	66.4 x 72	66.40	PK1195 PK1196 PK1197	\$218.70	801M06640	\$152.00	2614CD	S508 CW18	66.4-67.5mm	68.5mm	B1003	
			67.50			801M06750	2658CD	W5982		W6157	\$16.96		
			68.50			801M06850	2697CD	\$49.34		\$49.34			
CR250R Single Ring	2002-04	64.4 x 72	66.40			802M06640	\$182.00	2614CS	S508 CW18	W5982		B1003	
								\$49.34		\$16.96			
CR250R GP Style Electra Coated ArmorGlide® skirt coated	2005-07	66.4 x 72	66.40	PK1381	\$261.87	860M06640	\$192.00	2614CSA	S508 CW18	W6351		B1003	
								Titanium nitride coated		\$52.91	\$16.96		
CR480R CR500 Armor Glide® Skirt Coating	1982-83 1984	89 x 76	89.00	PK1583 PK1584	\$241.00	871M08900	\$192.00	3503KD	S512 CW20	W6646		B1004	
			89.50			871M08950	3520KD	\$49.02		\$19.22			
			90.00			871M09000	3544KD						
			90.50			871M09050	3564KD						
			91.00			871M09100	3584KD						
CR500 Armor Glide® Skirt Coating	1985-88	89 x 79	89.00	PK1477 PK1479	\$235.90	871M08900	\$192.00	3503KD	S512 CW20	W4896		B1004	
			89.50			871M08950	3520KD	\$43.90		\$19.22			
			90.00			871M09000	3544KD						
			90.50			871M09050	3564KD						
			91.00			871M09100	3584KD						
CR500 Armor Glide® Skirt Coating	1989-01	89 x 79	89.00	PK1486 PK1488 PK1490 PK1491 PK1492	\$238.99	871M08900	\$192.00	3503KD	S512 CW20	W5223		B1004	
			89.50			871M08950	3520KD	\$46.99		\$19.22			
			90.00			871M09000	3544KD						
			90.50			871M09050	3564KD						
			91.00			871M09100	3584KD						

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Honda											
Z50R 11:1 Comp.	1982-87	39 x 41.4	39.00 39.50 40.50 41.00			4828M03900 4828M03950 4828M04050 4828M04100	\$92.00 \$102.00	3900XZ 3950XZ 4050XZ 4100XZ	S671 CW13	39mm W6159 \$29.86	39.5-41mm W6160 \$25.97
XR50 CRF50F 11:1 Comp.	1988-08 2004-13	39 x 41.4	39.00 39.50 40.00 40.50 41.00	PK1854 PK1855	\$116.13 \$112.24	4798M03900 4798M03950 4798M04000 4798M04050 4798M04100	\$92.00 \$102.00	3900XZ 3950XZ 4000XZ 4050XZ 4100XZ	S671 CW13 CW13	39mm W6159 \$29.86	39.5-41mm W6160 \$25.97 \$25.97
XR70 CRF70F 10.5:1 Comp.	1997-03 2004-12	47 x 41.4	47.00 47.50 48.00 48.50	PK1729 PK1730 PK1731	\$131.58	4880M04700 4880M04750 4880M04800 *4880M04850	\$112.00 B.O.D.	1850XE 1870XE 1890XE 1909XE	S592 CW13	W6364 1997-08 \$27.20	
XR80 9.7:1 Comp.	1979-91	47.5 x 45	48.00 48.50 49.00 49.50	PK1277 PK1278 PK1279 PK1280	\$140.77 \$152.42	4665M04800 4665M04850 4665M04900 4665M04950	\$128.00 \$138.00	1890XE 1909XE 1929XE 1949XE	S592 CW13	W5732 \$24.16	
XR80 CRF80F 9.7:1 Comp.	1992-03 2004-13	47.5 x 45	48.00 48.50 49.00 49.50	PK1225 PK1226 PK1227 PK1228	\$141.90 \$153.55	4665M04800 4665M04850 4665M04900 4665M04950	\$128.00 \$138.00	1890XE 1909XE 1929XE 1949XE	S592 CW13	W5748 2004-08 \$25.29	
XR100 XR100R 9.4:1 Comp. <i>Cyl. boring req'd for oversizes</i>	1981-84 1985-91	53 x 45	53.50 54.00 54.50 55.00	PK1273 PK1274 PK1275 PK1276	\$143.63 \$155.28	4666M05350 4666M05400 4666M05450 4666M05500	\$128.00 \$138.00	2106XE 2126XE 2146XE 2165XE	S593 CW14	W5733 \$27.02	
XR100 CRF100F 12:1 Comp. <i>58mm Big Bore - Cylinder sleeving required</i>	1985-03 2004-13	58 x 45	58.00			4773M05800	\$138.00	2283XE	S485 CW14	W6155 1985-91 \$29.86	W6137 1992-08
XR100 CRF100F 9.4:1 Comp.	1992-03 2004-13	53 x 45	53.50 54.00 54.50 55.00	PK1229 PK1230 PK1232	\$180.25 \$191.90	4666M05350 4666M05400 4666M05450 4666M05500	\$128.00 \$138.00	2106XE 2126XE 2146XE 2165XE	S593 CW14	W5749 1992-08 \$63.64	
CRF110F 10.25:1 Comp. ArmorGlide® skirt coat	2013-15	50 x 55.6	50.00			40083M05000	\$128.00	1969XE	S592 CW13		
CRF110F 11:1 Comp. ArmorGlide® skirt coat	2013-15	50 x 55.6	52.00			40098M05200	\$138.00	2047XE	S592 CW13		
CRF125F 10:1 Comp. ArmorGlide® skirt coat	2014-15	52.4 x 57.9	53.50			40118M05350	\$128.00	2106XE	S538 CW12		
CRF150F NEW! 12:1 High Comp. ArmorGlide® skirt coat	2003-15	57.3 x 57.8	57.50 58.00 58.50			40132M05750 40132M05800 40132M05850	\$128.00	2264XE 2283XE 2303XE	S588 CW14		
CRF150R 11.7:1 Comp. <i>Cyl. boring & replating req'd for oversizes</i>	2007-09	66 x 43.7	66.00 68.00	PK1427 PK1428	\$244.76 \$260.25	4915M06600 4915M06800	\$164.00 \$184.00	6600YF 2677XA	S737 CW14	66mm W6589 \$89.96	68mm W6590
CRF150R 66mm = 12.2:1 Comp. 68mm = 12.4:1 Comp. <i>Cyl. boring & replating req'd for oversizes</i>	2007-09	66 x 43.7	66.00 68.00	PK1429 PK1430	\$277.28 \$277.28	4924M06600 4924M06800	\$184.00 \$220.00	6600YF 2677XA	S737 CW14	66mm W6589 \$89.96	68mm W6590
CRF150R Racers Choice 12.4:1 High Comp. ArmorPlating™ ArmorGlide® skirt coat	2007-09	66 x 43.7	66.00			RC818M06600	\$282.00	6600YFA <i>Titanium nitride coated</i>	S737 CW14	W6589 \$89.96	
CRF150R 11.7:1 Comp.	2012-15	66 x 43.7	66.00			40065M06600	\$164.00	6600YF	S737 CW14	W6589 \$89.96	

*Build On Demand item - Contact WiseCo for pricing, batch minimums, and lead times.

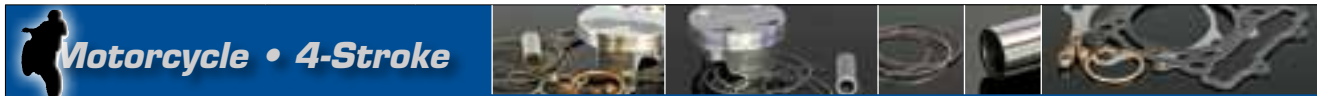



Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Honda										
XR/XL185 + .100 Big bore 10:1 Comp.	1986-91	65.5	65.50	PK1120	\$170.70	4156M06550	\$138.00	2579XC	S522	W5660
		x	66.00	PK1121		4156M06600		2598XC		\$29.86
		57.8	66.50	PK1122	\$184.78	4156M06650		2618XC	CW15	
XR/XL185 + .100 Big bore 10:1 Comp.	1992-02	65.5	65.50	PK1124	\$170.70	4156M06550	\$138.00	2579XC	S522	W5661
		x	66.00	PK1125		4156M06600		2598XC		\$29.86
		57.8	66.50	PK1126	\$184.78	4156M06650		2618XC	CW15	
XR200 10:1 Comp.	1980-83, 1992-02	65.5	65.50	PK1116	\$170.70	4156M06550	\$138.00	2579XC	S522	W5659
		x	66.00	PK1117		4156M06600		2598XC		W5661
		57.8	66.50	PK1118	\$184.78	4156M06650		2618XC	CW15	1980-83 1992-02 \$29.86
CRF230F 11:1 Comp.	2003-15	65.5	65.50			4816M06550	\$138.00	25787XA	S632	
		x							CW15	
XL250 XR250 10:1 Comp.	1979-83	74	74.00			4171M07400	\$162.00	2913XC	S376	
		x	74.50			4171M07450		2933XC		
		57.8	75.00			4171M07500		2953XC	CW19	
			75.50			4171M07550	\$182.00	2973XC		
			76.00			4171M07600		2992XC		
XR250 XL250 Radial Head 10.5:1 Comp.	1984-85 1984-87	75	75.00			4329M07500	\$162.00	2953XG	S523	
		x	75.50			4329M07550		2973XG		
		56.5	76.00			4329M07600		2992XG	CW17	
XR250 XR250L 10.5:1 Comp.	1986-04 1991-96	73	73.00	PK1219	\$204.15	4466M07300	\$162.00	2874XC	S533	73-74mm
		x	73.50	PK1220		4466M07350		2894XC		W5424
		59.5	74.00	PK1221		4466M07400		2913XC	S523	75-5-78mm
			75.50			4466M07550	\$182.00	2973XC		77-78mm
			77.00	PK1223		4466M07700		3032XC		
CRF250L 249.6cc 11.5:1 Comp. ArmorGlide® skirt coat	2013-14	76	76.00			40069M07600	\$190.00	2992XG	S688	W6927
		x							CW17	\$56.95
CRF250L 263cc 11.5:1 Comp. ArmorGlide® skirt coat Sleeving req'd for oversizes	2013-14	78	78.00			40069M07800	\$190.00	3071XG	S688	W6927
		x							CW17	\$56.95
CRF250L 283.5cc 12:1 Comp. ArmorGlide® skirt coat Sleeving req'd for oversizes	2013-14	78	81.00			40070M08100	\$230.00	3089XG	S688	W6927
		x							CW17	\$56.95
CRF250X 12.9:1 Stock Comp. ArmorGlide® skirt coat	2004-15	78	78.00	PK1236	\$266.55	4829M07800	\$184.00	7800YB	S686	W6239
		x							CW16	\$82.55
CRF250X 13.5:1 High Comp. ArmorGlide® skirt coat	2004-15	78	78.00	PK1240	\$302.55	4852M07800	\$220.00	7800YB	S686	W6239
		x							CW16	\$82.55
CRF250R 12.9:1 Stock Comp. ArmorGlide® skirt coat	2004-07	78	78.00	PK1236	\$266.55	4829M07800	\$184.00	7800YB	S686	W6239
		x							CW16	\$82.55
CRF250R 13.5:1 High Comp. ArmorGlide® skirt coat	2004-07	78	78.00	PK1240	\$302.55	4852M07800	\$220.00	7800YB	S686	W6239
		x							CW16	\$82.55
CRF250R 13.1:1 Stock Comp. ArmorGlide® skirt coat	2008-09	78	78.00	PK1858	\$266.55	4949M07800	\$184.00	7800YB	S686	W6239
		x							CW16	\$82.55
CRF250R 13.6:1 High Comp. ArmorGlide® skirt coat	2008-09	78	78.00	PK1859	\$302.55	4972M07800	\$220.00	7800YB	S686	W6239
		x							CW16	2008 \$82.55

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Honda										
CRF250R <i>Racers Choice</i> 14:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2008-09	78 x 52.2	78.00			RC854M07800	\$282.00	7800YBA <i>Titanium nitride coated</i>	S686C CW16	W6239 \$82.55
CRF250R CRF250X 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2004-09	78 x 52.2	82.00			4984M08200	\$220.00	3228ZG	S677 CW16	W6674 \$84.62
CRF250R 13.2:1 Stock Comp. ArmorGlide® skirt coat	2010-13	76.8 x 53.8	76.80	PK1874	\$235.63	40003M07680	\$184.00	7680MC	S686 CW16	W6805 \$51.63
CRF250R 14.2:1 High Comp. ArmorGlide® skirt coat	2010-13	76.8 x 53.8	76.80	PK1875	\$289.64	40004M07680	\$220.00	7680MC	S686 CW16	W6805 \$51.63
CRF250R 13.5:1 High Comp. 264cc Big Bore ArmorGlide® skirt coat <i>Cyl. boring and replating req'd</i>	2010-13	76.8 x 53.8	79.00			40011M07900	\$230.00	7900YBX	S686 CW16	W6882 \$51.63
CRF250R <i>Racers Choice</i> 14.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2010-15	76.8 x 53.8	76.80			RC878M07680	\$282.00	7680MCA <i>Titanium nitride coated</i>	S686C CW16	W6805 \$51.63
CRF250R +2mm Long Rod conversion Maximum compression Boxed forging ArmorPlating™ ArmorGlide® skirt coat	2010-15	76.8 x 53.8	76.80			40120M07680	\$282.00	7680MCA <i>Titanium nitride coated</i>	TBA CW15	W6805 \$51.63
CRF250R 13.5:1 Stock Comp. ArmorGlide® skirt coat	2014-15	76.8 x 53.8	76.80	PK1892	\$235.63	40114M07680	\$184.00	7680MC	S686 CW16	W6805 \$51.63
CRF250R NEW! 14:1 High Comp. ArmorGlide® skirt coat	2014-15	76.8 x 53.8	76.80	PK1913	\$271.63	40129M07680	\$220.00	7680MC	S686 CW16	W6805 \$51.63
XR350 Radial Head 10:1 Comp. <i>Will not fit XL models</i>	1983-84	84 x 61.3	84.00 84.50 85.00			4286M08400 4286M08450 4286M08500	\$152.00	3307XC 3327XC 3347XC	S529 CW21	
XR400 10:1 Comp.	1996-04	85 x 70	85.00 85.50 86.00 87.00 88.00	PK1031 PK1032 PK1033 PK1034 PK1035	\$246.90 \$270.93	4606M08500 4606M08550 4606M08600 4606M08700 4606M08800	\$162.00 \$182.00	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	85-86mm W5514 \$80.96 87-88mm W5942 \$89.06
XR400 11:1 High Comp.	1996-04	85 x 70	85.00 85.50 86.00 87.00 88.00	PK1036 PK1037 PK1038 PK1039 PK1040	\$264.57 \$291.05	4628M08500 4628M08550 4628M08600 4628M08700 4628M08800	\$182.00 \$202.00	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	85-86mm W5514 \$80.96 87-88mm W5942 \$89.06
XR400 440 Overbore 11:1 Comp. <i>Cylinder sleeving required</i>	1996-04	85 x 70	89.00	PK1041	\$280.53	4667M08900	\$202.00	3504XC	S553 CW20	W5942 \$89.06
XR400 440cc Big Bore Kit 12.5:1 High Comp. Cylinder sleeving required. • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & sleeves.	1996-04	85 x 70	89.00	CK140	\$378.39	4794M08900	\$202.00	8900XX	S553 CW20	W5942 \$89.06

Motorcycle • 4-Stroke








- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Honda										
CRF450R 11.5:1 Stock Comp. ArmorGlide® skirt coat	2002-03	96 x 62.1	96.00	PK1355	\$279.15	4753M09600	\$190.00	9600ZV	S660 CW19	W5974 \$89.15
CRF450R 12:1 Comp. (Std. for 2004) ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00	PK1365	\$285.65	4820M09600	\$196.00	9600ZV	S660 CW19	W5974 \$89.15
CRF450R 12.5:1 ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00 98.00 99.00	PK1233	\$311.15	4755M09600 4755M09800 *4755M09900	\$222.00 \$222.00 B.O.D.	9600ZV 9800ZV 9900ZV	S660 CW19	96mm W5974 98-99mm W5975 \$89.15 \$95.38
CRF450R 13:1 High Comp. ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00	PK1367 2002-06 only	\$311.15	4822M09600	\$222.00	9600ZV	S660 CW19	W5974 2002-06 \$89.15 W6669 2007-08 \$83.64
CRF450R 13.5:1 High Comp. ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00	PK1388 2002-06 only	\$311.15	4823M09600	\$222.00	9600ZV	S660 CW19	W5974 2002-06 \$89.15 W6669 2007-08 \$83.64
CRF450R 13.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2002-08	96 x 62.1	96.00			RC813M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S660C CW19	W5974 2002-06 \$89.15 W6669 2007-08 \$83.64
CRF450R 12.5:1 Comp. ArmorGlide® skirt coat	2002-08	96 x 62.1	101.00			4890M10100	\$250.00	10100ZS	S660 CW19	W6345 \$78.99
CRF450R 12.5:1 Stock Comp. ArmorGlide® skirt coat	2009-12	96 x 62.1	96.00	PK1866	\$279.64	4978M09600	\$196.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450R 13:1 High Comp. ArmorGlide® skirt coat	2009-12	96 x 62.1	96.00	PK1867	\$305.64	4979M09600	\$222.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450R 13.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2009-15	96 x 62.1	96.00			RC877M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S682C CW19	W6658 \$83.64
CRF450R 14:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2009-15	96 x 62.1	96.00			RC883M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S682C CW19	W6658 \$83.64
CRF450R 12.5:1 Stock Compr. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1887	\$305.64	40089M09600	\$196.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450R 13:1 High Comp. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1888	\$305.64	40095M09600	\$222.00	9600ZV	S682 CW19	W6658 \$83.64
CRF450X 11.5:1 Stock Comp. ArmorGlide® skirt coat	2005-06	96 x 62.1	96.00	PK1356	\$278.65	4753M09600	\$190.00	9600ZV	S660 CW19	W6445 \$88.65
CRF450X 12:1 Comp. ArmorGlide® skirt coat	2005-15	96 x 62.1	96.00	PK1366	\$285.15	4820M09600	\$196.00	9600ZV	S660 CW19	W6445 2005-08 \$88.65

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

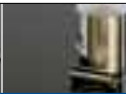
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 4-Stroke		    										
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit		
Honda												
CRF450X 12.5:1 High Comp. ArmorGlide® skirt coat	2005-15	96 x 62.1	96.00 98.00 99.00	PK1352	\$307.38	4755M09600 4755M09800 *4755M09900	\$222.00 B.O.D.	9600ZV 9800ZV 9900ZV	S660 CW19	97mm W6445 \$88.65	99mm W6446 \$92.40	
CRF450X 13:1 High Comp. ArmorGlide® skirt coat	2005-15	96 x 62.1	96.00	PK1368	\$310.65	4822M09600	\$222.00	9600ZV	S660 CW19	W6445 \$88.65		
CRF450X 13.5:1 High Comp. ArmorGlide® skirt coat	2005-15	96 x 62.1	96.00			4823M09600	\$222.00	9600ZV	S660 CW19	W6445 \$88.65		
CRF450X Big Bore Cylinder required 12.5:1 Comp. ArmorGlide® skirt coat	2005-15	96 x 62.1	101.00			4890M10100	\$250.00	10100ZS	S660 CW19	W6443 \$96.06		
XR500 FT500 10.5:1 Comp. Resleeving req'd for 95mm piston	1979-82 1982-84	89 x 80	89.00 89.50 90.00 90.93 95.00			4117M08900 4117M08950 4117M09000 4117M09100 4117M09500	\$196.00 \$222.00	3504XC 3524XC 3544XC 3580XC 3740XH	S527 CW21	89-91mm W5426 \$32.73	95mm W5427 \$35.57	
XR500 FT500 12:1 Comp.	1979-82 1982-84	89 x 80	89.00 89.50 90.00			4163M08900 4163M08950 4163M09000	\$196.00	3504XC 3524XC 3544XC	S527 CW21	W5426 \$32.73		
XR500 Radial Head 10.25:1 Comp.	1983-84	92 x 75	92.00 92.50 93.00			4330M09200 4330M09250 4330M09300	\$196.00	3622XC 3642XC 3661XC	S419 CW22	W5528 \$35.57		
XL600 Radial Head 11:1 Comp.	1983-87	100 x 75	100.00 101.00 102.40			4332M10000 4332M10100 4332M10241	\$196.00 \$222.00	3937XH 3977XH 4032GFX	S627 CW24	W5428 \$35.57		
XR600 XR600R Radial Head 9:1 Comp. 1988-90 models - Nikasil Bore	1985-01	97 x 80	97.00 97.50 98.00 100.00			4577M09700 4577M09750 *4577M09800 4577M10000	\$196.00 BOD \$222.00	3819XH 3839XH 3858XH 3937XH	S627 CW24	97-98mm W5429 1985-00	100mm W5435 1985-00	
XR600 XR600R Radial Head 11:1 Comp. 1988-90 models - Nikasil Bore	1985-01	97 x 80	97.00 97.50 98.00 100.00			4366M09700 4366M09750 4366M09800 4366M10000	\$196.00 \$222.00	3819XH 3839XH 3858XH 3937XH	S627 CW24	97-98mm W5429 1985-00	100mm W5435 1985-00	
XR650C XR650L European Dominator, SLR650 8.7:1 Comp. (100-101mm) 9:1 Comp. (102.41mm) Cyl. boring req'd for oversizes	1993-99 1993-15	100 x 82	100.00 101.00 102.41	PK1742 PK1743 PK1744	\$242.99 \$257.23	4562M10000 4562M10100 4562M10241	\$196.00 \$222.00	3937XH 10100XS 4032GFX	S627 CW24	100-101mm W6231 \$41.48	102.4mm W5430 \$35.57	
XR650C XR650L 10.5:1 High Comp. ArmorGlide® skirt coat	1993-99 1993-15	100 x 82	100.00 101.00 102.41			4989M10000 4989M10100 4989M10241	\$196.00 \$222.00	3937XS 10100XS 4032GFX	S627 CW24	100-101mm W6231 \$41.48	102.4mm W5430 \$35.57	
XR650R 10:1 Stock Comp. Will not fit XR650L	2000-07	100 x 82.6	100.00 102.40			4715M10000 4715M10240	\$196.00 \$222.00	3937XS 4032GFX	S626 CW23	100mm W5892 2000-05 \$42.68	102.4mm W5891	
XR650R 11:1 High Comp. Will not fit XR650L	2000-07	100 x 82.6	100.00 102.40			4716M10000 4716M10240	\$196.00 \$222.00	3937XS 4032GFX	S626 CW23	100mm W5892 2000-05 \$42.68	102.4mm W5891	

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.



ATV • 2-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing			
Honda														
FL250 Odyssey	1977-84	70 x 64.4	70.00			338M07000	\$162.00	2756CD	S343	W5558	B1003			
			70.50			338M07050		2776CD		\$28.43	\$16.96			
			71.00			338M07100		2795CD	CW18					
			71.50			338M07150	\$182.00	2815CD						
			72.00			338M07200		2835CD						
ATC250R Air Cooled Three Wheeler	1981-84	70 x 64.4	70.00			431M07000	\$162.00	2756CD	S343	W5048	B1003			
			70.25			431M07025		2766CD		\$39.85	\$16.96			
			70.50			431M07050		2776CD	CW18					
			70.75			431M07075		2786CD						
			71.00			431M07100		2795CD						
			71.25			431M07125	\$182.00	2805CD						
			71.50			431M07150		2815CD						
			72.00			431M07200		2835CD						
ATC250R TRX250R Pro-Lite® Liquid Cooled	1985-86 1986	66 x 72	66.00	PK1073	\$216.20	526M06600	\$162.00	2598CD	S511	66-68mm W5053	B1003			
			66.25	PK1074		526M06625		2608CD		68.5-69.5mm W5470	\$16.96			
			66.50	PK1075		526M06650		2618CD	CW18		\$37.24			
			66.75	PK1076		526M06675		2628CD						
			67.00	PK1077		526M06700		2638CD						
			67.25	PK1078	\$236.20	526M06725	\$182.00	2648CD						
			67.50	PK1079		526M06750		2658CD						
			68.00	PK1080		526M06800		2677CD						
			68.50	PK1081		526M06850		2697CD						
			69.00	PK1082		526M06900		2717CD						
			69.50	PK1083		526M06950		2736CD						
			TRX250R Pro-Lite® Bridged Intake	1987-89	66 x 72	66.00			562M06600	\$162.00	2598CD	S482	W5053	B1003
						66.25			562M06625		2608CD		\$37.24	\$16.96
66.50						562M06650		2618CD	CW18					
66.75						562M06675		2628CD						
67.00						562M06700		2638CD						
67.25						562M06725	\$182.00	2648CD						
67.50						562M06750		2658CD						
68.00						562M06800		2677CD						
FL350R Odyssey <i>Drop-in for original 342cc eng.</i>	1984	80 x 72	80.00			533M08000	\$202.00	3150TD	S257		B1003			
			80.50			533M08050		3169TD			\$16.96			
			81.00			533M08100		3189TD	CW18					
			81.50			533M08150	\$212.00	3209TD						
			82.00			533M08200		3228TD						
FL350R Odyssey <i>Overbore kit for 329cc engine</i>	1985	78.5 x 72	80.00			533M08000	\$202.00	3150TD	S257	W5471	B1003			
			80.50			533M08050		3169TD		\$35.57	\$16.96			
			81.00			533M08100		3189TD	CW18					
			81.50			533M08150	\$212.00	3209TD						
			82.00			533M08200		3228TD						
FL400R Pilot	1989-90	80 x 79	80.00			577M08000	\$162.00	3150TD	S512	W5163	B1023			
			80.50			577M08050		3169TD		\$39.85	\$18.09			
			81.00			577M08100		3189TD	CW20					
			81.50			577M08150	\$182.00	3209TD						
			82.00			577M08200		3228TD						

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



ATV • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Honda										
ATC 185 +.080 Overbore 10.25:1 Comp.	1980-83	65 x 57.8	65.00	PK1000	\$188.84	4362M06500	\$138.00	2559XC	S522	W5056 \$48.33
			65.50	PK1001	\$189.17	4156M06550		2579XC		
			66.00	PK1002	\$203.25	4156M06600		2598XC		
			66.50	PK1003		4156M06650		2618XC		
			67.00	PK1004		4156M06700	\$152.00	2638XC		
ATC200 E, X, M, Big Red ATC200S TRX200 10.25:1 Comp.	1981-85 1981-86 1981-85	65 x 57.8	65.00	PK1000	\$188.84	4362M06500	\$138.00	2559XC	S522	W5056 \$48.33
			65.50	PK1001	\$189.17	4156M06550		2579XC		
			66.00	PK1002	\$203.25	4156M06600		2598XC		
			66.50	PK1003		4156M06650		2618XC		
			67.00	PK1004		4156M06700	\$152.00	2638XC		
ATC200 E, X, M, Big Red ATC200S TRX200 12:1 Comp.	1981-85 1981-86 1981-85	65 x 57.8	65.00			4289M06500	\$128.00	2559XC	S522	W5056 \$48.33
			65.50			4289M06550		2579XC		
			66.00			4289M06600		2598XC		
			67.00			4289M06700	\$138.00	2638XC		
ATC200X TRX200SX Fat Cat 200 10.25:1 Comp.	1986-88 1986-88 1986-87	65 x 60	65.00			4394M06500	\$138.00	2559XC	S522	W5663 \$31.27
			65.50			4394M06550		2579XC		
			66.00			4394M06600		2598XC		
ATC200X TRX200SX Fat Cat 200 12:1 Comp.	1986-88 1986-88 1986-87	65 x 60	65.00			4395M06550	\$152.00	2579XC	S522	W5663 \$31.27
			66.00			4395M06600		2598XC		
TRX250X 4-valve 12:1 Comp.	1987-92	74 x 57.3	74.00	PK1021	\$199.76	4440M07400	\$152.00	2913XC	S523	W5463 \$37.91
			74.50	PK1022		4440M07450		2933XC		
			75.00	PK1023		4440M07500		2953XC		
			75.50			4440M07550		2973XC		
			76.00	PK1025		4440M07600		2992XC		
TRX250 EX 10.5:1 Comp. ArmorGlide® skirt coat	2001-08	68.5 x 62.2	68.50	PK1439	\$214.13	4935M06850	\$152.00	2698XA	S525	69.5mm W6626 \$52.28
			69.00	PK1440		4935M06900		2717XC		
			69.50	PK1441		4935M06950		2736XC		
TRX250 TE/TM/X Recon ArmorGlide® skirt coat	2002-14	68.5 x 62.2	68.50			40061M06850	\$152.00	2698XA	S525	W6626 \$52.28
			69.00			40061M06900		2717XC		
			69.50			40061M06950		2736XC		
TRX300 2-Valve 2WD & 4WD 10.25:1 Comp.	1988-00	74 x 65.5	74.00	PK1042	\$195.62	4629M07400	\$152.00	2913XC	S523	W5573 \$45.97
			74.50	PK1043		4629M07450		2933XC		
			75.00	PK1044		4629M07500		2953XC		
			75.50			4629M07550		2973XC		
			76.00	PK1046		4629M07600		2992XC		
TRX300EX 4-Valve 11:1 Comp.	1992-08	74 x 65.5	74.00	PK1026	\$187.85	4574M07400	\$152.00	2913XC	S523	W5463 \$37.91
			74.50	PK1027		4574M07450		2933XC		
			75.00	PK1028		4574M07500		2953XC		
			75.50	PK1029		4574M07550		2973XC		
			76.00	PK1030		4574M07600		2993XC		
ATC350X Foreman TRX350 10.25:1 Comp.	1985-89 1985-89 1985-89	81 x 68	81.00	PK1015	\$193.20	4393M08100	\$152.00	3189XG	S529	W5559 \$43.44
			81.50	PK1016		4393M08150		3208XG		
			82.00	PK1017		4393M08200		3228XG		
ATC350X Foreman TRX350 12:1 Comp.	1985-89 1985-89 1985-89	81 x 68	81.00			4396M08100	\$182.00	3189XG	S529	W5559 \$43.44
			81.50			4396M08150		3208XG		
			82.00			4396M08200		3228XG		
TRX350 ES-E Rancher 4x4, 4x2 Stock Comp. ArmorGlide® skirt coat	2000-06	78.5 x 68	78.50	PK1442	\$221.77	4933M07850	\$152.00	7850XX	S557	79mm W6627 \$55.83
			79.00	PK1443		4933M07900		7900XX		
			79.50	PK1444		4933M07950		7950XX		
TRX400EX TRX400X 10:1 Comp.	1999-08 2009-14	85 x 70	85.00	PK1031	\$246.90	4606M08500	\$162.00	3347XC	S520	85-86mm 87-88mm W5514 \$80.96 W5942 \$89.06
			85.50	PK1032		4606M08550		8550XX		
			86.00	PK1033		4606M08600		3386XC		
			87.00	PK1034		4606M08700		3425XC		
			88.00	PK1035		4606M08800		3465XC		
TRX400EX TRX400X 11:1 Comp.	1999-08 2009-14	85 x 70	85.00	PK1036	\$264.57	4628M08500	\$182.00	3347XC	S520	85-86mm 87-88mm W5514 \$80.96 W5942 \$89.06
			85.50	PK1037		4628M08550		8550XX		
			86.00	PK1038		4628M08600		3386XC		
			87.00	PK1039		4628M08700		3425XC		
			88.00	PK1040		4628M08800		3465XC		
TRX400EX 440 Overbore TRX400X 440 Overbore 11:1 Comp. <i>Cylinder sleeving required</i>	1999-08 2009-14	85 x 70	89.00	PK1041	\$280.53	4667M08900	\$202.00	3504XC	S553	W5942 \$89.06



ATV • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit			
Honda													
TRX400EX TRX400X 12.5:1 Comp. 440cc Big Bore Kit • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & sleeves.	1999-08	85	89.00	CK140	\$378.39	4794M08900	\$202.00	8900XX	S553	W5942 \$89.06			
	2009-14	x 70											
TRX400 4x4 Foreman 8.2:1 Comp.	1995-03	86 x 68	86.00 87.00			4669M08600 4669M08700	\$182.00	3386XC 3425XC	S475 CW19	W5736 \$46.31			
TRX420 Rancher Std. Comp. ArmorGlide® skirt coat Sleeve req'd for 87.5-88.5mm	2007-15	86.5	86.50			40050M08650	\$152.00	8650XX	S475				
		x	87.00			40050M08700		8700XX					
		71.5	87.50			40050M08750		8750XX					
			88.00			40050M08880		8800XX					
			88.50			40050M08850		8850XX					
TRX450 Foreman S 4x4 ES 9.5:1 High Comp.	1998-04	90	90.00	PK1589 PK1590 PK1591 PK1592 PK1593	\$193.69	4825M09000	\$152.00	9000XX	S660	W6371 \$56.23			
		x	90.50			4825M09050		9050XX					
		68	91.00			4825M09100		9100XX					
			91.50			4825M09150		9150XX					
			92.00			4825M09200		9200XX					
TRX450R 10.5:1 Comp. ArmorGlide® skirt coat	2004-05	94	94.00	PK1066	\$290.71	4848M09400	\$196.00	3701XR	S656	94mm W6282			
		x 64.8	96.00			4848M09600		\$222.00			9600XS	96mm W6283	
TRX450R 11.5:1 High Comp. ArmorGlide® skirt coat	2004-05	94	94.00	PK1068	\$310.71	4849M09400	\$222.00	3701XR	S656	94mm W6282			
		x 64.8											
TRX450R Big Bore 12.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat Gas ported	2004-05	94	99.00		\$1037.43	4889M09900	\$250.00	9900XS	S656	W6370 \$86.89			
		x 64.8											
TRX450R 13.1:1 Comp. ArmorGlide® skirt coat Gas ported	2004-05	94	94.00	PK1070	\$322.71	4851M09400	\$222.00	3701XR	S656	W6282 \$100.71			
		x 64.8											
TRX450R 12:1 Comp. ArmorGlide® skirt coat	2006-14	96	96.00	PK1413	\$292.06	4899M09600	\$196.00	9600XS	S660	W6442 \$96.06			
		x 62											
TRX450R 13.5:1 Comp. Gas ported ArmorGlide® skirt coat	2006-14	96	96.00	PK1414	\$318.06	4905M09600	\$222.00	9600XS	S660	W6442 \$96.06			
		x 62											
TRX450R 12.5:1 Comp. ArmorGlide® skirt coat	2006-14	96	101.00			4890M10100	\$250.00	10100ZS	S660	W6443 \$96.06			
		x 62.1											
TRX450R <small>DESIGNED BY RACERS' CHOICE</small> Strutted Forging ArmorPlating™ DLC coated pin 14:1 High Comp. ArmorGlide® skirt coat	2006-14	96	96.00			RC898M09600	\$282.00	9600ZVA	S660C	W6442 \$96.06			
		x 62.1											
TRX650 Rincon ArmorGlide® skirt coat 11:1 Comp.	2003-05	100	100.00			40067M10000	\$182.00	3937XS	S626				
		x 62.6											
TRX680 Rincon ArmorGlide® skirt coat 10:1 Comp.	2006-15	102	102.00			40066M10200	\$182.00	10200XS	S724				
		x 82.6	103.00			40066M10300		10300XS					
TRX700XX 10.5:1 Comp. ArmorGlide® skirt coat	2008-12	102	102.00			40075M10200	\$202.00	10200XS	S657	W6926 \$98.95			
		x											10300XS
		x 84											

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Honda												
RS125 Electra Coated ArmorGlide® skirt coat <i>Vertical stake pinned</i>	1995-03	54 x 54.5	54.00	125cc			793M05400	\$152.00	2126CS	S632 CW15		
RS125 Flat Top 125cc Electra Coated ArmorGlide® skirt coat	All years	54 x 54.5	54.00	125cc			*7881M05400	B0D	2126CS	S668 CW15		
CBR250R/ABS 11.5:1 Comp.	2011-13	76 x 55	76.00	249.6cc			40069M07600	\$190.00	2992XG	S668 CW17		
CBR250R/ABS 11.5:1 Comp. <i>Sleeving required for oversizes</i>	2011-13	78 x 55	78.00	263cc			40069M07800	\$190.00	3071XG	S668 CW17		
CBR250R/ABS 12:1 Comp. <i>Sleeving required for oversizes</i>	2011-13	81 x 55	81.00	283.5cc			40070M08100	\$230.00	3089XG	S668 CW17		
CB350 CL350 10.5:1 Comp.	1968-73	64 x 50.6	65.00	336cc			40060M06500	\$180.00	2559XC	S522 CW15		
CB350 CL350 10.5:1 Comp.	1968-73	64 x 50.6	65.50	341cc			40060M06550	\$180.00	2579XC	S522 CW15		
CB350 CL350 10.5:1 Comp.	1968-73	64 x 50.6	66.00	346cc			40060M06600	\$180.00	2598XC	S522 CW15		
CB360 CL360 CJ360 10.5:1 Comp.	1974-76 1974-75 1976-77	67 x 50.6	67.50	362cc			40057M06750	\$180.00	2658XC	S256 CW16		
CB360 CL360 CJ360 10.5:1 Comp.	1974-76 1974-75 1976-77	67 x 50.6	68.00	368cc			40057M06800	\$180.00	2677XC	S256 CW16		
CB450 CL450 10:1 Comp.	1965-74 1967-74	70 x 57.8	70.50	451cc			40058M07050	\$180.00	2776XC	S523 CW17		
CBR500 NEW! CB500X 12:1 Comp.	2013-14	67 x 66.8	67.00	471cc	CK238	\$354.95	40130M06700	\$160.00	2638XA	S686 CW16	W6941 \$34.95	
CBR500 NEW! CB500X 12:1 Comp.	2013-14	67 x 66.8	67.00	478cc	CK239	\$354.95	40130M06750	\$160.00	2658XA	S686 CW16	W6941 \$34.95	
CB450 CL450 10:1 Comp.	1965-74 1967-74	67.5 x 57.8	71.00	458cc			40058M07100	\$180.00	2795XC	S523 CW17		
CB550K CL550F 10:1 Comp.	1974-78	58.5 x 50.6	58.50	544cc			40059M05850	\$180.00	2303XE	S525 CW15		
CB550K CL550F 10:1 Comp.	1974-78	59 x 50.6	59.00	553.5cc			40059M05900	\$180.00	2323XE	S525 CW15		

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Honda											
CBR600 F2 & F3 CBR600SF Hornet 13:1 Comp. <i>Cylinder boring only</i>	1990-98	65	67.00	637cc	R637	\$750.00	4513M06700	\$160.00	2638XA	S532	W5475 Spring steel head gasket \$90.56
	1998-04	x 45.2								CW17	
CBR600 F4/Fi 4v 12.8:1 Comp. ArmorGlide® skirt coat	1999-06	67 x 42.5	67.00	599cc	CK106	\$750.00	4698M06700	\$160.00	2638XA	S532	W5904 Head Gasket \$90.56
CBR600RR 12.4:1 Comp. ArmorGlide® skirt coat	2003-06	67 x 42.5	67.00	599cc	CK169 gaskets not in kit	\$700.00	4863M06700	\$160.00	2638XA	S686	W6365 Spring steel head gasket - optional \$90.56
CBR600RR 12.7:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2003-06	67 x 42.5	68.00	618cc	CK170 gaskets not in kit	\$700.00	4863M06800	\$160.00	2677XA	S686	W6366 Spring steel head gasket - optional \$90.56
CBR600RR 12.9:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2003-06	67 x 42.5	69.00	636cc	CK196 gaskets not in kit	\$700.00	4863M06900	\$160.00	2717XA	S686	W6366 Spring steel head gasket - optional \$90.56
CBR600RR 13.5:1 ArmorGlide® skirt coat	2007-15	67 x 42.5	67.00	599cc	CK222 gaskets not in kit	\$725.00	40008M06700	\$160.00	2638XA	S571	W6801 Spring steel head gasket - optional \$90.56
CBR600RR 13.5:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2007-15	67 x 42.5	68.00	618cc	CK223 gaskets not in kit	\$725.00	40008M06800	\$160.00	2677XA	S571	W6801 Spring steel head gasket - optional \$90.56
CBR600RR 13.5:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring/replating req'd</i>	2007-15	67 x 42.5	69.00	636cc	CK224 gaskets not in kit	\$725.00	40008M06900	\$160.00	2717XA	S571	W6802 Spring steel head gasket - optional \$90.56
Hawk 650NT (Twin) 11:1 Comp. <i>Cylinder boring only.</i>	1989-91	77 x 66	82.00	696cc	K696	\$400.00	4633M08200	\$160.00	3228XG	S520	W5577 Head & Base Gasket Kit. \$56.05
CB750 F&K Models (2-valve) 10.25:1 Comp. <i>Cylinder boring only.</i>	1969-78	61 x 63	65.00	836cc	K836 Base gaskets not in kit	\$675.00	4016M06500	\$160.00	2559XC	S522	W4934 CFM20 Head Gasket \$56.05 Opt'l Sleeve: H15SL \$119.95 W6046 Opt'l Copper Base Gasket. \$34.75
CB750 (4-valve) 10.25:1 Comp. <i>Cylinder boring only.</i>	1979-82	62 x 62	65.00	823cc	K823 Base gaskets not in kit	\$675.00	4183M06500	\$160.00	2559XC	S522	W3932 CFM20 Head Gasket \$56.05 W6047 Opt'l Copper Base Gasket \$34.75
CB750 (4-valve) 10.25:1 Comp. <i>Cylinder boring and resleeving required.</i> <i>Crankcase clean-up or boring may be required.</i>	1979-82	62 x 62	67.50	890cc	K985 Base gaskets not in kit	\$675.00	4218M06750	\$160.00	2658XC	S522	W3923 CFM20 Head Gasket. \$56.05 Opt'l Sleeve: H113SL \$89.95 W6047 Opt'l Copper Base Gasket \$34.75

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Honda											
CB900F 10.25:1 Comp. <i>Cylinder boring only.</i>	1981-82	64.5 x 69	67.50	985cc	K985 Base gaskets not in kit	\$675.00	4218M06750	\$160.00	2658XC	S522 CW15	W3923 CFM20 Head Gasket \$56.05 W6047 Opt'l Copper Base Gasket \$34.75
CB900RR 12:1 Comp. <i>Resleeving required.</i>	1996-99	70 x 58	73.00	970cc	R970	\$775.00	4609M07300	\$170.00	2874XA	S532 CW17	W5532 Spring Steel Head Gasket \$90.56 3005FA Opt'l Sleeve \$99.95
CBR954RR 13.2:1 Comp.	2002-04	75 x 54	75.00	954cc	CK161 gaskets not in kit	\$775.00	4855M07500	\$190.00	2953XG	S688 CW17	W6322 Spring Steel Head Gasket - Optional \$87.09
CBR954RR 13.5:1 Comp. <i>Cylinder boring and replating required.</i>	2002-04	75 x 54	76.00	980cc	CK162 gaskets not in kit	\$775.00	4855M07600	\$190.00	2992XG	S688 CW17	W6322 Optional - Spring Steel Head Gasket \$87.09
CBX1000 10.25:1 Comp. 1146.6cc	1979-82	67 x 53.4	67.50	1147cc			4218M06750	\$160.00	2658XC	S522 CW15	
CBR1000F CBR1000 Big One 12:1 Comp.	1987-91 1993-96	79 x 53.50	79.00	998cc	*R1049	B.O.D.	*4424M07900	B.O.D.	3110XG	S520 CW20	W5177 Optional - CFM Head Gasket \$83.73
CBR1000RR 13.2:1 Comp.	2004-07	75 x 56.50	75.00	998cc	CK186 gaskets not in kit	\$775.00	4898M07500	\$180.00	2953XG	S686 CW17	W6387 Optional - MLS Head Gasket \$87.90
RVT1000R/RC51 12.7:1 Comp.	2000-06	100 x 63.6	100.00	999cc	*CK118	B.O.D.	*4742M10000	B.O.D.	3937XS	S551 W5860	Must use OEM Head Gasket
CBR1000RR 13.5:1 Comp. ArmorGlide® skirt coat	2008-15	75 x 55.1	76	1025cc	CK229	\$775.00	40034M07600	\$180.00	2992XG	S688 CW17	W6891 \$98.12
CBR1000RR 13.5:1 Comp. ArmorGlide® skirt coat	2008-15	75 x 55.1	78	1080cc	CK230	\$775.00	40034M07800	\$180.00	3071XG	S688 CW17	
CB1100F 10.25:1 Comp. <i>Cylinder boring only</i>	1983	70 x 69	72.00	1123cc	K1123 Base gaskets not in kit	\$700.00	4294M07200	\$160.00	2835XC	S523 CW17	W3924 CFM20 Head Gasket \$56.05 W6048 Opt'l Copper Base Gasket \$34.75 H118SL Opt'l Sleeve \$99.95
CBR1100XX 11.0:1 Comp. <i>Cylinder boring only</i>	1997-03	79 x 58	81.00	1195cc	CK100	\$830.00	4682M08100	\$180.00	3189XG	S376 CW19	W5783 Spring Steel Head Gasket \$90.56
VTX1800 8:1 Comp.	2002-08	101 x 112	101mm	1795cc	CK232	\$525.00	40042M10100	\$190.00	10100XS	S657 W6045	W6166 Head/Base Gasket \$159.99

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Motorcycle • 2-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Husaberg											
TE125 Pro-Lite® Single Ring	2012-14	54 x 54.5	54.00 56.00	PK1914 PK1868	\$174.24 \$198.24	786M05400 786M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6633 \$39.28	B1013 \$16.96
TE125 Pro-Lite® Electra Coated Double Ring	2012-14	54 x 54.5	54.00	PK1915	\$208.24	868M05400	\$142.00	2126CD	S632 CW15	W6633 \$39.28	B1013 \$16.96
TE250 Pro-Lite® Double Ring	2013-14	66.4 x 72	66.40	PK1883	\$204.32	856M06640 856M06850	\$152.00	2614CD 2697CD	S508 CW18	W6622 \$35.36	B1037 \$16.96
TE250 Electra Coated ArmorGlide® skirt coat	2013-14	66.4 x 72	66.40	PK1869	\$220.22	824M06640	\$152.00	2614CSA <i>Titanium nitride coated</i>	S508 CW18	W6622 \$35.36	B1037 \$16.96
TE300 Pro-Lite® Double Ring	2013-14	72 x 72	72.00	PK1870	\$244.32	858M07200	\$192.00	2835CD	S477 CW18	W6622 \$35.36	B1037 \$16.96

Motorcycle • 4-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Husaberg										
FE 250 12.8:1 Stock Comp. ArmorGlide® skirt coat	2013	76 x 55	76.00	PK1763	\$269.59	4981M07600	\$204.00	2992ZG	S686 CW16	W6573 \$69.64
FE 250 12.8:1 Stock Comp. ArmorGlide® skirt coat	2013	76 x 55	78.00			11047M07800	\$234.00	3071XG	S686 CW16	
FE 250 13.5:1 High Comp. ArmorGlide® skirt coat	2013	76 x 55	76.00			40006M07600	\$230.00	2992ZG	S686 CW16	W6573 \$69.64
FE 250 13.8:1 High Comp. ArmorGlide® skirt coat	2013	76 x 55	78.00			11035M07800	\$234.00	3071XG	S686 CW16	
FE 250 Standard Comp. ArmorGlide® skirt coat	2014	78 x 52.3	78.00	PK1894	\$293.95	40074M07800	\$204.00	7800YB	S677 W6883	
FE 350 12.3:1 Stock Comp. ArmorGlide® skirt coat	2013-14	88 x 57.5	88.00	PK1895	\$270.84	40056M08800	\$204.00	8800YD	S759 CW18	W6896 \$66.84
FE 350 13:1 High Comp. ArmorGlide® skirt coat	2013-14	88 x 57.5	88.00	PK1896	\$270.84	40090M08800	\$204.00	8800YD	S759 CW18	W6896 \$66.84
FE 450 11.8:1 Stock Comp. ArmorGlide® skirt coat	2013-14	95 x 63.4	95.00	PK1901	\$282.35	40091M09500	\$210.00	9500ZV	S682 CW19	W6903 \$72.35
FE 501 11.8:1 Stock Comp. ArmorGlide® skirt coat	2013-14	95 x 63.4	95.00	PK1916	\$282.35	40064M09500	\$210.00	9500ZV	S682 CW19	W6903 \$72.35
FE 501 12.5:1 High Comp. ArmorGlide® skirt coat	2013-14	95 x 72	95.00	PK1917	\$308.35	40131M09500	\$236.00	9500ZV	S682 CW19	W6903 \$72.35
FE/FC 550 FE/FS/FX 650 11.8:1 Standard Comp. ArmorGlide® skirt coat	2003-08 2000-07	100 x 70	100.00			*10895M10000	B.O.D.	10000ZV	S675 CW20	

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PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

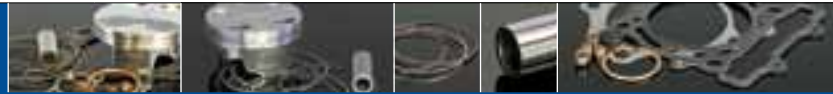
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Motorcycle • 2-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Husqvarna											
TC85	2014-15	47 x 48.95	47.00			855M04700	\$98.00	1850CS	S517 CW14	W6943 \$32.26	
CR125	1997-13	54 x 54.5	54.00			760M05400	\$118.00	2126CS	S467 CW15	W5905 2000-13 \$71.22	B1001 \$15.82
TC125 TE125 Pro-Lite® Single Ring	2014-15	54 x 54.5	54.00 56.00	PK1914 PK1868	\$174.24 \$198.24	786M05400 786M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6633 \$39.28	B1013 \$16.96
TC125 TE125 Double Ring Electra coated ArmorGlide® skirt coat	2014-15	54 x 54.5	54.00	PK1915	\$208.24	868M05400	\$152.00	2126CD	S632 CW15	W6633 \$39.28	B1013 \$16.96
CR250 XR250 WR250 Reed Induction	1974-84	69.5 x 64.5	69.50 70.00 70.50 71.00			137M06950 137M07000 137M07050 137M07100	\$162.00 \$182.00	2736CD 2756CD 2776CD 2795CD	S343 CW18		B1003 \$16.96
WXE250 WXC250 Pro-Lite®/Nikasil Bore	1992-96	67 x 70.8	67.00 67.50 68.00			699M06700 *699M06750 *699M06800	\$152.00 B.O.D. B.O.D.	2638CD 2658CD 2677CD	S508 CW18	W5565 \$39.85	B1003 \$16.96
CR250 WR250 Single Ring	1998-09 1998-13	66.4 x 72	66.40			768M06640	\$152.00	2614CS	S508 CW18	W5906 1999-13 \$79.77	B1003 \$16.96
CR250 WR250	1998-09 1998-13	66.4 x 72	66.40			761M06640	\$152.00	2614CD	S508 CW18	W5906 1999-13 \$79.77	B1003 \$16.96
TC250 TE250 Pro-Lite® Double Ring	2014-15	66.4 x 72	66.40	PK1883	\$204.32	856M06640	\$152.00	2614CD	S508 CW18	W6622 \$35.36	B1037 \$16.96
TC250 TE250 Electra coated ArmorGlide® skirt coat	2014-15	66.4 x 72	66.40	PK1884	\$204.32	824M06640	\$152.00	2614CSA <i>Titanium nitride coated</i>	S508 CW18	W6622 \$35.36	B1037 \$16.96
CR250 WR250 300cc Big Bore <i>Cyl., cyl. head & powervalve modifications required.</i> ArmorGlide® skirt coat	1998-13	66.4 x 72	72.00			878M07200	\$192.00	2835CDA <i>Titanium nitride coated</i>	S508 CW18		B1014 \$18.09
TE300 Pro-Lite® Double Ring	2014-15	72 x 72		PK1870	\$244.32	858M07200	\$192.00	2835CD	S477 CW18	W6622 \$35.36	B1003 \$16.96
CR360	1992-05	78 x 73	78.00			*10893M07800	B.O.D.	3071TD	S280 CW18		

*Build On Demand item - Contact WiseCo for pricing, batch minimums, and lead time.

Motorcycle • 4-Stroke




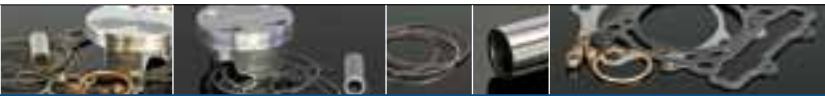
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Husqvarna										
TE 250 12.9:1 Stock Comp. ArmorGlide® skirt coat	2006-09	76 x 55	76.00			*10887M07600	B.O.D.	7600VC	S686	
FC 250 FE 250 13.9:1 Stock Comp. ArmorGlide® skirt coat	2014-15	76 x 55	78.00	PK1894	\$293.95	40074M07800	\$204.00	7800YB	S677	W6916 \$89.95
FC 250 <small>MEMBER OF RACERS CHOICE</small> FE 250 13.9:1 Stock Comp. Boxed forging DLC coated piston pin ArmorPlating™ ArmorGlide® skirt coat	2014-15	78 x 52.3	78.00			RC901M07800	\$282.00	7800YBA <i>Titanium nitride coated</i>	S677 W6883	W6916 \$89.95
FC 350 13.5:1 Stock Comp. ArmorGlide® skirt coat	2014-15	88 x 57.5	88.00	PK1885	\$270.44	40014M08800	\$204.00	8800YD	S759	W6896 \$66.84
FC 350 14.5:1 High Comp. ArmorGlide® skirt coat	2014-15	88 x 57.5	88.00	PK1886	\$296.44	40015M08800	\$230.00	8800YD	S759	W6896 \$66.84
FC 350 <small>MEMBER OF RACERS CHOICE</small> 14.5:1 High Comp. Strutted forging DLC coated piston pin ArmorPlating™ ArmorGlide® skirt coat	2014-15	88 x 57.5	88.00			RC900M08800	\$282.00	8800YDA <i>Titanium nitride coated</i>	S759C CW18	W6896 \$66.84
FE 350 12.3:1 Stock Comp. ArmorGlide® skirt coat	2014-15	88 x 57.5	88.00	PK1895	\$270.84	40056M08800	\$204.00	8800YD	S759	W6896 \$66.84
FE 350 13:1 High Comp. ArmorGlide® skirt coat	2014-15	88 x 57.5	88.00	PK1896	\$270.84	40090M08800	\$204.00	8800YD	S759	W6896 \$66.84
TC450 TE450 12.9:1 Stock Comp. ArmorGlide® skirt coat	2006-09	97 x 60.76	97.00			*10888M09700	B.O.D.	9700ZS	S641	
FC 450 FE 450 12.6:1 Comp. ArmorGlide® skirt coat	2014-15 2014-15	95 x 63.4	95.00	PK1897	\$282.35	40073M09500	\$210.00	9500ZV	S682	W6913 \$72.35
FC 450 FE 450 13.5:1 Comp. ArmorGlide® skirt coat	2014-15 2014-15	95 x 63.4	95.00	PK1898	\$308.35	40117M09500	\$236.00	9500ZV	S682	W6913 \$72.35
FC 450 <small>MEMBER OF RACERS CHOICE</small> FE 450 14:1 High Comp. NEW! Strutted forging DLC coated piston pin ArmorPlating™ ArmorGlide® skirt coat	2014-15 2014-15	95 x 63.4	95.00			RC902M09500	\$282.00	9500ZVA <i>Titanium nitride coated</i>	S682 CW19	W6913 \$72.35
FE 501 NEW! 11.8:1 Stock Comp. ArmorGlide® skirt coat	2014-15	95 x 72	95.00	PK1916	\$282.35	40064M09500	\$210.00	9500ZV	S682	W6903 \$72.35
FE 501 NEW! 12.5:1 High Comp. ArmorGlide® skirt coat	2014-15	95 x 72	95.00	PK1917	\$308.35	40131M09500	\$236.00	9500ZV	S682	W6903 \$72.35

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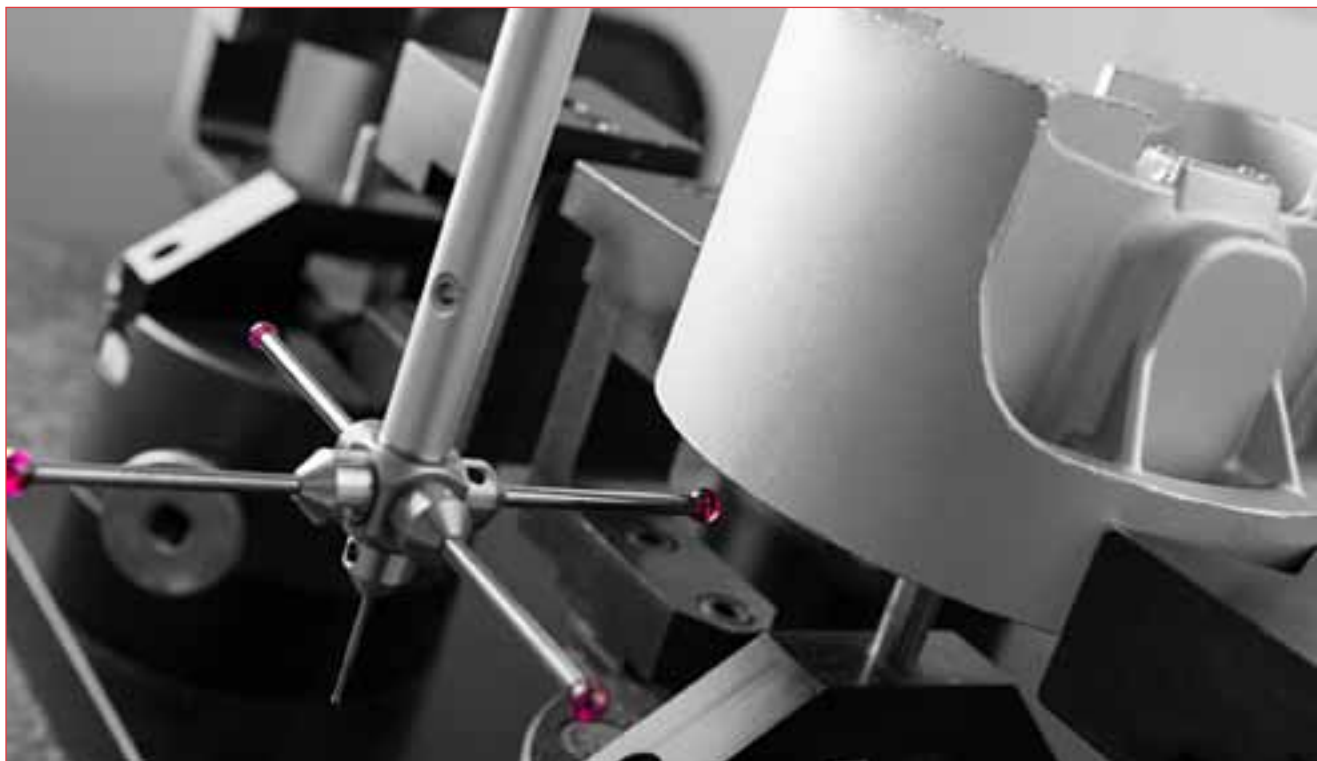
PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

 Motorcycle • 4-Stroke												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit		
Husqvarna												
510 12.9:1 Stock Comp. ArmorGlide® skirt coat	2006-09	97 x 67.8	97.00			*10890M09700	B.O.D.	3819XS	S641 CW20			
TC570 TE570 510 10:1 Stock Comp. ArmorGlide® skirt coat	2001-02 2001-02 1999-03	98 x 76.4	98.00			*10896M09800	B.O.D.	9800ZV	S618 W5590			
610 11:1 Stock Comp. ArmorGlide® skirt coat	1991-98	98 x 76.5	98.00			*10897M09800	B.O.D.	9800ZV	S618 W5590			
Jawa												
500 889-9-208 & 889-9-210 engines with 20mm pin High Comp.	All years	90 x 78	90.00			11008M09000	\$298.50	9000J	S673 CW20			
<i>*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead time.</i>												

 Street Bikes												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Indian												
Scout NEW! ArmorGlide® skirt coat	2015	99 x 73.6	1133cc				40137M09900	\$180.00	9900XS	S655 W5590		



Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Kawasaki												
KDX50	2003-06	41	41.00	PK1665 PK1666 PK1667	\$125.15	826M04100	\$88.00	1614CD	S563	W6207 \$21.33	B1000 \$15.82	
		x	41.50			826M04150		1634CD				
		37.8	42.00			826M04200		1654CD				
			42.50			826M04250		1674CD				
		43.00				826M04300	\$92.00	1693CD				
KX60 Electrofusion Bore	1985-03	43	43.00	PK1506	\$129.42	648M04300	\$88.00	1693CD	S595	W5422	W5737	B1043 \$16.96
		x	43.50			648M04350		1713CD		1985-98	1999-03	
		41.6	44.00			648M04400		1732CD		\$25.60	\$24.38	
			45.00			648M04500		1772CD				
		46.50				752M04450	\$92.00	1752CD				
KX65 Electrofusion Bore	2000-15	44.5	44.50	PK1177 PK1178 PK1179	\$140.56	752M04450	\$98.00	1752CD	S595	44.5-45mm	46.5mm	B1043 \$16.96
		x	45.00			752M04500		1772CD		W5932	W5889	
		41.6	46.50			752M04650		1830CD		\$25.60	\$25.60	
KX65 Single Ring Electra Coated ArmorGlide® skirt coat	2000-15	44.5	44.50			861M04450	\$118.00	1752CSA	S595	W5932 \$25.60	B1043 \$16.96	
		x						Titanium nitride coated				
		41.6							CW12			
KX80 Electrofusion Bore	1979-83	48	48.00			446M04800	\$108.00	1890CD	S288	W4033	B1006	
		x	49.00			*446M04900	B.O.D.	1929CD		1983	1982-83	
		45.8							CW14	\$25.60	\$15.82	
KDX80 Electrofusion Bore	1980-82	48	48.00			446M04800	\$108.00	1890CD	S288		B1006	
		x	49.00			*446M04900	B.O.D.	1929CD			\$15.82	
		45.8							CW14			
KX80	1984-85	48	48.00			514M04800	\$108.00	1890CD	S517	W4033	W5272	B1006
		x	48.50			514M04850		1909CD	Piston	1984	1985	\$15.82
		45.8	49.00			514M04900		1929CD	pin not included	\$25.60	\$25.60	
									CW14			
KDX80 Electrofusion Bore	1983-88	48	48.00			514M04800	\$108.00	1890CD	S517		B1006	
		x	48.50			514M04850		1909CD	Piston		\$15.82	
		45.8	49.00			514M04900		1929CD	pin not included			
								CW14				
KX80 Electrofusion Bore	1986-87	48	48.00			539M04800	\$108.00	1890CD	S517	W4897	B1006	
		x	48.50			539M04850		1909CD	Piston	\$25.60	\$15.82	
		45.8	49.00			539M04900		1929CD	pin not included			
								CW14				
KX80 Pro-Lite® International Bore - not available in the U.S.	1988-00	47	47.00			669M04700	\$98.00	1850CD	S517	W5117	W5673	B1006
		x								1988-90	1998-00	\$15.82
		45.8							CW14	\$25.60	\$25.60	
									W5273			
									1991-97	\$25.60		
KX80 Pro-Lite® Electrofusion Bore	1988-90	48	48.00	PK1296	\$139.42	644M04800	\$98.00	1890CD	S517	W5117 \$25.60	B1006 \$15.82	
		x	48.50			644M04850		1909CD				
		45.8	49.00			644M04900		1929CD				
			50.00			644M05000		1969CD				
						644M05000	\$108.00	1969CD				
KX80 Pro-Lite® Electrofusion Bore	1991-97	48	48.00	PK1300 PK1301 PK1302 PK1303	\$149.42	644M04800	\$98.00	1890CD	S517	W5273 \$25.60	B1006 \$15.82	
		x	48.50			644M04850		1909CD				
		45.8	49.00			644M04900		1929CD				
			50.00			644M05000		1969CD				
						644M05000	\$108.00	1969CD				
KX80 Pro-Lite® Electrofusion Bore	1998-00	48	48.00	PK1150	\$139.42	644M04800	\$98.00	1890CD	S517	W5673 \$25.60	B1006 \$15.82	
		x	48.50			644M04850		1909CD				
		45.8	49.00			644M04900		1929CD				
			50.00			644M05000		1969CD				
						644M05000	\$108.00	1969CD				
KX85 Pro-Lite® Electrofusion Bore	2001-13	48.5	48.50	PK1187 PK1188 PK1189 PK1190	\$142.25	782M04850	\$98.00	1909CD	S517	W5985 \$28.43	B1006 \$15.82	
		x	49.00			782M04900		1929CD				
		45.8	49.50			782M04950		1949CD				
			50.50			782M05050		1988CD				

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CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke		Std. Bore x Stroke (mm)		Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Kawasaki												
Racers Choice GP Style KX85 Single Ring Electra Coated	2001-13	48.5 x 45.8	48.50		PK1762	\$152.25	862M04850	\$108.00	1909CSA <i>Titanium nitride coated</i>	S517 CW14	W5985 \$28.43	B1006 \$15.82
KX85 Pro-Lite® Electrofusion Bore - Cyl. sleeving or replating req'd for oversizes.	2014-15	48.5 x 45.8	48.50		PK1904 PK1905 PK1906 PK1907		879M04850 879M04900 879M04950 879M05050	\$98.00 \$108.00	1909CS 1929CS 1949CS 1988CS	S517 CW14	W6934 \$26.95	B1006 \$15.82
All 100's KE100 Cyl. sleeving or replating req'd for KE100 & KM100 oversizes	1974-82 1986-00	49.5 x 51.8	49.50				369M04950 369M05000 369M05050	\$112.00	1949CD 1969CD 1988CD	S517 Piston pin not included CW14		B1006 \$15.82
KX100 Electrofusion Bore	1995-97	52.5 x 45.8	52.50		PK1281 PK1282 PK1283	\$160.36 \$179.55	651M05250 651M05300 651M05450	\$102.00 \$112.00	2067CD 2087CD 2146CD	S288 CW14	52.5-53mm W5465 \$31.91 54.5mm W5668 \$39.85	B1006 \$15.82
KX100 Electrofusion Bore - Cyl. sleeving or replating req'd for oversizes.	1998-13	52.5 x 45.8	52.50		PK1154 PK1155 PK1156	\$162.60 \$179.55	651M05250 651M05300 651M05450	\$102.00 \$112.00	2067CD 2087CD 2146CD	S288 CW14	52.5-53mm W5674 \$34.15 54.5mm W5675 \$39.85	B1006 \$15.82
KX100 Electrofusion Bore - Cyl. sleeving or replating req'd for oversizes.	2014-15	52.5 x 45.8	52.50		PK1908 PK1909 PK1910		880M05250 880M05300 880M05450	\$102.00 \$112.00	2067CS 2087CS 2146CS	S288 CW14	52.5-53mm W6935 \$26.95 54.5mm W6936 \$29.95	B1006 \$15.82
KX125 Electrofusion Bore	1982-85	56 x 50.6	56.00				486M05600 486M05650 486M05700	\$128.00 \$148.00	2205CD 2224CD 2244CD	S270 Piston pin not included CW16	W4774 1982 \$24.16 1984 \$24.16 W4034 1983 \$24.16 1985 \$39.85	B1008 \$16.96
KX125 Electrofusion Bore	1986	56 x 50.6	56.00				540M05600 540M05650 540M05700	\$128.00	2205CS 2224CS 2244CS	S270 CW16	W4036 \$39.85	B1008 \$16.96
KX125 Electrofusion Bore	1987	56 x 50.6	56.00				555M05600 555M05650 555M05700	\$128.00	2205CS 2224CS 2244CS	S514 CW16	W4036 \$39.85	B1008 \$16.96
KX125 Pro-Lite® Single Ring Electrofusion Bore	1988-89	56 x 50.6	56.00				566M05600 566M05700	\$128.00	2205CS 2244CS	S514 CW16	W5118 1988 \$39.85 W5183 1989	B1008 \$16.96
KX125 Pro-Lite® Electrofusion Bore	1989	56 x 50.6	56.00				578M05600 *578M05650	\$128.00 B.O.D.	2205CS 2224CS	S514 CW16	W5183 \$39.85	B1008 \$16.96
KX125 Pro-Lite® Electrofusion Bore	1990	56 x 50.6	56.00				589M05600 *589M05650 589M05700	\$118.00 B.O.D. \$118.00	2205CS 2224CS 2244CS	S514 CW16	W5224 \$39.85	B1008 \$16.96
KX125 Pro-Lite® Electrofusion Bore	1991	56 x 50.6	56.00				603M05600 603M05650 603M05700	\$118.00	2205CS 2224CS 2244CS	S514 CW16	W5266 \$39.85	B1008 \$16.96
KX125 Pro-Lite® Electrofusion Bore	1992	54 x 54.5	54.00				616M05400 *616M05450 616M05500	\$118.00 B.O.D. \$118.00	2126CS 2146CS 2165CS	S514 CW16	W5320 \$39.85	B1008 \$16.96
KX125 Pro-Lite® Electrofusion Bore	1993	54 x 54.5	54.00				626M05400 626M05450 626M05500	\$118.00	2126CS 2146CS 2165CS	S514 CW16	W5349 \$39.85	B1008 \$16.96
KX125 A or B Cylinder Pro-Lite® Electrofusion Bore	1994	54 x 54.5	54.00				640M05400 640M05403 640M05450 640M05500	\$118.00	2126CS 2146CS 2146CS 2165CS	S467 CW15	W5349 \$39.85	B1013 \$16.96
KX125 Pro-Lite® Electrofusion Bore	1995-97	54 x 54.5	54.00				652M05400 652M05450 652M05500 652M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2205CS	S467 CW15	W5455 \$39.85	B1013 \$16.96

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead time.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Kawasaki											
KX125 Pro-Lite® Electrofusion Bore	1998	54 x 54.5	54.00 56.00			719M05400 719M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W5666 \$37.24	B1013 \$16.96
KX125 Pro-Lite® Electrofusion Bore	1999-00	54 x 54.5	54.00 56.00	PK1608 PK1609	\$172.20 \$196.20	741M05400 741M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W5666 \$37.24	B1013 \$16.96
KX125 Pro-Lite® Electrofusion Bore	2001-02	54 x 54.5	54.00 56.00	PK1502 PK1503	\$177.64 \$201.64	783M05400 783M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W5901 \$42.68	B1013 \$16.96
Racers Choice <i>GP Style</i> KX125 Electra Coated • No intake window. • Pinned on centerline. • No crankcase modifications required for 58mm.	2001-02	54 x 54.5	54.00			788M05400 788M05800	\$152.00 \$162.00	2126CS 2284CS	S632 CW15	W5901 \$42.68	B1013 \$16.96
KX125 Nikasil Bore	2003	54 x 54.5	54.00 56.00			822M05400 822M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6253 \$42.68	B1013 \$16.96
Racers Choice <i>Flat Top Conversion</i> KX125 No intake window. Pinned on centerline.	1995-08	54 x 54.5	54.00 56.00			755M05400 755M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W5455 1995-97 \$39.85 W5666 1998-00 \$37.24 W5901 2001-02 \$42.68 W6109 2003 \$42.68	B1013 \$16.96
Racers Choice <i>GP Style</i> KX125 Electra Coated • No intake window. • Pinned on centerline. • No crankcase modifications required for 58mm.	2003-08	54 x 54.5	54.00	PK1606	\$211.64	788M05400 788M05800	\$152.00 \$162.00	2126CS 2284CS	S632 CW15	W6253 \$42.68	B1013 \$16.96
KX125 Pro-Lite® Nikasil Bore	2004-08	54 x 54.5	54.00 56.00	PK1603 PK1604	\$177.64 \$201.64	834M05400 834M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6253 \$42.68	B1013 \$16.96
KDX175 Electrofusion Bore	1980-82	66 x 50.6	66.00 67.00			469M06600 469M06700	\$128.00	2598CD 2638CD	S255 Piston pin not included CW16		B1016 1980-81 \$16.96
KDX200 Pro-Lite® Electrofusion Bore	1986-88	66 x 58	66.00 66.50 67.00 67.50 68.00	PK1494	\$201.54	711M06600 711M06650 711M06700 *711M06750 711M06800	\$142.00 \$142.00 \$142.00 B.O.D. \$152.00	2598CD 2618CD 2638CD 2658CD 2677CD	S255 CW16	W5225 \$42.58	B1008 \$16.96
KDX200 Pro-Lite® Electrofusion Bore	1989-94	66 x 58	66.00 66.50 67.00 67.50 68.00	PK1496 PK1498	\$202.86	711M06600 711M06650 711M06700 *711M06750 711M06800	\$142.00 \$142.00 \$142.00 B.O.D. \$152.00	2598CD 2618CD 2638CD 2658CD 2677CD	S255 CW16	W5252 \$43.90	B1008 \$16.96
KDX200 Pro-Lite® Electrofusion Bore	1995-06	66 x 58	66.00 66.50 67.00 67.50 68.00	PK1501	\$205.95	711M06600 711M06650 711M06700 *711M06750 711M06800	\$142.00 \$142.00 \$142.00 B.O.D. \$152.00	2598CD 2618CD 2638CD 2658CD 2677CD	S255 CW16	W5456 \$46.99	B1008 \$16.96

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

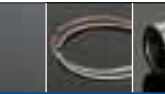
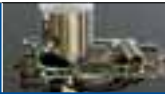


Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Kawasaki											
KDX220 Pro-Lite® Electrofusion Bore	1998-05	69 x 58	69.00 70.00	PK1600	\$212.86	750M06900 750M07000	\$142.00 \$152.00	2717CD 2756CD	S259 CW16	W5856 \$43.90	B1008 \$16.96
KX250 KDX250 Electrofusion Bore	1978-86 1980-82	70 x 64.9	70.00 70.50 71.00 71.50 72.00			439M07000 439M07050 439M07100 439M07150 439M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S513 CW18	<i>KX250 only</i> W4899 1985-86 \$46.99	B1022 \$16.96
KX250 KDX250 Electrofusion Bore	1978-86 1980-84	70 x 64.9	70.00 70.50 71.00 71.50 72.00	PK1610 PK1611 PK1612	\$205.54	439M07000 439M07050 439M07100 439M07150 439M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S513 CW18	W4037 1983-84 \$26.58	B1022 \$16.96
KX250 Electrofusion Bore	1985-86	70 x 64.9	70.00 70.50 71.00 71.50 72.00	PK1618 PK1619	\$245.95	439M07000 439M07050 439M07100 439M07150 439M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S513 CW18	W4899 \$46.99	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	1987	67.4 x 70	67.40 68.00 68.50 69.00 69.50			556M06740 556M06800 556M06850 556M06900 556M06950	\$162.00 \$182.00	2652CD 2677CD 2697CD 2717CD 2736CD	S508 CW18	W5119 \$46.56	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	1988-89	67.4 x 70	67.40 68.00 68.50 69.00 69.50			556M06740 556M06800 556M06850 556M06900 556M06950	\$162.00 \$182.00	2652CD 2677CD 2697CD 2717CD 2736CD	S508 CW18	W5120 \$46.56	B1022 \$16.96
KDX250 Pro-Lite® Electrofusion Bore	1991-94	67.4 x 70	67.40 68.00 68.50			607M06740 607M06800 607M06850	\$152.00	2652CD 2677CD 2697CD	S508 CW18	W5758 \$49.82	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	1990-91	67.4 x 70	67.40 68.00 68.50	PK1622	\$216.41	607M06740 607M06800 607M06850	\$152.00	2652CD 2677CD 2697CD	S508 CW18	W5275 \$49.82	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	1992	66.4 x 72	66.40 67.00 67.50 68.50	PK1284	\$218.78	617M06640 617M06700 617M06750 617M06850	\$152.00	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5321 \$49.82	B1022 \$16.96
Racers Choice 250cc KX250 Single Ring ArmorGlide® skirt coat	1992	66.4 x 72	66.40	PK1830	\$220.78	737M06640	\$152.00	2614CS	S508 CW18	W5321 \$49.82	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	1993-01	66.4 x 72	66.40 67.00 67.50 68.50	PK1288 PK1289 PK1290 PK1291	\$218.78	617M06640 617M06700 617M06750 617M06850	\$152.00	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5350 \$49.82	B1022 \$16.96
Racers Choice 250cc KX250 Single Ring	1993-01	66.4 x 72	66.40			737M06640	\$152.00	2614CS	S508 CW18	W5350 \$49.82	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	2002-03	66.4 x 72	66.40 67.50	PK1504	\$223.06	799M06640 799M06750	\$152.00	2614CD 2658CD	S508 CW18	W5350 \$49.82	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	2004	66.4 x 72	66.40 67.50			799M06640 799M06750	\$152.00	2614CD 2658CD	S508 CW18	66.4 mm W6252 \$48.67 67.5mm W6354 \$47.20	B1022 \$16.96
KX250 Pro-Lite® Electrofusion Bore	2005-08	66.4 x 72	66.40 68.50	PK1379 PK1380	\$214.90	843M06640 843M06850	\$152.00	2614CD 2697CD	S508 CW18	W6324 2005-07 \$45.94	B1022 \$16.96

*Build On Demand - Contact Wiseeco for pricing, batch minimums, and lead times.



Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Kawasaki											
Racers Choice 250cc KX250 Single Ring Electra Coated	2005-08	66.4 x 72	66.40			844M06640	\$182.00	2614CS	S508 CW18	W6324 2005-07 \$45.94	B1022 \$16.96
KX250 300cc Big Bore Cyl., cyl. head & powervalve modifications required. ArmorGlide® skirt coat	1993-08	66.4 x 72	72.00			878M07200	\$192.00	2835CDA <i>Titanium nitride coated</i>	S508 CW18		B1022 \$16.96
KX500 Electrofusion Bore	1988	86 x 86	86.00 86.50 87.00 87.50 88.00			575M08600 575M08650 575M08700 575M08750 575M08800	\$192.00 \$202.00	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5121 \$52.67	B1036 \$18.09
KX500 Electrofusion Bore	1989-90	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1626 PK1628	\$262.76 \$272.76	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.00 \$202.00	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5276 \$52.67	B1036 \$18.09
KX500 Electrofusion Bore	1991-04	86 x 86	86.00 86.50 87.00 87.50 88.00	PK1629 PK1630 PK1632	\$262.76 \$262.76 \$272.76	575M08600 575M08650 575M08700 575M08750 575M08800	\$192.00 \$202.00	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5277 \$52.67	B1036 \$18.09



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki**
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Kawasaki											
KXL110/KXL110L 11:1 Comp. <i>Cyl. boring req'd for oversizes</i>	2002-14	53 x 50.6	53.50 54.00			4875M05350 4875M05400	\$128.00	2106XE 2126XE	S592 CW13	W6388 \$44.59	
KLX125 11:1 High Comp. <i>Cyl. boring req'd for oversizes</i>	2002-06	57 x 48.8	57.00 58.00 61.00			4815M05700 4815M05800 4815M06100	\$128.00 \$138.00	2244XE 2283XE 2402XA	S593 CW14	57-59mm W6209 2002-05 \$33.67	61mm W6206 2002-05 \$33.67
KX250F 13.1:1 Stock Comp. <i>Cyl. boring and replating req'd for oversizes</i>	2004-05	77 x 53.6	77.00 79.00	PK1237 PK1238	\$251.59 \$287.96	4842M07700 4842M07900	\$184.00 \$220.00	7700YC 3110XG	S677 CW16	77mm W6255 \$67.96	79mm W6284 \$67.96
KX250F 14.1:1 High Comp.	2004-05	77 x 53.6	77.00	PK1239	\$287.96	4843M07700	\$220.00	7700YC	S677 CW16	77mm W6255 \$67.96	79mm W6284 \$67.96
KX250F 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2004-08	77 x 53.6	83.00			4983M08300	\$230.00	3268ZG	S677 CW16	W6675 \$69.96	
KX250F 13.5:1 Comp. ArmorGlide® skirt coat	2006	77 x 53.6	77.00 79.00	PK1596 PK1238	\$251.96 \$287.96	4904M07700 4842M07900	\$184.00 \$220.00	7700YC 3110XG	S677 CW16	77mm W6255 \$67.96	79mm W6284 \$67.96
KX250F 13.5:1 Comp. ArmorGlide® skirt coat	2007-08	77 x 53.6	77.00 79.00	PK1598 PK1238	\$251.96 \$287.96	4920M07700 4842M07900	\$184.00 \$220.00	7700YC 3110XG	S677 CW16	77mm W6255 \$67.96	79mm W6284 \$67.96
KX250F 14:1 Comp. ArmorGlide® skirt coat	2007-08	77 x 53.6	77.00	PK1597	\$287.96	4927M07700	\$220.00	7700YC	S677 CW16	W6255 \$67.96	
KX250F 14:1 High Comp. Boxed Forging ArmorPlating™ DLC Coated Pin Titanium Nitride Rings ArmorGlide® skirt coat	2007-09	77 x 53.6	77.00			RC850M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677C CW16	W6661 \$69.97	
KX250F 13.5:1 Comp. ArmorGlide® skirt coat	2009	77 x 53.6	77.00 79.00	PK1827	\$253.97	4920M07700 4842M07900	\$184.00 \$220.00	7700YC 3110XG	S677 CW16	77mm W6661 \$69.97	80mm W6807 \$69.97
KX250F 14:1 Comp. ArmorGlide® skirt coat	2009	77 x 53.6	77.00	PK1826	\$289.97	4927M07700	\$220.00	7700YC	S677 CW16	W6661 \$69.97	
KX250F 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2009	77 x 53.6	83.00			4983M08300	\$230.00	3268ZG	S677 CW16		
KX250F 13.2:1 Stock Comp. ArmorGlide® skirt coat	2010	77 x 53.6	77.00	PK1846	\$253.97	40009M07700	\$184.00	7700YC	S677 CW16	W6661 \$69.97	
KX250F 14.2:1 High Comp. ArmorGlide® skirt coat	2010	77 x 53.6	77.00	PK1847	\$289.97	40010M07700	\$220.00	7700YC	S677 CW16	W6661 \$69.97	
KX250F 13.5:1 Stock Comp. ArmorGlide® skirt coat	2011-14	77 x 53.6	77.00	PK1879	\$253.97	40019M07700	\$184.00	7700YC	S677 W6883	W6661 \$69.97	
KX250F 14.5:1 High Comp. ArmorGlide® skirt coat	2011-14	77 x 53.6	77.00	PK1880	\$289.97	40020M07700	\$220.00	7700YC	S677 W6883	W6661 \$69.97	
KX250F 14.5:1 High Comp. Boxed Forging ArmorPlating™ DLC Coated Pin Titanium Nitride Rings ArmorGlide® skirt coat	2011-14	77 x 53.6	77.00			RC894M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677C W6883	W6661 \$69.97	

Motorcycle • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki**
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Kawasaki										
KX250F NEW! 13.8:1 Stock Comp. ArmorGlide® skirt coat	2015	77 x 53.6	77.00			40124M07700	\$184.00	7700YC	S677 W6883	
KX250F NEW! 14.5:1 High Comp. ArmorGlide® skirt coat	2015	77 x 53.6	77.00			40135M07700	\$220.00	7700YC	S677 W6883	
KLX300 11:1 Comp. <i>Electrofusion Bore - Cylinder sleeving or replating required for oversizes.</i>	1997-06	78 x 61.2	78.00 80.00			4630M07800 4630M08000	\$152.00 \$182.00	3071XG 3150XG	78mm S533 80mm S523 CW17	78mm W5567 80mm 1997-07 \$42.68 80mm W5924 1997-07 \$49.82
KLX400 12.2:1 Stock Comp. <i>Nikasil Bore - Cylinder sleeving or replating req'd for oversizes.</i>	2003-06	90 x 62.6	90.00 92.00	PK1659	\$252.80	4713M09000 4713M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$68.79
KLX400 13.5:1 High Comp. <i>Nikasil Bore - Cylinder sleeving or replating req'd for oversizes.</i>	2003-06	90 x 62.6	90.00 92.00	PK1661	\$261.72	4714M09000 4714M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$68.79
KLX400 Big Bore Cylinder required 12.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2003-06	90 x 62.6	94.50	PK1663	\$287.79	4795M09450	\$220.00	3720XP	S549 CW20	W6103 \$68.79
KLX400 Big Bore Cylinder required 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2003-06	90 x 62.6	94.50	PK1664	\$294.37	4796M09450	\$220.00	3720XP	S549 CW20	W6103 \$68.79



PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 4-Stroke												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit		
Kawasaki												
KX450F 12:1 Comp. <i>Cylinder boring & replating required for oversizes</i> ArmorGlide® skirt coat	2006-08	96 x 62.1	96.00	PK1403	\$271.67	4900M09600	\$196.00	9600ZV	S682 CW19	96mm W6434	98mm W6435 \$75.21	
KX450F 13:1 Comp. <i>Cylinder boring & replating required for oversizes</i> ArmorGlide® skirt coat	2006-08	96 x 62.1	96.00 98.00	PK1405	\$297.21	4901M09600 4901M09800	\$222.00 \$240.00	9600ZV 9800ZV	S682 CW19	96mm W6434	98mm W6435 \$75.21	
KX450F 12.5:1 Stock Comp. ArmorGlide® skirt coat	2009-12	96 x 62.1	96.00	PK1841	\$261.98	4980M09600	\$196.00	9600ZV	S682 CW19	W6650 \$65.98		
KX450F 13.5:1 High Comp. ArmorGlide® skirt coat	2009-12	96 x 62.1	96.00	PK1840	\$287.98	4990M09600	\$222.00	9600ZV	S682 CW19	W6650 \$65.98		
KX450F <small>POWER UP</small> <i>Racers Choice</i> 13.7:1 High Comp. Boxed Forging ArmorPlating™ DLC Coated Pin Titanium Nitride Rings ArmorGlide® skirt coat	2009-12	96 x 62.1	96.00			RC885M09600	\$282.00	9600ZVA	S682C CW19 <i>Titanium nitride coated coated</i>	W6650 \$65.98		
KX450F 12.5:1 Stock Comp. ArmorGlide® skirt coat	2013-14	96 x 62.1	96.00	PK1889	\$261.98	40082M09600	\$196.00	9600ZV	S682 CW19	W6650 \$65.98		
KX450F 13:1 High Comp. ArmorGlide® skirt coat	2013-14	96 x 62.1	96.00	PK1890	\$287.98	40096M09600	\$222.00	9600ZV	S682 CW19	W6650 \$65.98		
KX450F NEW! 12.8:1 Stock Comp. OEM cyl. is 96.03mm bore ArmorGlide® skirt coat	2015	96.03 x 62.1	96.03			40136M09603	\$196.00	9600ZV	S682 CW19			
KX450F NEW! 13.5:1 High Comp. OEM cyl. is 96.03mm bore ArmorGlide® skirt coat	2015	96.03 x 62.1	96.03			40125M09603	\$222.00	9600ZV	S682 CW19			
KLX450R 12:1 Comp. <i>Cylinder boring & replating required for oversizes</i> ArmorGlide® skirt coat	2008-13	96 x 62.1	96.00 98.00	PK1403	\$271.67	4900M09600 4900M09800	\$196.00 \$240.00	9600ZV 9800ZV	S682 CW19	96mm W6434	98mm W6435 \$75.21	
KLX450R 13:1 Comp. <i>Cylinder boring & replating required for oversizes</i> ArmorGlide® skirt coat	2008-13	96 x 62.1	96.00 98.00	PK1405	\$271.67	4901M09600 4901M09800	\$222.00 \$240.00	9600ZV 9800ZV	S682 CW19	96mm W6434	98mm W6435 \$75.21	
KLX650C KLX650R NEW! 9.5:1 Stock Comp.	1993-95 1996-01	100 x 82	100.00 100.50 101.50			40133M10000 40133M10050 40133M10100	\$196.00	3937XS 10050XS 10100XS	S627 W6045			



ATV • 2-Stroke



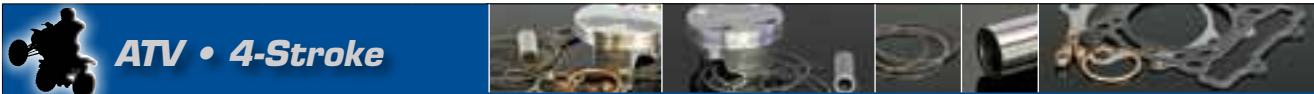
- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki**
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Kawasaki											
KFX50	2003-06	41 x 37.8	41.00	PK1665	\$125.15	826M04100	\$88.00	1614CD	S563	W6207	B1000
			41.50	PK1666		826M04150		1634CD			
			42.00	PK1667		826M04200		1654CD			
			42.50			826M04250		1674CD			
			43.00			826M04300		1693CD			
KFX80	2003-06	50 x 42	50.00	PK1099	\$133.82	673M05000	\$92.00	1969CD	S538	W5520	B1000
			50.25	PK1100		673M05025		1979CD			
			50.50	PK1101		673M05050		1988CD			
			50.75			673M05075		1998CD			
			51.00	PK1103		673M05100		2008CD			
			51.50	PK1104		673M05150		2028CD			
			52.00	PK1105		673M05200		2047CD			
			KXT250 Tecate 3 Electrofusion Bore	1984-87		70 x 64.9		70.00			
70.50		439M07050			2776CD						
71.00		439M07100			2795CD						
71.50		439M07150			2815CD						
72.00		439M07200			2835CD						
KXF250 Tecate 4 Pro-Lite® Electrofusion Bore	1987-88	67.4 x 70	67.40			556M06740	\$162.00	2652CD	S508	W5119	B1022
			68.00			556M06800		2677CD			
			68.50			556M06850		2697CD			
			69.00			556M06900		2717CD			
			69.50			556M06950		2736CD			



PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Kawasaki										
KLF220 Bayou 9.3:1 Comp.	1988-03	67	67.00	PK1047	\$190.87	4670M06700	\$152.00	2638XC	S271	W5739
		x	67.50	PK1048		4670M06750		2658XC		\$44.08
		61	68.00	PK1049		4670M06800		2677XC	CW16	
KSF250 Mojave Liquid Cooled 11.5:1 Comp.	1989-04	74	74.00	PK1746	\$190.25	4418M07400	\$152.00	2913XC	S278	W5563
		x	74.50	PK1747		4418M07450		2933XC		\$39.03
		58	75.00	PK1748		4418M07500		2953XC	CW18	
KLF300 Bayou KLF300 Bayou 4x4 KEF300 Lakota Sport KVF300 Prairie KVF300 Prairie 4x4 8.6:1 Comp.	1986-03	76	76.00	PK1050	\$209.28	4671M07600	\$152.00	2992XC	S278	W5740
	1986-03	x	76.50	PK1051		4671M07650		3012XC		\$44.08
	1995-03	64	77.00	PK1052		4671M07700		3032XC	CW18	
	1999-03		77.50	PK1053	\$225.80	4671M07750	\$182.00	3051XC		
KFX400 12.2:1 Stock Comp. Nikasil Bore	2003-06	90	90.00	PK1659	\$252.80	4713M09000	\$182.00	35433XR	S549	W5881
		x	92.00			4713M09200	\$202.00	3622XR		\$68.79
KFX400 13.5:1 High Comp. Nikasil Bore	2003-06	90	90.00	PK1661	\$261.72	4714M09000	\$182.00	35433XR	S549	W5881
		x	92.00			4714M09200	\$202.00	3622XR		\$68.79
KFX400 Big Bore Cylinder required 12.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2003-06	94.5	94.50	PK1663	\$287.79	4795M09450	\$220.00	3720XP	S549	W6103
		x							CW20	2003-04 \$68.79
KFX400 Big Bore Cylinder required 13.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2003-06	94.5	94.50	PK1664	\$294.37	4796M09450	\$220.00	3720XP	S549	W6103
		x							CW20	2003-04 \$68.79
KFX450R 12.4:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2008-14	96	96.00	PK1864	\$268.58	4973M09600	\$196.00	9600XS	S656	W6651
		x							CW21	\$72.58
KFX450R 13.4:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2008-14	96	96.00	PK1865	\$294.58	4974M09600	\$222.00	9600XS	S656	W6651
		x							CW21	\$72.58
KFX450R <small>POWERED BY RACERS' CHOICE</small> Strutted Forging ArmorPlating™ DLC coated pin 14:1 High Comp. ArmorGlide® skirt coat	2008-14	96	96.00			RC897M09600	\$282.00	9600ZVA	S656	W6651
		x							CW21	\$72.58
KVF650 Brute Force KVF650 Prairie Twin Cyl. 11:1 Comp. • Boring required on cast iron bore models. • Independent rear suspension models have Nikasil bore - req'r bore/replate or sleeving	2005-10	80	80.00	PK1852	\$405.36	4782M08000	\$152.00	3150XC	S520	Prairie
	2002-03	x	80.50	PK1853		4782M08050		3169XC		80-81mm
		63	81.00			4782M08100		3189XC	CW20	2002-03
			82.00			4782M08200		3228XC		2005-07
KFX700 KVF700 Prairie 11.5:1 Comp.	2004-10	82	82.00	PK1822	\$436.00	4896M08200	\$152.00	3228XC	S641	KFX700
	2004-06	x	84.00	PK1823	\$496.00	4896M08400	\$182.00	3307XC		
		66							CW20	84mm
										W6162
										W6409
										\$132.00
										Prairie 700
										W6162
										\$132.00
KVF750 Brute Force Terx750 11.5:1 Comp. Cylinder boring & replating required for oversizes	2005-11	85	85.00	PK1824	\$459.20	4897M08500	\$162.00	3347XC	S641	W6440
	2008-11	x	87.00	PK1825	\$499.20	4897M08700	\$182.00	3425XC		\$135.20
		66							CW20	



Street Bikes



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Kawasaki											
KR1 S <i>Electra Coated</i>	1992	56 x 50.6	56.00	249cc			*11305M05600	B.O.D.	2205CD	S270	
European KR1 S European Z 250 10.25:1 Comp.	All years	71 x 66	71.00	246cc			4022M07100	\$160.00	2795XC	S523	
EX250 Ninja <i>Cyl. boring & replating req'd when using 64mm</i>	2008-12	62 x 41.2	62.00 64.00	248.8cc 265cc			40062M06200 40062M06400	\$130.00	2441XA 2520XC	S680	
EX250 Ninja <i>Sleeving required</i>	2008-12	62 x 41.2	66.00	282cc			40063M06600	\$150.00	2598XA	S680	
500S 500 H1 500 KH Mach III Triple Cylinder Electra Coated ArmorGlide® skirt coat	1969-76	60 x 58.8	60.50 61.00 61.50 62.00	507cc 516cc 524cc 533cc	K101 K102 K103	\$399.60 \$425.36	149M06050 149M06100 149M06150 149M06200	\$142.00 \$152.00	2382CD 2402CD 2421CD 2441CD	S256 CW16	B1021 Top End Bearing \$16.96
750 Mach IV 750 H2 Triple Cylinder Electra Coated ArmorGlide® skirt coat	1972-75	71 x 63	71.00 71.50 72.00 72.50 73.00 73.50	748cc 759cc 770cc 780cc 791cc 802cc	K105 K106 K107 K108 K109 K110	\$434.32 \$473.57	423M07100 423M07150 423M07200 423M07250 423M07300 423M07350	\$142.00 \$152.00	2795CD 2816CD 2835CD 2854CD 2874CD 2894CD	S259 CW16	B1005 Top End Bearing \$16.96
GPZ550 KZ550 ZX550 10.25:1 Comp. <i>Cylinder boring only.</i>	1982-95	58 x 52.40	61.00	615cc	K615	\$700.00	4185M06100	\$160.00	2402XA	S394 CW14	W3162 CFM20 head gasket \$56.05
ZX6R Ninja 12.9:1 Comp. ArmorGlide® skirt coat	2003-06	68.0 x 43.80	68.00	636cc	CK175 Gaskets not in kit	\$640.00	4874M06800	\$160.00	2677XA	S686 CW16	W6359 Optional spring steel head gasket \$90.56
ZX6R Ninja 13.5:1 Comp. <i>Cylinder boring and replating required</i> ArmorGlide® skirt coat	2003-06	68.0 x 43.80	70.00	674cc	CK202 Gaskets not in kit	\$640.00	4874M07000	\$160.00	2756XA	S686 CW16	W6660 Optional spring steel head gasket \$72.35
ZX600P ZX600R 13.8:1 Comp.	2007-08 2009-12	67 x 42.5	67.00	599cc	CK226	\$640.00	40032M06700	\$160.00	2638XA	S635 CW15	
KZ650 10.25:1 Comp. <i>Cylinder boring only</i>	1976-83	62 x 54	64.00	700cc	K700	\$700.00	4037M06400	\$160.00	2520XC	S522 CW15	W2486 CFM20 Head Gasket \$56.05
GPZ 750 KZ 750 ZN 750 10.25:1 Comp. <i>Cylinder boring only</i>	1980-85	66 x 54.14	69.00	810cc	K810	\$675.00	4186M06900	\$160.00	2717XC	S526 CW15	W3163 CFM20 Head Gasket \$56.05 KA686SL Optional sleeve \$129.95
ZX750 E1, Turbo 8:1 Comp. <i>Cylinder boring only. Copper head gasket recommended.</i>	1983-86	66 x 54.14	69.00	810cc	P809B Gaskets not in kit	\$700.40	4335M06900	\$180.00	2717XC	S259 CW16	Copper Head Gaskets recommended. KA686SL Optional sleeve \$129.95
ZX7 ZX750 ZX750R 12:1 Comp. <i>Cylinder boring only</i>	1991-95	71 x 47.24	72.00	765cc	*R766	B.O.D.	4518M07200	\$180.00	2835XA	S537 CW18	W5534 Spring steel head gasket \$90.56 W6051 Optional base gasket \$34.75

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Kawasaki												
ZX7R ZX7RR 13:1 Comp.	1996-03	73 x 44.7	73.00	748cc			*4702M07300	B.O.D.	2874XA	S537 CW18	W5886 Spring steel head gasket \$90.56 W6052 Optional base gasket \$34.75	
ZX7R ZX7RR 12.5:1 Comp. Cylinder boring only	1996-03	73 x 44.7	74.50	779cc	CK111 Base gaskets not in kit	\$775.00	4703M07450	\$160.00	2933XA	S537 CW18	W5887 Spring steel head gasket \$90.56 W6052 Optional base gasket \$34.75	
ZX9R 13:1 Comp. Cylinder boring only	1994-97	73 x 53.74	75.00	950cc	R951 Base gaskets not in kit	\$775.00	4591M07500	\$170.00	2953XG	S343 CW18	W5440 Spring steel head gasket \$90.56 W6051 Optional base gasket \$34.75	
ZX9R 12:1 Comp. Cylinder boring only	1998-03	75 x 50.9	76.00	923cc			*4652M07600	B.O.D.	2992XG	S343 CW18	W5687 Spring steel head gasket \$90.56 W6053 Optional base gasket \$34.75	
ZX9R 13.5:1 Comp. Cylinder boring and replating required	2000-03	75 x 50.9	78.00	973cc			*4757M07800	B.O.D.	3071XG	S524 CW18	W6029 Spring steel head gasket \$90.56 W6054 Optional base gasket \$34.75	
GPZ900R Ninja Eliminator ZL900 11:1 Comp. Cylinder boring only	1985-87	75 x 55	75.00	972cc	K972 Base gasket not in kit	\$700.00	4415M07500	\$160.00	2953XG	S555 CW18	W3885 CFM20 Head Gasket \$56.05 W6055 Optional Base Gasket \$34.75 Opt'l Sleeve: KA863SL \$74.47	
ZX10-R 13.5:1 Comp.	2004-07	76 x 55	76.00	998cc	CK157 Gaskets not in kit	\$700.00	4853M07600	\$180.00	2992XG	S688 CW17	Optional head gaskets: W6654 (2004-05) \$74.15 W6655 (2006-07) \$81.77	
KZ1000J KZ1000R 10.25:1 Comp. Cylinder boring only. Note: 17mm piston pin.	1981-83	70 x 66	72.00	1075cc	K1076 Base gasket not in kit	\$700.00	4548M07200	\$160.00	2835XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5026 Optional Base Gasket \$34.75	
KZ1000J KZ1000R 10.25:1 Comp. Cylinder boring only. Note: 17mm piston pin.	1981-83	70 x 66	73.00	1105cc	K1106	\$700.00	4548M07300	\$160.00	2874XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5026 Optional Base Gasket \$34.75	
GPZ1000RX Ninja GTR1000 11:1 Comp. Cylinder boring only. Note: 18mm piston pin.	1986-87 1986-00	74 x 58	75.50	1039cc	K1039	\$700.00	4413M07550	\$160.00	2973XG	S555 CW18	W3885 CFM20 Head Gasket \$56.05	
ZX10 ZX1000 Ninja Tom Cat 11:1 Comp. Cylinder boring only	1988-89	74 x 58	75.50	1039cc	K1040	\$725.00	4445M07550	\$160.00	2973XG	S555 CW18	W5533 Spring Steel Head Gasket \$90.56 W6055 Optional Base Gasket \$34.75	

*Build On Demand - Contact Wiseeco for pricing, batch minimums, and lead times.



Street Bikes



- Swag
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- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki**
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Kawasaki												
ZX11 C1 ZX11 D1 ZZR1100 ZRX1100 GPZ1100 12:1 Comp. <i>Cylinder boring only</i>	1990-94 1993-01 1990-01 1997-01 1995-97	76 x 58	78.00	1109cc	R1052	\$735.00	4578M07800	\$160.00	3071XG	S524 CW18	W5486 Spring Steel Head Gasket \$90.56 W6057 Optional Base Gasket \$34.75	
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Cyl. boring only - KZ900</i> <i>Drop-in kit for KZ1000</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	70.00	1015cc	K1015	\$700.00	4020M07000	\$160.00	2756XC	S523 CW17	W3917 CFM20 Head Gasket (1 OB) \$56.05 W5380 Fiber Base Gasket \$14.32 Optional Sleeves: KA627SL \$89.95	
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Cylinder boring only</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	71.00	1045cc	K1045	\$700.00	4022M07100	\$160.00	2795XC	S523 CW17	W3917 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Optional Sleeves: KA627SL \$89.95	
KZ900 KZ1000 KZ1000 ST Z1R Z2R 9:1 Comp. <i>Cylinder boring only.</i> <i>Resleeving required for KZ900.</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	72.00	K1075cc	K10741	\$715.00	4379M07200	\$160.00	2835XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Optional Sleeves: KA627SL \$89.95	
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Cylinder boring only.</i> <i>Resleeving required for KZ900.</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	72.00	1075cc	K10751	\$700.00	4052M07200	\$160.00	2835XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Optional Sleeves: KA627SL \$89.95	
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Resleeving required for KZ900</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	72.00	1075cc	K1075 kit includes sleeves	\$975.00	4052M07200	\$160.00	2835XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Optional Sleeves: KA627SL \$89.95	
KZ900 KZ1000 KZ1000 ST Z1R Z2R 12:1 Comp. <i>Resleeving required for KZ900.</i> <i>Cylinder boring only for KZ1000.</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	72.00	1075cc	R1075	\$750.00	4227M07200	\$160.00	2835XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Sleeves KA627SL \$89.95	

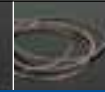
Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Kawasaki											
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Resleeving and crankcase cleanup req'd for KZ900</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	73.00	1105cc	K1105 kit includes sleeves	\$975.00	4052M07300	\$160.00	2874XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Sleeves: KA629SL \$69.95
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Cylinder boring only for KZ1000</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	73.00	1105cc	K11051	\$700.00	4052M07300	\$160.00	2874XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Optional Sleeves: KA629SL \$69.95
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Resleeving and crankcase cleanup required</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	74.00	1135cc	K1135 kit includes sleeves	\$958.97	4052M07400	\$160.00	2913XC	S523 CW17	W3918 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Sleeves: KA629SL \$69.95
KZ900 KZ1000 KZ1000 ST Z1R Z2R 10.25:1 Comp. <i>Resleeving and crankcase cleanup required</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	76.00	1197cc	K1200 kit includes sleeves	\$975.00	4177M07600	\$160.00	2992XG	S523 CW17	W3919 CFM20 Head Gasket \$56.05 W5380 Fiber Base Gasket \$14.32 Sleeves KA629SL \$69.95
KZ900 KZ1000 KZ1000 ST Z1R Z2R 13.5:1 Comp. <i>Resleeving and crankcase cleanup required. Drag racing only.</i>	thru 1980 thru 1980 thru 1980 1977-80 1977-80	KZ900 66 x 66 KZ1000 70 x 66	83.00	1428cc	P1425	\$820.00	Left 4248M08300 Right 4249M08300	\$190.00	3268XG	S557 CW17	W5948 Copper Head Gasket \$64.53 W5363 Optional Base Gasket \$34.75 Optional Sleeves KA773SL \$69.95
GPZ KZ 13.5:1 Comp. Pro Stock (2-Valve) <i>Extensive cylinder head machining required. Drag racing only. Big Block required.</i>		85 x 66	85.00	1497cc			*4563M08500	B.O.D.	3347XC	S557 CW17	W5363 Optional Base Gasket \$34.75
<i>*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.</i>											



Street Bikes



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Kawasaki											
GPZ1100 17mm piston pin 10.25:1 Comp. <i>Cylinder boring only</i>	1981-82	72.5 x 66	74.00	1135cc	K1136	\$700.00	4256M07400	\$160.00	2913XC	S523 CW17	W3918 Composite Head Gasket \$56.05 W5496 Fiber Base Gasket \$14.32 Optional Sleeves KA629SL \$69.95
GPZ1100 17mm piston pin 10.25:1 Comp. <i>Cylinder boring only</i>	1981-82	72.5 x 66	75.00	1166cc	K1171	\$700.00	4255M07500	\$160.00	2953XG	S523 CW17	W5963 CFM-20 Head Gasket \$56.05 W5496 Fiber Base Gasket \$14.32 Optional Sleeves KA629SL \$69.95
KZ1100 GPZ1100 GPZX1100 ZX1100 18mm piston pin 9.5:1 Comp. <i>Cylinder boring only</i>	1983-84	72.5 x 66.2	75.00	1170cc	K1173	\$725.00	4380M07500	\$160.00	2953XG	S555 CW18	W5963 CFM-20 Head Gasket \$56.05 W5496 Fiber Base Gasket \$14.32 Optional Sleeves KA629SL \$69.95
KZ1100 GPZ1100 GPZX1100 ZX1100 18mm piston pin 10.25:1 Comp. <i>Cylinder boring only</i>	1983-84	72.5 x 66.2	75.00	1170cc	K1172	\$700.00	4302M07500	\$160.00	2953XG	S555 CW18	W5963 CFM-20 Head Gasket \$56.05 W5496 Fiber Base Gasket \$14.32 Optional Sleeves KA629SL \$69.95
KZ1100 GPZ1100 GPZX1100 ZX1100 18mm pin 10.25:1 Comp. <i>Resleeving required</i>	1983-84	72.5 x 66.2	78.00	1262cc			*4304M07800	B.O.D.	3071XG	S555 CW18	W3920 Composite Head Gasket \$56.05 W5496 Fiber Base Gasket \$14.32 Sleeves KA750SL \$69.95
ZX12R 13.5:1 Comp.	2000-05	83 x 55.40	83.00	1198cc	CK132	\$775.00	4765M08300	\$180.00	3268XG	S527 CW21	W6316 Spring Steel Head Gasket \$87.09 W6058 Optional Base Gasket \$31.64
ZX14R Turbo 9:1 Comp. ArmorGlide® skirt coat Use OEM Ring Set	2006-11	84 x 61	84.00	1352cc	CK234	\$525.00	40037M08400	\$160.00	OEM	S698 CW20	W6875 Spring Steel Head Gasket \$81.76
ZX14R 13.5:1 Comp. ArmorGlide® skirt coat	2006-11	84 x 61	84.00	1352cc	CK227	\$600.00	40036M08400	\$180.00	8400ZX	S549 CW20	W6875 Spring Steel Head Gasket \$81.76
ZX14R 13.5:1 Comp. ArmorGlide® skirt coat	2006-11	84 x 61	86.00	1418cc	CK228	\$675.00	40036M08600	\$180.00	8600ZX	S549 CW20	W6876 Spring Steel Head Gasket \$81.76

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

• Premium pump fuel required for high compression ratios up to 13.5:1.

• Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
KTM											
KTM, LEM Cobra, Cobra Action 50cc, Reed Pro-Lite® <i>Will not fit King Cobra Model Chrome Bore</i>		39 x 41.7	39.00 41.00			698M03900 698M04100	\$88.00 \$92.00	1535CDM 1614CD	S563 CW12	W5755 \$35.57	B1041 \$16.96
50 Mini Adventure AC Pro-Lite® Nikasil Bore	2002-08	39.5 x 40	39.50 41.50	PK1640	\$134.07	803M03950 803M04150	\$88.00 \$92.00	1555CS 1634CS	S563 CW12	W6256 \$29.11	B1041 \$16.96
50 SX LC Pro-Lite® Nikasil Bore	2001-08	39.5 x 40	39.50 41.50	PK1642 PK1643	\$139.88 \$143.88	803M03950 803M04150	\$88.00 \$92.00	1555CS 1634CS	S563 CW12	W6259 \$34.92	B1041 \$16.96
50 SX Pro-Lite® Nikasil Bore	2009-15	39.5 x 40	39.50 41.50	PK1882	\$145.13	874M03950 877M04150	\$88.00 \$92.00	1555CS 1634CS	S563 CW12	W6904 \$34.92	B1041 \$16.96
65 SX/XC Pro JR Pro SR Pro-Lite® Nikasil Bore	1999-08	45 x 40	45.00 47.00	PK1514 PK1515	\$149.88 \$159.88	746M04500 746M04700	\$98.00 \$108.00	1772CS 1850CS	S595 CW12	W6259 \$34.92	B1042 \$16.96
65 SX/XC Pro-Lite® Nikasil Bore	2009-15	45 x 40.8	45.00 47.00	PK1882	\$145.13	864M04500 864M04700	\$98.00 \$108.00	1772CS 1850CS	S595 CW12	W6810 \$30.17	B1042 \$16.96
85 SX/XC 105 SX ArmorGlide® skirt coat <i>Do not overbore 85cc engine</i>	2003-12 2004-11	47 x 48.95	47.00 52.00	PK1639 PK1644	\$156.08 \$186.08	855M04700 855M05200	\$108.00 \$138.00	1850CS 2047CS	S517 CW14	85 SX/XC 105 SX W6348 W6659 \$32.26 \$33.54	B1012 \$15.82
85 SX/XC ArmorGlide® skirt coat <i>Do not overbore 85cc engine</i>	20013-15	47 x 48.95	47.00 52.00			855M04700 855M05200	\$98.00 \$138.00	1850CS 2047CS	S517 CW14	W6943 \$32.26	
125 SX Pro-Lite®	1987-93	54.25 x 54	54.25			*627M05425	B.O.D.	2136CD	S467 CW15	W5665 \$35.57	
125 SX Pro-Lite® Nikasil Bore	1998-00	54.25 x 54	54.25 56.25			740M05425 740M05625	\$118.00	2136CS 2215CS	S467 CW15	W5760 \$35.57	B1013 \$16.96
125 SX Pro-Lite® ArmorGlide® skirt coat Nikasil Bore	2001	54 x 54.5	54.00 56.00	PK1511	\$202.85	786M05400 786M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W5760 \$35.57	B1013 \$16.96
Racers Choice GP Style 125 SX Single Ring ArmorGlide® skirt coat <i>Crankcase clearance required for 57mm and larger.</i>	2001	54 x 54	54.00 56.00 58.00			836M05400 836M05600 836M05800	\$152.00 \$162.00	2126CSA 2205CS 2284CSA	S632 CW15	W5760 \$35.57	B1013 \$16.96
125 SX Pro-Lite® Single Ring ArmorGlide® skirt coat	2002-06	54 x 54.5	54.00 56.00	PK1512 PK1513	\$181.95 \$205.95	786M05400 786M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W5972 \$38.42	B1013 \$16.96
Racers Choice GP Style 125 SX Single Ring ArmorGlide® skirt coat <i>Crankcase clearance required for 57mm and larger.</i>	2002-06	54 x 54.5	54.00 56.00 58.00			836M05400 836M05600 836M05800	\$152.00 \$162.00	2126CSA 2205CS 2284CSA	S632 CW15	W5972 \$38.42	B1013 \$16.96
Racers Choice GP Style 125 SX Double Ring ArmorGlide® skirt coat	2002-06	54 x 54.5	54.00	PK1450	\$205.99	868M05400	\$152.00	2126CD	S632 CW15	W5972 \$38.42	B1013 \$16.96

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
KTM											
125 SX 125 EXC Single Ring ArmorGlide® skirt coat Pro-Lite®	2007-15 2009-15	54 x 54.5	54.00 56.00	PK1868	\$198.24	786M05400 786M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6633 \$39.28	B1013 \$16.96
RaceChoice GP Style 125 SX 125 EXC Double Ring Electra coated ArmorGlide® skirt coat	2007-15 2009-15	54 x 54.5	54.00			868M05400	\$152.00	2126CD	S632 CW15	W6633 \$39.28	B1013 \$16.96
144 SX 150 SX ArmorGlide® skirt coat	2008 2009-15	X 58.5	56.00	PK1871	\$198.24	869M05600	\$142.00	2205CS	S632 CW15	W6633 \$39.28	B1013 \$16.96
200 EXC/MXC Pro-Lite® Nikasil Bore ArmorGlide® skirt coat	1998-02	64 x 60	64.00 65.00 66.00	PK1369	\$188.51	770M06400 *770M06500 770M06600	\$142.00 B.O.D. \$152.00	2520CD 2559CD 2598CD	S486 CW16	W5907 \$42.68	B1082 \$16.96
200 EXC/MXC/XC-W Pro-Lite® Nikasil Bore	2003-15	64 x 60	64.00 65.00 66.00	PK1373	\$187.31	770M06400 *770M06500 770M06600	\$142.00 B.O.D. \$152.00	2520CD 2559CD 2598CD	S486 CW16	W6141 \$41.48	B1082 \$16.96
200 SX Pro-Lite®	2003-06	64 x 60	64.00	PK1407	\$183.48	825M06400	\$142.00	2520CS	S486 CW16	W6141 \$41.48	B1082 \$16.96
250 Single Ring ArmorGlide® skirt coat	1977-82	72.5 x 60	72.50			10892M07250	\$162.00	2854CS	S280 CW18		
250 SX/EXC Pro-Lite® Nikasil Bore	1990-94	67.5 x 69.5	67.50 68.00			601M06750 601M06800	\$152.00	2658CD 2677CD	S459 CW18	W5327 \$42.68	B1037 \$16.96
250 SX Pro-Lite® Nikasil Bore	1995	67.5 x 69.5	67.50			*655M06750	B.O.D.	2658CD	S459 CW18	W5327 \$42.68	B1037 \$16.96
250 SX/EXC/MXC Pro-Lite® Nikasil Bore	1996-99	67.5 x 69.5	67.50	PK1765	\$221.64	694M06750	\$162.00	2658CD	S459 CW18	W5327 \$42.68	B1037 \$16.96
250 EXC/MXC Pro-Lite®	2000-05	66.4 x 72	66.40			857M06640	\$152.00	2614CS	S508 CW18	W5908 \$46.99	B1037 \$16.96
250 SX Pro-Lite®	2000-02	66.4 x 72	66.40			774M06640	\$152.00	2614CS	S508 CW18	W5908 \$46.99	B1037 \$16.96
250 SX RaceChoice 250cc Electra coated ArmorGlide® skirt coat	2003-06	66.4 x 72	66.40	PK1869	\$220.22	824M06640	\$152.00	2614CSA <i>Titanium nitride coated</i>	S508 CW18	W6144 \$51.26	B1037 \$16.96
250 SX Pro-Lite® Double Ring	2005-06	66.4 x 72	66.40 68.50 (68.50 is 265cc)			856M06640 856M06850	\$152.00	2614CD 2697CD	S508 CW18	W6144 \$51.26	B1037 \$16.96
250 SX Pro-Lite® Double Ring	2007-15	66.4 x 72	66.40 68.50 (68.50 is 265cc)	PK1883	\$204.32	856M06640 856M06850	\$152.00	2614CD 2697CD	S508 CW18	W6622 \$35.36	B1037 \$16.96
250 SX RaceChoice 250cc Electra coated ArmorGlide® skirt coat	2007-15	66.4 x 72	66.40	PK1884	\$204.32	824M06640	\$152.00	2614CSA <i>Titanium nitride coated</i>	S508 CW18	W6622 2007-13 \$35.36	B1037 \$16.96

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
KTM											
250 XC <i>Racers Choice</i> 250 XC-W/250 EXC 250cc Electra coated ArmorGlide® skirt coat	2007-15	66.4 x 72	66.40	PK1884	\$204.32	824M06640	\$152.00	2614CSA <i>Titanium nitride coated</i>	S508 CW18	W6622 \$35.36	B1037 \$16.96
250 XC/XC-W/EXC Pro-Lite® Double Ring	2007-15	66.4 x 72	66.40 68.50 <i>(68.50 is 265cc)</i>	PK1883	\$204.32	856M06640 856M06850	\$152.00	2614CD 2697CD	S508 CW18	W6622 2007-13 \$35.36	B1037 \$16.96
250 SX/EXC 300cc Big Bore <i>Cyl., cyl. head & powervalve modifications required.</i> ArmorGlide® skirt coat	1996-15	66.4 x 72	72.00			878M07200	\$192.00	2835CDA <i>Titanium nitride coated</i>	S508 CW18		B1037 \$16.96
300 Pro-Lite® Nikasil Bore	1991-94	72 x 72	72.00 72.50 73.00			631M07200 *631M07250 631M07300	\$192.00 B.O.D. \$192.00	2835CD 2854CD 2874CD	S477 CW18	W5328 \$42.68	B1037 \$16.96
300 Pro-Lite® Nikasil Bore	1996-03	72 x 72	72.00 72.50 73.00	PK1636	\$251.64	712M07200 712M07250 712M07300	\$192.00	2835CD 2854CD 2874CD	S477 CW18	W5328 \$42.68	B1037 \$16.96
300 EXC	2004	72 x 72	72.00	PK1408	\$241.22	858M07200	\$192.00	2835CD	S513 CW18	W6352 \$32.26	B1037 \$16.96
300 EXC/MXC 300 XC/XC-W	2005 2006-07	72 x 72	72.00	PK1409	\$241.22	858M07200	\$192.00	2835CD	S513 CW18	W6358 \$32.26	B1037 \$16.96
300 XC/XC-W Pro-Lite® Double Ring	2008-15	72 x 72		PK1870	\$244.32	858M07200	\$192.00	2835CD	S513 CW18	W6622 \$35.36	B1037 \$16.96
350 GS 360 GS Single Ring	1986-94 1989	75 x 81	75.00			7985M07500	\$202.00	2953TD	S423 CW20		
360 SX Pro-Lite® Nikasil Bore	1996-97	78 x 74	78.00			747M07800	\$192.00	3071TD	S511 CW18	W5694 \$42.68	B1037 \$16.96
380 EXC Pro-Lite® Nikasil Bore	1998-02	78 x 77	78.00 79.00	PK1638	\$251.64	748M07800 748M07900	\$192.00	3071TD 3110TD	S511 CW18	W5694 \$42.68	B1037 \$16.96
380 SX Pro-Lite® Nikasil Bore	1998-02	78 x 77	78.00 79.00			748M07800 748M07900	\$192.00	3071TD 3110TD	S511 CW18	W5694 \$42.68	B1037 \$16.96

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.






Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves





Rings

Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
KTM										
250 SX-F 250 XC-F 250 XC-F-W 12.8:1 Stock Comp. ArmorGlide® skirt coat	2006-12 2007-13 2007-13	76 x 55	76.00	PK1763	\$269.59	4981M07600	\$204.00	2992ZG	S686 CW16	W6573 \$69.64
250 SX-F 250 XC-F 250 XC-F-W 12.8:1 Stock Comp. ArmorGlide® skirt coat	2006-12 2007-13 2007-13	76 x 55	78.00			11047M07800	\$234.00	3071XG	S686 CW16	
250 SX-F 250 XC-F 250 XC-F-W 13.5:1 High Comp. ArmorGlide® skirt coat	2006-12 2007-13 2007-13	76 x 55	76.00			40006M07600	\$230.00	2992ZG	S686 CW16	W6573 \$69.64
250 SX-F 250 XC-F 250 XCF-W 13.8:1 High Comp. ArmorGlide® skirt coat	2006-12 2007-13 2007-13	76 x 55	78.00			11035M07800	\$234.00	3071XG	S686 CW16	W6573 \$69.64
250 SX-F 13.9:1 Stock Comp. ArmorGlide® skirt coat	2013-15	78 x 52.3	78.00	PK1894	\$293.95	40074M07800	\$204.00	7800YB	S677 W6883	W6916 \$89.95
250 SX-F <small>WINNER'S CHOICE</small> 13.9:1 Stock Comp. Boxed forging DLC coated piston pin ArmorPlating™ ArmorGlide® skirt coat	2013-15	78 x 52.3	78.00			RC901M07800	\$282.00	7800YB <i>Titanium nitride coated</i>	S677 W6883	W6916 \$89.95
250 EXC-F Standard Comp. ArmorGlide® skirt coat	2014-15	78 x 52.3	78.00	PK1894	\$293.95	40074M07800	\$204.00	7800YB	S677 W6883	W6916 \$89.95
350 SX-F 13.5:1 Stock Comp. ArmorGlide® skirt coat	2011-15	88 x 57.5	88.00	PK1885	\$270.44	40014M08800	\$204.00	8800YD	S759 CW18	W6896 \$66.84
350 SX-F 14.5:1 High Comp. ArmorGlide® skirt coat	2011-15	88 x 57.5	88.00	PK1886	\$296.44	40015M08800	\$230.00	8800YD	S759 CW18	W6896 \$66.84
350 SX-F <small>WINNER'S CHOICE</small> 14.5:1 High Comp. Strutted forging DLC coated piston pin ArmorPlating™ ArmorGlide® skirt coat	2011-15	88 x 57.5	88.00			RC900M08800	\$282.00	8800YDA <i>Titanium nitride coated</i>	S759C CW18	W6896 \$66.84
350 EXC-F/XC-F/XCF-W 350 Freeride 12.3:1 Stock Comp. ArmorGlide® skirt coat	2012-15	88 x 57.5	88.00	PK1895	\$270.84	40056M08800	\$204.00	8800YD	S759 CW18	W6896 \$66.84
350 EXC-F/XC-F/XCF-W 350 Freeride 13:1 High Comp. ArmorGlide® skirt coat	2012-15	88 x 57.5	88.00	PK1896	\$270.84	40090M08800	\$204.00	8800YD	S759 CW18	W6896 \$66.84
450 SX 450 XC 12:1 Comp.	2003-06 2006	95 x 63.4	95.00			4805M09500	\$210.00	9500ZS	S641 CW20	W6153 \$82.98
450 SX 450 XC 13:1 High Comp.	2003-06 2006	95 x 63.4	95.00			4806M09500	\$236.00	9500ZS	S641 CW20	W6153 \$82.98
450 XC-F 450 SX-F 12.5:1 Comp. ArmorGlide® skirt coat	2007-09 2007-12	97 x 60.8	97.00			4937M09700	\$210.00	9700ZS	S682 CW19	XC W6660 2008-09 \$72.35 SX W6660 2007-12 \$72.35

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

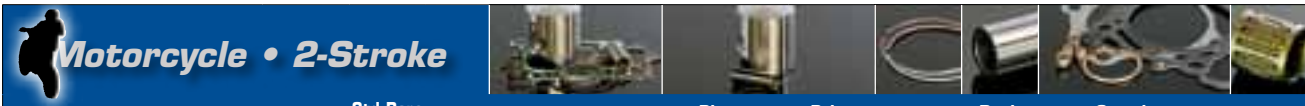
Motorcycle • 4-Stroke		   									
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
KTM											
450 XC-F	2007-09	97	97.00			4938M09700	\$236.00	9700ZS	S682	XC	SX
450 SX-F 13.5:1 High Comp. ArmorGlide® skirt coat	2007-12	x 60.8							CW19	W6660 2008-09 \$72.35	W6660 2007-12 \$72.35
450 SX-F 12.6:1 Stock Comp. ArmorGlide® skirt coat	2013-15	95 x 63.4	95.00	PK1897	\$282.35	40073M09500	\$210.00	9500ZV	S682 CW19	W6913 \$72.35	
450 SX-F 13.5:1 Comp. ArmorGlide® skirt coat	2013-15	95 x 63.4	95.00	PK1898	\$308.35	40117M09500	\$236.00	9500ZV	S682 CW19	W6913 \$72.35	
450 SX-F <small>Member of Racers Choice</small> 14:1 High Comp. Strutted forging NEW! DLC coated piston pin ArmorPlating™ ArmorGlide® skirt coat	2013-15	95 x 63.4	95.00			RC902M09500	\$282.00	9500ZVA	S682C CW19	W6913 \$72.35	
450 EXC/MXC/XC-W 11:1 Comp. ArmorGlide® skirt coat	2003-07	89 X 72	89.00	PK1445	\$263.11	4941M08900	\$210.00	8900ZC	S553 W5509	W5883 \$53.11	
450 EXC/MXC/XC-W 12:1 High Comp. ArmorGlide® skirt coat	2003-07	89 X 72	89.00	PK1447	\$289.11	4942M08900	\$236.00	8900ZC	S553 W5509	W5883 \$53.11	
450 EXC, MXC, XC-W 13.5:1 High Comp. ArmorGlide® skirt coat	2003-07	89 X 72	89.00			4959M08900	\$236.00	8900ZC	S553 W5509	W5883 \$53.11	
450 EXC/XC-F/XC-W 11.8:1 Stock Comp. ArmorGlide® skirt coat	2012-15	95 x 63.4	95.00	PK1901	\$282.35	40091M09500	\$210.00	9500ZV	S682 CW19	W6903 \$72.35	
500 EXC/XC-W 11.8:1 Stock Comp. ArmorGlide® skirt coat	2012-15	95 X 72	95.00	PK1916	\$282.35	40064M09500	\$210.00	9500ZV	S682 CW19	W6903 \$72.35	
500 EXC/XC-W NEW! 12.5:1 High Comp. ArmorGlide® skirt coat	2012-15	95 X 72	95.00	PK1917	\$308.35	40131M09500	\$236.00	9500ZV	S682 CW19	W6903 \$72.35	
505 SX/XC 12.5:1 Comp. ArmorGlide® skirt coat 4-Valve	2007-08	100 x 60.8	100.00			4947M10000	\$210.00	10000ZV	S675 CW20	W6919 \$69.95	
505 SX-F/XC-F 13.5:1 High Comp. ArmorGlide® skirt coat 4-Valve	2007-08	100 x 60.8	100.00			4948M10000	\$236.00	10000ZV	S675 CW20	W6919 \$69.95	
520 SX/EXC 525 SX/EXC 11:1 Comp.	2000-02 2003-07	95 x 72	95.00 97.00	PK1850	\$289.37	4731M09500 4731M09700	\$210.00	9500ZS 9700ZS	S641 CW20	520 W5885 \$79.37	525 W5885 \$79.37
520 SX/EXC 525 SX/EXC 12.5:1 High Comp.	2000-02 2003-07	95 x 72	95.00 97.00	PK1851	\$315.37	4732M09500 4732M09700	\$236.00	9500ZS 9700ZS	S641 CW20	520 W5885 \$79.37	525 W5885 \$79.37
620 LC4 625 LC4 640 LC4 11.5:1 Stock Comp. ArmorGlide® skirt coat	1994-08	101 x 76	101.00 102.00 103.00 105.07			7849M10100 7849M10200 7849M10300 7850M10507	\$236.00	10100XS 10200XS 10300XS 4137GFX	S550 W5590		
620 LC4 625 LC4 640 LC4 12:1 High Comp. ArmorGlide® skirt coat	1994-08	101 x 76	101.00 102.00 103.00 105.00			7853M10100	\$236.00	3977XH	S655 CW22		
660 SMC NEW! 13:1 Comp.	2003-05	102 x 80	102			4809M10100	\$190.00	4016XH	S655 CW22		
990 LC8 V-Twin Superduke, Adventure 11.8:1 Stock Comp.	All years	101 x 62.4	101.00			*7986M10100	B.O.D.	10100XS	S618 W5590		

*Build On Demand - Contact WiseCo for pricing, batch minimums, and lead times.



ATV • 4-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
KTM										
450 SX ATV 12.5:1 Comp. ArmorGlide® skirt coat	2009-11	97 X 60.8	97.00			4937M09700	\$210.00	9700ZS	S682 CW19	W6660 \$72.35
450 SX ATV 13.5:1 Comp. ArmorGlide® skirt coat	2009-11	97 X 60.8	97.00			4938M09700	\$236.00	9700ZS	S682 CW19	W6660 \$72.35
450 SX ATV <small>DESIGNED BY RACERS CHOICE</small> Strutted Forging ArmorPlating™ DLC coated pin 14:1 High Comp. ArmorGlide® skirt coat	2009-11	97 x 60.8	97.00			RC896M09700	\$282.00	9700ZS	S682C CW19	W6660 \$72.35
450 XC ATV 11:1 Comp. ArmorGlide® skirt coat	2008-09	89 X 72	89.00	PK1445	\$263.11	4941M08900	\$210.00	8900ZC	S553 W5509	W5883 \$53.11
450 XC ATV 12:1 Comp. ArmorGlide® skirt coat	2008-09	89 X 72	89.00	PK1447	\$289.11	4942M08900	\$236.00	8900ZC	S553 W5509	W5883 \$53.11
450 XC ATV 13.5:1 Comp. ArmorGlide® skirt coat	2008-09	89 X 72	89.00			4959M08900	\$236.00	8900ZC	S641 CW5509	
505 SX ATV 12.5:1 Comp. ArmorGlide® skirt coat	2009-10	100 X 60.8	100.00			4947M10000	\$210.00	10000ZV	S675 CW20	W6919 \$69.95
505 SX ATV 13.5:1 High Comp. ArmorGlide® skirt coat	2009-10	100 X 60.8	100.00			4948M10000	\$236.00	10000ZV	S675 CW20	W6919 \$69.95
525 XC ATV 11:1 Comp.	2008-12	95 x 72	95.00 97.00	PK1850	\$289.37	4731M09500 4731M09700	\$210.00	9500ZS 9700ZS	S641 CW20	W5885 \$79.37
525 XC ATV 12.5:1 Comp.	2008-12	95 x 72	95.00 97.00	PK1851	\$315.37	4732M09500 4732M09700	\$236.00	9500ZS 9700ZS	S641 CW20	W5885 \$79.37



Motorcycle • 2-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Polini											
Works	1999-11	40.2 x 39.3	40.20			819M04020	\$88.00	1585CS	S634 CW12		
XP65R	2006-08	45 x 40.8	45.00			863M04500	\$98.00	1772CS	S595 CW12		

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

ATV • 2-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Polaris											
Sportsman 90 Scrambler Predator 90	2001-05	52 x 41.9	52.00 52.50 53.00 53.50			839M05200 839M05250 839M05300 839M05350	\$92.00 \$102.00	2047CD 2067CD 2087CD 2106CD	S538 CW12		
Trail Boss 250 4x4 Scrambler 250 Trail Blazer 250	1985-05	72 x 60	72.00 72.50 73.00 73.50 74.00	PK1084 PK1085 PK1086 PK1087 PK1088	\$168.68 \$178.68	536M07200 536M07250 536M07300 536M07350 536M07400	\$128.00 \$138.00	2835CD 2854CD 2874CD 2894CD 2913CD	S459 CW18	W5326 1990-05 \$22.59	B1014 \$18.09
ATV 300 Pro-Lite®	1994-00	74.5 x 65	74.50 75.00 75.50 76.00 76.50	PK1516 PK1517 PK1518 PK1519 PK1520	\$155.81 \$165.52	721M07450 721M07500 721M07550 721M07600 721M07650	\$118.00 \$128.00	2933TD 2953TD 2973TD 2992TD 3012TD	S513 CW18	W5667 \$22.59	B1014 \$18.09
Trail Boss 350	1990-93	80 x 70	80.00 80.50 81.00 81.50 82.00	PK1647 PK1648 PK1649 PK1650 PK1651	\$186.76 \$196.67	639M08000 639M08050 639M08100 639M08150 639M08200	\$142.00 \$152.00	3150TD 3169TD 3189TD 3209TD 3228TD	S278 CW18	W5423 \$26.58	B1002 \$18.09
ATV 400	1995-03	83 x 70	83.00 83.25 83.50 84.00 84.50 85.00	PK1106 PK1107 PK1108 PK1109 PK1110 PK1111	\$193.33 \$203.33	675M08300 675M08325 675M08350 675M08400 675M08450 675M08500	\$142.00 \$152.00	3268TD 3278TD 3287TD 3307TD 3327TD 3347TD	S278 CW18	W5517 \$33.24	B1002 \$18.09

ATV • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Polaris											
Sportsman 90 Outlaw 90 10.5:1 Comp.	2007-14	47 x 51	47.00 47.50 48.00 48.50 49.00			40122M04700 40122M04750 40122M04800 40122M04850 40122M04900	\$128.00 \$138.00	1850XE 1870XE 1890XE 1909XE 1929XE	S592 CW13		
Outlaw 450 MXR 11:1 Comp. ArmorGlide® skirt coat	2008-10	89 x 72	89.00	PK1445	\$263.11	4941M08900	\$210.00	8900ZC	S641 W5509	W5883 \$53.11	
Outlaw 450 MXR 12:1 Comp. ArmorGlide® skirt coat	2008-10	89 x 72	89.00	PK1447	\$289.11	4942M08900	\$236.00	8900ZC	S553 CW20	W5883 \$53.11	
Outlaw 450 MXR 13.5:1 Comp. ArmorGlide® skirt coat	2008-10	89 x 72	89.00			4959M08900	\$236.00	8900ZC	S641 W5509	W5883 \$53.11	
Xplorer 500 Sportsman 500 Scrambler 500 Ranger 500 Magnum 500 Big Boss 500 ATP 500 <i>Cylinder boring required for oversizes</i> 10.2:1 Comp.	1997 1996-08 1997-08 1999-07 1996-03 1998 2004-05	92 x 75	92.00 92.50 93.00	PK1652 PK1653 PK1654	\$249.36	4677M09200 4677M09250 4677M09300	\$182.00	3622XC 3642XC 3661XC	S591 CW23	W5747 1996-13 \$61.07	
Predator 12.5:1 High Comp. <i>Must resleeve to big bore</i>	2003-07	99.2 x 64.6	99.20 104.83	PK1645 PK1646	\$270.21 \$286.84	4807M09920 4914M10483	\$182.00 \$222.00	3905XK 4127GFX	S626 W5860	99.2mm W6195 2003-04 \$83.78	104.83mm W6196 2003-04 \$83.78

ATV • 4-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Polaris											
Outlaw 500	2006-07	99.2	99.20	PK1645	\$270.21	4807M09920	\$182.00	3905XX	S626	99.2mm	104.83mm
Outlaw 500 LE <i>Resleeving required for oversize</i>	2007	x 64.6	104.83	PK1646	\$286.84	4914M10483	\$222.00	4127GFX	W5860	W6195 2003-04 \$83.78	W6196 2003-04 \$83.78
Outlaw 525 11:1 Stock Comp.	2007-11	95 x 72	95.00 97.00	PK1850	\$389.37	4731M09500 4731M09700	\$210.00	9500ZS 9700ZS	S641 CW20	W5885 \$79.37	
Outlaw 525 12.5:1 High Comp.	2007-11	95 x 72	95.00 97.00	PK1851	\$315.37	4732M09500 4732M09700	\$236.00	9500ZS 9700ZS	S641 CW20	W5885 \$79.37	
Ranger RZR 570 10.2:1 Comp. ArmorGlide® skirt coat	2012-13	99 x 73.6	99.00			40105M09900	\$182.00	3895VM	S747 W5590		
Sportsman 800 Ranger RZR800 10.2:1 Comp. ArmorGlide® skirt coat	2005-12 2007-14	80 x 76.5	80.00 82.00	PK1861	\$336.96	4961M08000 4961M08200	\$152.00 \$182.00	8000XX 8200XX	S524 CW18	80mm W6804 \$72.78	82mm W6940
Sportsman 800 Ranger RZR800 11:1 Comp. ArmorGlide® skirt coat	2005-12 2007-14	80 x 76.5	80.00 82.00	PK1862	\$363.38	4962M08000 4962M08200	\$152.00 \$182.00	8000XX 8200XX	S524 CW18	80mm W6804 \$72.78	82mm W6940
Sportsman 800 Ranger RZR800 12:1 Comp. ArmorGlide® skirt coat	2005-12 2007-14	80 x 76.5	80.00 82.00	PK1863	\$392.44	4963M08000 4963M08200	\$152.00 \$182.00	8000XX 8200XX	S524 CW18	80mm W6804 \$72.78	82mm W6940
Sportsman 850 Forest 850 XP 850 HO Stock Comp. ArmorGlide® skirt coat	2010-14	87 x 71	87.00			40106M08700	\$152.00	8700XX	S549 W5509		
Ranger RZR XP 900 RZR XP 4 900 4x4 10.6:1 Stock Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	93.00			40045M09300	\$182.00	9300XX	S641 W5509	W6914 \$94.95	
Ranger RZR XP 900 RZR XP 4 900 4x4 12.5:1 High Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	93.00			40046M09300	\$202.00	9300XX	S641 W5509	W6914 \$94.95	
Ranger RZR XP 900 RZR XP 4 900 4x4 11:1 High Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	95.00			40092M09500	\$202.00	9500XX	S641 W5509	W6914 \$94.95	
Ranger RZR XP 900 RZR XP 4 900 4x4 12.5:1 High Comp. ArmorGlide® skirt coat	2011-14 2012-14	93 x 64.5	95.00			40093M09500	\$202.00	9500XX	S641 W5509	W6914 \$94.95	
Ranger RZR XP 1000 11:1 High Comp. NEW! ArmorGlide® skirt coat	2014	93 x 73.5	93.00			40128M09300	\$202.00	9300XX	S641 W5509		

Motorcycle • 2-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Rotax, ATK											
Rotax 250 Pro-Lite®	1996-01	67.5 x 69.8	67.50			701M06750	\$152.00	2658CS	S477 CW18	W5566 \$20.41	B1003 \$16.96

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke		Std. Bore x Stroke (mm)		Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Suzuki												
JR50	1978-06	41 X 37.8	41.00 41.50 42.00 42.50 43.00		PK1665 PK1666 PK1667	\$125.15	826M04100 826M04150 826M04200 826M04250 826M04300	\$88.00 \$92.00	1614CD 1634CD 1654CD 1674CD 1693CD	S563 CW12	W6207 \$21.33	B1000 \$15.82
RM60 Electrofusion Bore	2003	43 x 41.6	43.00 43.50 44.00 45.00		PK1506	\$129.42	648M04300 648M04350 648M04400 648M04500	\$88.00 \$92.00	1693CD 1713CD 1732CD 1772CD	S595 CW12	W5737 \$24.38	B1000 \$15.82
RM65 Electrofusion Bore	2003-05	44.5 x 41.6	44.50 45.00 46.50		PK1177 PK1178 PK1179	\$140.56 \$150.56	752M04450 752M04500 752M04650	\$98.00 \$108.00	1752CD 1772CD 1830CD	S595 CW12	44.5mm W5932 46.5mm W5889 \$25.60	B1043 \$16.96
RM65 Single Ring Electra Coated ArmorGlide® skirt coat	2003-05	44.5 x 41.6	44.50				861M04450	\$118.00	1752CSA	S595 CW12	W5932 \$25.60	B1043 \$16.96
DS80	1978-00	49 x 42	49.00 49.50 50.00 50.50 51.00				456M04900 456M04950 456M05000 456M05050 456M05100	\$108.00 \$118.00	1929CD 1949CD 1969CD 1988CD 2008CD	S538 CW12		B1000 \$15.82
RM80	1977-81	49 x 42	49.00 49.50 50.00 50.50 51.00				456M04900 456M04950 456M05000 456M05050 456M05100	\$108.00 \$118.00	1929CD 1949CD 1969CD 1988CD 2008CD	S538 CW12		B1000 \$15.82
RM80	1983-85	49 x 44	49.00 49.50 50.00 50.50 51.00				497M04900 497M04950 497M05000 497M05050 497M05100	\$108.00 \$118.00	1929CD 1949CD 1969CD 1988CD 2008CD	S288 CW14	W4040 \$21.33	B1012 \$15.82
RM80	1986-87	47.5 x 46.8	47.50 48.00 48.50 49.00 49.50				542M04750 542M04800 542M04850 542M04900 542M04950	\$108.00 \$118.00	1869CS 1890CS 1909CS 1929CS 1949CS	S288 CW14	W4900 \$24.16	B1012 \$15.82
RM80	1989-90	47.5 x 46.8	47.50 48.00 48.50 49.00 49.50				579M04750 579M04800 579M04850 579M04900 579M04950	\$108.00 \$118.00	1869CS 1890CS 1909CS 1929CS 1949CS	S288 CW14	W5164 \$25.60	B1012 \$15.82
RM80 Pro-Lite® Power Valve must be modified for .030 and larger	1991-01	47.5 x 46.8	47.50 47.75 48.00 48.25 48.50 48.75 49.00 49.50		PK1521 PK1523 PK1525 PK1527 PK1528	\$139.42 \$149.42	645M04750 645M04775 645M04800 645M04825 645M04850 645M04875 645M04900 645M04950	\$98.00 \$108.00	1869CS 1879CS 1890CS 1900CS 1909CS 1920CS 1929CS 1949CS	S517 CW14	W5261 \$25.60	B1012 \$15.82
RM80 Pro-Lite® International Bore - Not available in the U.S.	1991-01	46.5 x 46.8	46.50				*670M04650	B.O.D.	1830CS	S517 CW14	W5261 \$25.60	B1012 \$15.82
RM85 Pro-Lite® Crankcase clearance required for 50mm bore and larger.	2002-15	48 x 46.8	48.00 48.50 49.00 50.00		PK1206 PK1207 PK1208 PK1209	\$142.25	806M04800 806M04850 806M04900 806M05000	\$98.00	1890CS 1909CS 1929CS 1969CS	S288 CW14	W5980 \$28.43	B1012 \$15.82
RM85 ArmorGlide® skirt coat Crankcase clearance required for 50mm bore and larger.	2002-15	48 x 46.8	52.00 53.00		PK1210 PK1838	\$182.25 \$192.09	806M05200 806M05300	\$138.00 \$148.00	2047CSA 2087CSA	S288 CW14	W5980 \$28.43	B1012 \$15.82

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Motorcycle • 2-Stroke



Swag
Electronics

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
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Fuel
Management
Crankshafts

Suzuki

RM100 Electrofusion Bore	2003-05	52.5 x 45.8	52.50 53.00 54.50	PK1154 PK1155 PK1156	\$151.97 \$167.67	651M05250 651M05300 651M05450	\$102.00 \$112.00	2067CD 2087CD 2146CD	S288 CW14	52.5-53mm W5674 \$34.15	54.5mm W5675 \$39.85	B1006 \$15.82
125DS 125TC 125TS RV125	1979-81 1970-78 1979-81 1977-73	56 x 50	56.00 56.50 57.00 57.50 58.00			449M05600 449M05650 449M05700 449M05750 449M05800	\$128.00 \$148.00	2205CD 2224CD 2244CD 2264CD 2284CD	S395 CW14			B1018 \$15.82
RM125	1977-80	54 x 54	54.00 54.50 55.00 55.50 56.00			432M05400 432M05450 432M05500 432M05550 432M05600	\$128.00 \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S395 CW14			B1018 \$15.82
RM125	1981-84	54 x 54	54.00 54.50 55.00 55.50 56.00			511M05400 511M05450 511M05500 511M05550 511M05600	\$128.00 \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4042 1983 \$24.16	W4043 1984 \$29.86	B1018 \$15.82
RM125	1985-86	54 X 54	54.00 54.50 55.00 55.50 56.00			519M05400 519M05450 519M05500 519M05550 519M05600	\$128.00 \$148.00	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4043 1985 \$29.86	W4901 1986 \$35.57	B1018 \$15.82
RM125 Pro-Lite®	1987	54 x 54	54.00 55.00 56.00			557M05400 557M05500 557M05600	\$128.00 \$148.00	2126CS 2165CS 2205CS	S288 CW14	W5127 \$35.57		B1018 \$15.82
RM125 Pro-Lite®	1988	54 x 54	54.00 55.00 56.00			568M05400 568M05500 568M05600	\$128.00 \$148.00	2126CS 2165CS 2205CS	S467 CW15	W5127 \$35.57		B1013 \$16.96
RM125 Pro-Lite® SCEM Composite	1989	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1308	\$170.53	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5165 \$35.57		B1013 \$16.96
RM125 Pro-Lite® SCEM Composite	1990	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1313	\$170.53	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5316 \$35.57		B1013 \$16.96
RM125 <i>INSPIRED BY Racers Choice</i> Flat Top Conversion No intake window. Pinned on centerline.	1990-96	54 x 54.5	54.00 56.00	PK1774	\$167.24	755M05400 755M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
RM125 Pro-Lite® SCEM Compositor	1991-96	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1318 PK1319 PK1320 PK1321	\$167.24 \$191.24	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6384 \$32.28		B1013 \$16.96
RM125 Pro-Lite® SCEM Composite	1997-99	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1137 PK1138 PK1139 PK1141	\$167.24 \$191.24	641M05400 641M05450 641M05500 641M05550 641M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
RM125 Pro-Lite® SCEM Composite	2000-03	54 x 54.5	54.00 54.50 55.00 55.50 56.00	PK1180 PK1181 PK1182 PK1184	\$167.24 \$191.24	754M05400 754M05450 754M05500 754M05550 754M05600	\$118.00 \$142.00	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96

Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

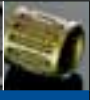
PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Suzuki											
RM125 GP Style Electra Coated No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00			764M05400	\$142.00	2126CS	S632 CW15	W6385 \$32.28	B1013 \$16.96
RM125 Flat Top Conversion No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00 56.00	PK1774	\$167.24	755M05400 755M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6385 \$32.28	B1013 \$16.96
RM125 Pro-Lite® SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00	PK1377 PK1378	\$196.83	835M05400 835M05600	\$118.00	2126CS 2205CS	S632 CW15	W6254 \$61.87	B1013 \$16.96
RM125 GP Style Electra Coated ArmorGlide® coated skirt No intake window. Pinned on centerline. 58mm bore req's crank clearance. SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00 58.00	PK1410 PK1411 PK1412	\$220.83 \$230.83	836M05400 836M05600 836M05800	\$152.00 \$162.00	2126CSA 2205CS 2284CSA	S632 CW15	W6254 \$61.87	B1013 \$16.96
PE175	1980-84	62 x 57	62.00 62.50 63.00 63.50 64.00			490M06200 490M06250 490M06300 490M06350 490M06400	\$128.00 \$148.00	2441CD 2461CD 2480CD 2500CD 2520CD	S255 CW16		B1008 \$16.96
DS185 TC185 TS185	1978-80 1974-77 1971-81	64 x 57	64.00 64.50 65.00 65.50			176M06400 176M06450 176M06500 176M06550	\$128.00 \$128.00 \$128.00 \$148.00	2520CD 2539CD 2559CD 2579CD	S256 CW16		B1008 \$16.96
DS250 RL250 TM250 TS250	1980 1974-75 1973-75 1973-81	70 x 64	70.00 70.50 71.00 71.50 72.00			380M07000 380M07050 380M07100 380M07150 380M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1002 \$18.09
PE250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 405M06850 405M06900	\$162.00 \$182.00	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18		B1014 \$18.09
RM250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 405M06850 405M06900	\$162.00 \$182.00	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18	W5683 1977-80 \$32.73	B1014 \$18.09
RM250	1982-85	70 x 64	70.00 70.50 71.00 71.50 72.00			485M07000 485M07050 485M07100 485M07150 485M07200	\$162.00 \$182.00	2756CS 2776CS 2795CS 2815CS 2835CS	S343 CW18	W4045 1983 \$28.43 W4046 1984-85 \$38.42	B1014 \$18.09
RM250	1986	67 x 70	67.00 67.50 68.00 68.50			543M06700 543M06750 543M06800 543M06850	\$162.00 \$182.00	2638CS 2658CS 2677CS 2697CS	S524 CW18	W4902 \$38.42	B1014 \$18.09



Motorcycle • 2-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Suzuki												
RM250 Pro-Lite® Boron Composite	1987-88	67	67.00			558M06700	\$162.00	2638CS	S459	W5129	B1014	
		x	68.00			558M06800		2677CS		\$42.68	\$18.09	
		70	69.00			558M06900	\$182.00	2717CS	CW18			
RM250 Pro-Lite® SCEM Cylinder	1989	67	67.00	PK1142	\$212.77	642M06700	\$152.00	2638CD	S459	W5166	B1014	
		x	67.50	PK1143		642M06750		2658CD		\$42.68		\$18.09
		70.8	68.00			642M06800		2677CD				
			69.00			642M06900		2717CD				
RM250 Pro-Lite® SCEM Cylinder	1990	67	67.00			642M06700	\$152.00	2638CD	S459	W5278	B1014	
		x	67.50			642M06750		2658CD		\$42.68	\$18.09	
		70.8	68.00			642M06800	\$182.00	2677CD	CW18			
			69.00			642M06900		2717CD				
RM250 Pro-Lite® SCEM Cylinder	1991	67	67.00	PK1327	\$212.77	642M06700	\$152.00	2638CD	S459	W5262	B1014	
		x	67.50	PK1329		642M06750		2658CD		\$42.68		\$18.09
		70.8	68.00			642M06800		2677CD				
			69.00			642M06900		2717CD				
RM250 Pro-Lite® SCEM Cylinder	1992-93	67	67.00	PK1331	\$212.77	642M06700	\$152.00	2638CD	S459	W5664	B1014	
		x	67.50			642M06750		2658CD		\$42.68		\$18.09
		70.8	68.00			642M06800		2677CD				
			69.00			642M06900		2717CD				
RM250 Pro-Lite® SCEM Cylinder	1994-95	67	67.00	PK1335	\$212.77	642M06700	\$152.00	2638CD	S459	W5431	B1014	
		x	67.50			642M06750		2658CD		\$42.68		\$18.09
		70.8	68.00			642M06800		2677CD				
			69.00			642M06900		2717CD				
RM250 Pro-Lite® SCEM Cylinder	1996-97	66.4	66.40			681M06640	\$182.00	2614CD	S508	W5518	B1014	
		x							CW18	\$49.82	\$18.09	
RM250 Pro-Lite® Flat Top, Double Ring Nikasil Bore	1998	66.4	66.40			723M06640	\$152.00	2614CD	S508	W5518	B1014	
		x	68.50			723M06850	\$182.00	2697CD	CW18	\$49.82	\$18.09	
RM250 Pro-Lite® SCEM Cylinder	1999	66.4	66.40	PK1775	\$219.91	743M06640	\$152.00	2614CD	S508	W5741	B1014	
		x										CW18
RM250 SCEM Cylinder	2000	66.4	66.40			756M06640	\$152.00	2614CD	S508	W5741	B1014	
		x	68.50			756M06850	\$182.00	2697CD		CW18		\$49.82
RM250 SCEM Cylinder	2001-02	66.4	66.40	PK1551	\$225.61	756M06640	\$152.00	2614CD	S508	W5899	B1014	
		x	68.50					756M06850		\$182.00		2697CD
RM250 Pro-Lite® SCEM Cylinder	2003-10	66.4	66.40	PK1211	\$191.61	823M06640	\$118.00	2614CD	S508	W6111	B1014	
		x	67.00	PK1212		823M06700		2638CD		\$55.52		\$18.09
		72	67.50	PK1213		823M06750						
RM250 300cc Big Bore <i>Cyl., cyl. head & powervalve modifications required. ArmorGlide® skirt coat</i>	2003-08	66.4	72.00			878M07200	\$192.00	2835CDA <i>Titanium nitride coated</i>	S508		B1014	
		x							CW18		\$18.09	
RMX250 Pro-Lite® SCEM Cylinder	1989-92	67	67.00	PK1142	\$212.77	642M06700	\$152.00	2638CD	S459	W5166	B1014	
		x	67.50	PK1143		642M06750		2658CD		\$42.68		\$18.09
		70.8	68.00			642M06800		2677CD				
			69.00			642M06900		2717CD				
RMX250 Pro-Lite® SCEM Cylinder	1993-99	67	67.00	PK1339	\$212.77	642M06700	\$152.00	2638CD	S459	W5529	B1014	
		x	67.50			642M06750		2658CD		\$42.68		\$18.09
		70.8	68.00			642M06800		2677CD				
			69.00			642M06900		2717CD				

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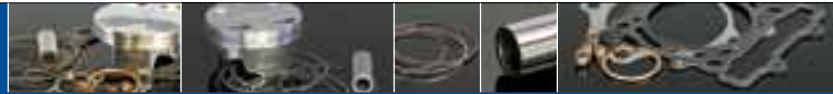
• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Suzuki											
DRZ110 11:1 Comp.	2003-05	53 x 50.6	53.50 54.00 54.50 55.00			4875M05350 4875M05400 *4875M05450 *4875M05500	\$128.00 B.O.D. B.O.D.	2106XE 2126XE	S592 CW13	W6388 \$44.59	
DRZ125 11:1 High Comp.	2003-13	57 x 48.8	57.00 58.00 61.00			4815M05700 4815M05800 4815M06100	\$128.00 \$138.00	2244XE 2283XE 2402XA	S593 CW14	57-59mm W6209 \$33.67 61mm W6206 \$33.67	
DRZ250 11.5:1 Comp. Nikasil Bore	2001-07	73 x 59.6	73.00			4776M07300	\$162.00	2874XC	S475 CW19	W6106 \$35.89	
DRZ250 11.5:1 Comp. Nikasil Bore 300cc Big Bore - Must be resleeved with 3382FA	2001-07	73 x 59.6	80.00			4777M08000	\$182.00	8000XX	S475 CW19	W6107 \$41.28	
RM-Z250 13.1:1 Stock Comp.	2004-06	77 x 53.6	77.00 79.00	PK1237	\$251.59	4842M07700 4842M07900	\$184.00 \$220.00	7700YC 3110XG	S677 CW16	77mm W6255 \$67.96 79mm W6284	
RM-Z250 14.1:1 High Comp.	2004-06	77 x 53.6	77.00	PK1239	\$287.96	4843M07700	\$220.00	7700YC	S677 CW16	77mm W6255 \$67.96 79mm W6284	
RM-Z250 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2004-06	77 x 53.6	83.00			4983M08300	\$230.00	3268ZG	S677 CW16	W6675 \$69.96	
RM-Z250 13.4:1 Comp. ArmorGlide® skirt coat	2007-09	77 x 53.6	77.00	PK1670	\$251.78	4921M07700	\$184.00	7700YC	S677 CW16	W6615 \$67.32	
RM-Z250 13.9:1 Comp. ArmorGlide® skirt coat	2007-09	77 x 53.6	77.00	PK1671	\$287.32	4928M07700	\$220.00	7700YC	S677 CW16	W6615 \$67.32	
RM-Z250 13.9:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2007-09	77 x 53.6	77.00			RC849M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677C CW16	W6615 \$67.32	
RM-Z250 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2007-09	77 x 53.6	83.00			4983M08300	\$230.00	3268ZG	S677 CW16	W6676 \$66.62	
RM-Z250 13.4:1 Std. Comp.	2010-15	77 x 53.6	77.00	PK1877	\$238.90	40007M07700	\$184.00	7700YC	S677 CW16	W6885 \$54.90	
RM-Z250 13.9:1 High Comp.	2010-15	77 x 53.6	77.00	PK1878	\$274.90	40012M07700	\$220.00	7700YC	S677 CW16	W6885 \$54.90	
RM-Z250 13.9:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2010-15	77 x 53.6	77.00			RC888M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677C CW16	W6885 \$54.90	
DR350	1990-99	79 x 71.2	79.00 80.00 81.00 82.00 83.00	PK1673 PK1675	\$196.37 \$220.91	4576M07900 4576M08000 4576M08100 4576M08200 4576M08300	\$142.00 \$152.00	3110XG 3150XG 3189XG 3228XG 3268XG	S520 CW20	79-80mm W5280 \$41.73 81-83mm W5432 \$50.78	

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Motorcycle • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Suzuki										
DRZ400 12.2:1 Std Comp. ArmorGlide® skirt coat Nikasil Bore	2000-15	90 x 62.6	90.00 92.00	PK1659	\$252.80	4713M09000 4713M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$68.79
DRZ400 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2000-15	90 x 62.6	90.00 92.00	PK1661	\$261.72	4714M09000 4714M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$68.79
DRZ400 Big Bore Cylinder required 12.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2000-14	90 x 62.6	94.50	PK1663	\$287.79	4795M09450	\$220.00	3720XP	S549 CW20	W6103 \$68.79
DRZ400 Big Bore Cylinder required 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2000-14	90 x 62.6	94.50	PK1664	\$294.37	4796M09450	\$220.00	3720XP	S549 CW20	W6103 \$68.79
RM-Z450 12:1 Comp. ArmorGlide® skirt coat	2005-07	95.5 x 62.8	95.50	PK1399	\$277.68	4869M09550	\$196.00	9550ZV	S682 CW19	W6416 \$81.68
RM-Z450 13:1 Comp. ArmorGlide® skirt coat	2005-07	95.5 x 62.8	95.50	PK1386	\$303.68	4870M09550	\$222.00	9550ZV	S682 CW19	W6416 \$81.68
RM-Z450 12.2:1 Stock Comp. ArmorGlide® skirt coat	2008-12	96 x 62.1	96.00	PK1860	\$268.10	4953M09600	\$196.00	9600ZV	S682 CW19	W6640 \$72.10
RM-Z450 13.2:1 High Comp. ArmorGlide® skirt coat	2008-12	96 x 62.1	96.00	PK1881	\$294.10	4954M09600	\$222.00	9600ZV	S682 CW19	W6640 \$72.10
RM-Z450 <i>Racers Choice</i> 13.7:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2008-12	96 x 62.1	96.00			RC884M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S682C CW19	W6640 \$72.10
RM-Z450 12.5:1 Stock Comp. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1891	\$268.10	40086M09600	\$196.00	9600ZV	S682 CW19	W6640 \$72.10
RM-Z450 13:1 Comp. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1893	\$294.10	40110M09600	\$222.00	9600ZV	S682 CW19	W6640 \$72.10
DR-SP600 Djebel +.040 Overbore	1985-89	94 x 85	95.00 96.00 97.00			4597M09500 4597M09600 4597M09700	\$196.00 \$222.00	3740XH 3780XH 3819XH	S551 CW23	
DR650	1990-95	95 x 90.4	95.00 96.00 97.00			4597M09500 4597M09600 4597M09700	\$196.00 \$222.00	3740XH 3780XH 3819XH	S551 CW23	

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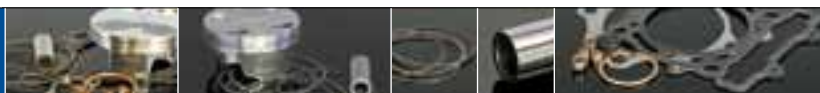
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

ATV • 2-Stroke														
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing			
Suzuki														
LT50	1984-06	41 x 37.8	41.00	PK1665	\$125.15	826M04100	\$88.00	1614CD	S563	W6207	B1000			
			41.50	PK1666		826M04150		1634CD				\$21.33	\$15.82	
			42.00	PK1667		826M04200		1654CD						
			42.50			826M04250		1674CD						
			43.00			826M04300		1693CD						
				\$92.00										
LT80	1987-06	50 x 42	50.00	PK1099	\$133.82	673M05000	\$92.00	1969CD	S538	W5520	B1000			
			50.25	PK1100		673M05025		1979CD				\$27.91	\$15.82	
			50.50	PK1101		673M05050		1988CD						
			50.75			673M05075		1998CD						
			51.00	PK1103		673M05100		2008CD						
			51.50	PK1104		673M05150		2028CD						
			52.00	PK1105		673M05200		2047CD						
														\$143.63
				\$102.00										
LT250R Quad Racer <i>Must use stock thrust washers</i>	1985-86	70 x 64.8	70.00	PK1529	\$215.46	534M07000	\$162.00	2756CD	S513	W5065	B1002			
			70.50	PK1530		534M07050		2776CD				\$38.42	\$18.09	
			71.00	PK1531		534M07100		2795CD						
			71.50	PK1532		534M07150		2815CD						
			72.00	PK1533		534M07200		2835CD						
				\$235.15										
LT250R Quad Racer <i>Must use stock thrust washers</i>	1987	67 x 70	67.00	PK1766	\$219.99	552M06700	\$162.00	2638CD	S513	W5148	B1002			
			67.50			552M06750		2658CD				\$39.90	\$18.09	
			68.00	PK1768		552M06800		2677CD						
			68.50			552M06850		2697CD						
			69.00	PK1770		552M06900		2717CD						
				\$239.99										
LT250R Quad Racer Pro-Lite®	1988-92	67 x 70	67.00	PK1534	\$209.72	571M06700	\$152.00	2638CD	S484	W5148	B1002			
			67.50	PK1535		571M06750		2658CD				\$39.90	\$18.09	
			67.75			571M06775		2668CD						
			68.00	PK1537		571M06800		2677CD						
			68.25			571M06825		2687CD						
			68.50	PK1539		571M06850		2697CD						
			69.00	PK1540		571M06900		2717CD						
														\$219.41
				\$162.00										
LT500R Quad Racer Pro-Lite®	1987	86 x 86	86.00			561M08600	\$152.00	3386TD	S278	86-88mm 88.5-89.5mm W5084 W5472	B1002			
			86.50			561M08650		3405TD				\$42.68	\$18.09	
			87.00			561M08700		3425TD						
			87.50			561M08750		3445TD						
			88.00			561M08800		3465TD						
			88.50			561M08850		3484TD						
			89.00			561M08900		3504TD						
			89.50			561M08950		3524TD						
														\$162.00
														\$152.00
														\$162.00
LT500R Quad Racer Pro-Lite®	1988-90	86 x 86	86.00			561M08600	\$152.00	3386TD	S278	86-88mm 88.5-89.5mm W5150 W5473	B1002			
			86.50			561M08650		3405TD				\$42.68	\$18.09	
			87.00			561M08700		3425TD						
			87.50			561M08750		3445TD						
			88.00			561M08800		3465TD						
			88.50			561M08850		3484TD						
			89.00			561M08900		3504TD						
			89.50			561M08950		3524TD						
														\$152.00
														\$162.00
														\$162.00





ATV • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
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- Can-Am
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- Gas Gas
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- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Suzuki										
LT230 QuadSport 10.25:1 Comp.	1985-94	66	66.00	PK1005	\$172.20	4382M06600	\$138.00	2598XD	S259	W5066
		x	66.50	PK1006		4382M06650		2618XD		\$43.89
		67	67.00	PK1007		4382M06700		2638XD	CW16	
		x	67.50	PK1008	\$185.05	4382M06750	\$152.00	2658XD		
		68.00	PK1009		4382M06800		2677XD			
LT4WD 250 QuadSport 10.25:1 Comp. • 4382M06600 fits LT250 4WD 1987-95 and LTF250 1989-96. 4-wheel model only. Will NOT fit LT250S (72mm) or LT250EF 1985-86 (68.5mm)	1987-95	66	66.00	PK1010	\$177.22	4382M06600	\$138.00	2598XD	S259	W5896
		x	66.50	PK1011		4382M06650		2618XD		\$48.91
		67	67.00	PK1012		4382M06700		2638XD	CW16	
		x	67.50	PK1013	\$190.07	4382M06750	\$152.00	2658XD		
		68.00			4382M06800		2677XD			
LT300 4x4 King Quad 8.9:1 Comp.	1991-02	68.5	69.00			4673M06900	\$152.00	2717XC	S533	W5743
		x	69.50			4673M06950		2736XC		\$46.95
LT-Z400 12.2:1 Stock Comp. Nikasil Bore	2003-14	90	90.00	PK1659	\$252.80	4713M09000	\$182.00	35433XR	S549	W5881
		x	92.00			4713M09200	\$202.00	3622XR		2000-07
LT-Z400 13.5:1 High Comp.	2003-14	90	90.00	PK1661	\$261.72	4714M09000	\$182.00	35433XR	S549	W5881
		x	92.00			4714M09200	\$202.00	3622XR		2000-07
LT-Z400 Big Bore Cylinder required 12.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2003-14	94.5	94.50	PK1663	\$287.79	4795M09450	\$220.00	3720XP	S549	W6103
		x								2000-08
LT-Z400 Big Bore Cylinder required 13.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2003-14	94.5	94.50	PK1664	\$294.37	4796M09450	\$220.00	3720XP	S549	W6103
		x								2000-08
LT-R450 QuadRacer 11:7:1 Comp. ArmorGlide® skirt coat	2006-11	95.5	95.50	PK1423	\$290.79	4911M09550	\$196.00	9550XS	S682	95.5 mm
		x	98.00	PK1424	\$316.79	4911M09800	\$222.00	3858XS		98 mm
LT-R450 13:1 High Comp. ArmorGlide® skirt coat	2006-11	95.5	95.50	PK1425	\$316.79	4912M09550	\$222.00	9550XS	S682	95.5 mm
		x	98.00	PK1426	\$334.79	4912M09800	\$250.00	3858XS	CW19	98 mm
LT-R450 <i>MEMBER OF RACERS CRIBICE</i> Strutted Forging ArmorPlating™ DLC coated pin 13.5:1 High Comp. ArmorGlide® skirt coat	2006-11	95.5	95.50			RC899M09550	\$282.00	9550XS	S682C	W6571
		x								CW19
LT-R450 11:7:1 Comp. ArmorGlide® skirt coat	2006-11	95.5	100.00			4985M10000	\$250.00	3937XS	S682	W6662
		x								CW19
LT-V700F Twin Peaks 11.5:1 Comp.	2004-05	82	82.00			4896M08200	\$152.00	3228XC	S641	82 mm
		x	84.00			4896M08400		3307XC		84 mm
		66						CW20		W6162
										W6409
										\$132.00
										\$132.00

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
RGV250 Electra coated	1989-95	56 x 50.6	56.00	249.3cc			852M05600A	\$162.00	2205CD	S270 CW16	
T500 / Titan 10.25:1 Comp. Electra coated ArmorGlide® skirt coat <i>Requires 1 left and 1 right piston.</i>	1969-75	70 x 64	70.00 70.50 71.00 71.50 72.00	493cc 500cc 506cc 514cc 521cc			876MR07000 876ML07000 876MR07050 876ML07050 876MR07100 876ML07100 876MR07150 876ML07150 876MR07200 876ML07200	\$142.00 \$152.00	2756CD 2776CD 2795CD 2815CD 2835CD	S524 CW18	
GSXR600 11.2:1 Comp.	1997-00	65.5 x 44.5	65.50	600cc			4705M06550	\$160.00	25787XA	S571 CW15	W5893 Spring Steel Head Gasket \$90.56 W6059 Optional Base Gasket \$31.64
GSXR600 11.8:1 Comp. <i>Cylinder boring and replating required</i>	1997-00	65.50 x 44.5	67.50	640cc			4706M06750	\$160.00	2658XA	S571 CW15	W5685 Spring Steel Head Gasket \$90.56 W6059 Optional Base Gasket \$31.64
GSXR600 13.3:1 Comp.	2001-03	67 x 42.5	67.00	599cc	CK130	\$675.00	4762M06700	\$160.00	2638XA	S394 CW14	W6096 Spring Steel Head Gasket \$90.56
GSXR600 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-03	67 x 42.5	69.00	636cc	CK148	\$750.00	4802M06900	\$160.00	2717XA	S394 CW14	W6009 Spring Steel Head Gasket \$90.56
GSXR600 13:1 Comp. ArmorGlide® skirt coat	2006-07	67 x 42.5	67.00	599cc	CK198	\$700.00	4960M06700	\$160.00	2638XA	S394 CW14	W6628 Optional Head Gasket \$79.45
GSXR600 13:1 Comp. ArmorGlide® skirt coat	2006-07	67 x 42.5	69.00	636cc	CK199	\$775.00	4960M06900	\$160.00	2717XA	S394 CW14	W6629 Optional Head Gasket \$79.45
GSXR600 ArmorGlide® skirt coat	2008-09 & 2011	67 x 42.5	67.00	617cc	CK236	\$700.00	40047M06700	\$160.00	2638XA	S394 CW14	
SV650X DL650 12.5:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	81.00	645cc	*CK113	B.O.D.	*4695M08100	B.O.D.	3189XC	S520 CW20	W5895 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75
SV650X DL650 12.5:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	83.00	677cc	CK180	\$430.00	4883M08300	\$160.00	3268XC	S520 CW20	W5861 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75
SV650X DL650 12:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	84.00	694cc	CK114	\$450.00	4696M08400	\$160.00	3307XC	S520 CW20	W5861 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75

**Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.*



Street Bikes



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GT750 Water Buffalo 10.25:1 Comp. Electra coated Requires 2 left and 1 right piston. ArmorGlide® skirt coat	1972-77	70 x 64	70.00	739cc			876MR07000	\$142.00	2756CD	S524	
			70.50	750cc			876ML07000		2776CD	CW18	
			71.00	760cc			876MR07050		2795CD		
			71.50	771cc			876ML07100		2815CD		
			72.00	782cc			876MR07150	\$152.00	2835CD		
							876ML07150				
							876MR07200				
							876ML07200				
GS750 2-Valve 10.25:1 Comp. Cylinder boring only	1977-79	65 x 56.4	69.00	844cc	K844	\$675.00	4035M06900	\$160.00	2717XC	S259 CW16	W2487 CFM20 Head Gasket \$56.05 W6063 Optional Base Gasket \$14.32
GS750 4-Valve 10.25:1 Comp. Cylinder boring only. 1983 ED & ESD must use modified OEM Head Gasket.	1980-84	67 x 53	70.00	816cc	K816	\$700.00	4188M07000	\$160.00	2756XC	S555 CW18	W4937 CFM20 Head Gasket \$53.41 W6064 Optional Base Gasket \$14.32
GSXR750 13:1 Comp. Cylinder boring only Use OEM Head Gasket.	1986-87	70 x 48.7	71.00	771cc	R771	\$620.00	4376M07100	\$160.00	2795XA	S537 CW18	W4937 CFM20 Head Gasket \$53.41 W6064 Optional Base Gasket \$14.32
GSXR750 GSXR750F Katana 13:1 Comp. Cylinder boring only	1988-89 1989-97	73 x 44.7	74.00	771cc	*R775 Gaskets not in kit	B.O.D.	4449M07400	\$160.00	2913XA	S531 CW19	W6214 Optional Spring Steel Head Gasket \$90.56
GSXR750 GSXR750F Katana 12:1 Comp. Cylinder boring only	1988-89 1989-97	73 x 44.7	76.00	813cc			*4789M07600	B.O.D.	2992XG	S531 CW19	W6023 Spring Steel Head Gasket \$90.56
GSXR750 Oil/Air Cooled Models 11:1 Comp. Cylinder boring only	1990-91	70 x 48.7	71.00	771cc	R787 Gaskets not in kit	\$700.00	4503M07100	\$160.00	2795XA	S537 CW18	W5705 Optional Spring Steel Head Gasket \$90.56
GSXR750 12:1 Comp.	1996-99	72 x 46	72.00	748cc	*K749	B.O.D.	4663M07200	\$180.00	2835XA	S554 CW16	W5575 Spring Steel Head Gasket \$90.56 W6061 Optional Base Gasket \$31.64
GSXR750 12.2:1 Comp.	2000-03	72 x 46	72.00	749cc			*4699M07200	B.O.D.	2835XA	S571 CW15	W6010 Spring Steel Head Gasket \$90.56
GSXR750 12.9:1 Comp. Cylinder boring and replating required	2000-03	72 x 46	75.00	813cc			*4712M07500	B.O.D.	2935XG	S571 CW15	W6011 Spring Steel Head Gasket \$90.56
GS1000 2-Valve 10.25:1 Comp. Cylinder boring only	1978-81	70 x 64.8	73.00	1085cc	K1085	\$700.00	4064M07300	\$160.00	2874XC	S555 CW18	W2711 CFM20 Head Gasket \$56.05 W6065 Optional Base Gasket \$34.75 FL654SL Optional Sleeve \$67.53

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Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GS1000 2-Valve 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	70 x 64.8	73.50	1100cc	K1100	\$700.00	4066M07350	\$160.00	2894XC	S278 CW18	W2711 CFM20 Head Gasket \$56.05 W6065 Optional Base Gasket \$34.75 FL654SL Optional Sleeve \$67.53
TL1000R 4-Valve Twin Cylinder 12:1 Comp.	1998-03	98 x 66	98.00	996cc	*CK112	B.O.D.	4704M09800	\$210.00	3858XS	S550 CW22	W5888 Spring Steel Head Gasket \$90.56 W6066 Optional Base Gasket \$40.95
GSXR1000 Turbo 9.8:1 Comp. ArmorGlide® skirt coat	2001-04	73 x 59	73.00	988cc	CK235	\$725.00	40035M07300	\$160.00	2874XA	S769 CW16	W6033
GSXR1000 13.5:1 Comp.	2001-04	73 x 59	73.00	988cc	CK134	\$775.00	4771M07300	\$180.00	2874XA	S554 Optional Tool Steel Pin: S680 CW16	W6033 Spring Steel Head Gasket \$90.56
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-04	73 x 59	75.00	1043cc			*4772M07500	B.O.D.	2953XG	S554 Optional Tool Steel Pin: S680 CW16	W6011 Spring Steel Head Gasket \$90.56
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-04	73 x 59	76.00	1071cc	CK150	\$775.00	4819M07600	\$180.00	2992XG	S554 Optional Tool Steel Pin: S680 CW16	W6203 Spring Steel Head Gasket \$90.56
GSXR1000 13.5:1 Comp. <i>Rings not included</i> ArmorGlide® skirt coat	2005-08	73.40 x 59	73.40	998cc	CK190	\$650.00	4910M07340	\$160.00	Use OEM	S571 CW15	W6011 Optional Spring Steel Head Gasket \$90.56
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i> ArmorGlide® skirt coat	2005-08	73.40 x 59	75.00	1043cc	CK191	\$775.00	4910M07500	\$180.00	2953XG	S571 CW15	W6011 Optional Spring Steel Head Gasket \$90.56
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i> ArmorGlide® skirt coat	2005-08	73.40 x 59	76.00	1071cc	CK192	\$775.00	4910M07600	\$180.00	2992XG	S571 CW15	W6203 Optional Spring Steel Head Gasket \$90.56
GSXR1000 13.8:1 Comp. ArmorGlide® skirt coat	2009, 11	74.50 x 57.3	74.50	999cc	CK218	\$725.00	40005M07450	\$180.00	2933XA	S571 CW15	W6798 Optional Spring Steel Head Gasket \$77.85
GSXR1100 12:1 Comp. <i>Cylinder boring only</i>	1986-88	76 x 58	78.00	1109cc	R1109	\$800.00	4435M07800	\$160.00	3071XG	S520 CW20	W5169 Spring Steel Head Gasket \$90.56 W6067 Optional Base Gasket \$34.75

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Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Suzuki												
GSXR1100 13.5:1 Comp. <i>Resleeving & crankcase cleanup required - Not recommended for street use.</i> <i>Must use Big Block</i>	1986-88	76 x 58	83.00	1255cc	*P1255	B.O.D.	*4744M08300	B.O.D.	3268XG	S520 CW20	W5832 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95	
GSXR1100 13.5:1 Comp. <i>Resleeving & crankcase cleanup required - Not recommended for street use.</i> <i>Must use Big Block</i>	1986-88	76 x 58	85.00	1317cc			*4745M08500	B.O.D.	3347XC	S520 CW20	W5481 Copper Head Gasket \$64.53 W6069 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95	
GSXR1100 GSXR1100F Katana 12:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	80.00	1186cc	R1186	\$775.00	4614M08000	\$180.00	3150XG	S520 CW20	W5477 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3083FA Optional Sleeve \$85.44	
GSXR1100 GSXR1100F Katana 13:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	80.50	1201cc			*4610M08050	B.O.D.	3169XC	S520 CW20	W5536 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3083FA Optional Sleeve \$85.44	
GSXR1100 GSXR1100F Katana 12:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	81.00	1216cc	R1216	\$775.00	4617M08100	\$180.00	3189XG	S520 CW20	W5536 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3083FA Optional Sleeve \$85.44	
GSXR1100 GSXR1100F Katana 13.5:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520 CW20	W5832 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95	

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Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

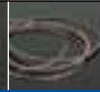
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Suzuki												
GSXR1100 GSXR1100F Katana 13.5:1 Comp. <i>Resleeving & crankcase cleanup required - Not recommended for street use.</i> <i>Must use Big Block</i>	1989-92 1988-92	78 x 59	85.00	1340cc			*4745M08500	B.O.D.	3347XC	S520 CW20	W5481 Copper Head Gasket \$64.53 W6069 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95	
GSXR1100 12:1 Comp.	1993-98	77 x 60	77.00	1117cc	*R1117	B.O.D.	*4543M07700	B.O.D.	3032XG	S520 CW20	W5479 Spring Steel Head Gasket \$90.56 W6070 Optional Base Gasket \$34.75	
GS1100 GSX1100E 10.25:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	74.00	1134cc	K1133	\$725.00	4178M07400	\$160.00	2913XC	S555 CW18	W3925 MLS (Multi-layered Steel) Head Gasket \$83.73 W5371 Fiber Base Gasket \$14.32	
GS1100 GSX1100E 10.25:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	75.00	1166cc	K1168	\$725.00	4193M07500	\$160.00	2953XG	S555 CW18	W3925 MLS (Multi-layered Steel) Head Gasket \$83.73 W5371 Fiber Base Gasket \$14.32	
GS1100 GSX1100E <i>Race use only</i> 13.5:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	75.00	1166cc			4176M07500	\$190.00	2953XG	S555 CW18	W2945 Spring Steel Head Gasket \$64.53 FL692SL Optional Sleeve \$67.52	
GS1100 GSX1100E <i>Race use only</i> 13:1 Comp. <i>Resleeving, crankcase cleanup, and W3716-1 block required.</i>	1980-83	72 x 66	83.00	1428cc			4252M08300	\$190.00	3268XG	S556 CW18	W5950 Copper Head Gasket \$64.53 KA773SL Optional Sleeve \$69.95	
GS1150 10.25:1 Comp. <i>Cylinder boring only</i>	1983-86	76 x 66	77.00	1197cc	*K1199	B.O.D.	*4345M07600	B.O.D.	2992XG	S520 CW20	W3927 MLS (Multi-layered Steel) Head Gasket \$83.73 W5375 Fiber Base Gasket \$14.32	
GS1150 10.25:1 Comp. <i>Cylinder boring only</i>	1983-86	74 x 66	77.00	1229cc	K1229	\$750.00	4345M07700	\$160.00	3032XG	S520 CW20	W3928 MLS (Multi-layered Steel) Head Gasket \$83.73 W5375 Fiber Base Gasket \$14.32	

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Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GSF1200SX Bandit 11:1 Comp. <i>Cylinder boring only</i>	1996-05	79 x 59	81.00	1216cc	CK101	\$815.00	4683M08100	\$180.00	3189XG	S520 CW20	W5536 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75
GSX1300R Hayabusa 13:1 Comp.	1999-07	81 x 63	81.00	1298cc	CK104	\$670.00	4690M08100	\$150.00	3189XG	S520 Optional Tool Steel Pin: S698 CW20	W6028 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 12:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	83.00	1363cc	CK105	\$670.00	4692M08300	\$150.00	3268XG	S520 Optional Tool Steel Pin: S698 CW20	W5784 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 12:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	84.00	1396cc	CK121	\$675.00	4746M08400	\$160.00	3307XC	S520 Optional Tool Steel Pin: S698 CW20	W5976 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 13.5:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	85.00	1429cc	CK171	\$675.00	4864M08500	\$160.00	3346XR	S549 Optional Tool Steel Pin: S698 CW20	W6357 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Flat Top conversion 13.5:1 <i>Cylinder boring and replating required</i>	1999-07	81 x 63	84.00	1396cc	CK181	\$675.00	4892M08400	\$160.00	3307XC	S520 Optional Tool Steel Pin: S698 CW20	W5976 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Turbo Applications 9.5:1 Comp. <i>Must use cylinder spacer</i>	1999-07	81 x 63	81.00	1298cc	CK163	\$675.00	4856M08100	\$150.00	3189XG	S698 CW20	W6028 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20
GSX1300R Hayabusa Turbo Applications 10.0:1 Comp. <i>Cylinder boring and replating required</i> <i>Must use cylinder spacer</i>	1999-07	81 x 63	83.00	1363cc	CK164	\$675.00	4856M08300	\$150.00	3268XG	S698 CW20	W5784 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GSX1300R Hayabusa 13.5:1 Comp. ArmorGlide® skirt coat	2008-14	81 x 65	81.00	1340cc	CK203	\$575.00 Base gasket not in kit	4965M08100	\$150.00	3189XG	S600 CW18	W6028 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 13.5:1 Comp. Cylinder boring and replating required ArmorGlide® skirt coat	2008-14	81 x 65	83.00	1407cc	CK204	\$575.00 Base gasket not in kit	4965M08300	\$150.00	8300XX	S600 CW18	W5784 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 13.5:1 Comp. Cylinder boring and replating required ArmorGlide® skirt coat	2008-14	81 x 65	84.00	1441cc	CK205	\$575.00 Base gasket not in kit	4965M08400	\$160.00	8400XX	S600 CW18	W5976 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Flat Top conversion Cylinder boring and replating required ArmorGlide® skirt coat	2008-14	81 x 65	84.00	1441cc	CK210	\$575.00 Base gasket not in kit	4969M08400	\$150.00	8400XX	S665 CW18	W5976 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Turbo Applications 9.5:1 Comp. Must use cylinder spacer ArmorGlide® skirt coat	2008-14	81 x 65	81.00	1340cc	CK208	\$575.00 Base gasket not in kit	4968M08100	\$150.00	8100XX	S621 CW18	W6028 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20
GSX1300R Hayabusa Turbo Applications 9.5:1 Cylinder boring and replating required. Must use cylinder spacer. ArmorGlide® skirt coat	2008-14	81 x 65	83.00	1407cc	CK209	\$575.00 Base gasket not in kit	4968M08300	\$150.00	8300XX	S621 CW18	W5784 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20

Motorcycle • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Triumph											
Triumph Bonneville T-100, America Speedmaster 904cc 10.5:1 Comp.	2001-10 2002-10 2003-10 2000-05	86 x 68	92.00	CK149	\$825.00	4817M09200	\$180.00	3622XR	S660 CW19	W6193 \$111.88	
VOR											
500 11.8:1 Stock Comp. ArmorGlide® skirt coat	2000-02	95 x 71	95.00			*10886M09500	B.O.D.	9500ZV	S675 CW20		
530 11.5:1 Stock Comp. ArmorGlide® skirt coat	2000-05	97 x 71	97.00			*10885M09700	B.O.D.	9700ZS	S675 CW20		

*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead time.



Motorcycle • 2-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Yamaha											
PW50	1985-15	40	40.00	PK1157	\$110.34	653M04000	\$88.00	1574CD	S630	W5531 \$22.34	B1084 \$15.82
		x 39.2	40.25 40.50	PK1159		653M04025 653M04050		1585CD 1594CD			
			40.75	PK1161 PK1162 PK1163	\$114.34	653M04075		1604CD			
			41.00			653M04100		1614CD			
			41.50 42.00			653M04150 653M04200	\$92.00	1634CD 1654CD			
MX80 TY80 GT1	1980-82	47	47.00			222M04700	\$108.00	1850CS	S538		B1042 \$16.96
	1974-75	x	47.50			222M04750		1869CS			
	1973-75	42	48.00			222M04800		1890CS			
			48.50			222M04850	\$118.00	1909CS			
PW80 BW80	1991-06 1986-90	47	47.00			649M04700	\$98.00	1850CD	S538	W5560 all years \$28.08	B1042 \$16.96
		x	47.50			649M04750		1869CD			
		45.6	48.00	PK1561 PK1562	\$173.40	649M04800		1890CD			
			48.50			649M04850	\$108.00	1909CD			
			49.00			649M04900		1929CD			
YZ80	1974-75	47	47.00			222M04700	\$108.00	1850CS	S538		B1042 \$16.96
		x	47.50			222M04750		1869CS			
		42	48.00			222M04800		1890CS			
			48.50			222M04850	\$118.00	1909CS			
YZ80	1976-80	49	49.00			457M04900	\$108.00	1929CD	S538		B1042 \$16.96
		x	49.50			457M04950		1949CD			
		42	50.00			457M05000		1969CD			
			50.50			457M05050	\$118.00	1988CD			
YZ80	1981	49	49.00			465M04900	\$108.00	1929CD	S538		B1043 \$16.96
		x	49.50			465M04950		1949CD			
		42	51.00			465M05100	\$118.00	2008CD			
YZ80	1982-83	47	47.00			*477M04700	B.O.D.	1850CD	S538	W4050 1983 \$21.33	B1043 \$16.96
		x	47.50			477M04750	\$108.00	1869CD			
		45.6	48.00			477M04800		1890CD			
			48.50			477M04850	\$118.00	1909CD			
			49.00			477M04900		1929CD			
YZ80	1984	48	48.50			508M04850	\$108.00	1909CS	S538	W4051 \$21.33	B1015 \$15.82
		x	49.00			508M04900		1929CS			
		45.6	50.00			508M05000	\$118.00	1969CS			
YZ80	1985	48	48.00			520M04800	\$108.00	1890CS	S538	W4052 \$25.60	B1015 \$15.82
		x	48.50	PK1706	\$149.42	520M04850		1909CS			
		45.6	49.00			520M04900		1929CS			
			49.50			520M04950	\$118.00	1949CS			
			50.00			520M05000		1969CS			
YZ80	1986-87	48	48.00			520M04800	\$108.00	1890CS	S538	W5284 \$25.60	B1015 \$15.82
		x	48.50			520M04850		1909CS			
		45.6	49.00			520M04900		1929CS			
			49.50			520M04950	\$118.00	1949CS			
			50.00			520M05000		1969CS			
YZ80	1988-92	48	48.00	PK1710	\$149.42	569M04800	\$108.00	1890CS	S538	W5284 \$25.60	B1015 \$15.82
		x	48.50	PK1711		569M04850		1909CS			
		45.6	49.00	PK1712		569M04900		1929CS			
			49.50	PK1713	\$159.42	569M04950	\$118.00	1949CS			
	50.00	PK1714		569M05000		1969CS					
YZ80 Pro-Lite® International Bore	1993-01	46	46.00	PK1715	\$139.42	671M04600	\$98.00	1810CS	S517	W5353 \$25.60	B1012 \$15.82
		x							CW14		
YZ80 Pro-Lite® Ceramic Composite	1993-01	47	47.00	PK1553	\$139.42	646M04700	\$98.00	1850CS	S517	W5353 \$25.60	B1012 \$15.82
		x	47.50	PK1554		646M04750	\$98.00	1869CS			
		47.8	48.00	PK1555		646M04800	\$98.00	1890CS			
			48.50			*646M04850	B.O.D.	1909CS			
			49.00	PK1557	\$149.42	646M04900	\$108.00	1929CS			

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Yamaha											
YZ80 Ceramic Composite ArmorGlide® skirt coat <i>Crankcase clearance req'd</i>	1993-01	52.5 x 47.8	52.50	PK1186	\$179.42	767M05250	\$138.00	2067CSA <i>Titanium nitride coated</i>	S288 CW14	W5353 \$25.60	B1012 \$15.82
YZ85 Pro-Lite® Ceramic Composite	2002-15	47.5 x 47.8	47.50 48.00 48.50 49.50	PK1202 PK1203 PK1204 PK1205	\$142.25 \$152.25	805M04750 805M04800 805M04850 805M04950	\$98.00 \$108.00	1869CS 1890CS 1909CS 1949CS	S517 CW14	W5983 \$28.43	B1012 \$15.82
YZ85 Ceramic Composite ArmorGlide® skirt coat <i>Crankcase clearance req'd</i>	2002-15	52.5 x 47.8	52.50	PK1343	\$182.25	767M05250	\$138.00	2067CSA <i>Titanium nitride coated</i>	S288 CW14	W5983 \$28.43	B1012 \$15.82
DT100 LT100 LT100-2 LT100-3 MX100		52 x 45.6	52.00 52.50 53.00 53.50 54.00			235M05200 235M05250 235M05300 235M05350 235M05400	\$112.00 \$132.00	2047CD 2067CD 2087CD 2106CD 2126CD	S288 CW14		B1012 \$15.82
YZ100	1976-83	50 x 50	50.00 51.00 52.00			455M05000 455M05100 455M05100	\$112.00	1969CD 2008CD 2047CD	S637 CW16		B1016 \$16.96
RT100	1990-00	52 x 45.6	52.00 52.50 53.00 54.00			771M05200 771M05250 771M05300 *771M05400	\$102.00 B.O.D.	2047CD 2067CD 2087CD 2126CD	S288 CW14		B1012 \$15.82
AT2 125 AT3 125 DT125 IT125 MX125	1980-86 1980-86 1973 & up 1980-86 1980-86	56 x 50	56.00 56.50 57.00 57.50 58.00			236M05600 236M05650 236M05700 236M05750 236M05800	\$128.00 \$148.00	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16		B1016 \$16.96
TZR 125 DTR125 DTR125E TDR125 TDR240 Reed Cutout <i>International Bore - Not available in U.S</i>	1987-92 1988-96 1990-96 1990-92 1988-92	56 x 50.7	56.00 56.25 56.50 56.75 57.00 57.25 57.50			679M05600 679M05625 679M05650 679M05675 679M05700 679M05725 679M05750	\$142.00 \$152.00	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	S270 CW16		B1008 \$16.96
DT125 AT2 125 AT3 125 DT125LC RD125LC DT125 Tenere Pro-Lite® Two Reed Holes <i>International Bore - Not available in the U.S</i>	1975-76 1972-76 1972-76 1980-91 1982-92 1989-92	56 x 50.7	56.00 56.50 57.00 57.50			684M05600 684M05650 684M05700 684M05750	\$128.00 \$148.00	2205CD 2224CD 2244CD 2264CD	S270 CW16		B1016 \$16.96
YZ125	1976-82	56 x 50	56.00 56.50 57.00 57.50 58.00			435M05600 435M05650 435M05700 435M05750 435M05800	\$128.00 \$148.00	2205CS 2224CS 2244CS 2264CS 2284CS	S270 CW16		B1016 \$16.96
YZ125	1983	56 x 50	56.00 57.50			503M05600 503M05750	\$128.00 \$148.00	2205CS 2264CS	S270 CW16	W4053 \$25.60	B1016 \$16.96
YZ125	1984	56 x 50	56.50 57.00 57.50 58.00			512M05650 512M05700 512M05750 512M05800	\$128.00 \$148.00	2224CS 2244CS 2264CS 2284CS	S270 CW16	W4053 \$25.60	B1016 \$16.96

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Motorcycle • 2-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
YZ125 <i>Power Valve must be modified for .040 or larger</i>	1985	56 x 50	57.00 58.00			521M05700 521M05800	\$128.00 \$148.00	2244CS 2284CS	S270 CW16	W5285 \$35.57	B1016 \$16.96
YZ125 Pro-Lite® <i>Power Valve must be modified for .040 or larger</i>	1986-88	56 x 50	56.00 56.50 57.00 57.50 58.00	PK1809 PK1805 PK1806	\$180.53	559M05600 559M05650 559M05700 559M05750 559M05800	\$128.00 \$148.00	2205CS 2224CS 2244CS 2264CS 2284CS	S514 CW16	W4904 \$35.57	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1989	56 x 50	56.00 56.50 57.00			582M05600 *582M05650 582M05700	\$128.00 B.O.D. \$128.00	2205CS 2224CS 2244CS	S270 CW16	W5167 \$35.57	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1990-92	56 x 50.7	56.00 56.50 57.00			594M05600 *594M05650 594M05700	\$118.00 B.O.D. \$118.00	2205CS 2224CS 2244CS	S514 CW16	W5229 1990-91 W5354 1992 \$34.15 \$34.15	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1993	56 x 50.7	56.00 56.50 57.00	PK1803	\$169.11	629M05600 *629M05650 629M05700	\$118.00 B.O.D. \$118.00	2205CS 2224CS 2244CS	S514 CW16	W5354 \$34.15	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1994-96	54 x 54.5	54.00 54.50 55.00 56.00	PK1700 PK1701 PK1703	\$169.11 \$193.11	647M05400 647M05450 647M05500 647M05600	\$118.00 \$142.11	2126CS 2146CS 2165CS 2205CS	S514 CW16	W5420 \$34.15	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1997	54 x 54.5	54.00			693M05400	\$118.00	2126CS	S467 CW15	W5420 \$34.15	B1038 \$15.82
YZ125 <i>Racers Choice GP Style</i> Electra Coated <i>No intake window. Pinned on centerline. Longer skirt than stock.</i>	1997-04	54 x 54.5	54.00 56.00			765M05400 765M05600	\$152.00	2126CS 2205CS	S632 CW15	W5420 1997 \$34.15 W5981 2002 \$36.98 W5677 1998-01 W6140 2003-04 \$31.91 \$36.98	B1038 1997-00 \$15.82 B1001 2001-04 \$15.82
YZ125 <i>Racers Choice Flat Top Conversion</i> <i>No intake window ArmorGlide® skirt coat</i>	1997-04	54 x 54.5	54.00 56.00			762M05400 762M05600	\$152.00 \$162.00	2126CSA 2205CS <i>CSA are titanium nitride coated</i>	S632 CW15	W5420 1997 \$34.15 W5981 2002 \$36.98 W5677 1998-01 W6140 2003-04 \$31.91 \$36.98	B1001 \$15.82
YZ125 Pro-Lite® Ceramic Composite	1998-00	54 x 54.5	54.00 54.50 55.00 56.00	PK1173 PK1174 PK1175 PK1176	\$165.73 \$189.73	726M05400 726M05450 726M05500 726M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5677 \$31.91	B1038 1998-00 \$15.82
YZ125 Pro-Lite® Ceramic Composite	2001	54 x 54.5	54.00 54.50 55.00 56.00	PK1348 PK1349 PK1350 PK1351	\$165.73 \$189.73	726M05400 726M05450 726M05500 726M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5677 \$31.91	B1001 2001 \$15.82
YZ125 Pro-Lite®	2002	54 x 54.5	54.00 54.50 55.00 56.00	PK1191 PK1192 PK1194	\$170.80 \$194.80	797M05400 797M05450 797M05500 797M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5981 \$36.98	B1001 \$15.82
YZ125 Pro-Lite®	2003-04	54 x 54.5	54.00 54.50 55.00 56.00	PK1344 PK1345 PK1346 PK1347	\$170.80 \$194.80	797M05400 797M05450 797M05500 797M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W6140 \$36.98	B1001 \$15.82
YZ125 Pro-Lite®	2005-15	54 x 54.5	54.00 56.00	PK1571 PK1572	\$165.62 \$189.62	845M05400 845M05600	\$118.00 \$142.00	2126CS 2205CS	S668 CW15	W6331 \$31.80	B1001 \$15.82

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke														
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing			
Yamaha														
Racers Choice GP Style YZ125 Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Crankcase clearance required for 57mm & large bore dipmeter	2005-15	54 x 54.5	54.00 56.00 58.00	PK1390 PK1391 PK1392	\$199.62 \$209.62	846M05400 846M05600 846M05800	\$152.00 \$162.00	2126CSA 2205CS 2284CSA <i>CSA rings are titanium nitride coated</i>	S668 CW15	W6331 \$31.80	B1001 \$15.82			
175CT-2 175CT-3 175DT 175MX	thru '77 thru '77 1979-81 1979-82	66 x 50	66.00 66.50 67.00 67.50 68.00			471M06600 471M06650 471M06700 471M06750 471M06800	\$128.00 \$148.00	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1021 \$16.96			
IT175 YZ175	1976-81	66 x 50	66.00 66.50 67.00 67.50 68.00			374M06600 374M06650 374M06700 374M06750 374M06800	\$128.00 \$148.00	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1021 \$16.96			
RT180	1990-00	64.5 x 54	64.50 65.00 65.50 66.00			772M06450 772M06500 772M06550 *772M06600	\$118.00 B.O.D.	2539CD 2559CD 2579CD 2598CD	S486 CW16		B1021 \$16.96			
IT200	1984-86	66 x 57	66.00 66.50 67.00 67.50 68.00			522M06600 522M06650 522M06700 522M06750 522M06800	\$152.00 \$172.00	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1005 \$16.96			
DT200 "R" Pro-Lite® Canadian Model - Not available in the U.S.	1989-91	66 x 57	66.00 66.50 67.00 67.50 68.00			599M06600 599M06650 599M06700 599M06750 599M06800	\$142.00 \$152.00	2598CD 2618CD 2638CD 2658CD 2677CD	S271 CW16	W5913 \$28.43	B1008 \$16.96			
WR200	1992-98	66.8 x 57	66.80 67.00 68.50			818M06680 818M06700 818M06850	\$142.00 \$152.00	2628CD 2638CD 2697CD	S271 CW16					
DT250 IT250 MX250 YZ250	1974-79 1978-80 1973-75 1976-79	70 x 64	70.00 70.50 71.00 71.50 72.00			234M07000 234M07050 234M07100 234M07150 234M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1003 \$16.96			
IT250 YZ250	1981-82 1980-82	70 x 64	70.00 70.50 71.00 71.50 72.00			452M07000 452M07050 452M07100 452M07150 452M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1003 \$16.96			
IT250 Pro-Lite®	1983	68 x 68	68.00 68.50 69.00 69.50 70.00			515M06800 515M06850 515M06900 *515M06950 515M07000	\$162.00 B.O.D. \$182.00	2677CD 2697CD 2717CD 2736CD 2756CD	S511 CW18		B1014 \$18.09			
YZ250 Pro-Lite® Power Valve must be modified for .040 or larger	1983-87	68 x 68	68.00 68.50 69.00 69.50 70.00			560M06800 560M06850 560M06900 560M06950 560M07000	\$162.00 \$182.00	2677CD 2697CD 2717CD 2736CD 2756CD	S511 CW18	W5128 1986-87 \$41.28	B1014 \$18.09			
YZ250 Pro-Lite® Power Valve must be modified for .040 or larger 1991 - Ceramic Composite	1988-91	68 x 68	68.00 68.50 69.00 69.50 70.00	PK1695 PK1696 PK1697	\$209.40	605M06800 605M06850 605M06900 605M06950 605M07000	\$152.00 \$182.00	2677CD 2697CD 2717CD 2736CD 2756CD	S508 CW18	W5168 \$39.85	B1014 \$18.09			
YZ250 Single Ring <small>Racers Choice</small>	1992-98	68 x 68	68.00	PK1699	\$239.40	736M06800	\$152.00	2677CS	S508 CW18	W5168 1992-94 \$39.85	W5467 1995-98 \$42.97	B1014 \$18.09		

*Build On Demand - Contact WiseCo for pricing, batch minimums, and lead times.



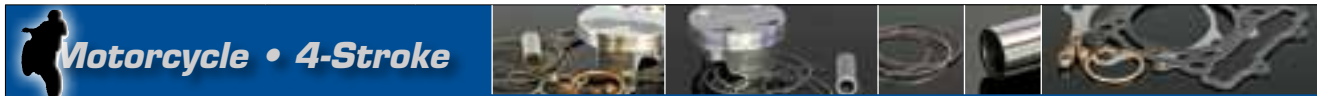

Swag
Electronics
Fuel Management

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing				
Yamaha															
YZ250 Pro-Lite® Ceramic Composite	1992-94	68	68.00	PK1563	\$209.94	677M06800	\$152.00	2677CD	S508	W5168	B1014				
		x	68.50	PK1564		677M06850		2697CD							
		68	69.00	PK1565		677M06900		2717CD							
			70.00	PK1566	\$239.40	677M07000	\$182.00	2756CD	CW18	\$39.85	\$18.09				
YZ250 Pro-Lite® Ceramic Composite	1995-98	68	68.00	PK1567	\$213.06	677M06800	\$152.00	2677CD	S508	W5467	B1014				
		x	68.50	PK1568		677M06850		2697CD							
		68	69.00	PK1569		677M06900		2717CD							
			70.00	PK1570	\$243.06	677M07000	\$182.00	2756CD	CW18	\$42.97	\$18.09				
YZ250 Pro-Lite® Ceramic Composite	1999-01	66.4	66.40	PK1573	\$189.95	804M06640	\$152.00	2614CD	S508	W5744	B1003				
		x	68.50	PK1574		804M06850		2697CD							
		72							CW18	\$39.85	\$16.96				
YZ250 Pro-Lite® Ceramic Composite	2002-15	66.4	66.40	PK1198	\$211.64	804M06640	\$152.00	2614CD	S508	W5978	B1003				
		x	67.00	PK1199		804M06700		2638CD							
		72	67.50	PK1200		804M06750		2658CD							
			68.50	PK1201		804M06850		2697CD							
				PK1704	\$251.64	808M06640	\$192.00	2614CSA	S508	\$42.68	\$16.96				
YZ250 Single Ring Electra Coated ArmorGlide® skirt coat		x	72					Titanium nitride coated	CW18						
YZ250 300cc Big Bore Cyl., cyl. head & powervalve modifications required. ArmorGlide® skirt coat	1999-15	66.4	72.00			878M07200	\$192.00	2835CDA	S508		B1003				
		x	72					Titanium nitride coated	CW18		\$16.96				
WR250 Pro-Lite® Power Valve must be modified for .040 or larger. 1991 - Ceramic Composite.	1988-91	68	68.00			605M06800	\$152.00	2677CD	S508	W5168	B1014				
		x	68.50			605M06850		2697CD							
		68	69.00			605M06900		2717CD							
			69.50			605M06950		2736CD							
			70.00			605M07000		2756CD							
									CW18	\$39.85	\$18.09				
WR250 Pro-Lite® Ceramic Composite	1992-94	68	68.00	PK1563	\$209.94	677M06800	\$152.00	2677CD	S508	W5168	B1014				
		x	68.50	PK1564		677M06850		2697CD							
		68	69.00	PK1565		677M06900		2717CD							
			70.00	PK1566	\$239.94	677M07000	\$182.00	2756CD	CW18	\$39.85	\$18.09				
WR250 Pro-Lite® Ceramic Composite	1995-98	68	68.00	PK1567	\$213.06	677M06800	\$152.00	2677CD	S508	W5467	B1014				
		x	68.50	PK1568		677M06850		2697CD							
		68	69.00	PK1569		677M06900		2717CD							
			70.00	PK1570	\$243.06	677M07000	\$182.00	2756CD	CW18	\$42.97	\$18.09				
DT400 MX400	1975-78	85	85.00			232M08500	\$172.00	3347TD	S277	W4055	B1003				
		x	85.50			232M08550		3366TD							
	1975-76	70	86.00			232M08600		\$182.00				3386TD	CW18	1983	\$18.09
			86.50			232M08650						3405TD			
IT400 YZ400	1977-78	85	85.00			394M08500	\$172.00	3347TD	S277	W4055	B1003				
		x	85.50			394M08550		3366TD							
		70	86.00			394M08600		\$182.00				3386TD	CW18	\$40.15	
				86.50								394M08650			3405TD
		87.00				394M08700		3425TD		\$18.09					
IT465 YZ465	1981-82	85	85.50			451M08550	\$192.00	3366TD	S277	W4055	B1014				
		X	86.00			451M08600		3386TD							
	1980-81	82	86.50			451M08650		\$202.00				3405TD	CW18	\$40.15	\$18.09
IT490 YZ490	1983-84 1982-83	87	87.00			478M08700	\$192.00	3425TD	S277	W4055	B1014				
		x	87.50			478M08800		3445TD							
		82	88.00			478M08800		\$202.00				3465TD	CW18	\$40.15	
				88.50								478M08850			3484TD
		89.00				478M08900		3504TD		\$18.09					
YZ490 Pro-Lite®	1984-90	87	87.00	PK1817	\$252.25	546M08700	\$192.00	3425TD	S277	W5286	B1014				
		x	87.50	PK1818		546M08750		3445TD							
WR500 Pro-Lite®	1992-93	82	88.00	PK1819	\$262.25	546M08800	\$202.00	3465TD	CW18	\$42.16	\$18.09				
			88.50	PK1820		546M08850		3484TD							
			89.00	PK1821		546M08900		3504TD							

Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
• Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
• Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
TTR90E 11:1 High Comp.	2003-06	47 x 51.8	47.00 47.50			4840M04700 4840M04750	\$128.00	1850XE 1870XE	S592 CW13	W6332 \$42.56
TTR125 11:1 Comp.	2000-09	54 x 54	54.00 54.50 55.00	PK1682 PK1683 PK1684	\$157.41	4752M05400 4752M05450 4752M05500	\$128.00	2126XE 2146XE 2165XE	S571 CW15	W5962 \$31.30
TTR250 10.5:1 Comp.	1999-06	73 x 59.6	73.00 73.50 74.00 74.50 75.00			4689M07300 4689M07350 4689M07400 4689M07450 4689M07500	\$162.00 \$182.00	2874XC 2894XC 2913XC 2933XC 2953XC	S524 CW18	W5894 \$31.30
XT250 10.5:1 Comp. ArmorGlide® skirt coat	2013-14	74 x 58	74.00			4951M07400	\$182.00	2913XA	S688 CW17	
XT250 13:1 Comp. ArmorGlide® skirt coat	2013-14	74 x 58	74.00 76.00			40078M07400 40078M07600	\$182.00	2913XA 2992XG	S688 CW17	
WR250F 12.7:1 Comp. (77mm) 13.2:1 Comp. (79mm) Nikasil Bore	2001-04	77 x 53.6	77.00 79.00	PK1241 PK1242	\$256.72 \$292.72	4872M07700 4872M07900	\$184.00 \$220.00	7700XU 3110XG	S742 CW16	W5921 \$72.72
WR250F 12.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2001-13	77 x 53.6	83.00		\$849.35	4982M08300	\$230.00	3268XG	S677 CW16	W6677 \$66.62
WR250F 12.5:1 Comp. Nikasil Bore	2005-13	77 x 53.6	77.00	PK1401	\$256.72	4882M07700	\$184.00	7700XU	S742 CW16	W5921 \$72.72
WR250F 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2005-13	77 x 53.6	77.00	PK1384	\$292.72	4881M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72
WR250F NEW! 13.5:1 Stock Comp. Nikasil Bore	2015	77 x 53.6	77.00	PK1899	\$274.95	40116M07700	\$190.00	7700YC	S677 CW16	W6929 \$84.95
WR250F NEW! 14:1 High Comp. Nikasil Bore	2015	77 x 53.6	77.00	PK1911	\$309.95	40127M07700	\$220.00	7700YC	S677 CW16	W6929 \$84.95
WR250F NEW! 14:1 High Comp. Boxed Forging ArmorPlating™ DLC coated pin Titanium Nitride Rings ArmorGlide® skirt coat	2015	77 x 53.6	77.00			RC903M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677 CW16	W6929 \$84.95
YZ250F 12.7:1 Comp. (77mm) 13.2:1 Comp. (79mm) Nikasil Bore	2001-04	77 x 53.6	77.00 79.00	PK1241 PK1242	\$256.72 \$292.72	4872M07700 4872M07900	\$184.00 \$220.00	7700XU 3110XG	S742 CW16	W5921 \$72.72
YZ250F 13.5:1 Comp. (77mm) Gas Ported ArmorGlide® skirt coat Nikasil Bore	2001-04	77 x 53.6	77.00	PK1382	\$292.72	4858M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72
YZ250F 12.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2001-11	77 x 53.6	83.00		\$849.35	4982M08300	\$230.00	3268ZG	S677 CW16	W6677 \$66.62
YZ250F 12.5:1 Comp. Nikasil Bore	2005-07	77 x 53.6	77.00	PK1401	\$256.72	4882M07700	\$184.00	7700XU	S742 CW16	W5921 \$72.72

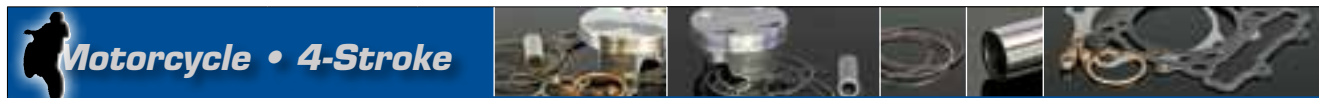


Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Yamaha											
YZ250F 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2005-07	77 x 53.6	77.00	PK1384	\$292.72	4881M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72	
YZ250F 13.5:1 Stock Comp. ArmorGlide® skirt coat Nikasil Bore	2008-11	77 x 53.6	77.00	PK1844	\$262.72	4952M07700 4952M07900	\$190.00	7700XU 3110XG	S742 CW16	W5921 \$72.72	
YZ250F 14:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2008-11	77 x 53.6	77.00	PK1845	\$292.72	4976M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72	
YZ250F <small>WINNER'S CHOICE</small> 14:1 High Comp. Boxed ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2008-11	77 x 53.6	77.00			RC880M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677 CW16	W5921 \$72.72	
YZ250F 13.5:1 Stock Comp. Nikasil Bore	2012-13	77 x 53.6	77.00	PK1902	\$262.72	40072M07700	\$190.00	7700XU	S742 W6883	W5921 \$72.72	
YZ250F 14:1 High Comp. Nikasil Bore	2012-13	77 x 53.6	77.00	PK1903	\$292.72	40094M07700	\$220.00	7700XU	S742 W6883	W5921 \$72.72	
YZ250F YZ250FX 13.5:1 Stock Comp. Nikasil Bore	2014-15 2015	77 x 53.6	77.00	PK1899	\$274.95	40116M07700	\$190.00	7700YC	S677 CW16	W6929 \$84.95	
YZ250F <small>NEW!</small> YZ250FX 14:1 High Comp. Nikasil Bore	2014-15 2015	77 x 53.6	77.00	PK1911	\$309.95	40127M07700	\$220.00	7700YC	S677 CW16	W6929 \$84.95	
YZ250F <small>WINNER'S CHOICE</small> YZ250FX <small>NEW!</small> 14:1 High Comp. Boxed Forging ArmorPlating™ DLC coated pin Titanium Nitride Rigs ArmorGlide® skirt coat	2014-15 2015	77 x 53.6	77.00			RC903M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677 CW16	W6929 \$84.95	
TT350 XT350 9:1 Comp.	1985-98 1985-00	86 x 59.6	86.00 87.00 87.50			4674M08600 4674M08700 4674M08750	\$142.00 \$152.00	3386XC 3425XC 3445XC	S475 CW19	W5751 \$24.16	
WR400F YZ400F 12.5:1 Comp.	1998-00 1998-99	92 x 60.1	92.00 94.00			4649M09200 4649M09400	\$190.00	3622XR 3741XS	S600 CW18	92mm W5678 \$53.17	
WR400F YZ400F 13.5:1 High Comp.	1998-00 1998-99	92 x 60.1	92.00 94.00			4650M09200 4650M09400	\$216.00	3622XR 3741XR	S560 CW18	92mm W5678 \$53.17	
WR426 YZ426 12.5:1 Stock Comp.	2000-02	95 x 60.1	95.00 96.50 97.00	PK1810	\$248.04	4693M09500 *4693M09650 4693M09700	\$196.00 B.O.D.	3741XS 9650XS 3819XS	S615 CW19	W5882 \$52.04	
WR426 YZ426 13.5:1 High Comp.	2000-02	95 x 60.1	95.00 96.50 97.00			4694M09500 *4694M09650 4694M09700	\$222.00 B.O.D. \$250.00	3741XS 9650XS 3819XS	S615 CW19	95mm W5882 \$52.04	97mm W5960 \$67.24

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Yamaha											
WR450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide® skirt coat	2003-06	95 X 63.4	95.00 97.00	PK1357	\$288.75	4785M09500	\$196.00	3741XS	S600	95mm 97mm	
				PK1358	\$323.82	4785M09700	\$222.00	3819XS	CW18	W6129 W6130 \$97.39 \$101.82	
WR450F 13:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2003-06	95 X 63.4	95.00 97.00	PK1361	\$314.75	4786M09500	\$222.00	3741XS	S600	95mm 97mm	
						4786M09700		3819XS	CW18	W6129 W6130 \$97.39 \$101.82	
WR450F 12.5:1 Stock Comp. Nikasil Bore	2007-15	95 X 63.4	95.00 97.00	PK1359	\$292.84	4785M09500	\$196.00	3741XS	S600	95mm 97mm	
				PK1360	\$318.84	4785M09700	\$222.00	3819XS	CW18	W6420 W6421 \$96.84 \$96.84	
WR450F 13:1 High Comp. Nikasil Bore	2007-15	95 X 63.4	95.00 97.00	PK1363	\$318.34	4786M09500	\$222.00	3741XS	S600	95mm 97mm	
						4786M09700		3819XS	CW18	W6420 W6421 \$96.84 \$96.84	
YZ450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide® skirt coat	2003-05	95 X 63.4	95.00 97.00	PK1357	\$288.75	4785M09500	\$196.00	3741XS	S600	95mm 97mm	
				PK1358	\$323.82	4785M09700	\$222.00	3819XS	CW18	W6129 W6130 \$97.39 \$101.82	
YZ450F 13:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2003-05	95 X 63.4	95.00 97.00	PK1361	\$314.75	4786M09500	\$222.00	3741XS	S600	95mm 97mm	
						4786M09700		3819XS	CW18	W6129 W6130 \$97.39 \$101.82	
YZ450F 12.5:1 Stock Comp. Nikasil Bore	2006-09	95 X 63.4	95.00 97.00	PK1359	\$292.84	4785M09500	\$196.00	3741XS	S600	95mm 97mm	
				PK1360	\$318.84	4785M09700	\$222.00	3819XS	CW18	W6420 W6421 \$96.84 \$96.84	
YZ450F 13.5:1 High Comp. Nikasil Bore	2006-09	95 X 63.4	95.00 97.00	PK1363	\$318.43	4786M09500	\$222.00	3741XS	S600	95mm 97mm	
						4786M09700		3819XS	CW18	W6420 W6421 \$96.84 \$96.84	
YZ450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide® skirt coat	2010-13	97 X 60.8	97.00	PK1872	\$247.86	40001M09700	\$196.00	3819XS	S759	W6691 \$51.86	
									CW18		
YZ450F 13.5:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2010-13	97 X 60.8	97.00	PK1873	\$273.86	40002M09700	\$222.00	3819XS	S759	W6691 \$51.86	
									CW18		
YZ450F 13.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2010-13	97 X 60.8	97.00			RC879M09700	\$282.00	9700ZSA	S759C	W6691 \$51.86	
								Titanium nitride coated	CW18		
YZ450F 12.5:1 Standard Comp. Nikasil Bore ArmorGlide® skirt coat	2014-15	97 X 60.8	97.00	PK1900	\$247.86	40111M09700	\$196.00	9700ZS	S759	W6691 \$83.30	
									CW18		
YZ450F NEW! 13.5:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2014-15	97 X 60.8	97.00	PK1912	\$273.86	40121M09700	\$222.00	9700ZS	S759	W6691 \$83.30	
									CW18		
YZ450F 14:1 High Comp. ArmorPlating™ DLC coated pin Titanium Nitride Rings ArmorGlide® skirt coat	2010-15	97 X 60.8	97.00			RC904M09700	\$282.00	9700ZSA	S759C	W6691 \$51.86	
								Titanium nitride coated	CW18		
SR500 TT500 XT500 European models 9:1 Stock Comp.	1978-81 1976-81 1978-81	87 X 84	87.00 87.50 88.00 88.50 89.00			4764M08700	\$196.00	3425XC	S553	W5688 \$32.73	
						4764M08750		3445XC			
						4764M08800		3465XC	CW20		
						4764M08850	\$222.00	3484XC			
						4764M08900		3504XC			

Motorcycle • 4-Stroke



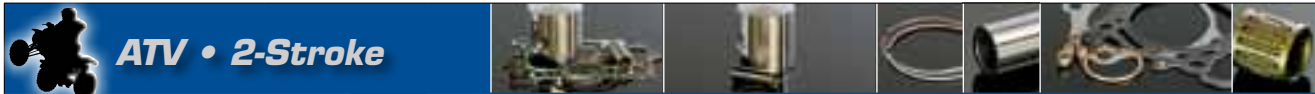
- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
SR500	1978-81	87	87.00			4045M08700	\$196.00	3425XC	S553	W5688
TT500	1976-81	x	87.50			4045M08750		3445XC		\$32.73
XT500	1978-81	84	88.00			4045M08800		3465XC	CW20	
10:1 Comp.			88.50			4045M08850	\$222.00	3484XC		
			89.00			4045M08900		3504XC		
SR500	1978-81	90	90.00			4783M09000	\$222.00	3544XC	S553	W5688
TT500	1976-81	x								\$32.73
XT500	1978-81	84							CW20	
3mm Big Bore Stock Comp. 9:1										
SR500	1978-81	90	90.00			4190M09000	\$222.00	3544XC	S553	W5688
TT500	1976-81	x								\$32.73
XT500	1978-81	84							CW20	
3mm Big Bore 11:1 Comp.										
XT500		87	87.00			4767M08700	\$196.00	3425XC	S553	W5688
TT500		x	87.50			4767M08750		3445XC		\$32.73
SR500		84	88.00			4767M08800		3465XC	CW20	
12:1 Comp.			88.50			4767M08850	\$222.00	3474XC		
			89.00			4767M08900		3504XC		
TT600 Chrome Bore	1984-04	95	95.00			4619M09500	\$196.00	3740XJ	S550	W5689
11.5:1 Comp.		x	96.00			4596M09600		3780XH		\$32.73
		84							CW22	
XT600	1984-04	95	95.00			4797M09500	\$182.00	3740XH	S550	W5689
SRX600	1984-96	x	96.00			4797M09600		3780XH		1984-87
Tenere600	1984-96	84	97.00			4797M09700		3819XH	CW22	1988-04
Stock Comp.										\$32.73
										\$58.63
XT600	1984-04	95	95.00			4596M09500	\$196.00	3740XH	S550	W5689
SRX600	1984-96	x	96.00			4596M09600		3780XH		1984-87
Tenere600	1984-96	84							CW22	1988-04
11.5:1 Comp.										\$32.73
										\$58.63
XT600	1984-04	95	98.00			4607M09800	\$196.00	3858XH	S550	W5689
SRX600	1984-96	x								1984-87
Tenere600	1984-96	84							CW22	1988-04
10:1 Comp.										\$32.73
										\$58.63
XT600	1984-04	95	101.00			4607M10100	\$222.00	3977XH	S550	W5754
SRX600	1984-96	x								1984-87
Tenere600	1984-96	84							CW22	1988-04
10.75:1 Comp. <i>Crankcase clean-up required</i>										\$32.73
										\$36.00



PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

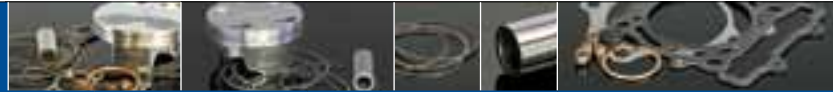


Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Yamaha											
YT125	1980-86	56	56.00			236M05600	\$128.00	2205CD	S270	W5067	B1016
		x	56.50			236M05650		2224CD		\$24.16	\$16.96
		50	57.00			236M05700		2244CD	CW16		
			57.50			*236M05750	B.O.D.	2264CD			
			58.00			*236M05800	B.O.D.	2284CD			
YT175	1982-84	66	66.00			471M06600	\$128.00	2598CD	S259	W5068	B1021
		x	66.50			471M06650		2618CD		\$24.16	\$16.96
		50	67.00			471M06700		2638CD	CW16		
			67.50			*471M06750	B.O.D.	2658CD			
			68.00			*471M06800	B.O.D.	2677CD			
YFS200 Blaster Pro-Lite®	1988-06	66	66.00			573M06600	\$108.00	2598CD	S486	W5232	B1005
		x	66.25	PK1089	\$166.24	573M06625		2608CD		1988-06	\$16.96
		57	66.50	PK1091		573M06650		2618CD	CW16	\$41.28	
			66.75	PK1092		573M06675		2628CD			
			67.00	PK1093		573M06700		2638CD			
			67.25	PK1094	\$176.24	573M06725	\$118.00	2648CD			
			67.50	PK1095		573M06750		2658CD			
			67.75	PK1096		573M06775		2668CD			
			68.00	PK1097		573M06800		2677CD			
			68.25	PK1098		573M06825		2687CD			
YTZ250 Tri Z Pro-Lite® Liquid Cooled	1985-86	68	68.00			515M06800	\$162.00	2677CD	S511	W5493	B1014
		x	68.50			515M06850		2697CD		1985-89	\$18.09
		68	69.00			515M06900		2717CD	CW18	\$39.85	
			69.50			515M06950	\$182.00	2736CD			
			70.00			515M07000		2756CD			
YFZ350 Banshee Twin Cylinder Pro-Lite® Liquid Cooled	1987-06	64	64.00	PK139	\$310.77	513M06400	\$118.00	2520CD	S486	64-65.5mm 66-66.5mm W5231 W5474	B1005
		x	64.25	PK153		513M06425		2530CD		\$35.57	\$16.96
		54	64.50	PK140		513M06450		2539CD	CW16		
			64.75	PK144		513M06475		2549CD			
			65.00	PK141		513M06500		2559CD			
			65.25	PK145	\$333.12	513M06525	\$128.00	2569CD			
			65.50	PK142		513M06550		2579CD			
			66.00	PK143		513M06600		2598CD			
			66.25	PK146		513M06625		2608CD			
			66.50	PK147		513M06650		2618CD			
		YFZ350 Banshee Long Rod Kit (+5mm) Twin Cylinder Liquid Cooled <i>Must use Long Rod Crank</i>	1987-06	64	64.00	PK148	\$312.24	795M06400	\$118.00	2520CD	S486
x	64.50			PK149		795M06450		2539CD		\$35.57	\$16.96
54	65.00			PK150		795M06500		2559CD	CW16		
	65.50			PK151	\$334.73	795M06550	\$128.00	2579CD			
	66.00			PK152		795M06600		2598CD			
YFZ350 Banshee Long Rod Stroker Kit Twin Cylinder Liquid Cooled <i>Must use Long Rod Crank</i>	1987-06	64	64.00			795M06400	\$118.00	2520CD	S486	W6093	B1005
		x	64.50			795M06450		2539CD		\$89.73	\$16.96
		58	65.00			795M06500		2559CD	CW16		
			65.50			795M06550	\$128.00	2579CD			
			66.00			795M06600		2598CD			
YFZ350 Banshee Twin Cylinder Liquid Cooled Electra Coated	1987-06	64	64.00			842M06400	\$142.00	2520CD	S486	W5231	B1005
		x	64.25			842M06425		2530CD		\$35.57	\$16.96
		54	64.50			842M06450		2539CD	CW16		
			65.00			842M06500		2559CD			
			65.50			842M06550		2579CD			

*Build On Demand - Contact WiseCo for pricing, batch minimums, and lead times.



ATV • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Yamaha											
YFM80R Raptor	2002-08	47	47.00	PK1678	\$163.87	4841M04700	\$128.00	1850XE	S592	W6335	W6336
YFM80 Grizzly	2005-08	x	47.50	PK1679		4841M04750		1870XE		48mm	50mm
YFM80 Badger 11:1 Comp.	1985-01	45.6	48.00	PK1680		4841M04800		1890XE	CW13		\$46.82
			50.00	PK1681	\$175.56	4841M05000	\$138.00	1969XE			
YFM125R Raptor 11:1 Comp.	2011-13	54	54.00			40068M05400	\$138.00	2126XE	S571	W6925	
ArmorGlide® skirt coat		x	54.50			40068M05450		2146XE		\$28.95	
		54	55.00			40068M05500		2165XE	CW15		
YFM125R Raptor 13:1 Comp.	2011-13	54	54.00			40071M05400	\$152.00	2126XE	S571	W6925	
ArmorGlide® skirt coat		x	54.50			40071M05450		2146XE		\$28.95	
		54	55.00			40071M05500		2165XE	CW15		
YTM 200 YFM 200 Moto-4 10.25:1 Comp.	1984-85 1987-88	67 x	67.00 67.50			4292M06700	\$138.00	2638XC	S256	W5069	
		55.7	68.00			4292M06750		2658XC		1984-85	
						4292M06800		2677XC	CW16	\$36.00	
YTM 225 YTM 225 Moto-4 10.25:1 Comp.	1984-88 1987-88	70 x	70.00 70.50			4312M07000	\$152.00	2756XC	S259	W5070	
		58	71.00			4312M07050		2776XC		1984-86	
						4312M07100		2795XC	CW16	\$42.34	
YFM250 Timberwolf YFB250 Bear Tracker YFM250 Bruin YFM250 Big Bear 8.7:1 Comp. Cylinder boring required for oversizes.	1990-00 2000-04 2005-06 2007-09	71 x 58	71.00 71.50 72.00	PK1054 PK1055 PK1056	\$195.39	4675M07100	\$152.00	2759XC	S271	W5745	
						4675M07150		2815XC		1992-09	
						4675M07200		2835XC	CW16	\$56.45	
YFM250R Raptor 10.5:1 Comp.	2008-13	74 x 58	74.00			4951M07400	\$182.00	2913XA	S688	W6634	
									CW17	\$64.15	
YFM250R Raptor 13:1 Comp.	2008-13	74 x 58	74.00 76.00			40078M07400	\$182.00	2913XA	S688	W6634	W6635
						40078M07600		2992XA		74mm	76mm
									CW17	\$64.15	
YFM250R Raptor Race Only 11:1 High Comp. 300cc Big Bore Requires 4425FB Sleeve ArmorGlide® skirt coat	2008-13	74 x 58	81.00			4958M08100	\$182.00	3189XG	S688	W6636	
									CW17	\$64.15	
YFM350 Warrior YFM350 Grizzly YFM350R Raptor YFM350 WT Big Bear BW350T Moto-4 10.25:1 Comp. ArmorGlide® skirt coat	1987-04 2007-14 2005-13 1989-99 1999 1999	83 x 64.5	83.00 83.50 84.00	PK1018 PK1019 PK1020	\$202.75	4419M08300	\$152.00	3268XC	S376	W5746	
						4419M08350		3287XC		Fits all except YFM350 Grizzly	
						4419M08400		3307XC	CW19	\$52.66	
YFM350 Warrior YFM350 Grizzly YFM350R Raptor YFM350 WT Big Bear BW350T Moto-4 11:1 Comp. ArmorGlide® skirt coat	1987-04 2007-14 2005-13 1989-99 1999 1999	83 x 64.5	83.00 83.50 84.00			40109M08300	\$182.00	3268XC	S376	W5746	
						40109M08350		3287XC		Fits all except YFM350 Grizzly	
						40109M08400		3307XC	CW19	\$52.66	
YFM350 Warrior YFM350 Grizzly YFM350R Raptor YFM350 WT Big Bear BW350T Moto-4 12:1 Comp. ArmorGlide® skirt coat	1987-04 2007-14 2005-13 1989-99 1999 1999	83 x 64.5	83.00 83.50 84.00			40123M08300	\$182.00	3268XC	S376	W5746	
						40123M08350		3287XC		Fits all except YFM350 Grizzly	
						40123M08400		3307XC	CW19	\$52.66	

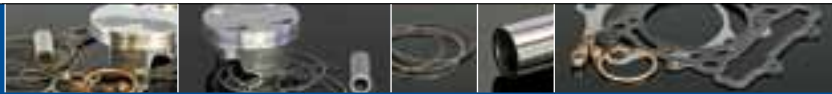
- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.



ATV • 4-Stroke

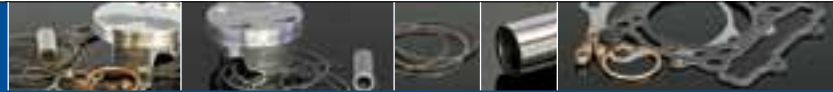


Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
YFM400 Kodiak	1993-99	83	83.00	PK1777	\$218.60	4676M08300	\$152.00	3268XC	S376	W5746
YFM400 Big Bear 8.6:1 Comp.	2000-12	x 71.5	83.50 84.00	PK1778 PK1779		4676M08350 4676M08400		3287XC 3307XC		1993-05 \$52.66
YFM400 Kodiak 10.25:1 Comp. ArmorGlide® skirt coat Cyl. boring req'd for oversizes	2000-08	84.5 x 71.5	84.50 85.00 85.50			40076M08450 40076M08500 40076M08550	\$152.00	8450XX 8500XX 8550XX	S820 CW20	
YFM450 Grizzly	2007-11	84.5	84.50			4939M08450	\$182.00	8450XX	S520	
YFM450 Kodiak	2003-06	x	85.00			4939M08500		8500XX		
YXR450 Rhino	2006-09	75	85.50			4939M08550		8550XX	CW20	
YFM450 Wolverine 11:1 Comp. ArmorGlide® skirt coat	2006-10									
YFZ450 12:1 Std. Comp. ArmorGlide® skirt coat	2004-05	95 x 62	95.00 96.00	PK1071 PK1072	\$256.84 \$288.92	4865M09500 4865M09600	\$196.00 \$222.00	3741XS 9600XS	S641 CW20	95mm W6129 \$97.39 96mm W6248 \$66.92
YFZ450 13:1 High Comp. 96mm is 450 class legal Nikasil Bore ArmorGlide® skirt coat	2004-05	95 x 62	95.00 96.00	PK1064 PK1065	\$319.39 \$288.92	4835M09500 4835M09600	\$222.00	3741XS 9600XS	S641 CW20	95mm W6129 \$97.39 96mm W6248 \$66.92
YFZ450 11.4:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2004-05	95 x 62	98.00			4906M09800	\$250.00	3858XS	S641 CW20	W6414 \$104.56
YFZ450 YFZ450X YFZ450R 11.4:1 Comp. ArmorGlide® skirt coat	2006-13 2011 2009-15	95 x 63.4	95.00 96.00			4865M09500 4865M09600	\$196.00 \$222.00	3741XS 9600XS	S641 CW20	YFZ450 95mm W6129 \$97.39 96mm W6248 \$66.92 YFZ450R 95mm W6420 \$96.84 96mm W6421 \$96.84
YFZ450 YFZ450X YFZ450R 12.4:1 High Comp.	2006-13 2011 2009-15	95 x 63.4	95.00 96.00			4835M09500 4835M09600	\$222.00	3741XS 9600XS	S641 CW20	YFZ450 95mm W6129 \$97.39 96mm W6248 \$66.92 YFZ450R 95mm W6420 \$96.84 96mm W6421 \$96.84
YFZ450 (will not fit R models) 11.4:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2006-13	95 x 63.4	98.00			4906M09800	\$250.00	3858XS	S641 CW20	W6414 \$104.56
YFZ450 YFZ450X YFZ450R 14:1 High Comp.	2006-13 2011 2009-15	95 x 63.4	95.00			4929M09500	\$222.00	9500ZS	S641 CW20	YFZ450 W6129 \$97.39 YFZ450R W6420 \$96.84
YFM550 Grizzly 10.25:1 Comp.	2009-13	92 x 84	92.00			40104M09200	\$182.00	9200XX	S626 W5860	
YFM600 Grizzly Stock Comp.	1998-01	95 x 84	95.00 96.00 97.00	PK1057 PK1058 PK1059	\$240.63	4797M09500 4797M09600 4797M09700	\$182.00	3740XH 3780XH 3819XH	S550 CW22	W5726 \$58.63
YFM600 Grizzly 10:1 Comp.	1998-01	95 x 84	98.00			4607M09800	\$196.00	3858XH	S550 CW22	W5726 \$58.63
YFM600 Grizzly 10.75:1 Comp. Crankcase clean-up required	1998-01	95 x 84	101.00			*4607M10100	B.O.D.	3977XH	S550 CW22	W5727 \$36.00

*Build On Demand - Contact WiseCo for pricing, batch minimums, and lead times.



ATV • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
YFM600 Grizzly 11.5:1 Comp.	1998-01	95 x 84	95.00 96.00			4596M09500 4596M09600	\$196.00	3740XH 3780XH	S550 CW22	W5726 \$58.63
YFM660F Grizzly YXR660 Rhino 9.9:1 Comp. ArmorGlide® skirt coat	2002-08 2005-07	100 x 84	100.00 100.50 101.00 102.00	PK1435 PK1436 PK1437 PK1438	\$271.07 \$287.12	4966M10000 4966M10050 4966M10100 4966M10200	\$182.00 \$202.00	3937XS 10050XS 10100XS 10200XS	S570 CW22	101mm W6428 102mm W6429 \$110.58
YFM660F Grizzly YXR660 Rhino 11:1 Comp. ArmorGlide® skirt coat	2002-08 2005-07	100 x 84	100.00 100.50 101.00	PK1112 PK1113 PK1114	\$315.65	4737M10000 4737M10050 4737M10100	\$202.00	3937XS 10050XS 10100XS	S570 CW22	101mm W6428 \$110.58
YFM660F Grizzly YXR660 Rhino Big Bore 11:1 Comp. ArmorGlide® skirt coat	2002-08 2005-07	102 x 84	102.00	PK1115	\$336.18	4811M10200	\$222.00	4014GFX	S655 CW22	W6429 102mm \$110.58
YFM660R Raptor 9.9:1 Comp. ArmorGlide® skirt coat	2001-05	100 x 84	100.00 100.50 101.00 102.00	PK1431 PK1432 PK1433 PK1434	\$258.69 \$274.74	4966M10000 4966M10050 4966M10100 4966M10200	\$182.00 \$202.00	3937XS 10050XS 10100XS 10200XS	S570 CW22	101mm W6017 102mm W6315 \$98.20 \$98.20
YFM660R Raptor 11:1 Comp. ArmorGlide® skirt coat	2001-05	100 x 84	100.00 100.50 101.00	PK1060 PK1061 PK1062	\$303.27	4737M10000 4737M10050 4737M10100	\$202.00	3937XS 10050XS 10100XS	S570 CW22	101mm W6017 102mm W6315 \$98.20 \$98.20
YFM660R Raptor Big Bore 11:1 Comp. ArmorGlide® skirt coat	2001-05	102 x 84	102.00	PK1063	\$323.80	4811M10200	\$222.00	4014GFX	S655 CW22	W6315 \$98.20
YFM700R Raptor 9.2:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2006-14	102 x 84	102.00 103.00	PK1415 PK1416	\$269.86	4902M10200 4902M10300	\$182.00	10200XS 10300XS	S724 W5860	W6570 \$97.47
YFM700R Raptor ArmorGlide® skirt coat 11:1 Comp. Nikasil Bore	2006-14	102 x 84	102.00 103.00	PK1417 PK1418	\$316.48	4903M10200 4903M10300	\$202.00	10200XS 10300XS	S724 W5860	W6570 \$97.47
YFM700 Grizzly YXR700 Rhino 9.2:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2007-13 2008-09	102 x 84	102.00 103.00	PK1419 PK1420	\$269.86	4902M10200 4902M10300	\$182.00	10200XS 10300XS	S724 W5860	W6569 \$97.47
YFM700 Grizzly YXR700 Rhino 11:1 Comp. ArmorGlide® skirt coat Nikasil Bore - Cyl. sleeving or replating req'd for oversizes.	2007-13 2008-09	102 x 84	102.00 103.00	PK1421 PK1422	\$316.48	4903M10200 4903M10300	\$202.00	10200XS 10300XS	S724 W5860	W6569 \$97.47
YFM700 Grizzly YXM700 Viking YFM700R Raptor 10:1 Comp. ArmorGlide® skirt coat Nikasil Bore - Cyl. sleeving or replating req'd for oversizes.	2014-15 2014-15 2015	102 x 84	102.00 103.00			40119M10200 40119M10300	\$182.00	10200XS 10300XS	S724 W5860	

- Swag
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- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

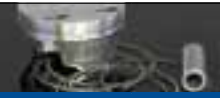
PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.





Street Bikes



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Yamaha

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
YSR50	1987-92	40 x 39	40.00 41.00 42.00	49cc 51.5cc 54cc			727M04000 727M04100 *727M04200	\$88.00 B.O.D.	1574CD 1614CD 1654CD	S563 CW12	W5704 1987-92 \$23.12 B1042 \$16.96
YSR50 Big Bore 3mm Oversize	1987-92	40 x 39	43.00 44.00	56.6cc 59.3cc			598M04300 598M04400	\$92.00 \$102.00	1693CD 1732CD	S634 CW12	W5228 1987-92 \$22.34
TRZ125 NEW! DTR125 DTR125E TDR125 TDR240 Reed Cutout	1987-92 1988-96 1990-96 1990-92 1988-92	56 x 50.7	56.00 56.25 56.50 56.75 57.00 57.25 57.50	124.9cc			679M05600 679M05625 679M05650 679M05675 679M05700 679M05725 679M05750	\$142.00 \$152.00	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	S270 CW16	
RD200	1974-76	52 x 46	52.00 52.50 53.00 54.00	195 199 203 211			771M05200 771M05250 771M05300 *771M05400	\$102.00 B.O.D.	2047CD 2067CD 2087CD 2126CD	S486 CW14	B1042 \$16.96
RD350 Reed induction RD400	1973-75 1976-79	64 x 54	64.00 64.50 65.00 65.50 66.00	348cc 353cc 358cc 364cc 370cc	K129 K130 K131 *K132 K133	\$287.15 B.O.D. \$311.67	393M06400 393M06450 393M06500 393M06550 393M06600	\$142.00 \$152.00	2520CD 2539CD 2559CD 2579CD 2598CD	S486 CW16	W5561 Top End Gasket (350 only) \$55.12 B1021 Top End Bearing \$16.96
RZ350	1982-90	64 x 54	64.00 64.25 64.50 64.75 65.00 65.25 65.50 66.00 66.25 66.50	348cc 350cc 353cc 356cc 358cc 361cc 364cc 370cc 372cc 375cc	PK134 PK135 PK136 PK137 PK138	\$310.19 \$341.41	513M06400 513M06425 513M06450 513M06475 513M06500 513M06525 513M06550 513M06600 513M06625 513M06650	\$118.00 \$128.00	2520CD 2530CD 2539CD 2549CD 2559CD 2569CD 2579CD 2598CD 2608CD 2520CD	S486 CW16	W5562 Top End Gasket \$50.29 B1005 Top End Bearing \$16.96
FZR600 4-valve	1989-99	60 x 54.7	Stock	619cc	*R619	B.O.D.	*4478M06000	B.O.D.	2362XA	S554 CW16	W5181 Head Gasket \$90.56 W6072 Optional Base Gasket \$34.75
YZF-R6 13.5:1 Comp. Cylinder deglazing only	2001-05	65.5 x 44.5	65.50	600cc	CK159	\$725.00	4854M06550	\$160.00	25787XA	S554 CW16	W6323 Optional Steel Spring Head Gasket \$90.56
YZF-R6 13.5:1 Comp. Cylinder boring and replating required	2001-05	65.5 x 44.5	66.50	618cc	CK160	\$725.00	4854M06650	\$160.00	2618XA	S554 CW16	W6323 Optional Steel Spring Head Gasket \$90.56
YZF-R6 13.5:1 Comp. Cylinder resleeving and replating required	2001-05	65.5 x 44.5	67.50	637cc	CK197	\$725.00	4854M06750	\$160.00	2658XA	S554 CW16	W6688 2003-05 Head Gasket \$81.76
YZF-R6 13.4:1 Comp. Cylinder deglazing only	2006-14	67 x 42.5	67.00	599cc	CK206	\$700.00	4967M06700	\$160.00	2638XA	S571 CW15	W6638 Head Gasket \$83.61
YZF-R6 13.4:1 Comp. Cylinder boring and replating required	2006-14	67 x 42.5	69.00	636cc	CK207	\$695.00	4967M06900	\$160.00	2717XA	S571 CW15	W6639 Head Gasket \$83.61

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Yamaha												
XS650 20mm piston pin. Type 447 <i>Resleeving required - sleeve part no. 3066FA</i>	1974-81	75 x 74	80.00	770cc	CK200	B.O.D.	8635P80	\$160.00	3150XC	S553 CW20	W6576 Head Gasket \$59.46	
XS650 20mm piston pin. Type 447 <i>Resleeving required - sleeve part no. 3066FA</i>	1974-81	75 x 74	81.00	775cc	CK201	B.O.D.	8635P81	\$160.00	3189XC	S553 CW20	W6576 Head Gasket \$59.46	
FZ07 <i>NEW!</i> 12.5:1 Comp. 4-Valve VTwin 689cc	2015	80 x 68.6	80.00	689cc			40134M08000	\$182.00	3150XG	S773 CW18		
European TDM 900 5-valve 12:1 Comp.	2000-12	92 x 67.5	92.00	1029cc			*10417M09200	B.O.D.	3622XR	S656 CW28		
Yamaha Star Bolt 10.5:1 Comp. ArmorGlide® skirt coat	2014-15	85 x 83	85.00	942cc	CK237	\$360.00	40115M08500	\$180.00	8500XX	S624 CW18		
FZR1000R 12:1 Comp. <i>Cylinder boring only</i>	1987-88	75 x 56	76.50	1029cc	*R1029	B.O.D.	*4453M07650	B.O.D.	3012XG	S560 CW18	W5482 Head Gasket \$90.56	
FZR1000 YZF1000 Thunderace 12:1 Comp. <i>Cylinder boring only</i>	1989-96 1997-98	75.5 x 56	77.00	1040cc	R1041	\$800.00	4487M07700	\$160.00	3032XG	S531 CW19	W5482 Head Gasket \$90.56 W6056 Optional Base Gasket \$31.64	
FZR1000 YZF1000 Thunderace 12:1 Comp. <i>Cylinder resleeving only</i>	1989-96 1997-98	75.5 x 56	78.00	1070cc	*R1070	B.O.D.	4487M07800	\$180.00	3071XG	S531 CW19	W5483 Head Gasket \$90.56 W6056 Optional Base Gasket \$31.64	
YZF-R1 FZ1 13:1 Comp. <i>Cylinder deglazing only</i>	1999-03 2001-05	74 x 58	74.00	998cc	CK122	\$775.00	4707M07400	\$160.00	2913XA	S532 CW17	W5934 Head Gasket \$90.56	
YZF-R1 13.5:1 Comp. <i>Cylinder deglazing only</i> ArmorGlide® skirt coat	2004-06	77 x 53.6	77.00	998cc	CK165	\$750.00	4857M07700	\$180.00	3032XG	S688 CW17	W6346 Optional Head Gasket \$87.09	
YZF-R1 13.5:1 Comp. <i>Cylinder deglazing only</i> ArmorGlide® skirt coat	2007-08	77 x 53.6	77.00	998cc	CK215	\$750.00	4986M07700	\$190.00	3032XG	S688 CW17	W6672 Optional Head Gasket \$87.09	
YZF-R1 13.5:1 Comp. <i>Cylinder boring and replating required.</i> ArmorGlide® skirt coat	2009-14	78 x 52.2	78.00	1025cc	CK231	\$750.00	40033M07800	\$180.00	3071XG	S688 CW17		
Yamaha Road Star 10.5:1 Comp. <i>Cylinder req's. deglazing</i> ArmorGlide® skirt coat	1999-03	95 x 113	95.00	1602cc	CK177	\$400.00	4878M09500 Front 4879M09500 Rear	\$180.00	9500XY	W5590 CW18	W6367 \$72.48	
XS1100 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	71.5 x 68.6	74.00	1179cc	K1179	\$675.00	4069M07400	\$160.00	2913XC	S523 CW17	W2723 Head Gasket \$56.05	

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Yamaha												
XS1100 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	71.5 x 68.6	74.50	1196cc	*K1196	B.O.D.	4069M07450	\$160.00	2933XC	S523 CW17	W2723 Head Gasket \$56.05	
FJ1100 FJ1200 XJR1200 12:1 Comp. <i>Cylinder boring only for FJ1100.</i> <i>Drop-in kit for FJ1200.</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	77.00	1188cc			*4344M07700	B.O.D.	3032XC	S278 CW18	W5706 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3015FA Optional Sleeve \$99.95	
FJ1100 FJ1200 XJR1200 10.25:1 Comp. <i>Cylinder boring only for FJ1200</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	78.00	1219cc	K12191	\$725.00	4552M07800	\$160.00	3071XG	S278 CW18	W5585 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3015FA Optional Sleeve \$99.95	
FJ1100 FJ1200 XJR1200 10.25:1 Comp. <i>Resleeving and crankcase cleanup required for FJ1100</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	78.00	1219cc	K1219	\$1050.00	4552M07800	\$160.00	3071XG	S278 CW18	W5585 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3015FA Optional Sleeve \$99.95	
FJ1100 FJ1200 XJR1200 10.25:1 Comp. <i>Resleeving and crankcase cleanup required for FJ1100 & FJ1200.</i> <i>Cylinder block required for FJ1100.</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	79.00	1250cc	K1250	\$1075.00	4552M07900	\$160.00	3110XG	S278 CW18	W5586 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3032FA Optional Sleeve \$99.95	
FJ1100 FJ1200 XJR1200 European XJR 1300 10.25:1 Comp. <i>Resleeving and crankcase cleanup required for FJ1100 & FJ1200.</i> <i>Cylinder block required for FJ1100.</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	81.00	1314cc	K1314	\$1075.00	4552M08100	\$160.00	3189XG	S278 CW18	W5587 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3032FA Optional Sleeve \$99.95	
Road Star 10.5:1 Comp. <i>Cylinder deglazing only</i>	1999-03	95 x 113	95.00	1602cc	CK177	\$400.00	Front 4878M09500 Rear 4879M09500	\$180.00 \$180.00	9500XY	S655 W5590	W6367 Optional Head & Base Gasket: 1999-07 \$72.48	

**Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.*

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Arctic Cat											
650cc Twin Cylinder		76	639	76.00	0.31	632M07600	\$128.00	2992TD	S461	W5387	B1024
Barracuda 640	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
Daytona 640	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
Monte Carlo 640	1994-97										
Montego 640	1994-97			76.00	0.31	WK1084	\$313.05				
Montego Deluxe 640	1994-97			76.50	0.81	WK1085					
Tigershark 640	1993			77.00	1.31	WK1086					
TS 640	1998-99										
TSL 640	1998										
<i>Note: *0.31 not standard • Replacement must be bored.</i>											
900cc Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$118.00	3012TDW	S512	W5591	B1024
Monte Carlo 900	1996	x	998	80.50	4.00	2349M08050	\$128.00	3169TD		\$92.24	\$18.09
Tigershark 900	1995	65							CW20		
<i>Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore.</i>											
				76.50	STD	WK1093	\$418.68				
				80.00	4.00	WK1127	\$460.98				
1000cc Triple Cylinder		81	1000	81.00	STD	2394M08100	\$118.00	3189KD	S539	W5591	
Daytona 1000	1997	x	1100	85.00	4.00	718M08500	\$152.00	3347KD		\$87.85	
Monte Carlo 1000	1997	64.6							CW22		
<i>Nikasil Bore - Cylinder sleeving required for 85mm bore</i>											
				81.00	STD	WK1216	\$459.83				
				85.00	4.00	WK1217	\$548.56				
Kawasaki											
300cc Single Cylinder		76	295	76.00	STD	549M07600	\$118.00	2292TD	S513	W5291	B1022
300 SX	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
JS300	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
			307	77.50	1.50	549M07750	\$128.00	3051TD			
			311	78.00	2.00	549M07800		3071TD			
				76.00	STD	WK1026	\$146.55				
				76.50	0.50	WK1027					
				77.00	1.00	WK1028					
				77.50	1.50	WK1029	\$156.55				
				78.00	2.00	WK1030					
440cc Twin Cylinder		68	442	68.50	0.50	2084M06850	\$118.00	2697CD	S259	W5293	B1021
JS440	1976-92	x	449	69.00	1.00	2084M06900		2717CD		\$39.29	\$16.96
		60	455	69.50	1.50	2084M06950	\$128.00	2736CD	CW16		
				68.50	0.50	WK1002	\$259.64				
				69.00	1.00	WK1003					
				69.50	1.50	WK1004	\$279.88				
475cc Big Bore Kit Twin Cylinder		71	475	71.00	STD	423M07100	\$142.00	2795CD	S259	W5294	B1021
JS440	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
		60	488	72.00	1.00	423M07200		2835CD	CW16		
<i>Aluminum Cylinder only Cylinder sleeving required</i>											
			496	72.50	1.50	423M07250	\$152.00	2854CD			
			502	73.00	2.00	423M07300		2874CD			
				71.50	0.50	WK1007	\$319.81				
				72.00	1.00	WK1008					
				73.00	2.00	WK1010	\$342.81				
550cc Twin Cylinder		75	531	75.00	STD	516M07500	\$118.00	2953TC	S259	W5295	B1021
550SX	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
JS550	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
			551	76.50	1.50	516M07650	\$128.00	3012TC			
			559	77.00	2.00	516M07700		3032TC			
<i>Crankcase cleanup required for 76.5 & 77mm bore</i>											
				75.00	STD	WK1011	\$275.65				
				75.50	0.50	WK1012					
				76.00	1.00	WK1013					
				76.50	1.50	WK1014	\$297.22				
				77.00	2.00	WK1015					

Personal Water Craft • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag			
Kawasaki															
550cc Twin Cylinder 550 SX Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore	1992-95	75 x 60	531	75.00	STD	608M07500	\$118.00	2953TD	S259	W5296	B1021	Electronics			
			537	75.50	0.50	608M07550		2973TD		\$50.02	\$16.96	Fuel Management			
			544	76.00	1.00	608M07600		2992TD	CW16				Crankshafts		
			551	76.50	1.50	608M07650		3012TD					Valves Train		
						75.00	STD	WK1045	\$284.99					Clutch	
			75.50	0.50	WK1046							Top End:			
			76.00	1.00	WK1047							Aprilia			
650cc Twin Cylinder 650 SX SC 650 TS 650 X-2 (650)	1987-93 1991-95 1989-96 1986-95	76 x 70	635	76.00	STD	549M07600	\$118.00	2992TD	S513	W5297	B1022	Arctic Cat			
			643	76.50	0.50	549M07650		3012TD		\$47.31	\$16.96	BMW			
			657	77.00	1.00	549M07700		3032TD	CW18				Cagiva		
			660	77.50	1.50	549M07750		3051TD						Can-Am	
			668	78.00	2.00	549M07800		3071TD						Ducati	
						76.00	STD	WK1016	\$287.23						Gas Gas
						76.50	0.50	WK1017							GM Speedway
			77.00	1.00	WK1018							Honda			
			77.50	1.50	WK1019	\$309.42						Husaberg			
			78.00	2.00	WK1020							Husqvarna			
750cc Twin Cyl./Small Pin/20mm 750 SS 750 SX 750 ZXi ST 750 STS 750 Super Sport Xi 750 XiR 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore.	1992-95 1992-95 1995 1993-95 1995 1993-95 1994	80 x 74	743	80.00	STD	813M08000	\$118.00	3150KD	S650	W6211	B1023	Indian			
			752	80.50	0.50	813M08050		3169KD		80-83mm	W5503	\$18.09	Kawasaki		
			760	81.00	1.00	813M08100		3189KD	CW20	\$85.00	85-85.5mm		KTM		
			771	81.50	1.50	813M08150		3207KD			\$56.93		Polini		
			779	82.00	2.00	813M08200		3228KD					Polaris		
			795	83.00	3.00	813M08300		3268KD					Rotax, ATK		
			840	85.00	5.00	813M08500		3347KD					Suzuki		
			849	85.50	5.50	813M08550		3367KD					Triumph		
						80.00	STD	WK1059	\$339.38					VOR	
						80.50	0.50	WK1060						Yamaha	
						81.00	1.00	WK1061						PWC	
						81.50	1.50	WK1062	\$363.03					Sleeves	
			82.00	2.00	WK1063						Rings				
			83.00	3.00	WK1090						Accessories				
			85.00	5.00	WK1091										
			85.50	5.50	WK1092										
750cc Twin Cyl./Big Pin/22mm 750 SS 750 STX 750 ZXi STS 750 Super Sport Xi 750 Xi Sport 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-97 1998 1996-97 1996-97 1996-97 1998-99	80 x 74	743	80.00	STD	809M08000	\$118.00	3150KD	S662	W6211	B1030	Kawasaki			
			752	80.50	0.50	809M08050		3169KD		80-83mm	W5779	\$18.09	KTM		
			760	81.00	1.00	809M08100		3189KD	CW22	\$80.95	84-84.5mm		Polini		
			771	81.50	1.50	809M08150		3207KD			\$49.83		Polaris		
			779	82.00	2.00	809M08200		3228KD					Rotax, ATK		
			795	83.00	3.00	809M08300		3268KD					Suzuki		
			820	84.00	4.00	809M08400		3307KD					Triumph		
			830	84.50	4.50	809M08450		3327KD					VOR		
						80.00	STD	WK1241	\$339.38					Yamaha	
						80.50	0.50	WK1242						PWC	
						81.00	1.00	WK1243						Sleeves	
						81.50	1.50	WK1244	\$363.03					Rings	
			82.00	2.00	WK1245						Accessories				
			83.00	3.00	WK1261	\$327.86									
			84.00	4.00	WK1262										
			84.50	4.50	WK1263										
750cc Twin Cylinder/Race Part 750 SXi 750 SXi Pro Electra Coated Special boost hole & reed cut away	1995-96 1998-02	80 x 74	791	82.50	2.50	810M08250	\$182.00	8250KB	S640	W6211	B1030	Yamaha			
			800	82.96	2.96	810M08296		8300KB		1996-02	\$18.09	PWC			
										CW22	\$80.95		Sleeves		
800cc 800 SX-R	2003-10	82 x 74	782	82.00	STD	837M08200	\$138.00	3228KD	S662	W6197	B1030	Yamaha			
			791	82.50	0.50	837M08250		3248KD		\$62.73	\$18.09	PWC			
			800	82.96	0.96	837M08296	\$158.00	3268KD	CW22				Sleeves		

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

• Individual pistons include: Rings, pins & clips.

Personal Water Craft • Kawasaki • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Kawasaki												
900cc Triple Cylinder 900 STS 900 STX 900 ZXi	2001-02 1997-06 1995-97	73 x 71	891 903 915 928	73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	659M07300 659M07350 659M07400 659M07450	\$138.00 \$158.00	2874CD 2894CD 2913CD 2933CD	S512 CW20	W5459 \$108.08	B1023 \$18.09	
				73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	WK1100 WK1101 WK1102 WK1103	\$488.62 \$532.86					
1100cc Triple cylinder/Big pin 1100 STX 1100 ZXi	1997-99 1996-03	80 x 71	1071 1083 1097 1106 1125 1151 1179 1193	80.00 80.50 81.00 81.50 82.00 83.00 84.00 84.50	STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50	809M08000 809M08050 809M08100 809M08150 809M08200 809M08300 809M08400 809M08450	\$118.00 \$128.00	3150KD 3169KD 3189KD 3207KD 3228KD 3268KD 3307KD 3327KD	S662 CW22	W5522 80- 81.5mm \$116.17	W5780 82- 84.5mm \$99.75	B1030 \$18.09
<i>Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore</i>												
<i>Replaces 733 series with KD rings, stronger forging and stronger 22mm pin</i>				80.00 80.50 81.00 81.50 82.00 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00 4.00	WK1246 WK1247 WK1248 WK1249 WK1250 WK1264 WK1265	\$506.93 \$544.23 \$527.81					
1200cc Triple cylinder Ultra 150 (1200)	1999-05	80 x 78	1176 1191	80.00 80.50	STD 0.50	749M08000 749M08050	\$128.00	3150TD 3169TD	S598	W5781 \$186.12	B1075 \$18.09	
<i>Cylinder sleeving or replating required for oversizes</i>				80.00 80.50	STD 0.50	WK1267 WK1268	\$586.88					
1500cc 4-cylinder Ultra 260 LX Ultra 260 X	2009-10 2009-10	83 x 69.2	1498	83.00	STD	40048M08300	\$159.00	8300XX	S624			
8.4:1 Stock comp. ArmorGlide® skirt coat									CW28			
1500cc 4-cylinder Ultra LX STX 15-F STX	2007-12 2004-12 2009-10	83 x 69.2	1498	83.00	STD	40052M08300	\$159.00	3268XG	S561			
10.6:1 Stock comp. ArmorGlide® skirt coat									CW21			
Polaris												
650cc Triple cylinder SL 650 SL 650 STD	1992-95 1995	65 x 65	647 665	65.00 66.00	STD 1.00	624M06500 624M06600	\$128.00	2559CD 2598CD	S280	W5325 \$70.42	B1014 \$18.09	
				65.00 66.00	STD 1.00	WK1064 WK1066	\$448.64		CW18			
700cc Twin cylinder Freedom 700 Hurricane 700 SL 700 SL 700 Deluxe SLH 700 SLT 700 SLTH 700 Virage 700	2002-04 1996-97 1996-97 1997 1998-01 1996-97 1998-99 2002-04	81 x 68	700 710 718 726 734	81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	700M08100 700M08150 700M08200 700M08250 700M08300	\$128.00 \$138.00	3189TD 3209TD 3228TD 3248TD 3268TD	S512 CW20	W5523 1996-00 \$54.17	B1039 \$18.09	
				81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	WK1137 WK1138 WK1139 WK1140 WK1141	\$309.70 \$332.47					

Personal Water Craft • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag	
Polaris													
750cc Triple cylinder MSX 110 (750) MSX 150 (750) SL 750 SLT 750	2004 2003-04 1993-95 1994-95	69.75 x 65	744 755 766 777 783 795	69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	633M06975 633M07025 633M07075 633M07125 633M07150 633M07200	\$128.00 \$458.68	2746CD 2766CD 2786CD 2805CD 2815CD 2835CD	S343 CW18	W5385 W5436 69.75-71.25 70.75mm-72mm 1992-96 \$70.42	W5436 71.25 -72mm 1992-96 \$70.42	B1014 \$18.09	Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat
777cc Twin cylinder Octane 777 Virage i 777	2002-04 2002-04	84 x 70	775.8 785.1 794.4 799.1	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$152.00 \$182.00	8400KB 8450KB 8500KB 8525KB	S662 CW22				BMW Cagiva
777cc Twin cylinder Octane 777 Electra Coated Special low dome race part - Head modifications required	2002-04	85 x 70	794.4	85.00	1.00	812M08500	\$182.00	8500KB	S662 CW22				Can-Am Ducati Gas Gas
780cc Triple cylinder SL 780 SLT 780 SLX 780	1996-97 1996-97 1995-96	71.3 x 65	783 794	71.50 72.00	0.20 0.71	633M07150 633M07200	\$138.00 \$523.88 \$526.88	2815CD 2835CD	S343 CW18	W5555 \$102.64	B1014 \$18.09	GM Speedway Honda	
785cc Triple cylinder PRO 785 SLX PRO 785 Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1999-00 1997-98	69.7 x 68	779	69.70 69.70	STD STD	722M06970 WK1223	\$138.00 \$487.18	2746CD	S343 CW18	W5669 \$71.24	B1014 \$18.09	Husaberg Husqvarna Jawa	
900cc Triple cylinder SL 900	1996-97	74.5 x 68	889 901 913	74.50 75.00 75.50	STD 0.50 1.00	687M07450 687M07500 687M07550	\$138.00 \$467.41	2933TD 2953TD 2973TD	S512 CW20	W5524 \$74.35	B1039 \$18.09	Indian Kawasaki KTM Polini	
1050cc Triple cylinder SL 1050 SLTX 1050 SLX 1050 SLXH 1050	1997 1996-99 1999 1998	81 x 68	1051 1064 1077	81.00 81.50 82.00	STD 0.50 1.00	781M08100 781M08150 781M08200	\$182.00 \$569.65	8100LF 8150LF 8200LF	S512 CW20	W5525 \$74.35	B1039 \$18.09	Polaris Rotax, ATK Suzuki	
1200cc Triple cylinder Genesis 1200 Genesis FFI 1200 Genesis Ficht 1200 Genesis i 1200 Pro 1200 SLTX-B (X-45) 1200 SLX 1200 Virage TX 1200 Virage TXI 1200	1999-02 1999-00 1999 2001-04 2000-01 1999 2000-01 2000-02 2001-02	84 x 70	1163.8 1177.7 1191.6 1198.7	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$152.00 \$182.00	8400KB 8450KB 8500KB 8525KB	S539 CW22			Triumph VOR Yamaha PWC	
1200cc Triple cylinder Pro 1200 MSX 140 H.O. (1200) Electra coated Special low dome race part Head modifications required	2000-01 2003-04	85 x 70	1191.6	85.00	1.00	812M08500	\$182.00	8500KB	S662 CW22			Sleeves Rings Accessories	

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

Personal Water Craft • Sea-Doo

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Sea-Doo											
580cc Twin cylinder		76	580	76.00	STD	734M07600	\$142.00	2292TD	S477	W5450	B1003
Explorer 580	1993	x	588	76.50	0.50	734M07650		3012TD		\$85.30	\$16.96
GT 580	1990-91	64	595	77.00	1.00	734M07700		3032TD	CW18		
GTS 580	1992-96		602	77.50	1.50	734M07750	\$152.00	3051TD			
GTX 580	1992-93										
Sea-Doo 580	1988-89			76.00	STD	WK1251	\$376.93				
SI 580	1990			76.50	0.50	WK1252					
SP 580	1991-96			77.00	1.00	WK1253					
SPI 580	1991-96			77.50	1.50	WK1254	\$401.89				
SPX 580	1993										
ST 580	1990										
XP 580	1991-92										
Electra Coated											
650cc Twin cylinder		78	650	78.00	STD	663M07800	\$128.00	3071LK	S512	W5384	B1039
Explorer 650	1994-96	x	658	78.50	0.50	663M07850		3091LK		\$71.02	1995-96
GTX 650	1994-95	68	666	79.00	1.00	663M07900		3110LK	CW20		\$18.09
Speedster 650	1994-95		674	80.00	2.00	663M08000	\$138.00	3150LK			
Sportster 650	1995										
SPX 650	1994-95			78.00	STD	WK1116	\$342.90				
XP 650	1993-94			78.50	0.50	WK1117					
				79.00	1.00	WK1118					
				80.00	2.00	WK1119	\$367.29				
718cc Twin cylinder		82	718	82.00	STD	775M08200	\$152.00	8200LF	S461	W5460	B1071
Challenger 718	1998	x	726	82.50	0.50	775M08250		8250LF		\$71.02	\$18.09
Challenger 718	2000-01	68	735	83.00	1.00	775M08300		8300LF	CW20		
Explorer 718	1997 & 02		744	83.50	1.50	775M08350	\$182.00	8350LF			
GS 718	1997-01		754	84.00	2.00	775M08400		8400LF			
GSI 718	1997										
GTI 718	1996-05			82.00	STD	WK1295	\$366.90				
GTI 718 LE	2002-04			82.50	0.50	WK1296					
GTS 718	1997-01			83.00	1.00	WK1297					
HX 718	1995-97			83.50	1.50	WK1298	\$411.29				
SP 718	1997			84.00	2.00	WK1299					
Speedster 718	1996-97										
Speedster 718 SK	1999										
Sportster 1800 (718)	1998-99										
Sportster 718	1996-98										
Sportster 718 LT	2002										
SPX 718	1996										
XP 718	1995-97										
Stock Style Ring											
787cc Twin cylinder		82	780	82.00	STD	779M08200	\$152.00	8200LF	S461	W5556	B1072
3D Base 782	2005	x	785	82.10	0.10	779M08210		8210LF		1995-02	\$18.09
3D Premium 782	2005	74	791	82.50	0.50	779M08250		8250LF	CW20	\$75.09	
Challenger 1800 (782)	1997-99		801	83.00	1.00	779M08300		8300LF			
Challenger 782	1996-97		810	83.50	1.50	779M08350	\$182.00	8350LF			
GSX 782	1996-97		820	84.00	2.00	779M08400		8400LF			
GSX 782 RFI	1999-00										
GTI 782 LE	2005			82.00	STD	WK1300	\$370.97				
GTI 782 LE RFI	2003-05			82.10	0.10	WK1301					
GTI 782 RFI	2004-05			82.50	0.05	WK1302					
GTX 782	1996-99			83.00	1.00	WK1303					
GTX 782 RFI	1998-02			83.50	1.50	WK1304	\$415.36				
Speedster 782	1998-99			84.00	2.00	WK1305					
SPX 782	1997-99										
XP 782	1996-97										
XP-800 LTD (782)	1995 & 97										
Stock Style Ring											
**Must gap 8300LF rings											
*NA after stock											

Personal Water Craft • Sea-Doo • Wet-Jet

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag	
Sea-Doo													
787cc Twin cylinder 3D Base 782 3D Premium 782 Challenger 1800 (782) Challenger 782 GSX 782 GSX 782 RFI GTI 782 LE GTI 782 LE RFI GTI 782 RFI GTX 782 GTX 782 RFI Speedster 782 SPX 782 XP 782 XP-800 LTD (782) Electra Coated	2005 2005 1997-99 1996-97 1996-97 1999-00 2005 2003-05 2004-05 1996-99 1998-02 1998-99 1997-99 1996-97 1995 & 97	82 x 74	780 791 800	82.00 82.50 82.96	STD 0.50 0.96	778M08200 778M08250 778M08296	\$138.00	8200KB 8250KB 8300KB	S461 CW20	W5556 1995-02	B1072 \$18.09	Swag Electronics Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat BMW Cagiva	
950cc Twin cylinder 3D 950 DI GSX 950 LTD GTX 950 GTX 950 DI GTX 950 LTD LRV 950 LRV 950 DI RX 950 RX 950 DI RXX 950 Sportster 950 LE Sportster 950 LE DI VSP 950 LTD XP 950 XP 950 DI XP 950 LTD * Cylinder sleeving and crankcase cleanup required for 91mm bore. * Gaskets in kits do not fit DI models. Order DI parts individually.	2006-07 1997-99 2000-02 2000-03 1998-02 2000-01 2002-03 2000-02 2000-03 2001-02 2000-03 2004-05 1999-03 2000-02 2003-04 1998-03	88 x 78.2	951 960 971 982 993 1017	88.00 88.50 89.00 89.40 90.00 91.00	STD 0.50 1.00 1.40 2.00 3.00	716M08800 716M08850 716M08900 716M08940 716M09000 716M09100	\$138.00 \$152.00	3464KD 3484KD 3503KD 3520KD 3544KD 3584KD	S568 CW21	W5574 Carb (Not DI Models) 88-90mm \$107.38	W6250 DI Models 88-90mm \$157.35	B1081 \$16.96	Can-Am Ducati Gas Gas GM Speedway Honda Husaberg Husqvarna Jawa Indian Kawasaki
RXP/RXP-X/RXT/RXT-X all RXP 215 RXP-X 255 RXT 255/260 RXT-X 255/260 8.4:1 Stock Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40038M10000 40038M10050 40038M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			KTM Polini Polaris Rotax, ATK	
RXP/RXP-X/RXT/RXT-X all RXP 215 RXP-X 255 RXT 255/260 RXT-X 255/260 10:1 Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40108M10000 40108M10050 40108M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			Suzuki Triumph VOR Yamaha	
Wet-Jet													
700cc Twin Cylinder Duo 700 Kraze 700 ZX 700 High Temperature	1995-96 1996-97 1996-97	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400	\$128.00 \$138.00	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5543 \$39.29	B1031 \$18.09	PWC Sleeves Rings Accessories	
				81.00 82.00 83.00 84.00	STD 1.00 2.00 3.00	WK1323 --- WK1325 --- WK1327 WK1328	\$308.35 \$332.47						

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Yamaha												
500cc Twin cylinder Wave Jammer 500 Wave Runner 500	1987-90 1987-92	72 x 61	496 504	72.00 72.50	STD 0.50	586M07200 586M07250	\$118.00	2835CD 2854CD	S478 CW20	W5235 \$68.52		
650cc Twin cylinder Super Jet 650 Wave Runner III 650 Wave Runner LX 650 Wave Runner VXR 650	1990-93 1990-96 1990-92 1991-95	77 x 68	633 641 649 658	77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	602M07700 602M07750 602M07800 602M07850	\$128.00 \$138.00	3032TD 3051TD 3071TD 3091TD	S423 CW20	W5300 \$51.67	B1023 \$18.09	
				77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	WK1040 WK1041 WK1042 WK1043	\$299.60 \$313.60					
701cc Twin cylinder FX-1 700 Super Jet 700 Wave Blaster 700 Wave Raider 700 Wave Raider 700 Deluxe Wave Runner III GP 700 Wave Runner PRO VXR 700 Wave Runner XL 700 Wave Venture 700 Wave Venture XL 700	1994-95 1994-10 1993-96 1994-98 1995-96 1994-97 1993-94 1999-04 1995-98 2002	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400	\$128.00 \$138.00 \$320.90 \$345.02 \$348.74	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5494 81- 83mm \$51.84	W5495 84mm \$55.56	B1031 \$18.09
760cc Twin cylinder Wave Blaster 760 Wave Raider 760 Wave Runner II 760 Wave Venture 760	1996-00 1996-00 1996-00 1996-00	84 x 68	754 763 771 780 789	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3367KD 3386KD	S631 CW20	W5526 84- 85mm \$68.05	W5527 85.5- 86mm \$55.56	B1031 \$18.09
Cylinder sleeving required for 85.5 & 86mm bore				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1290 WK1291 WK1292 WK1293 WK1294	\$344.13 \$356.46					
784cc Twin cylinder Wave Runner GP 800 Wave Runner XL 800 Wave Runner XLT 800	1998-05 2000-01 2002-04	80 x 78	784 794 804	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00 \$386.23	3150KD 3189KD	S640 CW22	W5670 \$102.94	B1074 \$18.09	
Ceramic Composite Bore												
1100cc Triple cylinder Wave Raider 1100 Wave Venture 1100	1995-96 1996-97	81 x 68	1051 1064 1077 1090	81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	791M08100 791M08150 791M08200 791M08250	\$138.00 \$158.00	3189KD 3207KD 3228KD 3248KD	S631 CW20	W5462 \$96.85	B1031 \$18.09	
				81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	WK1329 WK1330 WK1331 WK1332	\$525.43 \$574.53					
1200cc Triple cylinder Wave Runner GP 1200 Wave Runner SUV 1200 Wave Runner XL 1200	1997-99 1999-04 1998	84 x 68	1131 1142 1156 1169 1184	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3368KD 3386KD	S631 CW20	W5570 \$100.31	B1031 \$18.09	
				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1312 WK1313 WK1314 WK1315 WK1316	\$524.47 \$564.11					
1200cc Triple cylinder Wave Runner GP 1200 Wave Runner XL 1200	2000-02 1999-00	80 x 78	1176 1191 1206	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00	3150KD 3189KD	S640 CW22	W6314 \$193.76	B1074 \$18.09	
Ceramic Composite Bore												

Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
Yamaha												
1300cc GP1300R	2003-07	84 x 78		84.00	STD	867M08400	\$182.00	3307KD	S539		B1074 \$18.09	Electronics
1050cc 4-cylinder VX1050 Cruiser VX1050 Sport VX1050 Delux 11.4:1 Stock comp. ArmorGlide® skirt coat	2005-12	76 x 58	1052.6	76.00	STD	40051M07600	\$175.00	2992XG	S532 CW17			Fuel Management
1800cc 4-cylinder FX Cruiser FX SHO FZR FZS Stock comp. ArmorGlide® skirt coat	2008-12 2008-12 2009-12 2009-12	86 x 78	1812.7	86.00	STD	40049M08600	\$175.00	8600XX	S734 W5590			Crankshafts

PWC • Bottom End

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit	Swag
Arctic Cat								
650cc All models			B1024 \$18.09					Fuel Management
900cc Tigershark Monte Carlo			B1024 \$18.09					Crankshafts
Kawasaki								
300cc			B1022 \$16.96					Valves Train
440cc			B1021 \$16.96					Clutch
475cc Big Bore Kit All models			B1021 \$16.96					Top End:
550cc All models	Thru 1990		B1021 \$16.96					Aprilia
550cc All models	1991-96		B1021 \$16.96					Arctic Cat
650cc All models	All years		B1022 \$16.96	B6063 \$33.02	B5003 SX 1987-04 (left) \$36.53		WPR150 \$91.91	BMW
750cc All models	Thru 1995		B1023 \$18.09	B6063 \$33.02				Cagiva
750cc All Models	1996-02		B1030 \$18.09	B6063 \$33.02			WPR151 20mm pin 1996 WPR152 22mm pin \$91.91	Can-Am
800 SX-R	2003-04		B1030 \$18.09	B6063 \$33.02	B5003 (left) \$36.53		WPR152 \$91.91	Ducati
900cc All models	1995-06		B1023 \$18.09				WPR151 \$91.91	Gas Gas
1100cc All models	1995-02		B1030 \$18.09					GM Speedway
1200cc Ultra 150	All years		B1075 \$18.09					Honda

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

PWC • Bottom End *(continued)*

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit
Polaris							
650cc All models * NA after stock	1992-04		B1014 \$18.09				WPR153 MAG/ Center * WPR154 PTO \$94.49
700cc All models	All years		B1039 \$18.09				
780cc All models * NA after stock	All years		B1014 \$18.09				WPR153 MAG/Center * WPR154 PTO \$94.49
785cc SLX Pro	1997-01		B1014 \$18.09				
900cc All models			B1039 \$18.09				
1050cc All models			B1039 \$18.09				
Sea-Doo							
580cc All models	1988-96		B1003 \$16.96				
650cc All models	1993-96		B1039 1995-96 \$18.09	B6072 \$38.54			WPR147 thru 1997 \$91.91
718cc All models	1995-05		B1071 \$18.09	B6072 \$38.54			
780cc All models	All years		B1072 \$18.09				
785cc All models	All years		B1072 \$18.09	B6073 \$51.40			
950cc All models	1998-04			B6074 \$51.40	B5043 (left) \$26.95		
Wet-Jet							
700cc Duo ZX, Kraze	1995-97		B1031 \$18.09				
Yamaha							
650cc All models	All years	WB1004 \$51.45	B1023 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
SuperJet 650cc	1990-07	WB1004 \$51.45	B1023 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
701cc All models	All years	WB1000 \$84.44	B1031 \$18.09	B6064 \$38.54	BK5033 \$175.15		WPR143 \$91.91
760cc All models	All years	WB1004 \$51.45	B1031 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
765cc Superjet 650	1990-07				BK5033 \$175.15		
784cc All 800's XL XLT GP	All years		B1074 \$18.09				
1100cc WaveRaider 100 WaveVenture	1995-97 1996-97		B1031 \$18.09	B6064 WR \$38.54	B5035 \$146.87		WPR143 \$91.91
1200cc GP1200 XL1200 SUV	1997-99 1998 All Years		B1031 \$18.09	B6065 GP&XL \$51.40 B6064 SUV \$38.54			WPR143 \$91.91
1200cc GP1200 XL1200	2000 and up 1999 and up		B1074 \$18.09	B6065 \$51.40			
1200cc SUV1200	1999-04				BK5033 \$175.15		

SLEEVES

PWC



Model	Years	LA Sleeve Part No.	Advanced Sleeve Part No.
Kawasaki			
1100cc All models	2001-04		3036FA \$129.95
Polaris			
785cc SLX Pro	1998-98	FL5342SL \$119.95	
Yamaha			
701cc Blaster Runner	1994-04		3054FA \$129.95
701cc Raider SuperJet	1995-08		3215FA \$149.95 NA after stock
760cc All models	1996-00	YA5304SL \$99.95	
784cc All 800's XL XLT GP	1998-04	YA5356SL \$109.95	3291FA \$129.95
1200cc GP1200 XL1200	1999-00		3286FA \$129.95

*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original cylinder has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original cylinder has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original cylinder has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

Street Bikes



Model	Years	Sleeve Part #	Price
Honda			
CB750 2-Valve, Stock CB750F CB750K	1973-77 1969-78 1969-78	H15SL	\$119.95
CB750 4-Valve Overbore to 985cc	1979-82	H113SL	\$89.95
CB900F Overbore to 1063cc	1979-82	H113SL	\$89.95
CBR900 72-74mm Bore	1992-99	3005FA	\$99.95
CB1100 Stock Block	1982-84	H118SL	\$99.95
Kawasaki			
GPZ750 Ninja 750R ZN750 Ltd. KZ750	1980-85 1984-85 1980-85 1980-85	KA686SL	\$129.95
GPZ1100 GPZX1100 KZ900 KZ1000 KZ1000ST KZ1100 Z1R/Z2R Overbore to 1200cc	1981-84 1983-84 1973-77 1976-80 1976-80 1983-84 1983-84	KA629SL	\$69.95
KZ900 66mm Std. KZ1000ST 70mm Std. Z1R/Z2R 70-73mm bore	1973-77 1976-80 1977-80	KA627SL	\$89.95
GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1200-1260cc	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	3010FA or KA750SL	\$99.95 \$69.95
GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1425cc Big Block only	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	KA773SL	\$69.95
Suzuki			
GS1000 GS1150 GPZX1100 GSX1100E Overbore 1175-1260cc	1980-83 1984-86 1983-84 1980-83	3010FA	\$99.95
GSXR1100 GSXR1100F Katana	1986-92 1988-92	3188FA	\$109.95
GS1100 Overbore 1463-1568cc	1980-83	3028FA	\$109.95
GSXR1100 Overbore 1192-1198cc	1993-98	3016FA	\$109.95
Triumph			
Bonneville T100	2001-03	W6194	\$169.95
Yamaha			
FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1188cc	1986-93 1995-98 1986-93 1995-98	3015FA	\$99.95
FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1250-1314cc	1986-93 1995-98 1986-93 1995-98	3032FA	\$99.95

- Swag
- Electronics
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- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC**
- Sleeves
- Rings
- Accessories

SLEEVES

Off-Road Cycle & ATV



Model	Years	Sleeve Part #	Price	Cyl. Type
Honda • Motorcycle • 2-Stroke				
CR80R	1988-02	3101FA	\$119.95	AC
CR125R	1996-99	3259FA	\$129.95	AC
CR125R	2001	3377FA	\$129.95	AC
CR125R	2002	3418FA	\$129.95	AC
CR125R	2003	3433FA	\$129.95	AC
CR250R	1989	3132FA	\$129.95	AC
CR250R	1990-91	3133FA	\$129.95	AC
CR250R	1995-96	3103FA	\$129.95	AC
CR250R	1997-98	3220FA	\$129.95	AC
CR250R	1999-00	3280FA	\$129.95	AC
CR250	2002-04	3361FA	\$129.95	AC
Honda • Motorcycle • 4-Stroke				
XR100	1992-06	3078FA	\$99.95	CI
XR400	1996-04	3236FA	\$109.95	RS
XR400 Big Bore	1996-04	3052FA	\$109.95	AC
Honda • ATV • 4-Stroke				
TRX300 2-Valve	1988-00	H5062SL	\$89.95	RS
TRX300 4-Valve	1993-03			
TRX400 EX Big Bore 89mm	1999-08	3052FA	\$109.95	RS
TRX400EX Sportax	1999-08	3236FA	\$109.95	RS
TRX450 Foreman ES Foreman S Foreman FE ES FM Foreman S	1998-01 1998-01 2004-05 2002-04	3409FA	\$119.95	RS
Kawasaki • Motorcycle • 2-Stroke				
KX65	2000-10	3402FA	\$119.95	AC
KX80	1991-94	3049FA	\$129.95	AC
KX80	1998-00	3267FA	\$119.95	AC
KX85	2001-09	3296FA	\$119.95	AC
KX100	1995-97	3171FA	\$129.95	AC
KX100	1998-09	3248FA	\$129.95	AC
KX125	1990-91	3048FA	\$129.95	AC
KX125	1996-97	3331FA	\$129.95	AC
KX125	1998-99	3337FA	\$129.95	AC
KX125	2001	3356FA	\$129.95	AC
KX250	1998-99	3289FA	\$129.95	AC
KX250	2000-01	3407FA	\$129.95	AC
KX500	1989-04	3161FA	\$149.95	AC
Kawasaki • Motorcycle • 4-Stroke				
KLX400	2003-04	3287FA	\$119.95	AC
KLX400 440 Big Bore	2000-04	3481FA	\$119.95	CI
Kawasaki • ATV • 4-Stroke				
KXF400	2003	3287FA	\$119.95	AC
KXF400 440 Big Bore	2000-04	3481FA	\$119.95	CI
Polaris • ATV • 4-Stroke				
Predator 104.75-107.5mm	2003-06	3458FA	\$119.95	AC

Model	Years	Sleeve Part #	Price	Cyl. Type
Suzuki • Motorcycle • 2-Stroke				
RM65 44.5mm-46.5mm	2003-06	3402FA	\$119.95	AC
RM100	2003-05	3171FA	\$129.95	AC
RM125	1981	FL722SL	\$119.95	CI
RM125	1994-96	3156FA	\$129.95	AC
RM125	1998-99	3299FA	\$129.95	AC
RM125	2000-03	3425FA	\$129.95	AC
RM250	2000-02	3306FA	\$129.95	AC
Suzuki • Motorcycle • 4-Stroke				
DRZ400	2000-08	3287FA	\$119.95	AC
DRZ400 440 Big Bore	2000-07	3481FA	\$119.95	AC
Suzuki • ATV • 4-Stroke				
LT250R	1987	3148FA	\$129.95	CS
LT-Z 400	2003-08	3287FA	\$119.95	AC
LT-Z 400 Big Bore	2003-08	3481FA	\$119.95	AC
Yamaha • Motorcycle • 2-Stroke				
YZ80	1993-01	3177FA	\$119.95	CI
YZ125	1996-98	3183FA	\$129.95	AC
YZ125	1999-01	3217FA	\$129.95	AC
YZ125	2002	3422FA	\$129.95	AC
YZ250	1999-07	3332FA	\$129.95	AC
Yamaha • Motorcycle • 4-Stroke				
YZ250F	2000-02	YA5424SL	\$89.95	AC
YZ250F	2001-05	3305FA	\$99.95	AC
SRX600 TT600 XT600 Tenere 600 95-98mm	1983-96	3191FA	\$119.95	RS
SRX600 TT600 XT600 Tenere 600 101mm	1983-96	3192FA	\$119.95	RS
Yamaha • ATV • 2-Stroke				
YFS200 Blaster	1988-06	3100FA	\$129.95	CS
YFZ350 Banshee	1987-04	3061FA	\$129.95	CI
Yamaha • ATV • 4-Stroke				
YFM250 Raptor YFM250 SE Raptor YFM250 SE Custom Raptor	2008-11	4425FB	\$159.95	AC
YFM350X Warrior YFM350 Raptor	1987-08	3107FA	\$99.95	RS
YFZ450	2004-08	3428FA	\$119.95	AC
YFM660F Grizzly	1998-02	3191FA	\$119.95	AC
YFM660F Grizzly	1998-01	3192FA	\$119.95	AC
YFM660R Raptor YFM660F Grizzly	2001-05 2002-08	3347FA	\$119.95	RS

Cylinder Honing Procedure

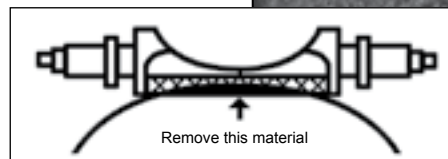
Cast Iron Sleeved Cylinders: To ensure proper ring seal, it is necessary to hone the cylinder with a rigid or brush hone. DO NOT install a new piston without honing the cylinder to break the glaze. Finish hone with a 280 grit. Cross hatch is necessary to ensure proper ring seal and adequate lubrication. If the cylinder is in good condition, simply honing the cylinder may be enough to restore the bore to an acceptable condition. However in some cases, boring may be necessary to insure the cylinder bore is within the tolerances outlined in the service manual.

Plated Cylinders: (Includes nickel ceramic coatings (Nikasil), chrome, Electrofusion, and boron composite.) If the plated cylinder is in good condition, honing may not be necessary. If deglazing is necessary, DO NOT use a ball hone. Use a rigid or brush type diamond hone. Plated cylinders cannot be bored oversize without replating or resleeving.

Any time a cylinder is bored or honed: All ports must be chamfered. The top of the cylinder should be deburred, and the bottom should be generously chamfered for ease of piston and ring installation. When boring a cylinder with an exhaust bridge, the face of the bridge must be relieved .002"-.004" to allow for bridge expansion. Without proper bridge clearance, engine damage could occur.

IMPORTANT: After honing, the cylinder must be washed with warm soapy water to remove all honing grit. Be sure to wash away any grit that may have traveled into the transfer and exhaust ports during honing. The cylinder is NOT clean until you can wipe the cylinder wall with a clean, oil dampened cloth and it does not pick up any honing grit. Lightly oil the cylinder bore to prevent oxidation and assist with piston installation.

Exhaust Power Valves (2-Stroke engines): When boring cylinders with exhaust power valves the exhaust power valve must be inspected to ensure it does not extend into the cylinder. The exhaust power valve must have approximately .015" clearance from the cylinder bore. Without proper clearance, the exhaust power valve could contact the piston and engine damage could occur. If machining the exhaust power valve is necessary, remove metal only in the area that extends into the cylinder bore. (See illustration)



Honing Brushes

Nylon Soft Hone Brushes					
Bore Range mm	Bore Range Inches	Part No.	Brush O.D.	Overall Length	Price
45-57mm	1.77"-2.24"	W6075	2"	10"	\$49.40
57-70mm	2.24"-2.76"	W6076	3"	10"	\$49.40
63-76mm	2.48"-2.99"	W6077	4"	14"	\$64.73
76-89mm	2.99"-3.50"	W6078	4"	14"	\$64.73
89-102mm	3.50"-4.02"	W6079	4"	14"	\$72.83



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- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

RINGS • 2-Stroke

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.
CAUTION: Unless otherwise noted, Wiseco rings can NOT be used in chrome plated bores. Engine damage will occur.
 *CSM & CDM rings are designed to be used in chrome bores.

Type	Price	Thickness	Bore Range	Description
2-Stroke Rings				
CS	\$17.28	1mm (.039")	39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CST	\$17.28	1mm (.039")	54mm (2.126") & 66.4mm (2.614")	Alloy steel, ferrox coated, chrome faced, internally notched.
CSA	\$36.96	1mm (.039")	44.5 - 73mm (1.752 - 2.874")	Alloy steel, ferrox coated, titanium nitride faced, internally notched.
CD	\$34.55	1mm (.039") 1mm (.039")	39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CDW	\$33.54	1mm (.039") 1mm (.039")	73.4mm (2.890")	Alloy steel, ferrox coated, chrome faced, internally notched (for 2.04mm knock pin)
*CSM	\$17.22	1mm (.039")	39 - 73mm (1.535 - 2.874")	Nodular iron, phosphate coated, internally notched (for use in • Chrome Bores)
*CDM	\$33.54	1mm (.039") 1mm (.039")	39-73mm (1.535-2.874")	Nodular iron, phosphate coated, internally notched (for use in • Chrome Bores)
TC	\$17.90	1.2mm (.047")	74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TD	\$35.77	1.2mm (.047") 1.2mm (.047")	74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TDW	\$35.77	1.2mm (.047") 1.2mm (.047")	74.8 - 81mm (2.945 - 3.189")	Alloy steel, ferrox coated, chrome faced, internally notched (for 2.04mm knock pin)
LT	\$38.25	2.0mm (.079")	67.5 - 80mm (2.658 - 3.150")	Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L".
LK	\$45.67	2.0mm (.079")	67.5 - 84mm (2.658 - 3.307")	LK ring package contains (1) LT ring, and (1) flat ring. The flat ring will be a CS style for bore sizes up to 74mm; TC style for 74.25mm bores and larger.
LF	\$45.67	2.0mm (.079") 2.0mm (.079")	81 - 84mm (3.189 - 3.307")	The LF ring package contains (1) Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L" top ring, and (1) cast iron, phosphate coated, internally notched second ring.
KA	\$17.90	1.5mm (.059")	55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KD	\$30.85	1.5mm (.059") 1.5mm (.059")	55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KB	\$39.88	1.2mm (.047") 1.2mm (.047")	82 - 85.25mm (3.228 - 3.356")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KE	\$20.95	1.2mm (.047") 1.2mm (.047")	65mm (2.559") & 66.5mm (2.618")	Alloy steel, ferrox coated, chrome faced, internally notched, half-keystone.
KF	\$30.85	1.2mm (.047") 1.2mm (.047")	65mm (2.559") & 66.5mm (2.618")	Alloy steel, ferrox coated, chrome faced, internally notched, half-keystone.

RINGS • 4-Stroke

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.

CAUTION: With the exception of the XJ rings, Wiseco 4-stroke rings can NOT be used in chrome plated bores. Engine damage will occur.

*XJ rings are designed to be used in chrome bores.

Type	Price	Bore Range	Top Ring	2nd Ring	Oil Ring
4-Stroke Rings					
EK	\$89.95	96 - 98mm (3.780 - 3.858")	0.7mm (.028") Alloy steel, flat faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2mm (.079") 2 piece cast iron oil assembly, phosphate coated 
GFX	\$41.40	93.54 - 105.61mm (3.683- 4.158")	1.2mm (.047") Alloy steel, gas nitrided, positive twist 	1.2mm (.047") Cast iron, phosphate coated, taper faced, under hook 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
VA	\$29.55	97mm (3.819")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced 	1.5mm (.057") Cast iron, phosphate coated, taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
X	\$33.10	80.97 - 92.83mm (3.188 - 3.655")	1.58mm (.0625") Cast iron, moly barrel faced 	1.58mm (.0625") Cast iron, taper faced, reverse torsion 	3.9mm (.1525") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XA	\$35.47	60 - 74.5mm (2.362-2.933")	0.8mm (.031") Alloy steel, ferrox coated, chrome faced 	0.8mm (.031") Nodular iron, phosphate coated, taper faced 	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XC	\$33.10	64-94mm (2.520-3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
XD	\$33.10	66-68mm (2.598-2.677")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2mm (.079") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
XE	\$31.92	47-59mm (1.850-2.323")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2.5mm (.098") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
XG	\$33.10	75-83mm (2.953-3.268")	1mm (.039") Alloy steel, ferrox coated, gas nitrided 	1mm (.039") Nodular iron, phosphate coated, taper faced 	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XH	\$33.10	95-102mm (3.740-3.977")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced 	1.5mm (.057") Cast iron, phosphate coated, taper faced 	4mm (.057") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
*XJ	\$33.10	95mm (3.740")	1.2mm (.047") Soft nitrided, nodular cast iron 	1.5mm (.057") Cast iron, phosphate coated, taper faced 	4mm (.158") 3 piece oil assembly: Stainless steel spacer, soft nitrided rails 
XK	\$29.55	98.42 - 103.38mm (3.875 - 4.070")	1.5mm (.057") Cast iron, plasma moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	2.5mm (.098") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XN	\$33.10	96.84mm (3.8125")	1.5mm (.057") Cast iron, plasma moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, unplated rails 
XP	\$33.10	92.01 - 96.01mm (3.663 - 3.780")	1.5mm (.057") Cast iron, plasma moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XQ	\$33.10	95 - 97.28mm (3.740 - 3.830")	1.5mm (.057") Cast iron, moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 

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- KTM
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- Polaris
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RINGS • 4-Stroke

Type	Price	Bore Range	Top Ring	2nd Ring	Oil Ring
4-Stroke Rings					
XR	\$33.10	85 - 94mm (3.346 - 3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XS	\$34.29	95 - 104mm (3.740 - 4.094")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XU	\$35.47	77.00mm (3.031")	0.9mm (.035") Alloy steel, ferrox coated, chrome faced	0.8mm (.031") Ductile iron, phosphate coated, taper faced	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XX	\$30.24	75 - 100mm (2.953 - 3.937")	1mm (.039") Stainless steel, gas nitrided, barrel faced	1.2mm (.047") Cast iron, phosphate coated, taper faced, under hook	2.8mm (.110") 3 piece oil assembly: Stainless steel flex-vent spacer, nitrided rails
XY	\$34.95	95-100mm (3.740 - 3.937")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XL	\$27.95	65.09 - 67.63mm (2.563 - 2.663")	1.96mm (.077") Chrome faced Nodular iron	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XM	\$27.95	65.09 - 71.50mm (2.563 - 2.815")	1mm (.039") Alloy steel, ferrox coated, chrome faced	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
YB	\$37.89	78mm (3.071") & 80mm (3.150")	0.9mm (.035") Stainless steel, gas nitrided, barrel faced	No second ring	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, nitrided rails
YC	\$41.68	77mm (3.031")	0.8mm (.031") Alloy steel, phosphate coated, chrome faced positive twist	No second ring	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
YE	\$41.64	95mm (3.740")	1mm (.039") Alloy steel, phosphate coated, chrome faced positive twist	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
YF	\$34.11	66mm (2.598")	.8mm (.031") Alloy steel, gas nitrided, barrel faced positive twist	No second ring	1.5mm (.057") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZB	\$55.08	107.95mm (4.250")	1.1mm (.043") Ductile iron, plasma moly face	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZC	\$33.10	89mm (3.504") & 91mm (3.583")	1mm (.039") Alloy steel, ferrox coated, chrome faced	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
ZG	\$33.10	76mm (2.992")	1mm (.039") Alloy steel, ferrox coated, gas nitrided	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZN	\$33.10	96.84mm (3.8125")	1.5mm (.057") Alloy steel, unplated face	No second ring	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, unplated rails
ZS	\$33.10	95 - 101mm (3.740 - 3.976")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZV	\$37.05	96 - 100mm (3.780 - 3.937")	.95mm (.037") Alloy steel, gas nitrided barrel faced positive twist	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails

TiN Rings

Titanium nitride coated rings are designed for extreme racing conditions by providing extended life and sustained power. Utilized by top race teams and engine builders.

2-Stroke • TiN Rings		
Part No.	Bore Size	Price (per ring)
1535CSA	39.00mm	\$36.96
1752CSA	44.50mm	\$36.96
1772CSA	45.00mm	\$36.96
1869CSA	47.50mm	\$36.96
1890CSA	48.00mm	\$36.96
1909CSA	48.50mm	\$36.96
2047CSA	52.00mm	\$36.96
2067CSA	52.50mm	\$36.96
2087CSA	53.00mm	\$36.96
2126CSA	54.00mm	\$36.96
2205CSA	56.00mm	\$36.96
2244CSA	57.00mm	\$36.96
2284CSA	58.00mm	\$36.96
2614CSA	66.40mm	\$36.96
2668CSA	67.75mm	\$36.96
2835CSA	72.00mm	\$36.96
2844CSA	72.50mm	\$36.96
2874CSA	73.00mm	\$36.96

4-Stroke • TiN Rings		
Part No.	Bore Size	Price (per set)
6600YFA	66.00mm	\$50.63
2992XGA	76.00mm	\$50.63
7680MCA	76.80mm	\$50.63
7700YCA	77.00mm	\$50.63
7800YBA	78.00mm	\$50.63
9550ZVA	95.50mm	\$50.63
9600ZVA	96.00mm	\$50.63
3819XSA	97.00mm	\$50.63
9700ZSA	97.00mm	\$50.63



Key features

- Reduced friction
- Wear resistant
- Harder than chrome

Key benefits

- Resists wear from exhaust bridge that plagues today's high performance 2-cycle engines.
- Maintains size and geometry for exceptional ring seal providing sustained peak performance.

Tapered Ring Compressor Sleeves



- Machined from Wiseco sleeve forgings to offer the same toughness as Wiseco's forged pistons.
- Hard anodized and Teflon coated for low friction and prolonged wear resistance.
- Sleeves have a smooth radius that tapers down to the specific bore size.
- Compresses the piston rings smoothly and evenly.
- Greatly reduces the difficulty with installing thin high-performance oil rings.

\$29.95

Ring Compressor Sleeves		
Part No.	Bore Size (mm)	Bore Size (in.)
RCS06550	65.50	2.579
RCS06600	66.00	2.598
RCS06650	66.50	2.618
RCS06700	67.00	2.638
RCS06750	67.50	2.657
RCS06800	68.00	2.677
RCS06900	69.00	2.716
RCS07000	70.00	2.756
RCS07200	72.00	2.835
RCS07300	73.00	2.874
RCS07400	74.00	2.913
RCS07500	75.00	2.953
RCS07550	75.50	2.972
RCS07600	76.00	2.992
RCS07680	76.80	3.024
RCS07700	77.00	3.031
RCS07750	77.50	3.051
RCS07800	78.00	3.071
RCS07900	79.00	3.110

Part No.	Bore Size (mm)	Bore Size (in.)
RCS08000	80.00	3.150
RCS08100	81.00	3.189
RCS08150	81.50	3.209
RCS08200	82.00	3.228
RCS08300	83.00	3.268
RCS08400	84.00	3.307
RCS08450	84.50	3.327
RCS08500	85.00	3.346
RCS08550	85.50	3.366
RCS08600	86.00	3.386
RCS08650	86.50	3.406
RCS08700	87.00	3.425
RCS08750	87.50	3.445
RCS08800	88.00	3.465
RCS08850	88.50	3.484
RCS08900	89.00	3.504
RCS08950	89.50	3.524
RCS09000	90.00	3.543
RCS09050	90.50	3.563
RCS09100	91.00	3.583
RCS09200	92.00	3.622

Part No.	Bore Size (mm)	Bore Size (in.)
RCS09250	92.50	3.642
RCS09300	93.00	3.661
RCS09350	93.50	3.681
RCS09400	94.00	3.701
RCS09450	94.50	3.720
RCS09500	95.00	3.740
RCS09550	95.50	3.760
RCS09600	96.00	3.780
RCS09652	96.52	3.800
RCS09677	96.77	3.810
RCS09700	97.00	3.819
RCS09750	97.50	3.839
RCS09800	98.00	3.858
RCS09850	98.50	3.878
RCS09900	99.00	3.898
RCS09916	99.16	3.904
RCS09950	99.50	3.917
RCS10000	100.00	3.937
RCS10100	101.00	3.976
RCS10200	102.00	4.016
RCS10400	104.00	4.094

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

PISTON PINS

\$35.54 - \$44.50

High Tensile Steel Pins				
Part #	OD mm	Length mm	ID mm	Weight grams
S680	16.000	44.50	9.00	47.60
S688	17.000	42.00	10.00	46.00
S674	17.000	47.00	12.00	41.50
S665	18.000	47.00	12.00	51.50
S673	20.000	47.50	12.16	47.50
S698	20.000	60.00	12.00	93.41

\$13.26 - \$18.59

Unchromed Pins (2 & 4-cycle use)				
Part #	OD mm	Length mm	ID mm	Weight grams
S563	12.000	31.00	8.00	15
S634	12.000	31.01	9.00	11.8
S595	12.000	36.00	9.00	17
S538	12.000	39.00	8.00	19
S671	13.000	29.75	8.90	14.5
S517	14.000	38.35	10.00	22
S288	14.000	41.00	10.00	23
S485	14.000	45.25	9.00	31
S394	14.000	48.00	9.00	33
S635	15.000	41.00	9.00	32.9
S467	15.000	41.00	10.00	36
S632	15.000	47.00	9.50	34.4
S668	15.000	47.00	10.50	34.4
S637	16.000	44.00	11.00	33.7
S514	16.000	44.50	11.00	34
S270	16.000	46.99	11.00	36
S255	16.000	50.00	10.00	43
S256	16.000	52.00	10.00	44.8
S486	16.000	55.25	11.00	42
S271	16.000	57.00	10.00	54
S259	16.000	58.40	10.00	50
S507	17.000	46.18	11.00	43
S540	17.000	56.75	11.00	58
S506	18.000	46.18	12.00	46
S459	18.000	47.00	13.00	42
S482	18.000	49.50	12.00	50
S477	18.000	52.70	13.00	46
S508	18.000	53.50	13.00	48
S280	18.000	54.99	13.00	48
S257	18.000	56.00	13.00	49
S511	18.000	57.00	13.00	50
S484	18.000	58.20	12.00	63
S272	18.000	58.50	12.00	58
S513	18.000	58.50	13.00	51
S343	18.000	60.00	12.00	60
S277	18.000	65.50	12.00	64
S615	19.000	50.44	11.00	74.2
S475	19.000	58.50	12.00	77
S478	19.000	59.89	13.00	82
S423	20.000	55.50	15.00	56
S631	20.000	60.00	12.00	83
S512	20.000	60.00	15.00	59.8
S650	20.000	65.00	12.00	91.5
S461	20.000	65.00	15.00	64
S544	20.000	74.50	12.00	116
S392	20.000	77.50	13.00	108
S414	20.000	82.00	13.00	115
S568	21.000	66.50	16.00	69
S419	22.000	54.00	15.00	85
S640	22.000	63.50	15.00	101.4
S539	22.000	63.50	17.00	70
S662	22.000	69.85	15.00	99
S428	22.000	82.00	15.00	129
S651	24.000	68.00	15.00	126.5
S598	24.000	68.00	18.00	96

\$59.95 - \$79.50

DLC Coated Pins				
Part #	OD mm	Length mm	ID mm	Weight grams
S660C	19	50.44	11.0	74
S677C	16	40.00	9.0	39
S682C	19	45.00	10.0	69
S686C	16	41.50	10.3	38
S708C	20	63.50	10.0	117
S709C	21	63.50	11.0	125
S710C	22	63.50	12.0	132
S721C	21	60.00	9.6	128
S722C	22	60.00	10.6	137
S729C	23	63.50	12.8	142
S742C	16	41.90	9.9	38
S759C	18	44.50	10.4	59

Contact Wiseco for pricing and availability

Superfinished OD (2 & 4-cycle use)				
Part #	OD mm	Length mm	ID mm	Weight grams
S630	10.000	32.90	7.10	10
S592	13.000	39.00	8.00	25
S737	14.000	36.50	8.00	29.32
S593	14.000	44.00	9.00	31
S571	15.000	44.50	9.00	36
S525	15.000	50.00	9.00	44
S522	15.000	56.00	9.00	44
S526	15.000	60.00	9.00	52
S677	16.000	40.00	9.00	39
S686	16.000	41.50	10.50	37
S742	16.000	41.91	9.91	37.88
S646	16.000	44.40	10.00	42.7
S554	16.000	44.50	10.00	39
S271	16.000	57.00	10.00	54
S532	17.000	43.00	11.00	41
S533	17.000	52.35	11.00	49
S523	17.000	61.70	11.00	56.6
S557	17.000	61.70	9.00	78
S537	18.000	43.00	12.00	43
S600	18.000	47.00	10.00	64
S560	18.000	47.00	12.00	47
S524	18.000	57.00	12.00	56
S556	18.000	62.80	10.00	85
S278	18.000	62.81	12.00	62
S759	18.000	44.45	10.38	58.58
S531	19.000	46.00	11.90	55
S682	19.000	47.50	12.80	68.7
S660	19.000	50.44	11.00	73.8
S376	19.000	63.50	12.00	85
S675	20.000	45.00	13.00	63.8
S641	20.000	50.44	12.00	79.9
S549	20.000	50.85	13.00	64
S553	20.000	55.50	13.00	71
S520	20.000	60.00	13.00	76
S656	21.000	50.85	13.00	84.8
S561	21.000	50.85	14.00	68
S527	21.000	54.00	14.00	80
S529	21.000	70.00	14.00	104
S618	22.000	50.80	13.86	90
S550	22.000	50.85	15.00	71
S655	22.000	57.15	14.00	96.81
S566	22.000	63.50	15.00	89
S551	23.000	50.85	16.00	75
S591	23.000	54.00	16.00	79
S724	23.000	57.15	15.00	106.14
S626	23.000	63.50	15.00	117
S552	24.000	50.85	17.00	79
S627	24.000	63.50	16.00	123
S760	25.146	63.50	15.87	146.28

Top End Bearings, Main Bearings & Retainer Clips

Top End Bearings				
Part #	ID	OD	Length +0/-0.2mm	Price
B1084	10	14	12.5	\$15.82
B1041	12	15	14.5	\$16.96
B1042	12	15	16.3	\$16.96
B1000	12	16	15.5	\$15.82
B1043	12	16	14.8	\$16.96
B1015	12	17	14.2	\$15.82
B1006	14	18	17.5	\$15.82
B1080	14	18	15.8	\$16.96
B1012	14	18	15.8	\$15.82
B1018	14	18	19.8	\$15.82
B1083	14	18	16.8	\$15.82
W5215	14.3	19.1	15.75	\$16.15
B1001	15	19	17.3	\$15.82
B1013	15	19	19.8	\$16.96
B1038	15	20	17.8	\$15.82
B1016	16	20	19.8	\$16.96
B1021	16	20	22.5	\$16.96
B1082	16	20	19.8	\$16.96
B1008	16	21	19.5	\$16.96
B1005	16	21	22.5	\$16.96
B1037	18	22	19.8	\$16.96
B1003	18	22	21.8	\$16.96
B1022	18	22	23.5	\$16.96
B1014	18	23	21.8	\$18.09
B1002	18	23	23.8	\$18.09
B1036	19	24	24.8	\$18.09
B1071	20	24	23.8	\$18.09
B1072	20	24	22.8	\$18.09
B1039	20	25	21.8	\$18.09
B1023	20	25	24.8	\$18.09
B1031	20	25	22.8	\$18.09
B1004	20	25	27.8	\$19.22
B1024	20	26	23.8	\$18.09
B1081	21	25	23.8	\$16.96
B1030	22	27	24.8	\$18.09
B1074	22	27	22.8	\$18.09
W5839	23	28	21.7	\$31.68
B1075	24	29	24.8	\$18.09

Main Bearings				
Wiseco PN	ID (mm)	OD (mm)	Width (mm)	Price
B5005	20	47	14	\$9.93
B5008	20	52	15	\$14.64
B5009	22	56	16	\$16.12
B5010	22	56	16	\$15.25
B5053	22	56	16	\$24.17
B5024	25	52	15	\$12.21
B5012	25	55	15	\$18.66
B5013	25	62	16	\$25.47
B5006	25	62	17	\$13.95
B5014	25	62	17	\$23.58
*B5015	25	62	17	\$46.45
B5019	25	62	17	\$16.54
B5025	25	62	17	\$58.86
B5046	25	62	17	\$38.83
B5011	28	68	18	\$21.75
B5034	28	72	18	\$46.45
B5017	30	62	13	\$35.96
B5002	30	62	16	\$12.98
*B5022	30	62	16	\$19.99
B5039	30	62	16	\$64.75
B5041	30	62	16	\$32.35
B5044	30	62	20	\$48.55
B5036	30	64	16	\$56.11
B5052	30	72	16	\$37.25
B5048	30	72	18	\$52.87
B5000	30	72	19	\$39.19
B5003	30	72	19	\$18.26
B5021	30	72	19	\$23.14
*B5028	30	72	19	\$45.99
B5050	30	72	19	\$29.11
B5055	30	72	19	\$24.12
B5047	30	76	17.5	\$47.47
B5045	32	65	17	\$38.83
B5035	32	72	30.1	\$146.87
B5026	35	72	17	\$23.43
B5040	35	72	17	\$70.15
B5042	35	72	17	\$26.95
B5004	35	80	21	\$24.12
B5016	35	80	21	\$26.49
B5037	35	80	21	\$59.95
B5049	35	80	21	\$47.47
B5054	39	60	16	\$52.42
B5038	39	65	18	\$47.47
B5043	40	80	18	\$26.95
B5001	40	90	23	\$34.20

Retainer Clips		
Part #	mm	Price
CS13	13	\$2.00
CS20	20	\$2.00
CS22	22	\$2.00
CW10	10	\$2.00
CW12	12	\$2.00
CW13	13	\$2.00
CW14	14	\$2.00
CW15	15	\$2.00
CW16	16	\$2.00
CW17	17	\$2.00
CW18	18	\$2.00
CW19	19	\$2.00
CW20	20	\$2.00
CW21	21	\$2.00
CW22	22	\$2.00
CW23	23	\$2.00
CW24	24	\$2.00
CW26	23	\$2.00
CW28	21	\$2.00
W4958	20	\$2.00
W5263	19.045	\$2.00
W5333	18.5	\$2.00
W5413	.563"	\$2.00
W5414	.6875"	\$2.00
W5487	23.315	\$2.00
W5509	20	\$2.00
W5590	22	\$3.40
W5731	20	\$2.00
W5752	.927"	\$2.00
W5858	12.44	\$2.00
W5860	23	\$2.00
W5939	23	\$2.00
W6045	24	\$2.00
W6139	20.638	\$2.00
W6883	16	\$2.00

Swag
Electronics
Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

*NA after stock

CRANKSHAFT ACCESSORIES • Pins & Bearings

\$20.95

Limited stock available

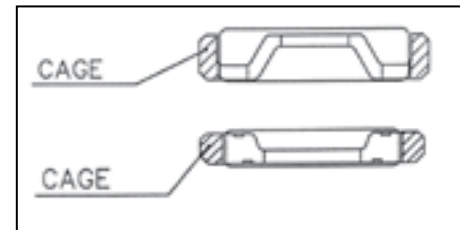
Crank Pins			
Part #	Diameter mm	Length mm	Type
W5787	16	30	Solid
W5788	20	43	Hollow
W5791	22	46.5	Hollow
W5794	22	54	Hollow
W5796	22	54.5	Hollow
W5797	22	56.5	Hollow
W5798	24	48	Solid
W5800	24	52	Solid
W5802	24	55	Solid

Crank Pins			
Part #	Diameter mm	Length mm	Type
W5804	24	58	Hollow
W5811	24.3	54	Hollow
W5818	26	53	Solid
W5819	26	54.5	Hollow
W5820	26	55	Solid
W5831	38	65	Hollow
W5857	28	57	Solid
W6451	30	13	Oiling

\$20.95 (*B1053 - \$29.35)

Crank Pin Bearings				
Part #	Type	ID	OD	Width
B1045	KU	20	26	14
B1046	KU	22	28	14
B1047	KU	22	28	16
B1048	KU	22	29	17
B1049	KU	24	31	17
B1050	KU	24	32	20
B1051	KU	25	32	20
B1052	KU	32	41	18
B1053	KU	34	43	20
B1057	KT	24.3	32.3	16
B1058	KT	24.6	30.6	15
B1059	KU	25	32	16
B1062	KT	26	34	20
B1063	KU	28	35	16
B1066	KU	38	48	23
B1067	KT	24	30	15
B1068	KT	25	34	17.8
B1069	KU	30	38	18

Crank Pin Bearings				
Part #	Type	ID	OD	Width
B1070	KU	16	22	12
B1073	KT	17	23	14
B1077	KT	32	40	20
B1078	KU	25	32	16
B1079	KT	33	41	20
B1089	KU	32	40	18



\$6.29

Limited stock available

Thrust Washers		
Part #	ID	Thickness
W5864	24.3mm	1mm
W5838	24mm	2.5mm
W5979	24mm	1.5mm
W6027	27mm	1.5mm
W5772	24.8mm	1mm



CUSTOM PISTON ORDER FORM

Custom Piston Order Form

TO: _____ ATTN: _____

FROM: _____ DATE: ___/___/___ TIME: _____ NO. OF PGS. _____

CUSTOMER#: _____ SHIP TO #: _____

CUSTOMER: _____ STREET: _____

STREET: _____ CITY: _____ STATE: ___ ZIP: _____

CITY: _____ STATE: ___ ZIP: _____ CONTACT PERSON: _____

ATTN: _____ DAY TIME PHONE NO. _____

SHIP VIA: UPS 2nd DAY AIR NEXT DAY AIR OTHER: _____

METHOD OF PAYMENT: VISA MASTER CARD DISCOVER C.O.D.

CREDIT CARD#: _____ EXP. DATE: ___/___/___

NAME ON CARD: _____

CUSTOMER P.O.#: _____ USAGE: OVAL DRAG STREET OTHER

MAKE: _____ SPECIFIC CYLINDER HEAD: _____

CYL. HEAD VOL.: _____ ROD EYE WIDTH: _____ ROD LENGTH: _____

STROKE: _____ 0 DECK HT. AT: _____ DECK CLEARANCE: _____ BLOCK HT: _____
(Piston at top dead center)

<u>COMP. HT.</u>	<u>BORE</u>	<u>LEFT</u>	<u>RIGHT</u>	<u>IND.</u>
_____	_____	_____	_____	_____
_____	_____	_____	_____	_____
_____	_____	_____	_____	_____
_____	_____	_____	_____	_____

WRIST PIN DIA: _____ LENGTH: _____ HONED: YES NO

FLOAT PRESS FIT SHIP WITH WRIST PIN: YES NO

DOME STYLE: HIGH COMP. FT REV./DOME COMP. RATIO DESIRED: _____

DOME VOL. (+ or -) _____ DOME RISE: (+ or -) _____
(If known) (If known)

SHIP RINGS: YES NO

RING STYLE:

Top: _____

2nd: _____

Oil: _____

A. Comp. Ht.

B. Dome Rise

C. Pin Dia.



VALVE DIA: _____

POCKET: _____

POCKET DEPTH: _____

POCKET ANGLE: _____

PREVIOUS ORDER REF.#: _____ FAX#: (_____) _____ - _____ PHONE#: (_____) _____ - _____

COMMENTS: _____

* Confirmation of receiving your order will be by fax or phone.

Wiseco Supports the Sport!



Consider submitting a resume to Wiseco for sponsorship

Wiseco sponsors many amateur and professional racers throughout the country and the world each year (from national to local levels.)

Resume Requirements:

1. Name, Address, City, State, Postal Code, telephone number, and email address.
2. Contact person, if anyone but the racer (i.e.: parent or team manager).
3. Birthdate.
4. Previous year results and any from the current year.
5. Race plans for the coming year.
6. Goals for the coming year and the future.
7. List of vehicles you currently race.
8. List of current sponsors.
9. Statement of why you would be a positive representative to Wiseco Piston.
10. How you learned about Wiseco's racer support program.
11. Anything else you would like Wiseco to know about you.

Wiseco will not consider resumes that have incomplete contact information.

All resumes must be submitted through the mail or through the email address below. Wiseco only accepts resumes that have been typed and will not consider any links to outside websites. You must submit your resume as though it is going to be printed off and you may also include pictures. If you choose to submit your resume on a CD or DVD, only resumes in PowerPoint format will be considered. Because of the volume of resumes received, Wiseco will not return pictures and CD's/ DVD's sent with resumes.

Resume address using US Mail, UPS or FedEx

Wiseco Piston
ATTN: Racer Support
7201 Industrial Park Blvd.
Mentor, OH 44060-5396

racersupport@wiseco.com

FAQ

• **I just purchased a Wiseco Forged Performance clutch basket, are there any special things I need to do to install it?** Thank you for buying the best clutch basket available! Your clutch basket includes detailed instructions on how to install the basket on your vehicle. One important thing to keep in mind is that the backing plate screws must be peened after they are installed, we cannot stress this enough! See your instruction sheet for details.

• **Which way do I install my new Wiseco piston, which direction does it face?** Your new Wiseco piston is marked on the top (crown) of the piston, indicating the direction. In most applications, the piston has an arrow intended to point toward the exhaust side of the engine (keep in mind this does not always mean the front of the vehicle).

The Wiseco V-twin piston line is marked in a similar manner, with an arrow indicating the exhaust side. Our Twin Cam piston line includes additional marking indicating the front position of the engine, if viewed from the seat of the bike.

Some Wiseco automotive pistons, such as the Sport Compact or LS series pistons, include a marking that indicates the front of the engine. The front of the engine typically means the cam chain or cam belt / water pump end of the engine. In a rear wheel drive car, this can literally mean the front of the car, and on a traverse engine install (such as a front wheel drive), this will mean the right side of the engine if viewed from the driver position.

• **What is the proper ring end gap for my 4-cycle engine?** Wiseco 4-cycle Powersports piston rings are designed with the proper end gap for most applications. Because 4-cycle engines contain two and three rings, the end gaps do require different values depending on the ring. This chart will help illustrate the minimum ring end gaps:

	<u>Top ring</u>	<u>2nd ring</u>	<u>Oil rail</u>
Most standard engines	0.004	0.005	0.015
Modified engines or Nitrous Oxide	0.005	0.0055	0.015
High performance racing	0.0055	0.0053	0.015
Racing with Nitrous / Turbo	0.006	0.0057	0.015
Blower / Forced induction	0.007	0.0063	0.015

Multiply bore size in inches times the value on the table (to convert metric bore to inches, divide your metric bore x 25.4. For example, 77mm divided by 25.4 = 3.0314", multiply this times the value on the chart).

Note: If your piston contains only a top ring and oil set, simply omit the second ring requirements

• **What is the proper ring end gap for my 2-cycle engine?** Wiseco 2-cycle Powersports piston rings are designed with the proper end gap for most applications. However, Wiseco does recommend verifying the ring end gap when assembling your engine, as the end gap can affect the engine working properly if not set correctly. As a general rule, most engines will require .004" per inch of bore diameter for intended ring end gap minimum. More extreme engine applications, where the piston and ring will experience excessive heat, it is recommended to use .005" per inch of bore diameter ring end gap minimum. Generally, when measuring ring end gap, it is most always better to have too much than too little; a tight ring end gap can potentially cause the ring ends to touch during operation, which may cause a failure. Some marine and snowmobile engines do require additional clearance, so Wiseco does recommend additional allowance for these applications. See your Wiseco piston installation instructions included with the piston kit for more detail.

• **How can I tell if my cylinder bore is Nikasil, cast iron, or chrome, and will Wiseco rings work in my cylinder?** Most modern Powersports engines use a Nikasil (Nickel Silicon) type of material plated onto the aluminum sub-material. Nikasil appears shiny (like chrome) when new, and is highly resistant to wear. All Wiseco rings are compatible with Nikasil, and will offer long service life and great sealing and performance.

Some other popular versions of Nikasil-like cylinder bore coatings can be called Electrofusion (Kawasaki) and Boron Composite (Suzuki). All Wiseco rings are compatible with these materials.

Some older model engines still use cast iron cylinder walls, which is a sleeve that is either inserted or cast into the cylinder. All Wiseco rings are compatible with cast iron sleeves. A cast iron sleeve will appear somewhat obvious, where the liner will be a different color than the cylinder, will appear to be a separate piece of the cylinder, and will attract a magnet.

Some older model engines use a chrome plated cylinder, and are becoming harder to find. A chrome cylinder can appear like a Nikasil cylinder, so it is always good to research your engine prior to installing a ring. Only some Wiseco rings are compatible with chrome plating. These ring types are normally non-coated, such as a cast iron ring face, to prevent the ring from scuffing the bore and not working properly.

WISECO TERMS AND CONDITIONS OF SALE

1. Parties. [Wiseco Performance Products], will be referred to as "Seller," and the company purchasing as indicated on the front hereof will be referred to as "Purchaser". All materials, goods, or work described on the front hereof, regardless of type, will be referred to as "Products".

2. Terms and Conditions. Seller's assent to contract is expressly conditional on Purchaser's acceptance of these Terms and Conditions. Notice is hereby given of Seller's objection to any Terms and Conditions in addition to or different from those herein, including without limitation any terms or conditions contained within any written acceptance, order confirmation, purchase order or similar document related to this transaction that may be issued by Purchaser. In the event Purchaser issues a purchase order or orders covering the items contained in this Agreement, such purchase order will operate as Purchaser's acceptance of this offer, but the parties hereby agree that any terms and conditions attached to such purchase order or orders shall have no legal effect, nor shall they be binding upon Seller. Deviation from these Terms and Conditions, including terms and conditions in addition to or different than those contained herein, can only take place by written instrument signed by one of Seller's officers.

3. Price Adjustments; Payments. The prices stated herein do not include any sales, use, or other taxes unless so stated specifically. Such taxes will be added to invoice prices in those instances in which Seller is required to collect them from Purchaser; provided, however, that if Seller does not collect any such taxes and is later asked by or required to pay the same to any taxing authority, Purchaser will make such payment to Seller or, if requested by Seller, directly to the taxing authority. At Seller's option, prices may be adjusted to reflect any increase in Seller's costs resulting from state, federal or local legislation, price increases from Seller's suppliers, or any change in the rate, charge, or classification of any carrier.

Unless otherwise specified by Seller, all prices are F.O.B. Seller's facility in Mentor, Ohio (Seller's Facility), and payment will be net/cash 30 days from date of invoice. Invoices unpaid and past due may be subject to a service charge on the unpaid balance at an interest rate equal to the lesser of 18% per annum or the maximum allowable interest rate under applicable law, and Purchaser shall be responsible and liable for all expenses incurred by Seller in collection, including reasonable attorneys' fees.

4. Delivery Dates; Title and Risk; Shipment. All delivery dates are approximate, and Seller shall not be responsible for any damages of any kind resulting from any delay. Regardless of the manner of shipment, title to any products and risk of loss or damage thereto shall pass to Purchaser upon tender to the carrier at Seller's Facility, except in those instances in which delivery may be made by Seller's vehicles. Unless otherwise stated herein, Purchaser may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Purchaser's request beyond the respective dates indicated will be made except on terms that will indemnify, defend and save Seller harmless against all loss and additional expense, including, but not limited to demurrage, handling, storage and insurance charges.

5. Warranty. WISECO PISTON COMPANY, INC., LIMITED PISTON WARRANTY. WISECO warrants this product will be free from defects in material and workmanship for thirty (30) days following date of original purchase. If the product is found by WISECO to be defective, such products will, at WISECO'S option, be replaced or repaired at cost to WISECO. All products alleged by Purchaser to be defective must be returned to WISECO, postage prepaid, within thirty (30) days warranty period.

This limited warranty does not cover labor or other costs or expenses incidental to the repair and/or replacement of products or parts.

This limited warranty does not apply to any product which has been used in a hi-performance application, or racing, or is subject to misuse, mishandling, misapplication, neglect (including but not limited to improper maintenance), accident, improper installation, modification (including but not limited to use of unauthorized parts or attachments), or adjustment or repair performed by anyone other than WISECO.

The parties hereto expressly agree that the purchaser's sole and exclusive remedy against WISECO shall be for the repair or replacement of the defective product as provided in this limited warranty. This exclusive remedy shall not be deemed to have failed of its essential purpose so long as WISECO is willing and able to repair or replace defective goods.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE NOT EXPRESSLY SET FORTH HEREIN. ANY PRODUCT WHICH MAY BE SOLD BY WISECO BUT WHICH IS NOT MANUFACTURED BY WISECO IS NOT WARRANTED BY WISECO, BUT IS SOLD ONLY WITH THE WARRANTIES, IF ANY, OF THE MANUFACTURERS THEREOF.

WISECO'S liability (whether under the theories of breach of contract or warranty, negligence or strict liability) for its products shall be limited to repairing or replacing parts found by WISECO to be defective, or at WISECO'S option, to refund the purchase price of such product. In no event shall WISECO be liable for incidental or consequential damages arising out of or in connection with the product. Consequential damages shall include, without limitation, loss of use, income or profit, or losses sustained as the result of injury (including death) to any person, or loss of or damage to property.

Any claim by purchaser regarding this product shall be deemed waived by the purchaser unless submitted in writing to WISECO within the earlier of (i) fifteen (15) days following the date Purchaser discovered, or by reasonable inspection should have discovered, any claimed breach of this limited warranty, or (ii) thirty (30) days following the date of original purchase. Any cause of action for breach of this limited warranty shall be brought within six months from the date the alleged breach was discovered or should have been discovered, whichever occurs first.

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Return any defective Wiseco product directly to Wiseco for warranty consideration. All defective claims to Wiseco Piston, Inc. should include the following information:

1. Call Wiseco for RMA (Return Materials Authorization) number at 800-321-1364 or 440-951-6600.
2. The possible defective product being returned should be labeled with the Wiseco part number.
3. Include a copy of invoice, name, and address of supplier for proof of purchase.
4. A brief description of product issue.
5. Wiseco reserves the right to request additional engine related products in order to evaluate a claim.

If the product issue is found to be valid by Wiseco, the Wiseco Customer Service department will advise the distributor as to the amount of responsibility for the claim and will settle all claims directly with the distributor.

SHIP RETURNS "PRE PAID" TO (Include RMA# on the box & packing list):
- Wiseco Piston Company, Inc. • 7201 Industrial Park Blvd. • Mentor, Ohio 44060-5396
- In Canada: Wiseco Piston Canada, Inc. • 948 Keyes Drive, PO Box 1513 • Woodstock, ONT. N4S 0A7

6. Claims; Commencement of Actions. Purchaser shall promptly inspect all Products upon delivery. No claims for shortages will be allowed unless such shortages are reported to Seller within 10 days after delivery. No other claims against Seller will be allowed unless asserted in writing within 60 days after delivery or, in the case of an alleged breach of warranty, within 60 days after the date within the warranty period on which the defect is or should have been discovered by Purchaser.

Any action based upon breach of this contract or upon any other claim arising out of this sale (other than an action by Seller for any amount due to Seller by Purchaser) must be commenced within one year from the date of the tender of delivery by Seller or, in the case of a cause of action based upon an alleged breach of warranty, within one year from the date within the warranty period on which the defect is or should have been discovered by Purchaser. Seller and Purchaser agree to submit any dispute arising from the performance or failure to perform under this Agreement to binding arbitration under the commercial arbitration rules of the American Arbitration Association. The arbitrator shall have the power to award damages but shall not in any case award exemplary or punitive damages. The decision of the arbitrator will be entered into judgment in any court of competent jurisdiction.

7. LIMITATION OF LIABILITY. IN NO EVENT SHALL SELLER BE LIABLE TO PURCHASER FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR AS THE RESULT OF, THE SALE, DELIVERY, NON-DELIVERY, SERVICING, USE OR LOSS OF USE OF THE PRODUCTS OR ANY PART THEREOF, OR FOR ANY CHARGES OR EXPENSES OF ANY NATURE INCURRED WITHOUT SELLER'S WRITTEN CONSENT, EVEN THOUGH SELLER HAS BEEN NEGLIGENT. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY PURCHASER EXCEED THE PURCHASE PRICE OF THE PRODUCTS IN RESPECT OF WHICH DAMAGES ARE CLAIMED.

8. Contingencies. Seller shall not be liable for any default or delay in performance if caused, directly or indirectly, by acts of God; war; force of arms; fire; the elements; riot; labor disputes; picketing or other labor controversies; sabotage; civil commotions; accidents; any governmental action, prohibition or regulation; delay in transportation facilities; shortages or breakdown of or inability to obtain or non-arrival of any labor, material or equipment used in the manufacture of the Products; failure of any party to perform any contract with Seller relative to the production of the Products; or from any cause whatsoever beyond Seller's control, whether or not such cause be similar to those enumerated. Seller shall promptly notify Purchaser of the happening of any such contingency and of the contemplated effect thereof on the manufacture and delivery of the Products.

9. Loss to Purchaser's Property; Patent, Trademark, or Copyright Infringement, Etc. Seller shall not be liable for, and shall have no duty to provide insurance against, any damage or loss to any goods or materials of Purchaser that are used by Seller in connection with this order. Where any Product is manufactured from patterns, plans, drawings, or specifications furnished by Purchaser, Purchaser shall indemnify, defend and save Seller harmless from all loss, damage, and expense arising out of any suit or claim against Seller for infringement of any patent, trademark, or copyright because of Seller's manufacture of such Product or because of the use or sale of such Product by any person. Upon Seller's request, Purchaser shall appear in and assume the defense of the litigation.

10. Sellers' Specifications, Technical Data, Etc. Any specifications, drawings, plans, notes, instructions, engineering notices, technical data or other documents disclosed and/or furnished to Purchaser by Seller shall be deemed to be incorporated herein by reference the same as if fully set forth. Seller shall at all times retain title to all such documents. Purchaser shall hold such documents in confidence and not disclose them to any party other than Seller or a party duly authorized by Seller. Upon Seller's request, Purchaser shall promptly return to Seller all such documents and copies thereof.

11. Purchaser's Obligation; Rights of Seller. To secure payment of all sums due hereunder or otherwise, Seller shall retain a security interest in the goods delivered hereunder and this contract shall be deemed a Security Agreement under the Uniform Commercial Code. Purchaser authorizes Seller as its attorney to execute and file on Purchaser's behalf all documents Seller deems necessary to perfect such security interest. If Seller shall at any time doubt Purchaser's financial responsibility, Seller may demand adequate assurance of due performance or decline to make any further shipments except upon receipt of cash payment in advance of security. If Seller demands adequate assurance of due performance and the same is not forthcoming within 10 days after the date of Seller's demand, Seller may, at its option, (i) continue to defer further shipments under this order and/or any other order from Purchaser that has been accepted by Seller until adequate assurance is received, or (ii) cancel this order and/or any other orders from Purchaser that have been accepted by Seller and recover damages. If Purchaser fails in any way to fulfill the terms and conditions on the front or the back hereof, Seller may defer further shipments until such default is corrected or cancel this order and recover damages. Seller shall have a security interest in, and lien upon, any property of Purchaser in Seller's possession as security for the payment of any amounts owing to Seller by Purchaser. In the event Seller institutes a legal proceeding against Purchaser to collect any monies due Seller hereunder, or if Seller successfully defends any lawsuit instituted by Purchaser, whether based on contract, tort or any other legal theory of recovery, then Seller shall be entitled to recover its costs and expenses, including reasonable attorney's fees, from Purchaser.

12. Liability or Responsibility. Seller assumes no liability or responsibility for any acts, misuse of product, advertising, violations of any local, state or federal regulations or laws violated by Purchaser. Purchaser assumes all responsibility for its acts and is responsible for researching local, state or federal regulations relating to the sale or use of Seller's products.

13. Improper Use and Indemnity. Purchaser shall indemnify, defend, and hold Seller harmless from any claim, liability, damages, lawsuits, and costs (including reasonable attorney's fees), whether for personal injury, property damage or other, brought by or incurred by Purchaser, Purchaser's employees, or any other person, arising out of improper selection, improper application or other misuse of products purchased by Purchaser from Seller.

14. Cancellations. After acceptance by Seller, orders shall not be subject to cancellation by Purchaser except with Seller's prior written consent and upon terms that will indemnify, defend and save Seller harmless against all direct, incidental and consequential loss or damage.

15. Limitation on Assignment. Purchaser may not assign its rights or obligations under this Agreement without the prior written consent of Seller. Any purported assignment of such rights or obligations without such consent shall be void.

16. Export. If the Products are to be exported, this order is subject to Seller's ability to obtain export licenses and other necessary papers within a reasonable period. Purchaser will furnish all Consular and Custom declarations and will accept and bear all responsibility or penalties resulting from errors and omissions thereon. Purchaser shall not re-export the Products or any goods or items that incorporate the Products if the re-export would violate United States export laws.

17. Equal Opportunity Clause. This clause applies only in the event that the Products are to be used in whole or in part for the performance of government contracts and where dollar value of said Products exceeds, or may in any one year exceed \$10,000:

"In connection with the performance of work under this contract, the contractor (subcontractor) agrees not to discriminate against any employee or applicant for employment because of race, color, religion, sex, or national origin. The aforesaid provision shall include, but not be limited to, the following: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship. The contractor (subcontractor) agrees to post hereafter in conspicuous places, available for employees and applicants for employment, notices to be provided by the contracting officer setting forth the provisions of this nondiscrimination clause."

"The provisions of the Equal Opportunity Clause, as promulgated by Executive Order 11246 dated September 24, 1965, as amended, are incorporated herein by reference."

18. Other Rights or Remedies. Except as otherwise provided herein, any rights or remedies granted hereunder to Seller shall be in addition to, and not in lieu of, any other rights or remedies at law or in equity.

19. Entire Agreement. This Agreement contains the entire agreement between Purchaser and Seller and constitutes the final, complete and exclusive expression of the terms of the agreement. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged. No acknowledgement by Seller of, or reference by Seller to, or performance by Seller under, an order of Purchaser shall be deemed to be an acceptance by Seller of any such additional or contrary terms or conditions.

20. Waiver and Severability. No waiver of any breach of any provision of this order shall constitute a waiver of any prior, concurrent or subsequent breach of the same or any other provision. In the event that any provision hereof shall violate any applicable statute, ordinance, or rule of law, such provision shall be ineffective to the extent of such violation without invalidating any other provision hereof.

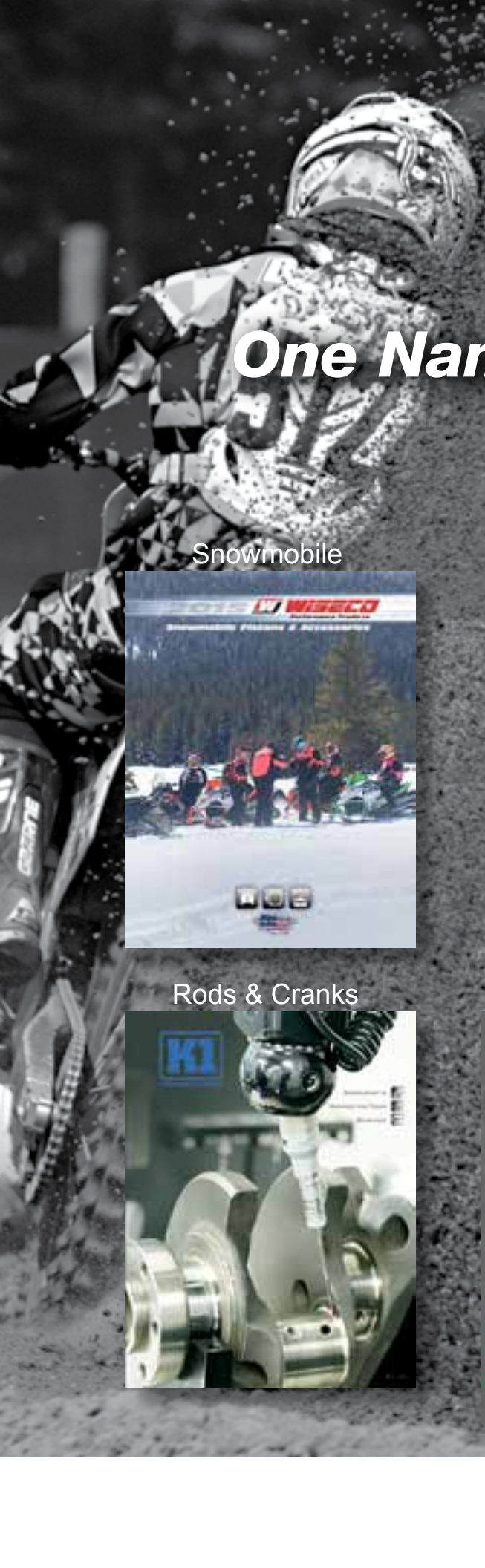
21. Governing Law. This Agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to its conflicts of laws principles. Any claim arising from this Agreement shall be exclusively venued in Lake County, Ohio.

22. Product Return Policy. Wiseco allows customer returns of "shelf stock" products for up to 30 days from date of purchase for full refund excluding the cost of shipping. (Custom and "Build to Order" products do not apply). Returned products and packaging must be in "new" condition in order to be eligible for a refund and subject to Wiseco's final approval.

All product returns to Wiseco Performance Products should include the following information:

1. Call Wiseco for RMA (Return Materials Authorization) number at 800-321-1364 or 440-951-6600.
2. Include a copy of invoice, name, and address.
3. Brief description for why product is being returned.

SHIP RETURNS "PRE PAID" TO (Include RMA# on the box & packing list):
- Wiseco Piston Company, Inc. • 7201 Industrial Park Blvd. • Mentor, Ohio 44060-5396
- In Canada: Wiseco Piston Canada, Inc. • 948 Keyes Drive, PO Box 1513 • Woodstock, ONT. N4S 0A7



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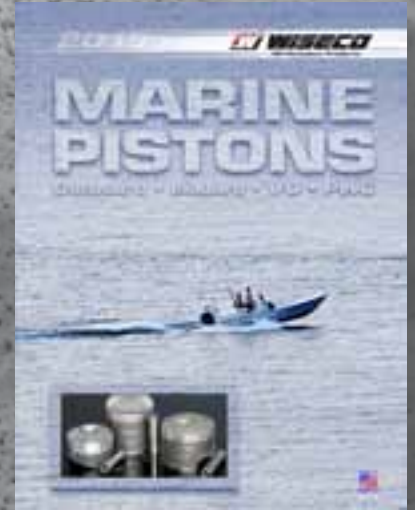
Snowmobile



V-Twin / Metric Cruiser



Outboard Marine



Rods & Cranks



European Auto



Automotive



WISECO CORPORATE
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Tech Info: 440-951-6600

Fax: 440-951-6606

wiseco.com

DISTRIBUTION WAREHOUSES:

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Thank you for the great photos!

- Chris Bollinger (*FreeStyle Photography*)
- Ken Hill (*BK Performance*)
- Kinney Jones
- Xtreme Xposure Photo